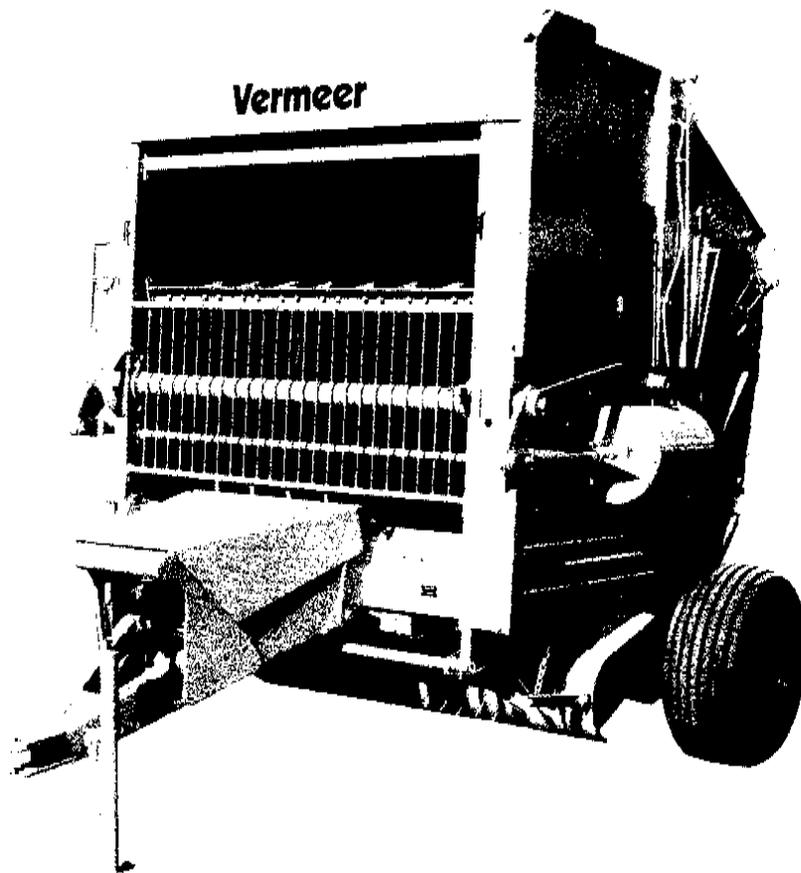


605 Super J Baler

Parts Lists Manual



Vermeer Manufacturing Company
P.O. Box 200 • Pella, Iowa 50219

105400-A55

Vermeer

605 SUPER J BALER

PARTS LISTS GENERAL INFORMATION

HOW TO ORDER PARTS

This manual contains a complete parts reference for easy ordering of repair or replacement parts. Use only authorized Vermeer parts for repair or replacement. Always give serial number and model number of the machine for which parts are being ordered. When ordering parts for hydraulic motors, and similar components, also give serial number of these components. Order all parts by part number, part name, and quantity needed. So you will always have the model number and serial number for the machine at hand when it is time to order parts, we suggest that you fill in the following information for your ready reference.

Baler Model # _____ Baler Serial # _____

PARTS LISTS INTRODUCTION

The page numbers appear in the upper outer corner of each page. Each page will carry the machine name to assist in identifying the machine to which the parts manual applies.

Quantities listed for each assembly are the total used for that assembly, and not the total per machine.

When changes to the machine make it necessary, revised pages will be issued. The revised pages will carry the same page numbers as the pages they replace, and will have a revised note in the upper left corner of each page that is revised. This revision note will indicate, with the use of an asterisk, what parts are changed and the serial number of the machine in which the change first occurs. It is extremely important that all revised pages be inserted into the parts book as soon as received. Failure to do so will lead to confusion and defeat the purpose of this manual.

Right Hand and Left Hand identifies parts from the viewpoint of a person facing the baler from tailgate end.

Certain parts will be listed in the number required column as A/R, meaning the quantity to be used "as required". Other parts will be listed in the part number column as N/A, meaning the part is not available through our parts department.

ADDITIONAL MANUALS

A copy of this manual is sent along with each machine. Extra copies are available through your dealer.

Printing Date: First Edition, April 1990

Serial #3117 to _____

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Revised April 1993 due to the addition of figures to manual. Added figures marked with *.

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Revised March 1992 due to
addition of figures. Added
figures marked with *.

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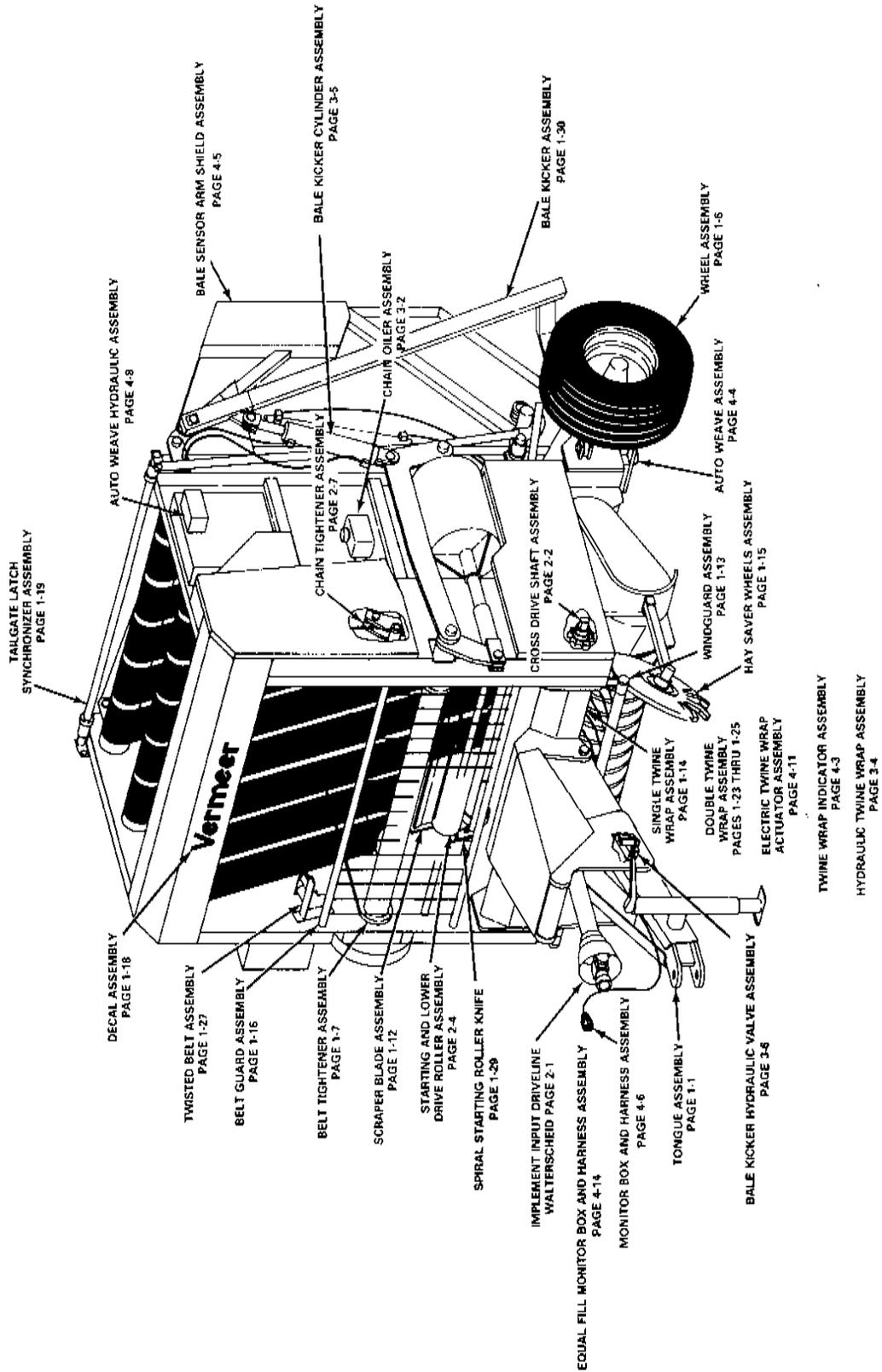
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Revised March 1991 due to
change in illustration.

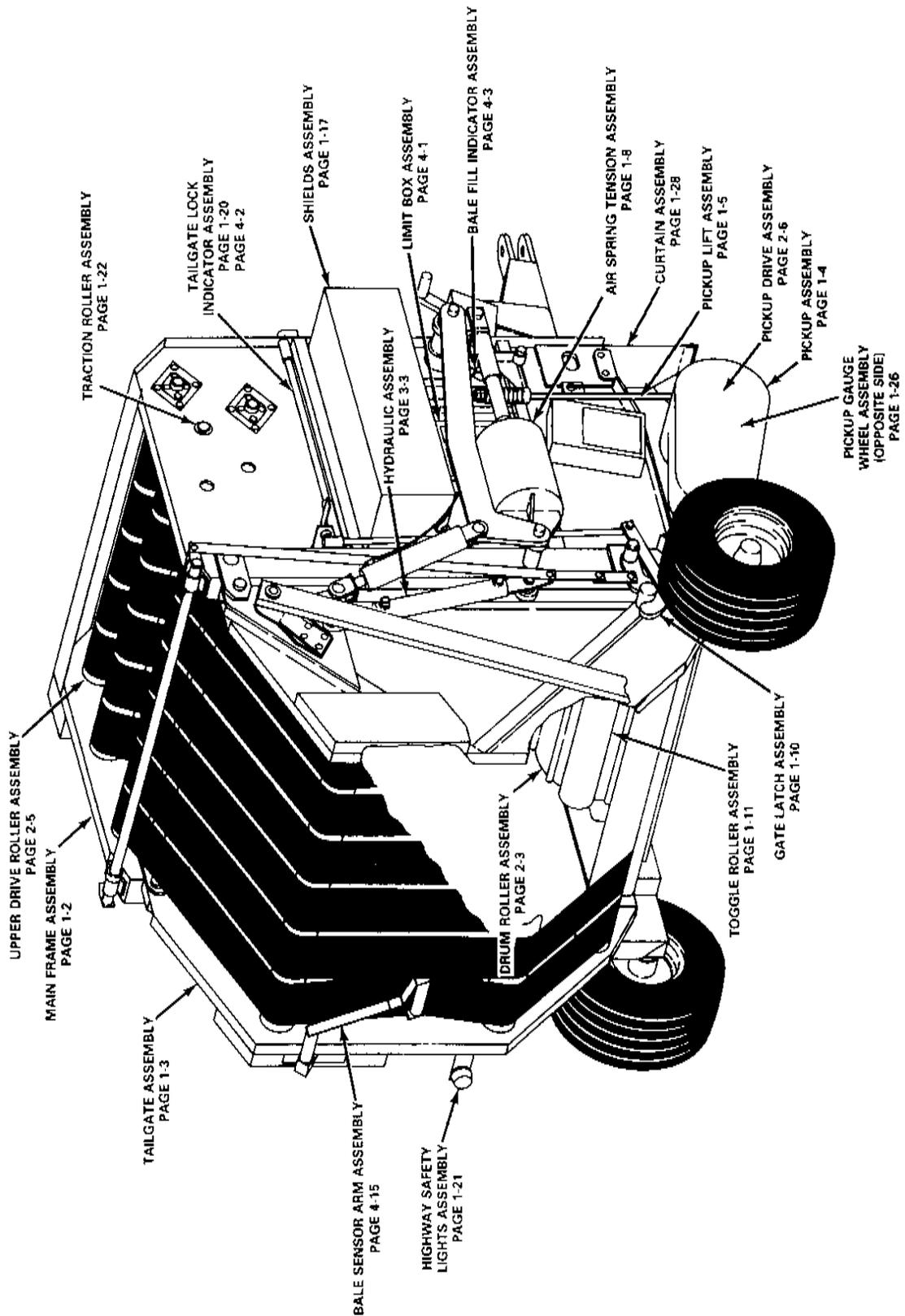
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Revised March 1991 due to
change in illustration.

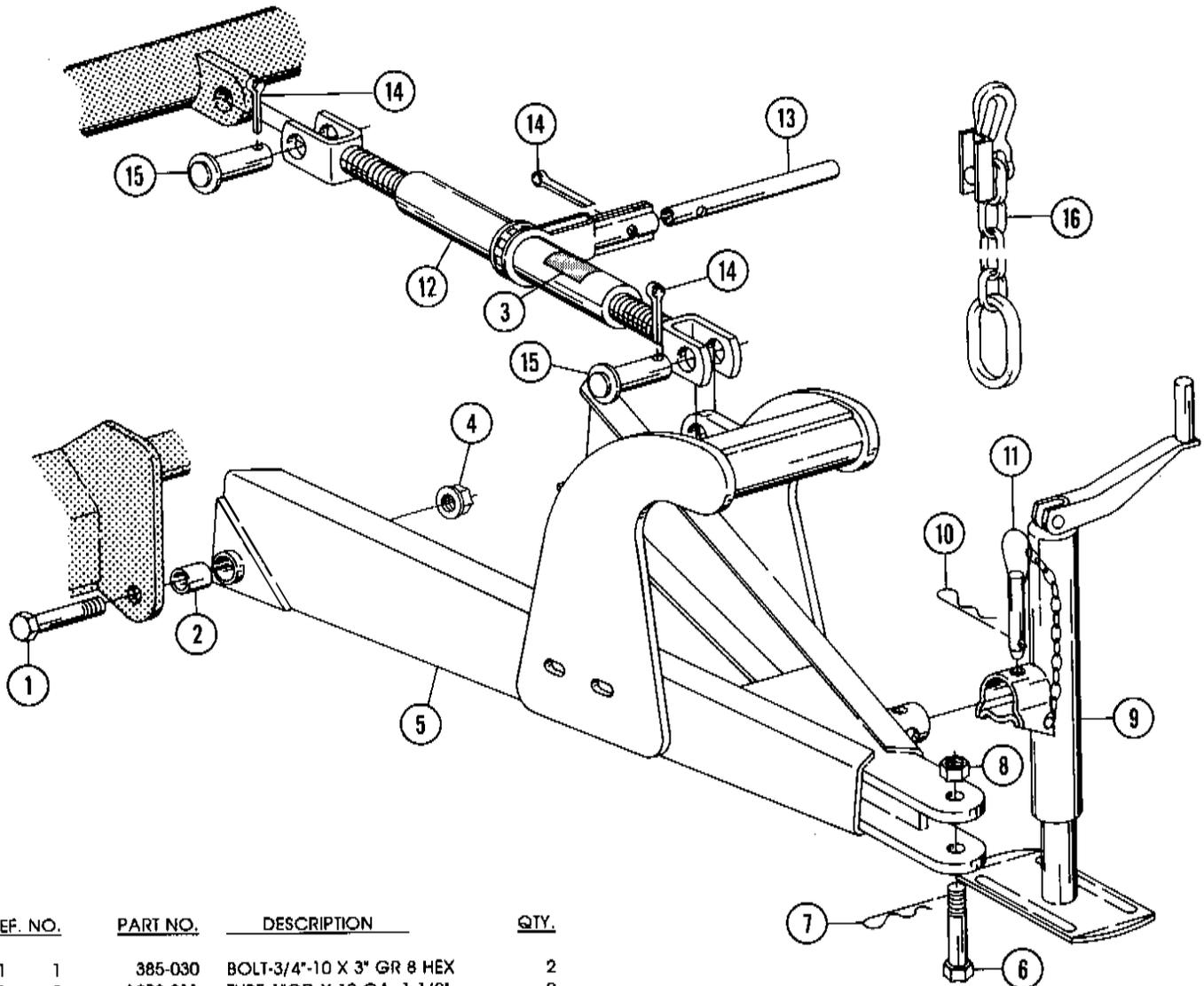
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TONGUE ASSEMBLY

Figure 1-1

Revised September 1992 due to correction
 in parts list. Corrected part marked with *.

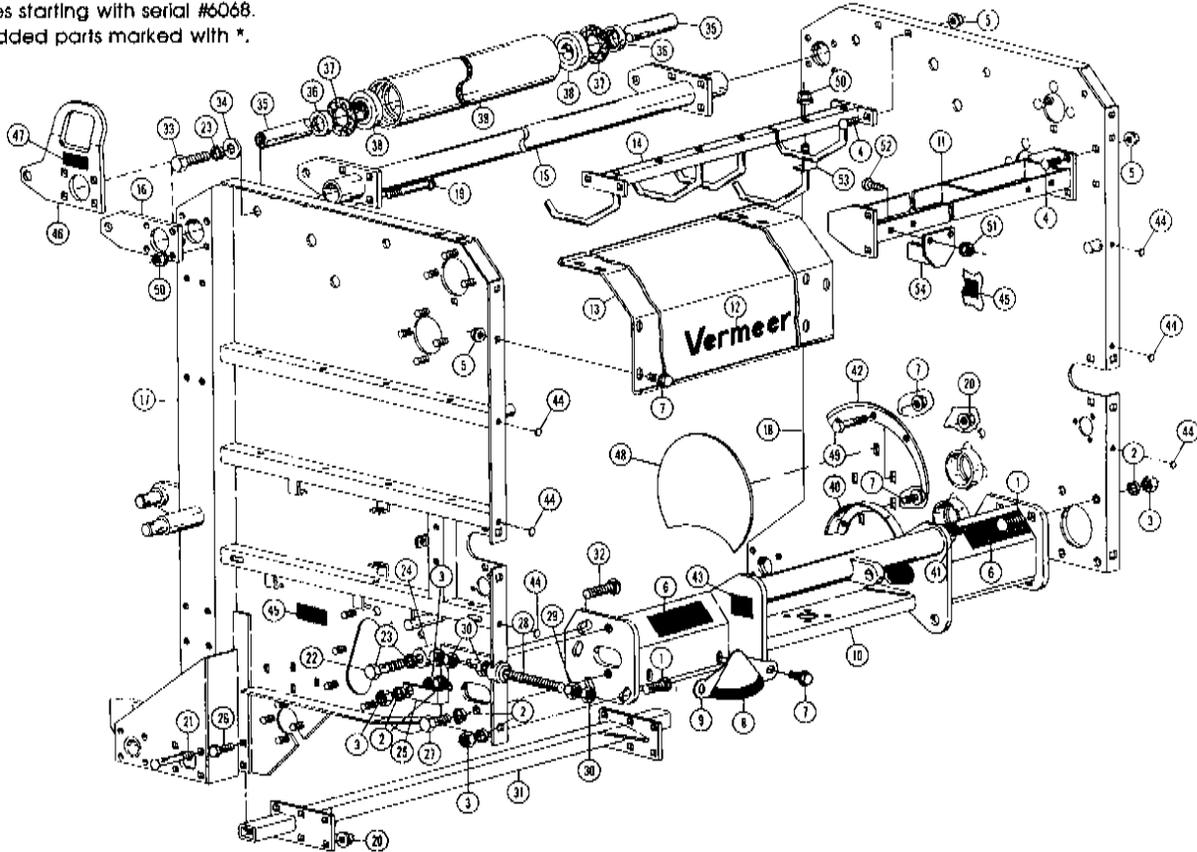


REF. NO.	PART NO.	DESCRIPTION	QTY.
1-1	1	385-030 BOLT-3/4"-10 X 3" GR 8 HEX	2
1-1	2	1078-011 TUBE-1"OD X 12 GA.-1 1/2"	2
1-1	3	2326-721 DECAL-WARNING(RATCHET) 3 X 1 3/4"	1
1-1	4	1809-011 NUT-3/4"-10 SM FLGE. 1L.	2
1-1	5	69330-001 TONGUE	1
1-1	6	87051-001 HITCH PIN ASSEMBLY-7/8" (INCLUDES REF. 7 & 8)	1
1-1	7	1794-003 HAIR PIN COTTER-.148 WIRE	1
1-1	8	435-001 NUT-7/8"-9 HEX	1
1-1	9	1792-001 JACK (INCLUDES REF. 10 & 11)	1
1-1	10	*1792-005 HAIR PIN COTTER-.125 WIRE	1
1-1	11	1844-001 STABILIZER PIN-JACK	1
1-1	12	98118-001 JACK-RATCHET (INCLUDES REF. 13)	1
1-1	13	1796-003 HANDLE-RATCHET JACK	1
1-1	14	510-019 COTTER PIN-5/32" X 2"	3
1-1	15	1796-005 CYLINDER PIN-1" X 2 1/4"	2
1-1	16	1443-017 CHAIN-1/4" P4 X 59.2 SAFETY	1

MAIN FRAME ASSEMBLY

Figure 1-2

Revised April 1993 due to change in top cross brace, plate & addition of belt guides starting with serial #6068. Changed/added parts marked with *.

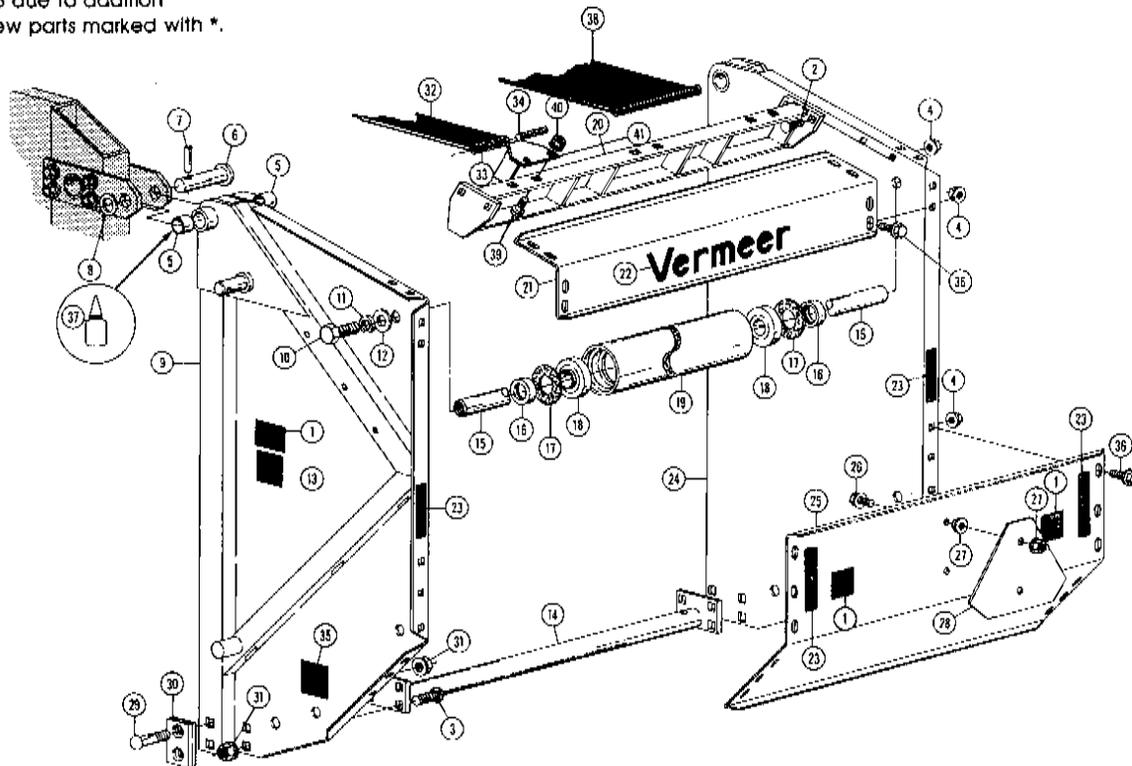


REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.
1-2	1	378-020 BOLT-5/8"-11 X 2"GR 5 CARR	7	1-2	32	378-024 BOLT-5/8"-11 X 2 1/2"GR 5CARR	2
1-2	2	480-015 WASHER-5/8" S/T LOCK	12	1-2	33	369-014 BOLT-3/4"-10 X 1 1/2"GR 5	4
1-2	3	428-001 NUT-5/8" NC HEX	11	1-2	34	485-017 WASHER-3/4" FLAT	4
1-2	4	374-006 BOLT-5/16"-18 X 3/4"GR 5 CARR	8	1-2	35	69112-001 SHAFT-IDLER ROLLER (LONG) (INCLUDES ONE OF REF. 35 & TWO OF REF. 36 - 38)	2
1-2	5	1809-007 NUT-5/16"-18 SM.FLGE.T.L.	22	1-2	36	1731-001 COLLAR-1 1/2"	4
1-2	6	2326-890 DECAL-DANGER STAY CLEAR	2	1-2	37	68820-001 WASHER-2.050ID X 4.015	4
1-2	7	21294-006 BOLT-5/16"-18 X 3/4"ST-WHD GRB	16	1-2	38	215-003 BEARING-1 1/2" CYLINDRICAL W/COL	4
1-2	8	70000-133 DECAL-TWINE TIE	1	1-2	39	87069-001 ROLLER-LONG IDLER (INCLUDES REF. 36 & 38)	2
1-2	9	69483-001 GAUGE-TWINE TIE	1			69110-001 ROLLER ASSEMBLY-LONG IDLER (INCLUDES REF. 35 - 39)	2
1-2	10	82983-001 BEAM-TONGUE SUPPORT	1	1-2	40	86962-001 HAYGUARD	2
1-2	11	69424-001 GUIDE-FRONT BELT	1	1-2	41	70000-090 DECAL-WARNING	1
1-2	12	2326-595 DECAL-VERMEER 3 1/2" X 24"	1	1-2	42	86993-001 WEDGE-LEFT (SHOWN)	1
1-2	13	69490-001 SHIELD-TOP FRONT	1	1-2	43	86993-002 WEDGE-RIGHT (NOT SHOWN)	1
1-2	14	69302-001 GUIDE-TOP BELT	1	1-2	44	2326-940 DECAL-NOTICE TO OWNER	1
1-2	15	*107067-001 BRACE-TOP CROSS	1	1-2	45	88420-001 PLUG-BLACK W/RECESSED HEAD	6
1-2	16	*107068-001 PLATE-TOP BRACE	2	1-2	46	2326-310 DECAL-WARNING	2
1-2	17	90125-001 FRAME-SIDE (RIGHT)	1	1-2	47	90946-001 LIFT LOOP, LEFT	1
1-2	18	93024-001 FRAME-SIDE (LEFT)	1	1-2	48	90946-002 LIFT LOOP-RIGHT	1
1-2	19	*378-044 BOLT 5/8"-13 X 4 1/2" GR 5 CARR	8	1-2	49	2326-423 DECAL-LIFT POINT	2
1-2	20	*1809-001 NUT-1/2" SM FLGE CENTER LOCK	13	1-2	50	82365-001 RESTRICTOR-BALE	2
1-2	21	377-064 BOLT 1/2"-13 X 6 1/2" GR 5 CARR	8	1-2	51	351-014 BOLT-5/16"-18 X 1 1/2" GR 5	6
1-2	22	369-030 BOLT-3/4"-10 X 3" GR 5 HEX	1	1-2	52	*1809-013 NUT-5/8"NC SM FLG TL	11
1-2	23	480-017 WASHER-3/4" S/T LOCK	5	1-2	53	*1809-003 NUT-3/8"-16 SM FLG TL	6
1-2	24	69119-001 BAR-FRAME ADJUSTER	1	1-2	54	*375-010 BOLT-3/8"-16 X 1" CARR	6
1-2	25	82949-001 HOLDER-HOSE	2			*109418-001 GUIDE-TOP BELT	3
1-2	26	358-014 BOLT-1/2"-13 X 1 1/2"GR 5	4			109409-001 GUIDE-TOP BELT	3
1-2	27	366-014 BOLT-5/8"-11 X 1 1/2" GR 5	1				
1-2	28	6486-027 ROD-3/4"NC THRD-6 3/8"	1				
1-2	29	432-001 NUT-3/4" NC HEX	1				
1-2	30	433-001 NUT-3/4" NC HEX JAM	3				
1-2	31	82972-001 BRACE-BOTTOM CROSS	1				

TAILGATE ASSEMBLY

Figure 1-3

Revised April 1993 due to addition
of belt guide. New parts marked with *.

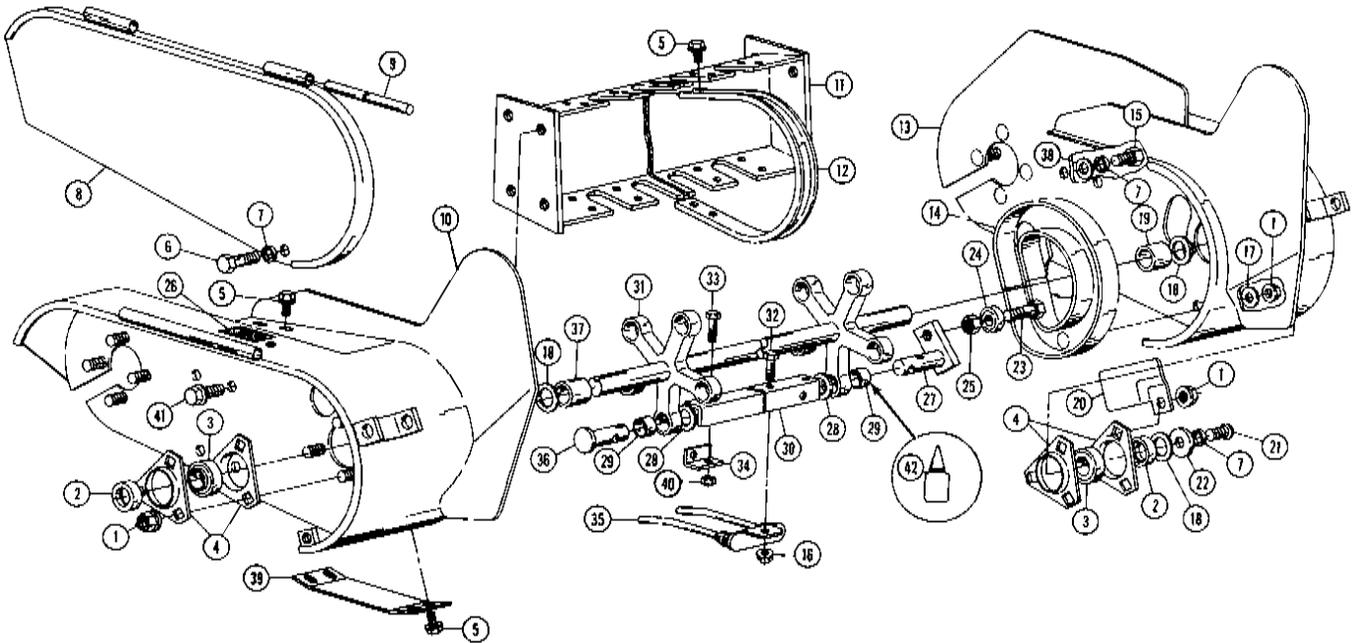


REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.
1-3	1	2326-886 DECAL-DANGER CLEAR OF TAILGATE	4	1-3	27	405-001 NUT-1/4" NC FLG WHIZ LOCK	4
1-3	2	374-006 BOLT-5/16"-18 X 3/4" GR 5 CARR.	4	1-3	28	1836-001 SIGN-SMV PRE-PUNCHED METAL	1
1-3	3	377-010 BOLT-1/2"-13 X 1" GR 5 CARR.	4	1-3	29	377-026 BOLT-1/2"-13 X 2 3/4" CARR. GR 5 PLT	4
1-3	4	1809-007 NUT-5/16"-18 SM.FLGE.T.L.	24	1-3	30	69519-001 GUIDE-BLOCK	2
1-3	5	68776-001 BUSHING-FIBERGLASS 1 1/4"OD X 1" X 1"	4	1-3	31	1809-001 NUT-1/2" SM FLGE T. L.	8
1-3	6	69391-001 PIN-TAILGATE HINGE	2	1-3	32	90659-001 BELT-6 1/2" X 542" 2 PLY LACED (USE W/ TRACTION ROLLER)	2
1-3	7	1788-001 PIN-EXPANSION 1/4" X 1 1/2"	2		68768-001	BELT-6 1/2" X 528" 2 PLY LACED	2
1-3	8	483-005 WASHER-1 1/2" X 1" X 14" GA M.B.	2		99868-001	BELT-6 1/2" X 520" 2 PLY LACED (NET WRAP OPTION)	2
1-3	9	69046-003 TAILGATE ASSEMBLY-LEFT (INCLUDES TWO OF REF. 5)	1		99869-001	BELT-6 1/2" X 534" 2 PLY LACED (NET WRAP OPTION, EQUIPPED WITH TRACTION ROLLER)	2
1-3	10	369-014 BOLT-3/4"-10 X 1 1/2" GR 5 HEX	6	1-3	33	70068-001 HOOK ASSEMBLY-BELT LACING (39 & 40 PER CARD)	2
1-3	11	480-017 WASHER-3/4" S/T LOCK	6		3063-001	BELT LACING TOOL 7" (NOT SHOWN)	1
1-3	12	485-017 WASHER-3/4" FLAT	6	1-3	34	17313-001 BELT LACING TOOL 10" (NOT SHOWN)	1
1-3	13	2326-892 DECAL-WARNING-BALER MAY MOVE	2		1830-019	CABLE-3/32 NYLON COATED-8"	2
1-3	14	69132-001 BRACE-TAILGATE CROSS	1		1830-065	CABLE-3/32 NYLON COATED-15 1/2"	3
1-3	15	69112-001 SHAFT-IDLER ROLLER (LONG)	3	1-3	35	70000-075 DECAL-WARNING	2
1-3	16	1731-001 COLLAR-1 1/2"	6	1-3	36	21294-006 BOLT-5/16"-18 X 3/4" GR8	20
1-3	17	68820-001 WASHER-2.050ID X 4.015	6	1-3	37	29970-583 GLUE-BLACK MAX (1 OZ. BOTTLE)	1
1-3	18	215-003 BRG. 1 1/2" CYLINDRICAL W/COL	6	1-3	38	108907-003 BELT-14 X 528 2 PLY LACED	3
1-3	19	87069-001 ROLLER-LONG IDLER (INCLUDES REF. 16 & 18)	3		108907-007	BELT-14 X 534 2 PLY LACED (NET WRAP OPTION, EQUIPPED W/TRACTION ROLLER)	3
		69110-001 ROLLER ASSEMBLY-LONG IDLER (INCLUDES REF. 15 - 19)	3		108907-005	BELT-14 X 520 2 PLY LACED (NET WRAP OPTION)	3
1-3	20	107157-001 GUIDE-REAR UPPER BELT	1		108907-009	BELT-14 X 542 2 PLY LACED (TRACTION ROLLER OPTION)	3
1-3	21	69489-001 SHIELD-UPPER REAR	1	1-3	39	*375-010 BOLT-3/8"-16 X 1" CARR	6
1-3	22	2326-608 DECAL-VERMEER 2 13/16"	1	1-3	40	*1809-003 NUT-3/8"-16 SM FLG TL	6
1-3	23	70000-170 DECAL-REFLECTOR (RED)	2	1-3	41	*109409-001 GUIDE-BELT	3
1-3	24	69046-004 TAILGATE ASSEMBLY-(RIGHT) (INCLUDES TWO OF REF. 5)	1				
1-3	25	82981-001 SHIELD-LOWER REAR	1				
1-3	26	4473-006 BOLT-1/4"-20 X 3/4" FLG WHIZ	2				

PICKUP ASSEMBLY

Figure 1-4

Revised April 1993 due to change in bolt. Changed part marked with *.

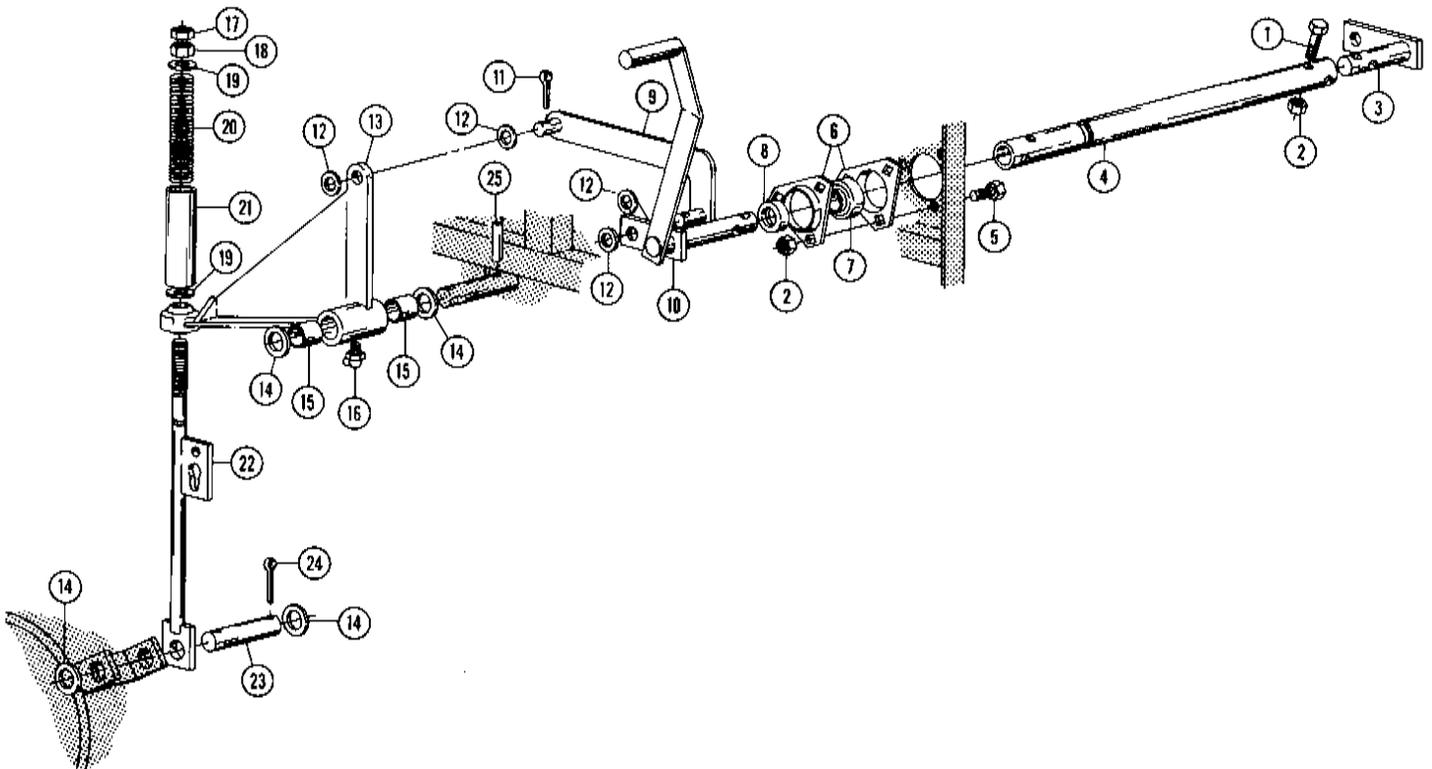


REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.
1-4	1	1809-003 NUT-3/8" SM FLGE T.L.	9	1-4	22	87-001 SLUG-1 3/4" X 17/32" X 1/4"	1
1-4	2	4052-003 COLLAR-1 1/4" BEARING	2	1-4	23	358-014 BOLT-1/2"-13 X 1 1/2"GR 5 HEX	5
1-4	3	4052-001 BEARING 1 1/4" SPHERICAL W/COL	2	1-4	24	1732-003 BEARING	5
1-4	4	14174-001 FLANGETTE-1 1/4" 72MM	4	1-4	25	421-001 NUT-1/2" NC HEX	5
1-4	5	*104057-006 BOLT-5/16"-18 X 3/4" GR 8 SLF TP	88	1-4	26	2326-134 DECAL-OIL CHAIN (MODIFIED)	1
1-4	6	358-016 BOLT-1/2"-13 X 1 3/4" GR5 HEX	1	1-4	27	69071-001 ARM-PICKUP ECCENTRIC	5
1-4	7	480-011 WASHER-1/2" S/T LOCK	3	1-4	28	483-005 WASHER-1 1/2" X 1" X 14 GA M.B.	10
1-4	8	69513-001 DOOR-PICKUP END PLATE	1	1-4	29	68776-001 BUSHING-FIBERGLASS 1 1/4"OD X 1" X 1"	10
1-4	9	1313-049 BAR-5/16" RND-16 3/8" 1D18	1	1-4	30	69496-001 ANGLE-TOOTH MOUNT	5
1-4	10	94994-001 PLATE-PICKUP END (RIGHT) (INCLUDES REF 8 & 9)	1	1-4	31	82979-003 DRUM ASSEMBLY-PICKUP	1
1-4	11	69100-001 PLATE-PICKUP BACK	1	1-4	32	351-006 BOLT-5/16"-18 X 3/4" GR 5 HEX	50
1-4	12	69494-001 BAND-PICKUP	19	1-4	33	16114-020 BOLT-3/8"-16 X 2 HEX HEAD GR.8	20
1-4	13	94993-001 PLATE-PICKUP END (LEFT)	1	1-4	34	20946-001 BAR-TOOTH MOUNT ANGLE	10
1-4	14	87047-001 CAMTRACK	1	1-4	35	27997-001 TEETH-PICKUP	50
1-4	15	358-006 BOLT-1/2"-13 X 3/4"GR 5 HEX	1	1-4	36	69436-001 PIN-TOOTH MOUNTING ANGLE	5
1-4	16	1809-007 NUT-5/16"-18 SM.FLGE.T.L.	50	1-4	37	1093-017 TUBE-1 1/2"OD X 12 GA.-1"	1
1-4	17	485-007 WASHER-3/8" FLAT	3	1-4	38	485-011 WASHER-1/2" FLAT	1
1-4	18	483-007 WASHER-1 7/8" X 1 1/4" X 14 GA M.B.	A/R	1-4	39	82364-001 SHIELD-PICKUP UNDERCARRIAGE	2
1-4	19	1093-001 TUBE-1 1/2"OD X 12 GA.-1 3/4"	1	1-4	40	15289-001 NUT-3/8"-16NC SLTL GR 8	20
1-4	20	69482-001 COVER-CAM INSPECTION	1	1-4	41	4471-010 BOLT-1/2"-13 X 1" SLF TAP WA HD	7
1-4	21	360-010 BOLT-1/2"-13 X 1 BUTTON HEAD	1	1-4	42	29970-583 GLUE-BLACK MAX (1 OZ. BOTTLE)	1

PICKUP LIFT ASSEMBLY

Figure 1-5

Revised April 1993 due to correction
in parts list. Corrected part marked
with *.

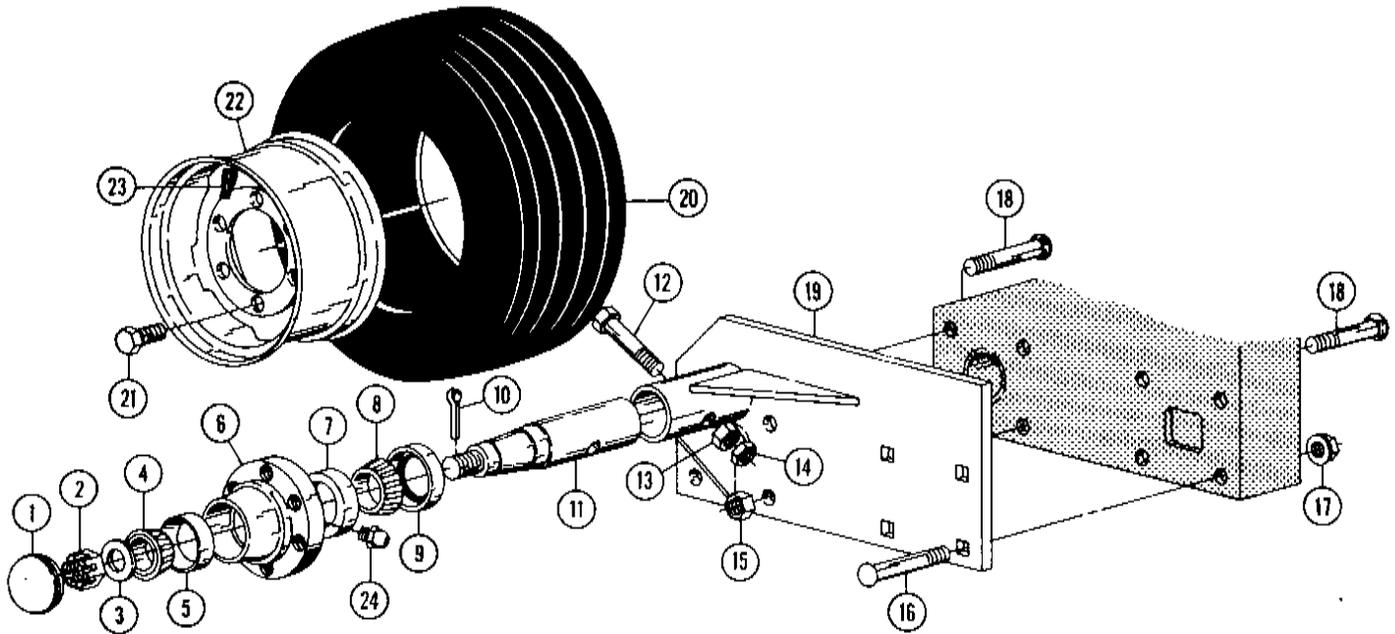


REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.
1-5	1	351-016 BOLT-5/16"-18 X 1 3/4"GR 5 HEX	4		69460-003	BELLCRANK ASSEMBLY-PICKUP LIFT (LEFT) (INCLUDES ONE OF REF. 16 & TWO OF REF. 15)	1
1-5	2	1809-007 NUT-5/16"-18 SM FLG T.L.	10	1-5	14	483-005 WASHER-1 1/2" X 1" X 14 GA M.B.	8
1-5	3	69454-001 PIN-PICKUP LIFT (LEFT)	1	1-5	15	1835-001 BUSINHG-STL.-1 1/4" X 1 X 3/4"	4
1-5	4	69459-001 TUBE-PICKUP LIFT	1	1-5	16	597-001 ZERK-1/4" NF 90 DEG GREASE	2
1-5	5	351-006 BOLT-5/16"-18 X 3/4" GR 5 HEX BOLT	6	1-5	17	433-001 NUT-3/4" NC HEX JAM	2
1-5	6	4048-001 FLANGETTE 1" PRELUBE	4	1-5	18	432-001 NUT-3/4" NC HEX	2
1-5	7	4046-001 BRG. 1 SPHERICAL W/COL	2	1-5	19	485-017 WASHER-3/4" FLAT	4
1-5	8	1719-001 COLLAR-1 INCH BEARING	2	1-5	20	1803-115 SPRING-COMP.1 3/8"OD X 9"-13/64W.2	2
1-5	9	69641-001 LINK-LIFT (LEFT)	1	1-5	21	1285-037 TUBE-1 1/2" REG.PIPE-6 3/4"	2
		69641-002 LINK-LIFT (RIGHT)	1	1-5	22	69126-001 ROD-PICKUP TENSION	2
1-5	10	69683-001 HANDLE-PICKUP LIFT	1	1-5	23	69491-001 PIN-HAYSAVER MOUNT	2
1-5	11	510-015 COTTER PIN-5/32 X 1 1/4"	4	1-5	24	510-019 COTTER PIN-5/32" X 2"	4
1-5	12	4542-005 WSHR-7/8OD X 1/2"ID X 18 GA MB	8	1-5	25	1788-001 PIN-EXPANSION 1/4" X 1 1/2"	4
1-5	13	*69685-003 BELLCRANK ASSEMBLY-PICKUP LIFT (RIGHT) (INCLUDES ONE OF REF. 16 & TWO OF REF. 15)	1				

WHEEL ASSEMBLY

Figure 1-6

Revised March 1991 due to change in lug bolt. Changed item marked with *.

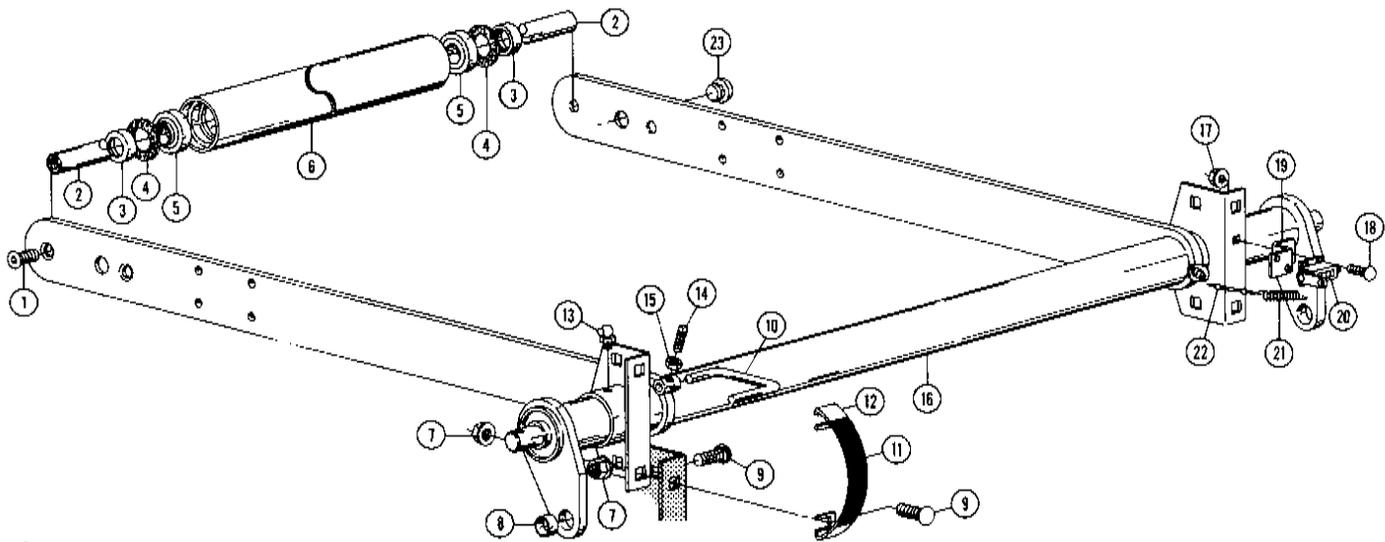


REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.		
1-6	1	90138-005	CAP-DUST	2	1-6	14	422-001	NUT-1/2" NC HEX JAM	2
1-6	2	459-001	NUT-7/8 N.F. SLOTTED HEX	2	1-6	15	430-001	NUT-5/8 NC SLTL	8
1-6	3	1657-003	WASHER-SPINDLE	2	1-6	16	377-064	BOLT-1/2"-13 X 6 1/2" CARR.GR 5	8
1-6	4	1716-147	BEARING CONE	2	1-6	17	1809-001	NUT-1/2" SM FLGE CENTER LOCK	8
1-6	5	1715-045	BEARING CUP 1 1/4"	2	1-6	18	378-040	BOLT-5/8"-11 X 4" CARR. GR 5	8
1-6	6	90138-003	HUB ASSY-6 BOLT (INCLUDES REF. 5, 7 & 24, & SIX OF REF. 21)	2	1-6	19	69587-001	MOUNT-STANDARD AXLE (LEFT)	1
		90138-001	HUB ASSEMBLY-6 BOLT (COMPLETE) (INCLUDES REF. 4 - 9, 24 & SIX OF REF. 21)	2			69587-002	MOUNT-STANDARD AXLE (RIGHT) (SHOWN)	1
1-6	7	1715-037	BEARING CUP	2	1-6	20	1821-001	TIRE- 11 L-15 FLOTATION	2
1-6	8	1716-039	BEARING CONE	2			75847-001	TIRE-31X13.50-15 LT	2
1-6	9	90138-007	SEAL	2	1-6	21	*90138-009	BOLT-1/2" X 1 1/4" NF LUG	12
1-6	10	510-015	COTTER PIN-5/32" X 1 1/4"	2	1-6	22	55944-001	RIM ASSEMBLY-8"X15"-6 BOLT (INCLUDES ONE OF REF. 23)	2
1-6	11	*90135-001	SPINDLE ASSEMBLY (INCLUDES REF. 2, 3 & 10)	2			76258-001	RIM ASSEMBLY-10" X 15"-6 BOLT (INCLUDES REF. 23)	2
1-6	12	358-034	BOLT-1/2"-13 X 3 1/2"GR 5 HEX	2	1-6	23	2250-001	STEM-VALVE	2
1-6	13	421-001	NUT-1/2" NC HEX	2	1-6	24	586-001	ZERK-1/8" ST NPT GREASE	2

BELT TIGHTENER ASSEMBLY

Figure 1-7

Revised September 1992 due to new part number for bale size indicator. New part marked with *.

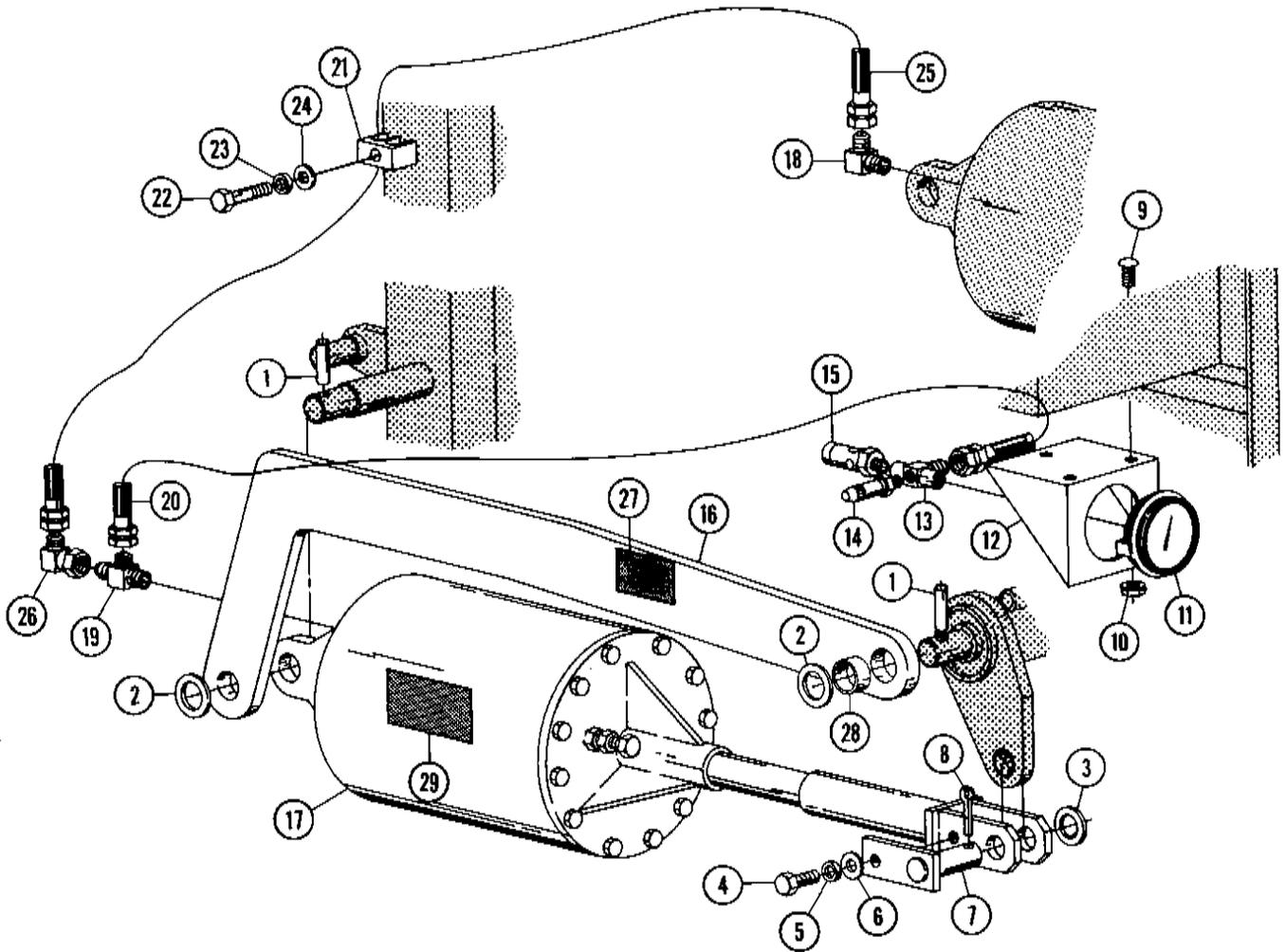


REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.
1-7	1	521-014 SCREW-CAP 3/4"-10 X 1 1/2" FLT SOCKET HEAD	4	1-7	12	*82943-003 BAND-BALE SIZE INDICATOR (INCLUDES REF. 11)	1
1-7	2	69109-001 SHAFT-SHORT IDLER ROLLER	2	1-7	13	597-001 ZERK-1/4" NF 90 DEG GREASE	2
1-7	3	1731-001 COLLAR-1 1/2" 4W2-224EL	4	1-7	14	548-004 SQ HSS 5/16"-18 X 1/2" W/CUP POINT	1
1-7	4	68820-001 WASHER-2.050ID X 4.015	4	1-7	15	407-001 NUT-5/16" NC HEX JAM	1
1-7	5	215-003 BRG. 1 1/2" CYLINDRICAL W/COL	4	1-7	16	69396-003 TIGHTENER ASSEMBLY-BELT (INCLUDES REF. 8 & 13 - 15)	1
1-7	6	87067-001 ROLLER-SHORT IDLER (INCLUDES REF. 3 & 5)	2	1-7	17	1809-007 NUT-5/16"-18 SM.FLGE.T.L.	1
		69106-001 ROLLER ASSEMBLY-SHORT IDLER (INCLUDES REF. 2 - 6)	2	1-7	18	374-006 BOLT-5/16"-18 X 3/4"GR 5 CARR	1
1-7	7	1809-001 NUT-1/2" SM FLGE CENTER LOCK	8	1-7	19	69474-001 BRACKET-BALE COUNTER	1
1-7	8	1835-055 BUSHING-STL-1 1/2" X 1 1/4" X 3/4"	8	1-7	20	1816-001 RESET COUNTER	1
1-7	9	377-010 BOLT-1/2"-13 X 1" GR 5 CARR	8	1-7	21	1789-059 SPRING-EXT 5/16"OD X 1 7/8"	1
1-7	10	75797-001 ROD-BALE SIZE INDICATOR	1	1-7	22	69277-003 CHAIN-16GA-4 1/2"	1
1-7	11	2326-903 DECAL-INSTRUCTIONAL	1	1-7	23	90054-001 SLIDE BUTTON	1

AIR SPRING TENSION ASSEMBLY

Figure 1-8

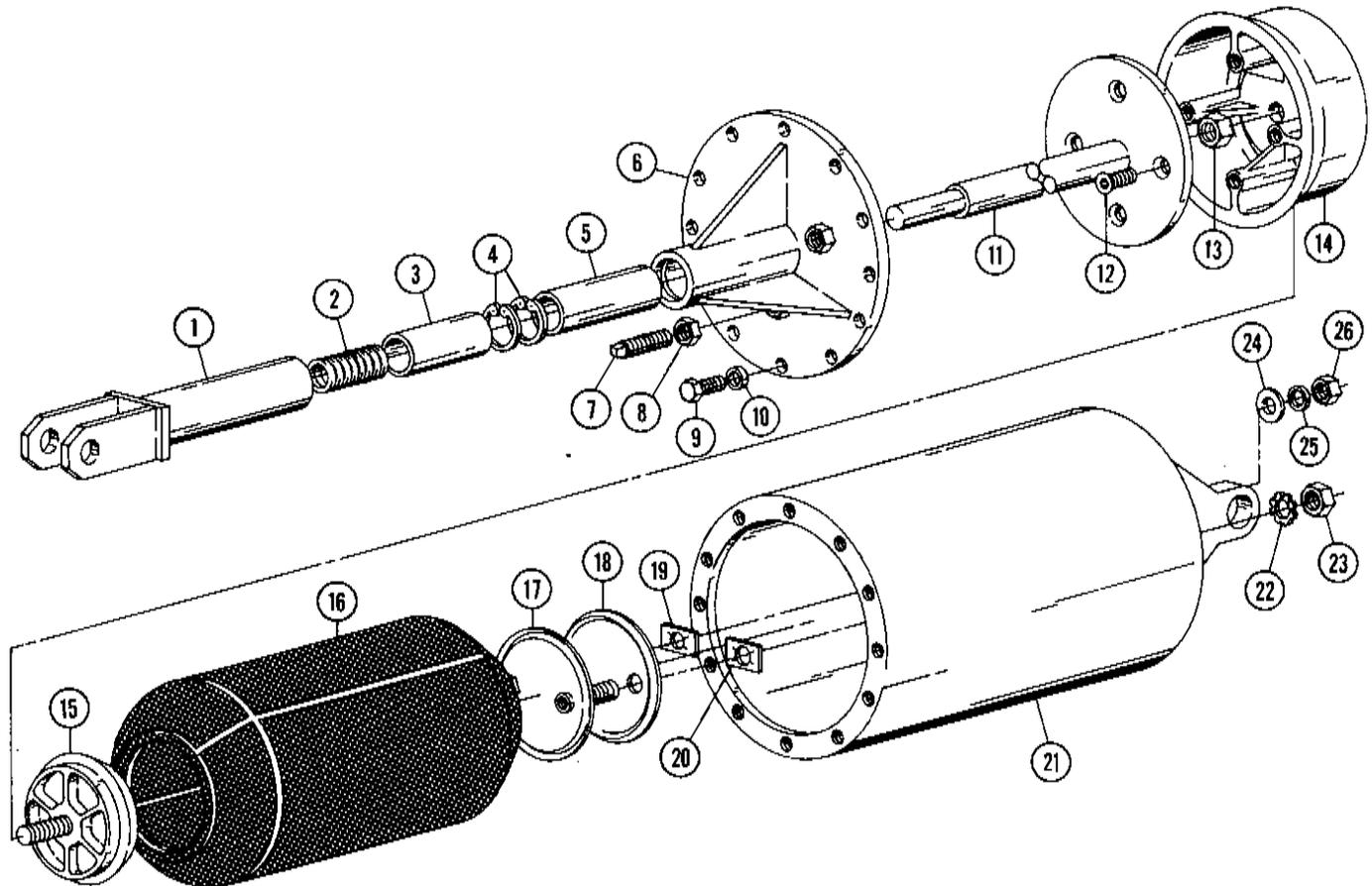
Revised March 1991 due to the addition of a decal.
Decal marked with *.



REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.
1-8	1	1788-006 PIN-EXPANSION 5/16" X 2 1/4"	4		69442-003	BRACE-AIR SPRING (LEFT) (INCLUDES ONE OF REF. 28)	1
1-8	2	483-009 WASHER-2 1/4" X 1 1/2" X 14 GA M.B.	4	1-8	17	69976-001 CYLINDER ASSEMBLY-AIR (BREAKDOWN FIG. 1-9)	2
1-8	3	483-007 WASHER-1 7/8" X 1 1/4" X 14 GA M.B.	2	1-8	18	53821-001 1/4"M PIPE-#4M JIC 90 DEG.	1
1-8	4	354-008 BOLT-3/8"-16 X 3/4" GR 5 HEX	2	1-8	19	68822-001 FITTING-1/4"M X 4M JIC(BCH) X 4M JIC	1
1-8	5	490-007 WASHER-3/8" S/T LOCK	2	1-8	20	53843-083 HOSE-1/4"NPTFS - 4FS JIC X 53"	1
1-8	6	485-007 WASHER-3/8" FLAT	2	1-8	21	69783-001 CLAMP-HOSE 1/2"	4
1-8	7	69593-001 PIN-AIRBAG RAM	2	1-8	22	350-018 BOLT-1/4"-20 X 1 3/4" GR 5 HEX	4
1-8	8	510-019 COTTER PIN-5/32" X 2"	2	1-8	23	480-003 WASHER-1/4" S/T LOCK	4
1-8	9	373-008 BOLT-1/4"-20 X 3/4" GR5 CARR	3	1-8	24	485-003 WASHER-1/4" FLAT	4
1-8	10	405-001 NUT-1/4" NC FLG WHIZ LOCK	3	1-8	25	53843-225 HOSE-1/4" X 170" 4FS JIC GPH-4	1
1-8	11	68765-001 GAUGE-PRESSURE 0-300 PSI 4"	1	1-8	26	53658-001 FITTING-4M JIC X 4 FS JIC 90 DEG	1
1-8	12	69344-001 HOLDER-GAUGE	1	1-8	27	2326-897 DECAL-IMPORTANT AVOID DAMAGE	1
1-8	13	69497-001 FITTING	1	1-8	28	1835-053 BUSHING-STL-1 3/4" X 1 1/2" X 3/4"	2
1-8	14	68819-001 VALVE-AIR FILL	1				
1-8	15	68769-001 VALVE-RELIEF 180PSI 1/4"M NPT	1	1-8	29	*70000-450 DECAL - IMPORTANT NOTICE	2
1-8	16	69443-003 BRACE-AIR SPRING (RIGHT) (INCLUDES ONE OF REF. 28)	1				

AIR SPRING TENSION COMPONENTS

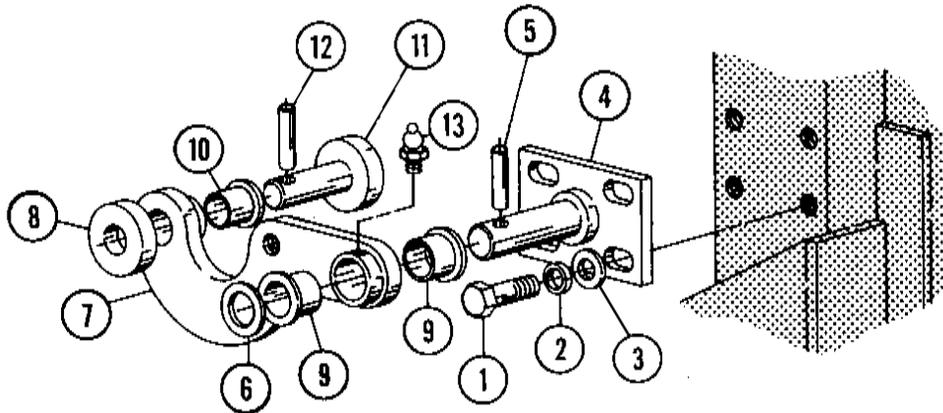
Figure 1-9



REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.
1-9	1	LINKAGE-AIR SPRING	1		68770-001	AIRSPRING ASSEMBLY (INCLUDES REF. 13 - 20)	1
1-9	2	1803-103 SPRING-COMP. 1 13/16"OD X .375W X 5					
1-9	3	69586-001 GUIDE-AIRSPRING LINKAGE	1	1-9	17	68770-009 RETAINER-UPPER	1
1-9	4	76159-187 SNAP RING-INTERNAL 1 7/8"	2	1-9	18	68770-011 PLATE-CLAMPING	1
1-9	5	69585-001 GUIDE-AIRSPRING CAP	1	1-9	19	68770-013 CUP-RETAINING	1
1-9	6	69060-001 CAP-AIR SPRING CANISTER	1	1-9	20	68770-015 CUP-RETAINING	1
1-9	7	551-024 SQ HSS-5/8"-11 X 2 1/2"	3	1-9	21	69064-001 CANISTER-AIR SPRING	1
1-9	8	429-001 NUT-5/8" NC HEX JAM	3	1-9	22	481-007 WASHER-3/4" EXT STAR	1
1-9	9	354-006 BOLT-3/8"-16 X 3/4" GR 5 HEX	12	1-9	23	456-001 NUT-3/4" N.F. HEX JAM	1
1-9	10	480-007 WASHER-3/8" S/T LOCK	12	1-9	24	485-011 WASHER-1/2" FLAT	1
1-9	11	69057-001 RAM-AIR SPRING	1	1-9	25	480-011 WASHER-1/2" S/T LOCK	1
1-9	12	15411-014 SCREW-1/2"-13 X 1 1/4" FLT SHCS	4	1-9	26	421-001 NUT-1/2" NC HEX	1
1-9	13	434-001 NUT-3/4" NC SLTL	1	1-9	69976-001	CYLINDER ASSEMBLY-AIR (INCLUDES REF. 1 - 26)	
1-9	14	68770-003 PISTON	1				
1-9	15	68770-005 RETAINER-LOWER	1				
1-9	16	68770-007 AIRSPRING ASSEMBLY-LESS PISTON (INCLUDES REF. 15 - 20)	1				

GATE LATCH ASSEMBLY

Figure 1-10

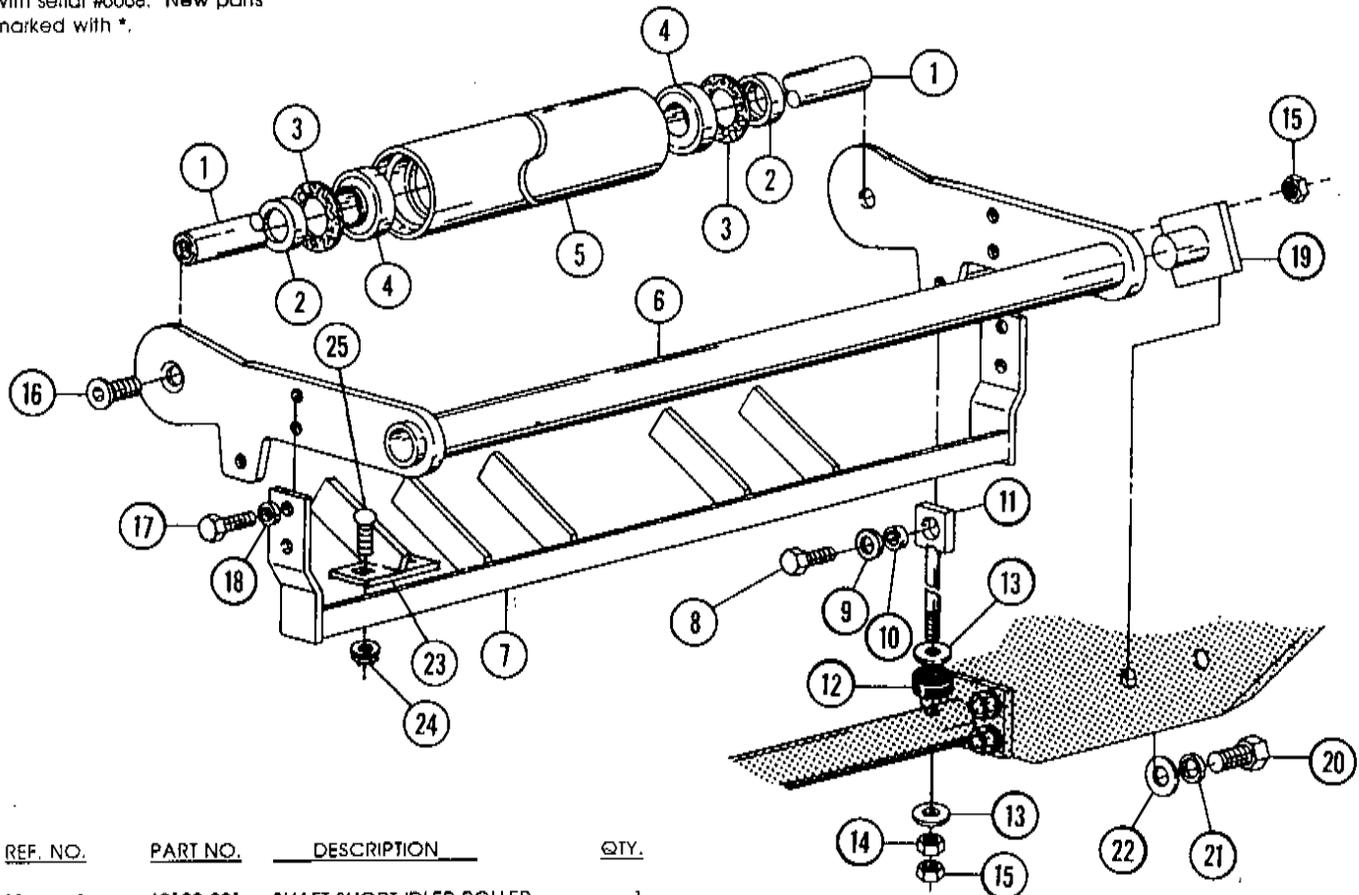


<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1-10	1	358-012 BOLT-1/2"-13 X 1 1/4" GR5 HEX	8
1-10	2	480-011 WASHER-1/2" S/T LOCK	8
1-10	3	485-011 WASHER-1/2" FLAT	8
1-10	4	69310-001 MOUNT-GATE LATCH	2
1-10	5	1788-005 PIN-EXPANSION 5/16" X 2 1/4"	2
1-10	6	483-007 WASHER-1 7/8" X 1 1/4" X 14 GA M.B.	2
1-10	7	69356-003 LATCH ASSEMBLY-GATE (LEFT) (INCLUDES ONE OF REF. 13)	1
		69356-004 LATCH ASSEMBLY-GATE (RIGHT) (SHOWN)(INCLUDES ONE OF REF. 13)	1
1-10	8	69076-001 WHEEL-GATE LATCH	2
1-10	9	209-007 BUSHING-1 1/4" NYLINER	4
1-10	10	209-003 BUSHING-1" NYLINER	2
1-10	11	69074-001 WHEEL-GATE LATCH	2
1-10	12	1788-001 PIN-EXPANSION 1/4" X 1 1/2"	2
1-10	13	598-001 ZERK-1/4" NF ST GREASE	2

TOGGLE ROLLER ASSEMBLY

Figure 1-11

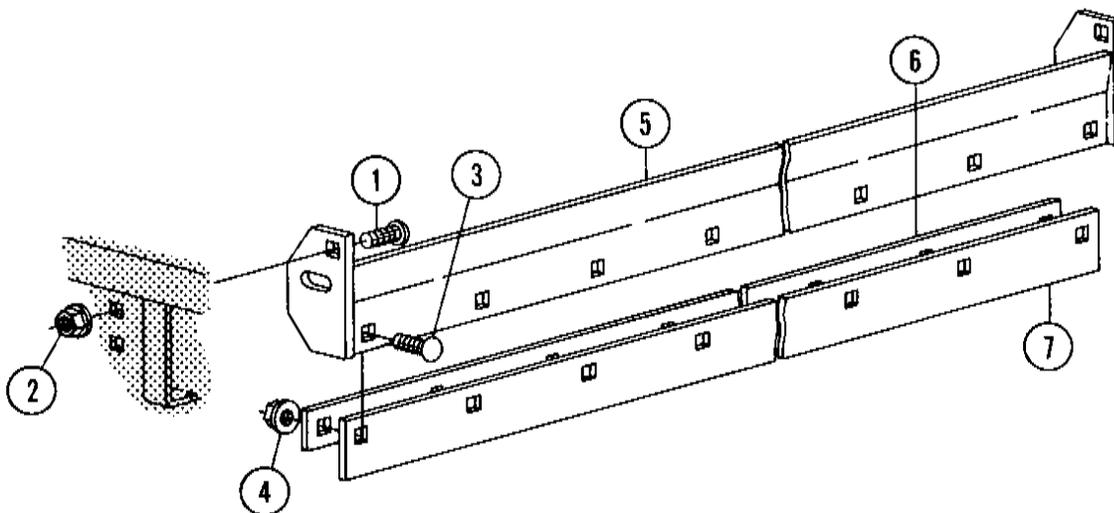
Revised April 1993 due to the addition of belt guides starting with serial #6068. New parts marked with *.



REF. NO.	PART NO.	DESCRIPTION	QTY.
1-11	1	SHAFT-SHORT IDLER ROLLER	1
1-11	2	COLLAR-1 1/2"	2
1-11	3	WASHER-2.050ID X 4.015	2
1-11	4	BEARING-1 1/2" CYLINDRICAL W/COL	2
1-11	5	ROLLER-SHORT IDLER (INCLUDES REF. 2 & 4)	1
	69106-001	ROLLER ASSEMBLY-SHORT IDLER (INCLUDES REF. 1 - 5)	1
1-11	6	PIVOT-TOGGLE ROLLER	1
1-11	7	GUIDE-LOWER BELT	1
1-11	8	BOLT-1/2"-13 X 1 3/4" GR5	2
1-11	9	WASHER-1/2" FLAT	2
1-11	10	TUBE-3/4"OD X 12 GA.-9/16"	2
1-11	11	BOLT-TOGGLE ROLLER	2
1-11	12	WASHER-RUBBER 2OD X 9/16-1/2"	2
1-11	13	SLUG-1 3/4" X 17/32" X 1/4"	4
1-11	14	NUT-1/2" NC HEX	2
1-11	15	NUT-1/2" NC HEX JAM	4
1-11	16	SCREW-CAP 3/4"-10 X 1 1/2" FLT SOCKET HEAD	2
1-11	17	BOLT-5/16"-18 X 3/4" GR 5	4
1-11	18	WASHER-5/16" S/T LOCK	4
1-11	19	MOUNT-TOGGLE ROLLER PIVOT	2
1-11	20	BOLT-3/4"-10 X 1 1/2" GR 5	2
1-11	21	WASHER-3/4" S/T LOCK	2
1-11	22	WASHER-3/4" FLAT	2
1-11	23	*109415-001 GUIDE-BELT	3
1-11	24	*1809-003 NUT-3/8"-16 SM FLG TL	6
1-11	25	*375-010 BOLT-3/8"-16 X 1" CARR	6

SCRAPER BLADE ASSEMBLY

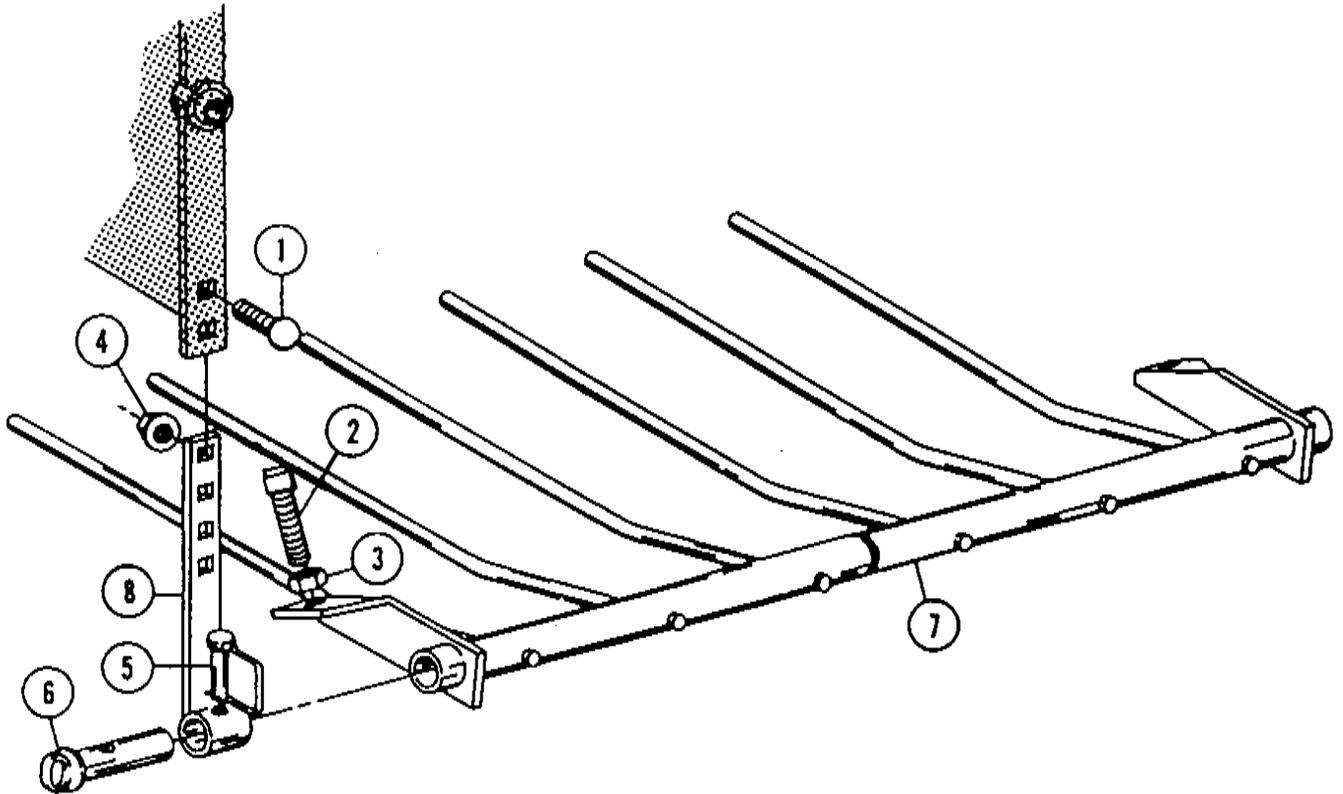
Figure 1-12



<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1-12	1	377-010 BOLT-1/2"-13 X 1" GR 5 CARR	4
1-12	2	1809-001 NUT-1/2" SM FLGE CENTER LOCK	4
1-12	3	18380-010 BOLT-5/16"-18 X 1" CARR GR.5	11
1-12	4	1809-007 NUT-5/16"-18 SM.FLGE.T.L.	11
1-12	5	81402-001 MOUNT-KNIFE	1
1-12	6	81407-001 PLATE-ROLLER KNIFE BACK	1
1-12	7	81406-001 BLADE-ROLLER KNIFE	1

WINDGUARD ASSEMBLY

Figure 1- 13

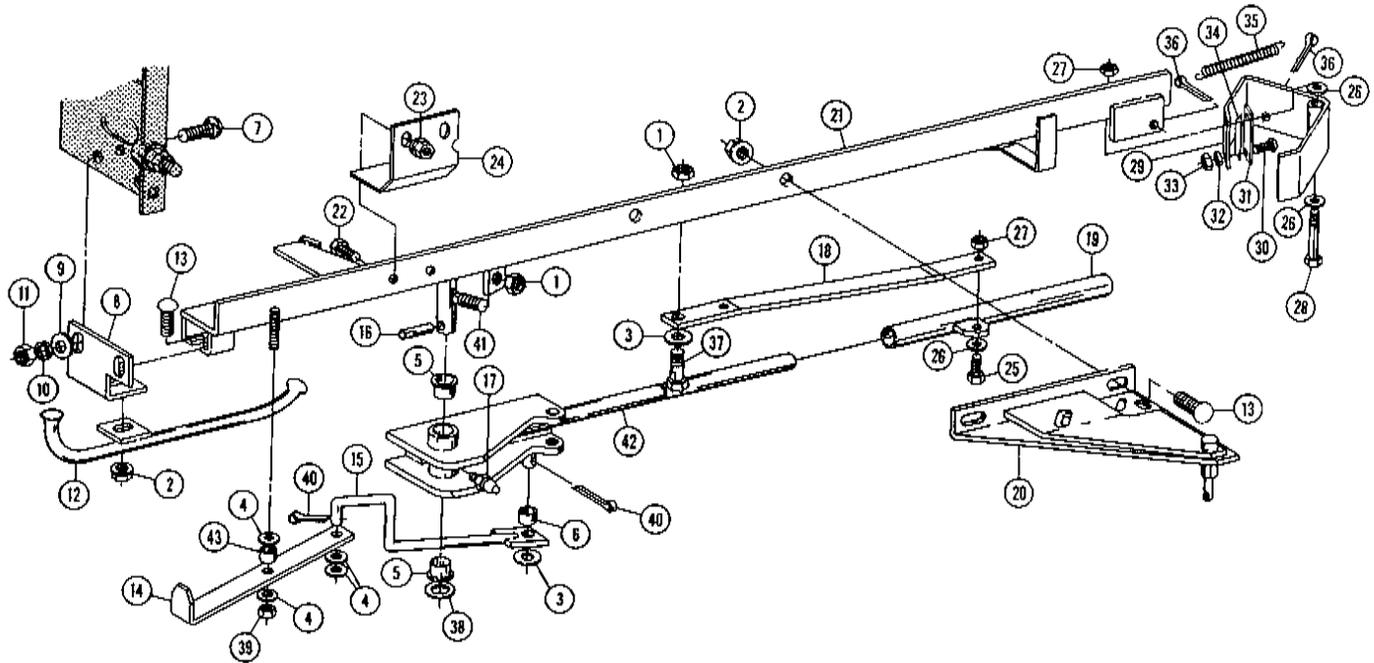


REF. NO.	PART NO.	DESCRIPTION	QTY.
1-13	1	377-014 BOLT-1/2"-13 X 1 1/2" GR5 CARR	4
1-13	2	550-034 SQ HSS-1/2"-13 X 3 1/2"	2
1-13	3	422-001 NUT-1/2" NC HEX JAM	2
1-13	4	1809-001 NUT-1/2" SM FLGE CENTER LOCK	4
1-13	5	2109-003 PIN LOCKING-3/8" X 2 1/4"	2
1-13	6	69117-001 PIN-WINDGUARD PIVOT	2
1-13	7	69381-001 WINDGUARD	1
1-13	8	90191-001 MOUNT-WINDGUARD	2

SINGLE TWINE WRAP ASSEMBLY

Figure 1-14

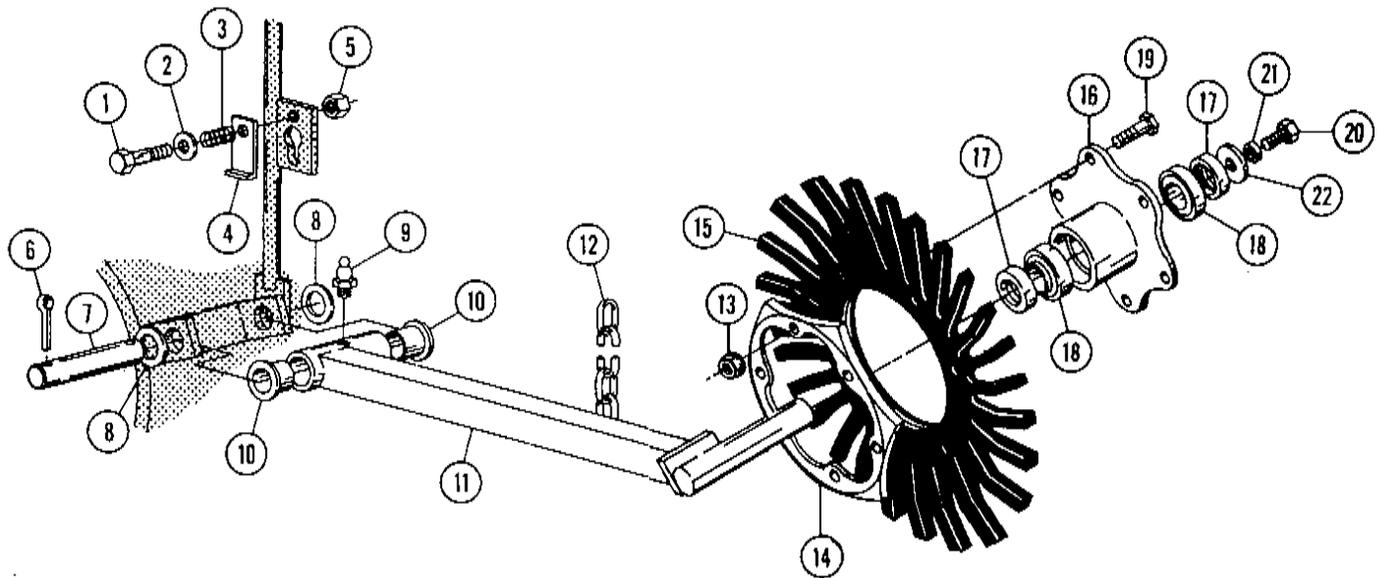
Revised January 1992 due to change in knife blade, screws, & twine wrap plate starting with serial #5248. Changed parts marked with *.



REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.
1-14	1	422-001 NUT-1/2" NC HEX JAM	3	1-14	23	1809-007 NUT-5/16"-18 SM.FLGE.T.L.	2
1-14	2	1809-001 NUT-1/2" SM FLGE CENTER LOCK	4	1-14	24	82982-001 SHIELD-TWINE	1
1-14	3	485-011 WASHER-1/2" FLAT	2	1-14	25	354-010 BOLT-3/8"-16 X 1" GR 5 HEX	1
1-14	4	485-005 WASHER-5/16" FLAT	4	1-14	26	485-007 WASHER-3/8" FLAT	3
1-14	5	209-001 BUSHING-NYLINER	2	1-14	27	413-001 NUT-3/8" NC HEX JAM	2
1-14	6	1071-031 TUBE-3/4"OD X 12 GA.-1/2"	1	1-14	28	354-034 BOLT-3/8"-16 X 3 1/2" GR 5	1
1-14	7	378-020 BOLT-5/8"-11 X 2" GR 5 CARR	4	1-14	29	69452-001 MOUNT-KNIFE	1
1-14	8	89704-001 MOUNT-TWINE WRAP (LEFT)	1	1-14	30	*104209-001 SCREW-10-24 X 3/4" MACHINE	2
		89704-002 MOUNT-TWINE WRAP (RIGHT)		1-14	31	75965-001 PLATE-TWINE WRAP KNIFE BACK	1
		(SHOWN)	1	1-14	32	480-001 WASHER-3/16" S/T LOCK	2
1-14	9	485-015 WASHER-5/8" FLAT	4	1-14	33	400-001 NUT-3/16" NC HEX	2
1-14	10	480-015 WASHER-5/8" S/T LOCK	4	1-14	34	*104196-001 BLADE-HEAVY DUTY UTILITY KNIFE	1
1-14	11	428-001 NUT-5/8" NC HEX	4	1-14	35	1789-015 SPRING-EXTENSION 4 1/2" OA	1
1-14	12	69449-001 TUBE-TWINE	1	1-14	36	510-021 COTTER PIN-3/16" X 1"	2
1-14	13	377-012 BOLT-1/2"-13 X 1 1/4"GR 5 CARR	4	1-14	37	358-014 BOLT-1/2"-13 X 1 1/2" GR 5	1
1-14	14	69478-001 LEVER-TWINE WRAP GAUGE	1	1-14	38	483-001 WASHER-1 1/4"OD X 3/4"ID	A/R
1-14	15	91203-001 ROD-TWINE GAUGE LINKAGE	1			-10 GA MB	
1-14	16	1788-023 PIN-EXPANSION 1/4" X 1 1/4"	1	1-14	39	416-001 NUT-3/8" NC SLTL	1
1-14	17	598-001 ZERK-1/4" NF ST GREASE	1	1-14	40	510-011 COTTER PIN-1/8" X 1 1/2"	2
1-14	18	69477-001 BAR-LINKAGE	1	1-14	41	550-014 SQ HSS-1/2"-13 X 1 1/2"	2
1-14	19	69316-001 SLIDE-TWINE WRAP	1	1-14	42	69319-003 ARM ASSEMBLY-TWINE WRAP	1
1-14	20	*103339-001 PLATE-TWINE WRAP	1			PIVOT (INCLUDES REF. 5, 16, & 17)	1
1-14	21	69444-003 MOUNT ASSEMBLY-TWINE WRAP (INCLUDES TWO EACH OF REF. 1 & 41)	1	1-14	43	81475-003 TUBE-RND 5/8"OD X 12 GA. WALL-7/16"	1
1-14	22	351-010 BOLT-5/16"-18 X 1" GR5 HEX	2				

HAY SAVER WHEELS ASSEMBLY

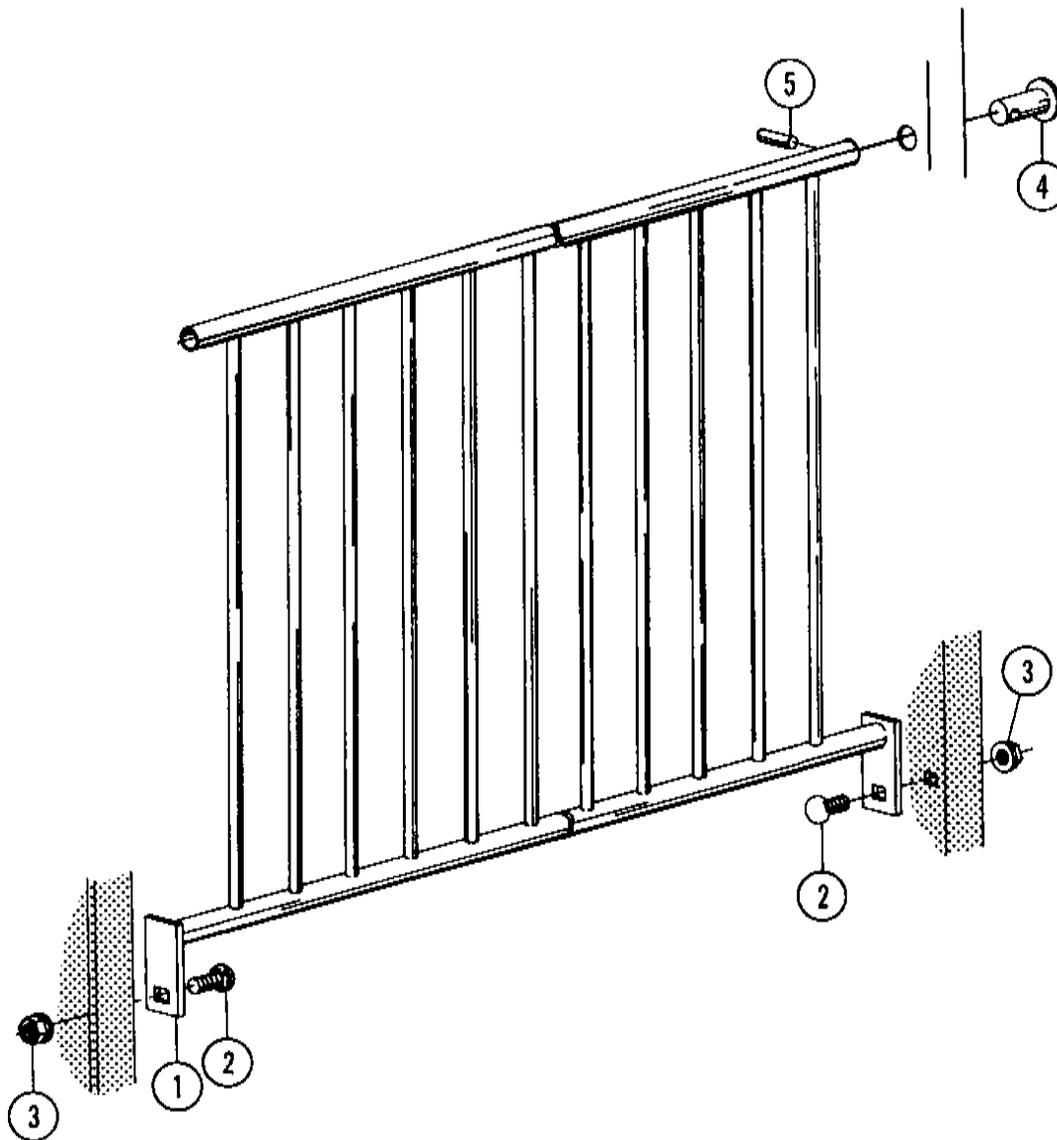
Figure 1-15



REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.
1-15	1	357-020 BOLT-7/16"-14 X 2"G R 5 HEX	2	1-15	12	1439-003 CHAIN-1/4" PROOF COIL-23" / 22 LINKS	2
1-15	2	485-009 WASHER-7/16" FLAT	2	1-15	13	1809-007 NUT-5/16"-18 SM.FLGE.T.L.	12
1-15	3	1803-105 SPRING-COMP 1 1/4" OA	2	1-15	14	69470-001 RING-HAYSAVER WHEEL MOUNTING	2
1-15	4	26894-001 LOCK-TRANSPORT CHAIN	2	1-15	15	66274-001 WHEEL-VERMEER HAY SAVER	2
1-15	5	418-001 NUT-7/16" NC HEX	2	1-15	16	69083-003 HUB ASSEMBLY-HAY SAVER WHEEL (INCLUDES TWO EACH OF REF. 17 & 18)	2
1-15	6	510-019 COTTER PIN-5/32" X 2"	4	1-15	17	1719-003 COLLAR-1 1/4" BEARING	4
1-15	7	69491-001 PIN-HAYSAVER MOUNT	2	1-15	18	4051-001 BEARING-1 1/4" CYLINDRICAL (INCLUDES REF. 17)	4
1-15	8	483-005 WASHER-1 1/2" X 1" X 14 GA M.B.	4	1-15	19	351-016 BOLT-5/16"-18 X 1 3/4" GR 5	12
1-15	9	598-001 ZERK-1/4" NF ST GREASE	2	1-15	20	354-010 BOLT-3/8"-16 X 1" GR 5 HEX	2
1-15	10	209-003 BUSHING-NYLINER	4	1-15	21	480-007 WASHER-3/8" S/T LOCK	2
1-15	11	69085-003 MOUNT ASSEMBLY-HAY SAVER WHEEL LEFT (INCLUDES ONE EACH OF REF. 9 & 12, AND TWO OF REF. 10)	1	1-15	22	11104-001 CAP-AXLE	2
		69085-004 MOUNT ASSEMBLY-HAY SAVER WHEEL RIGHT (INCLUDES ONE EACH OF REF. 9 & 12, AND TWO OF REF. 10)	1				

BELT GUARD ASSEMBLY

Figure 1-16

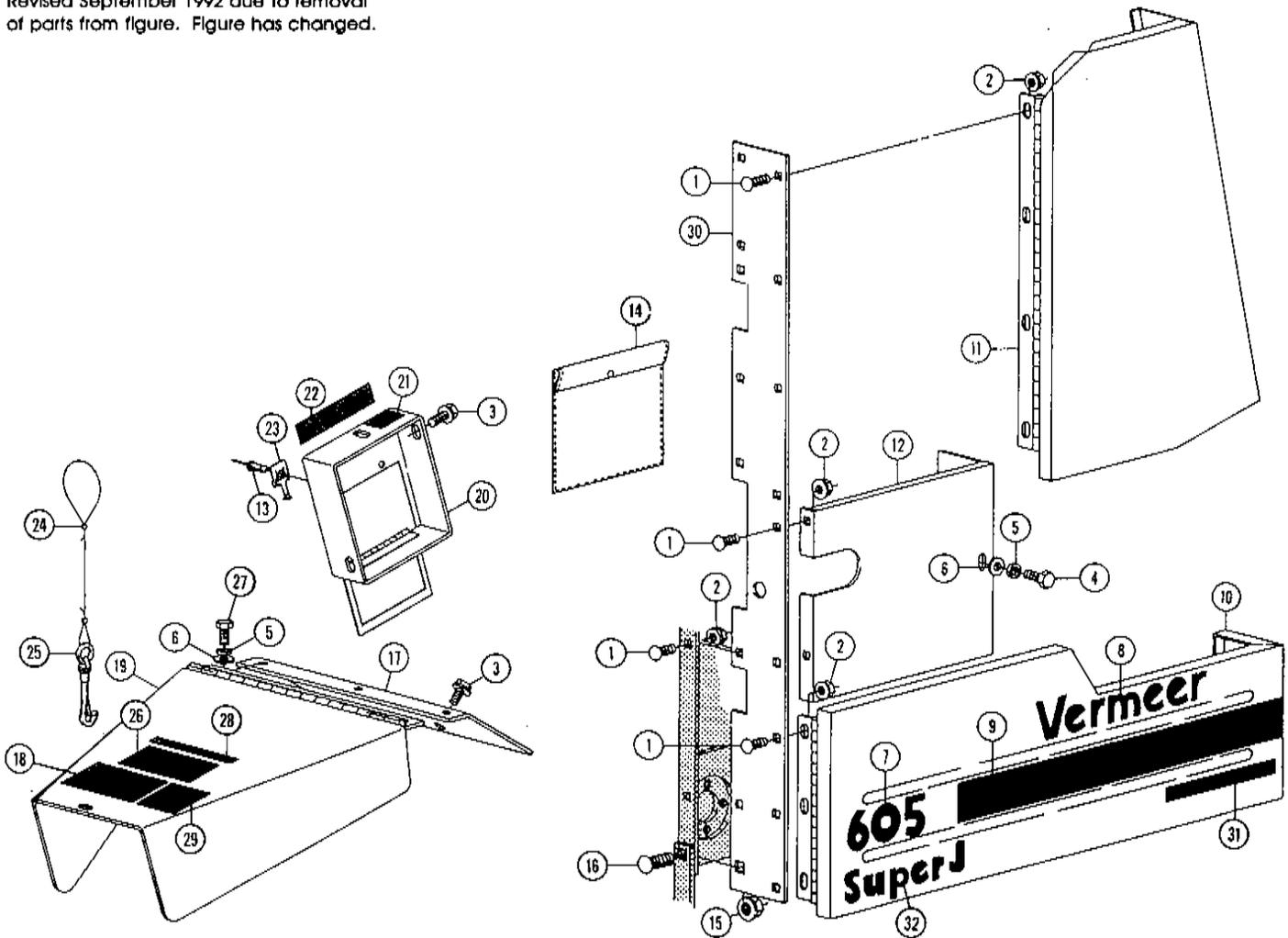


<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1-16	1	90128-001 BELT GUARD	1
1-16	2	374-006 BOLT-5/16"-18 X 3/4"GR 5 CARR	2
1-16	3	1809-007 NUT-5/16"-18 SM.FLGE.T.L	2
1-16	4	75782-001 PIN-BELT GUARD MOUNT	2
1-16	5	1788-009 EXPANSION PIN-1/4" X 1"	2

SHIELDS ASSEMBLY

Figure 1-17

Revised September 1992 due to removal of parts from figure. Figure has changed.

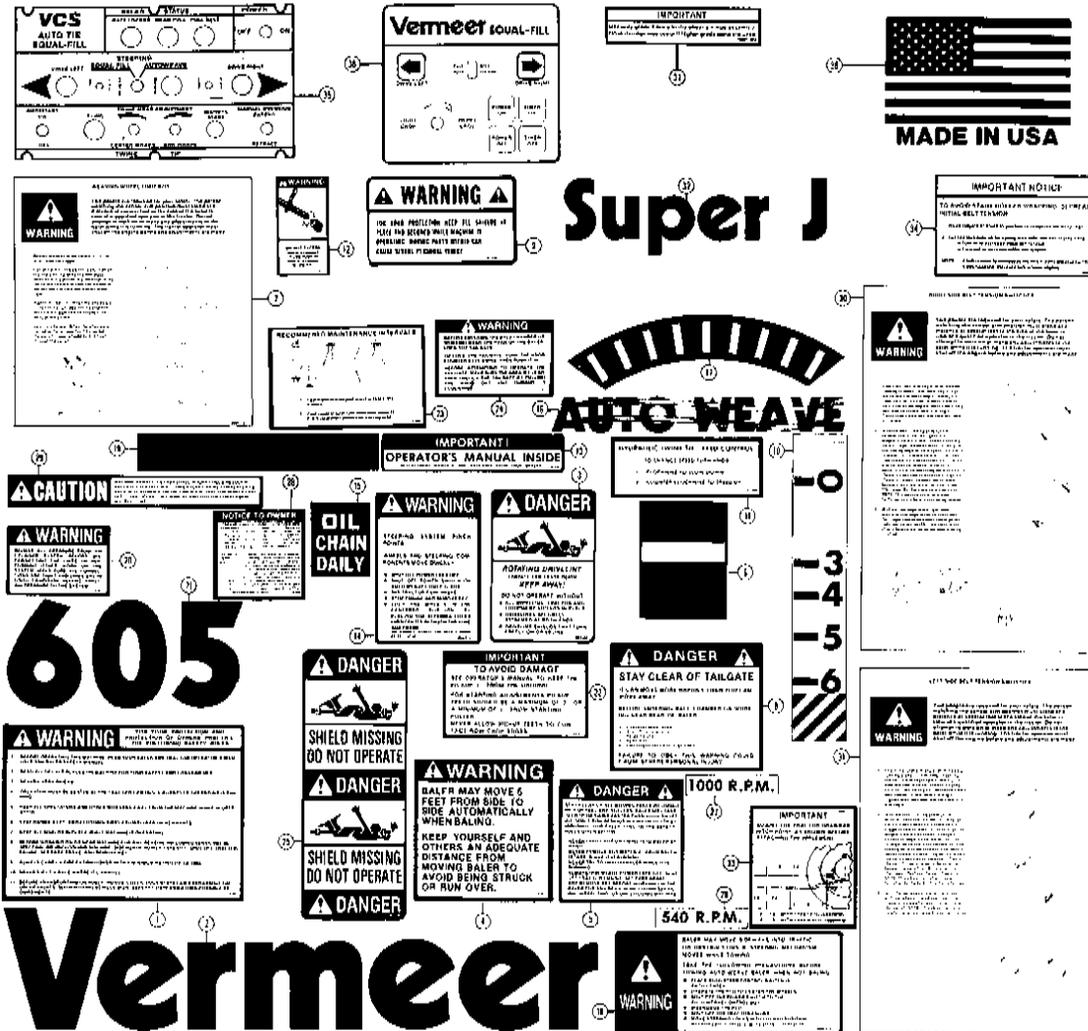


REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.
1-17	1	374-006 BOLT-5/16"-18 X 3/4" GR5 CARR	16	1-17	18	2326-888 DECAL-WARNING FOR YOUR PROT.	1
1-17	2	1809-007 NUT-5/16"-18 SM.FLGE.T.L.	16	1-17	19	69351-001 SHIELD-P.T.O.	1
1-17	3	21294-006 BOLT-5/16"-18 X 3/4" GR8	17	1-17	20	90692-001 SHIELD ASSEMBLY-START ROLLER (INCLUDES FAST. & RIVETS)	1
1-17	4	351-010 BOLT-5/16"-18 X 1" GR5 HEX	1	1-17	21	2326-134 DECAL-INSTR/OIL CHAIN 2 X 4	1
1-17	5	480-005 WASHER-5/16" S/T LOCK	4	1-17	22	70000-404 DECAL-IMPORTANT	1
1-17	6	485-005 WASHER-5/16" FLAT	4	1-17	23	83090-001 FASTENER-SNAP	2
1-17	7	2326-889 DECAL-605 SUPER J	2	1-17	24	1838-001 CONNECTOR-WIRE (ETC)	1
1-17	8	2326-608 DECAL-VERMEER 2 13/16 X 19 3/8"	2	1-17	25	69581-001 STRAP-P.T.O. SHIELD	1
1-17	9	+ DECAL-4" X 35" STRIPE	1	1-17	26	70000-074 DECAL-WARNING	1
1-17	10	69346-001 SHIELD-LOWER CHAIN	1	1-17	27	351-006 BOLT-5/16"-18 X 3/4" GR 5	3
1-17	11	69393-001 SHIELD-TOP CHAIN	1	1-17	28	70000-136 DECAL-WARNING	1
1-17	12	69488-001 SHIELD-CENTER	1	1-17	29	70000-253 DECAL-DRAWBAR HITCH POINT	1
1-17	13	547-005 POP RIVET	1	1-17	30	69498-001 PANEL-FILLER	1
1-17	14	872-001 HOLDER-11 X 17 1/2" INSTR BOOK	1	1-17	31	2326-928 DECAL-AUTOWEAVE	2
1-17	15	1809-001 NUT-1/2" SM FLGE CENTER LOCK	1	1-17	32	70000-255 DECAL-SUPER J	2
1-17	16	377-010 BOLT-1/2"-13 X 1"GR 5 CARR	1				
1-17	17	82922-001 PANEL-HYDRAULIC CONTROL	1			+2326-626 DECAL-4" STRIPE (SPECIFY LENGTH)	

DECAL ASSEMBLY

Figure 1-18

Revised January 1992 due to addition of decals. Added parts marked with *.

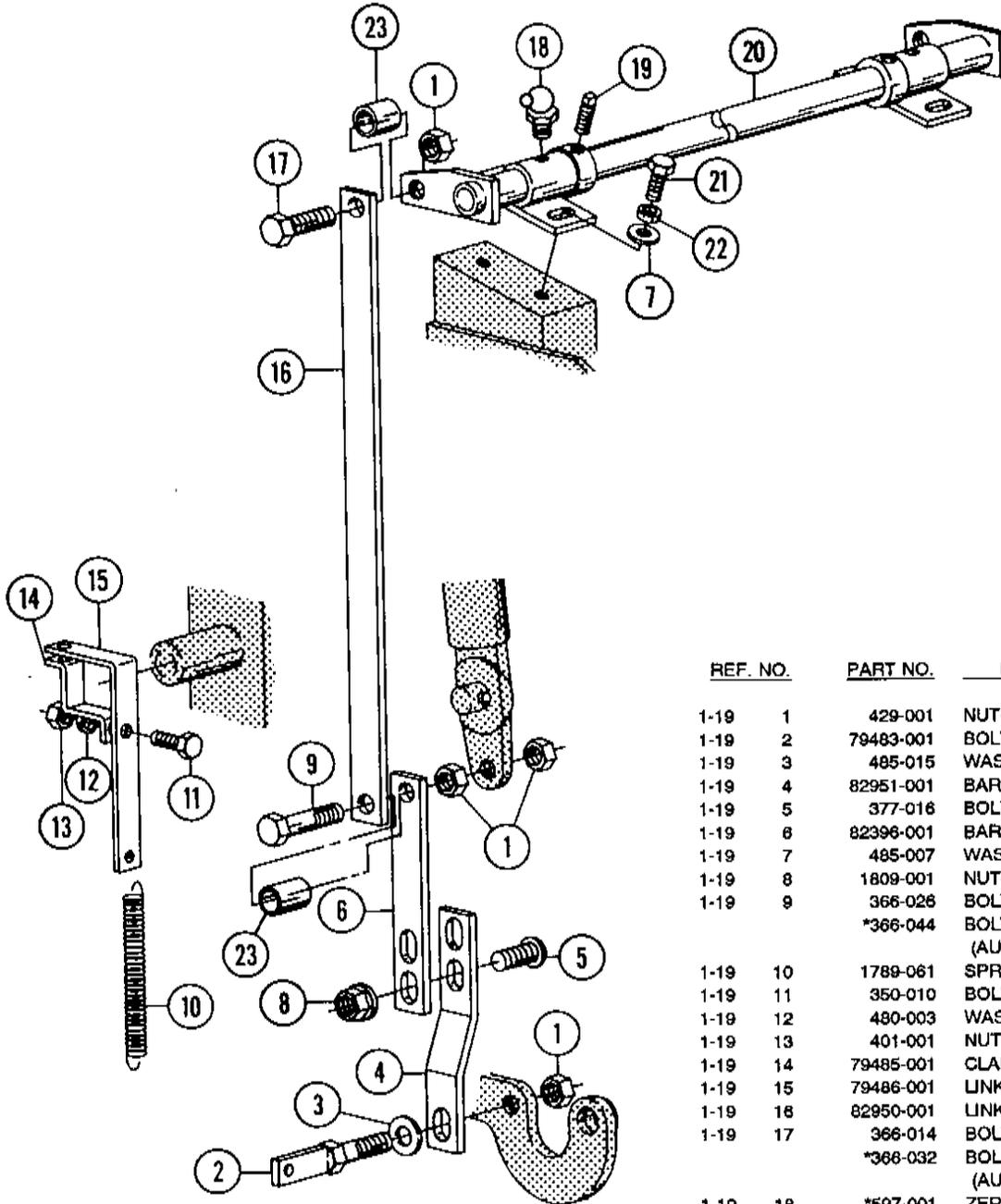


REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.		
1-18	1	2326-888	DECAL-WARNING FOR YOUR PROT	1	1-18	21	2326-889	DECAL-605J	2
1-18	2	2326-808	DECAL-VERMEER 2 13/16"X19 3/8"	3	1-18	22	2326-897	DECAL-IMPORTANT AVOID DAMAGE	1
1-18	2	2326-595	DECAL-VERMEER 3 1/2" X 24"	1	1-18	23	2326-906	DECAL-MAINTAIN INTERVAL	1
1-18	3	2326-902	DECAL-PTO ROTATING DRIVE LINE	1	1-18	24	70000-090	DECAL-WARNING	1
1-18	4	2326-892	DECAL-WARNING-BALER MAY MOVE	2	1-18	25	70000-108	DECAL-DANGER 3 1/2" X 9	1
1-18	5	2326-890	DECAL-DANGER STAY CLEAR	2	1-18	26	2326-940	DECAL-NOTICE TO OWNERS	1
1-18	6	+	DECAL-4" X 69" STRIPE	1	1-18	27	2326-683	DECAL-1000 RPM 5/8 X 3	1
1-18	7	70000-187	DECAL-WEAVING WHEEL LIMIT	1	1-18	28	2326-684	DECAL-540 RPM 5/8 X 3	1
1-18	8	2326-886	DECAL-DANGER STAY CLEAR	4	1-18	29	70000-136	DECAL-WARNING	1
1-18	9	2326-310	DECAL-WARNING/PROTECTION	2	1-18	30	70000-166	DECAL-RIGHT SIDE BELT TENSION	1
1-18	10	2326-903	DECAL-INSTRUCTIONAL	1	1-18	31	70000-165	DECAL-LEFT SIDE BELT TENSION	1
1-18	11	2326-306	DECAL-INSTRUCT/TWINE WRAP	1	1-18	32	70000-255	DECAL-SUPER J	2
1-18	12	2326-721	DECAL-WARNING (RATCHET)	1	1-18	33	70000-253	DECAL-DRAWBAR HITCH POINT	1
1-18	13	2326-320	DECAL-IMPORTANT/OP MAN	1	1-18	34	70000-450	DECAL-IMPORTANT NOTICE	2
1-18	14	70000-075	DECAL-WARNING	2	1-18	35	70000-457	DECAL-VCS CONTROL	1
1-18	15	2326-134	DECAL-INSTRUCT/OIL CHAIN	2	1-18	36	70000-454	DECAL-EQUAL FILL	1
1-18	16	2326-928	DECAL-AUTOWEAVE	2	1-18	37	*70000-404	DECAL-IMPORTANT	1
1-18	17	70000-133	DECAL-TWINE WRAP	1	1-18	38	*70000-434	DECAL-MADE IN USA	1
1-18	18	70000-074	DECAL-WARNING	1					
1-18	19	2326-209	DECAL-REFLECTOR (RED)	4					
							*84530-026	DECAL ASSEMBLY-(INCLUDES REF. 1 - 38)	
							*+2326-626	DECAL-4" STRIPE (SPECIFY LENGTH)	

TAILGATE LATCH SYNCHRONIZER ASSEMBLY

Figure 1-19

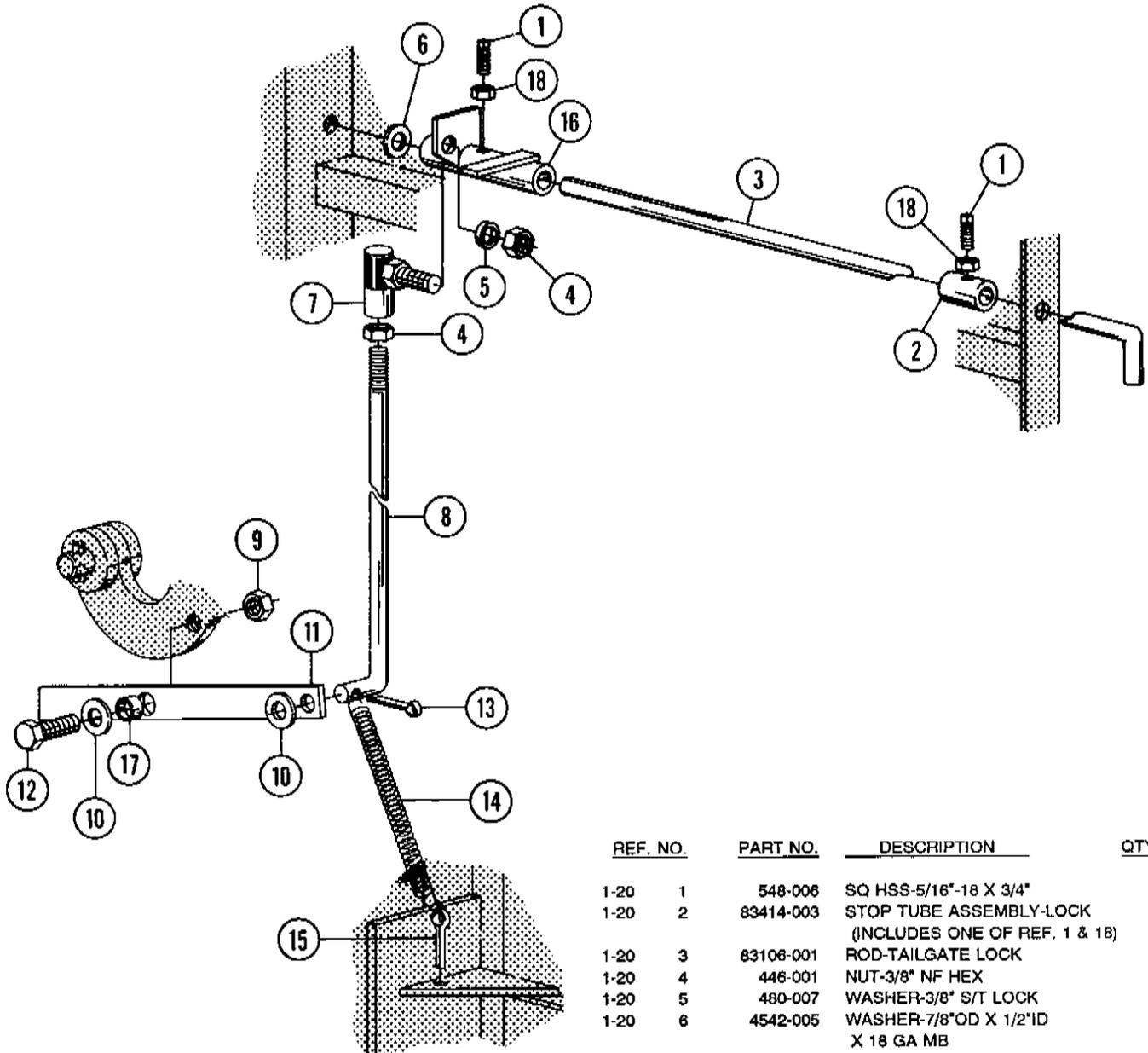
Revised January 1992 due to change it grease zerk and addition of tubes & bolts. Changed/added parts marked with *.



REF. NO.	PART NO.	DESCRIPTION	QTY.
1-19	1	429-001 NUT-5/8" NC HEX JAM	8
1-19	2	79483-001 BOLT-SPRING MOUNT	2
1-19	3	485-015 WASHER-5/8" FLAT	2
1-19	4	82951-001 BAR-GATE LATCH OFFSET	2
1-19	5	377-016 BOLT-1/2"-13 X 1 3/4" GR 5 CARR	4
1-19	6	82396-001 BAR-GATE LATCH LINKAGE	2
1-19	7	485-007 WASHER-3/8" FLAT	4
1-19	8	1809-001 NUT-1/2" SM FLGE CENTER LOCK	2
1-19	9	366-026 BOLT-5/8"-11 X 2 3/4" GR 5	2
		*366-044 BOLT-5/8"-11 X 4 1/2" GR 5 HEX (AUTOMATIC BALE KICKER OPTION)	1
1-19	10	1789-061 SPRING-EXT.3/4"OD X 9 1/4"	2
1-19	11	350-010 BOLT-1/4"-20 X 1" GR5 HEX	4
1-19	12	480-003 WASHER-1/4" S/T LOCK	4
1-19	13	401-001 NUT-1/4" NC HEX	4
1-19	14	79485-001 CLAMP-TAILGATE LATCH	2
1-19	15	79486-001 LINKAGE-TAILGATE LATCH SPRING	2
1-19	16	82950-001 LINK-GATE LATCH	2
1-19	17	366-014 BOLT-5/8"-11 X 1 1/2" GR 5 HEX	2
		*366-032 BOLT-5/8"-11 X 3 1/4" GR 5 HEX (AUTOMATIC BALE KICKER OPTION)	1
1-19	18	*597-001 ZERK-1/4" NF 90DEG GREASE	2
1-19	19	549-006 SQ HSS-3/8"-16 X 3/4"	2
1-19	20	79563-003 SHAFT ASSEMBLY-GATE CROSS (INCLUDES REF. 18 & 19)	1
1-19	21	354-010 BOLT-3/8"-16 X 1" GR 5 HEX	4
1-19	22	480-007 WASHER-3/8" S/T LOCK	4
1-19	23	*103168-001 TUBE-1"OD X .640"ID X 1 3/4" (AUTOMATIC BALE KICKER OPTION)	2

TAILGATE LOCK INDICATOR ASSEMBLY

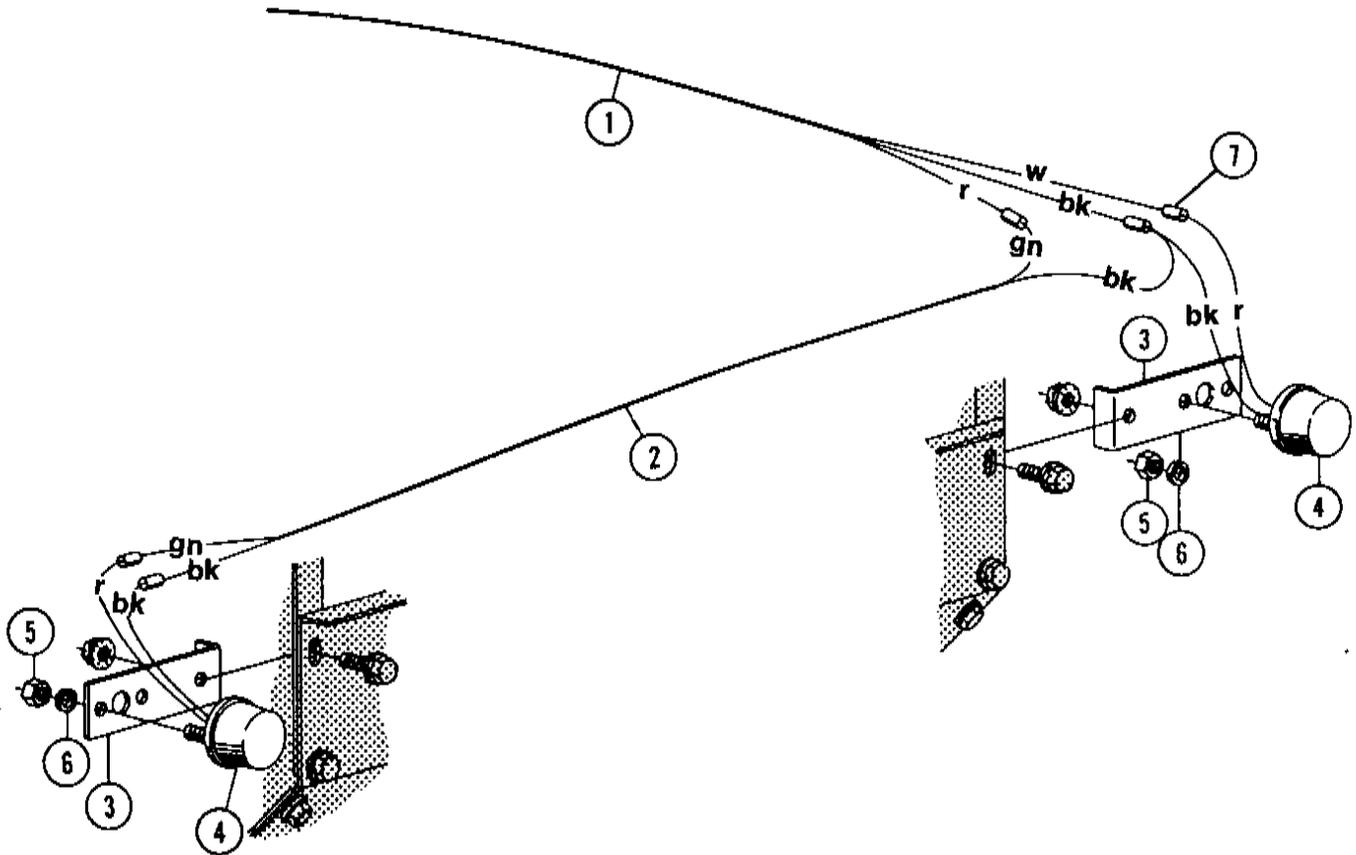
Figure 1-20



REF. NO.	PART NO.	DESCRIPTION	QTY.
1-20	1	548-006 SQ HSS-5/16"-18 X 3/4"	4
1-20	2	83414-003 STOP TUBE ASSEMBLY-LOCK (INCLUDES ONE OF REF. 1 & 18)	2
1-20	3	83106-001 ROD-TAILGATE LOCK	2
1-20	4	446-001 NUT-3/8" NF HEX	4
1-20	5	480-007 WASHER-3/8" S/T LOCK	2
1-20	6	4542-005 WASHER-7/8"OD X 1/2"ID X 18 GA MB	2
1-20	7	1490-001 BALL JOINT-3/8"	2
1-20	8	83107-001 ROD-LINKAGE	2
1-20	9	412-001 NUT-3/8" NC HEX	2
1-20	10	485-007 WASHER-3/8" FLAT	4
1-20	11	83108-001 BAR-LATCH INDICATOR	2
1-20	12	354-014 BOLT-3/8"-16 X 1 1/2"GR 5 HEX	2
1-20	13	510-009 COTTER PIN-1/8" X 1"	2
1-20	14	1789-015 SPRING-EXT.-4 1/2" OA	2
1-20	15	510-027 COTTER PIN-1/4" X 1"	2
1-20	16	86703-003 FLAG-TAILGATE SWITCH (L) (INCLUDES ONE OF REF. 1 & 18)	1
1-20	16	86704-003 FLAG-TAILGATE SWITCH (R) (INCLUDES ONE OF REF. 1 & 18)	1
1-20	17	81475-003 TUBE-RND 5/8"OD X 12 GA.WALL -7/16"	1
1-20	18	407-001 NUT-5/16" NC HEX JAM	4

HIGHWAY SAFETY LIGHTS ASSEMBLY

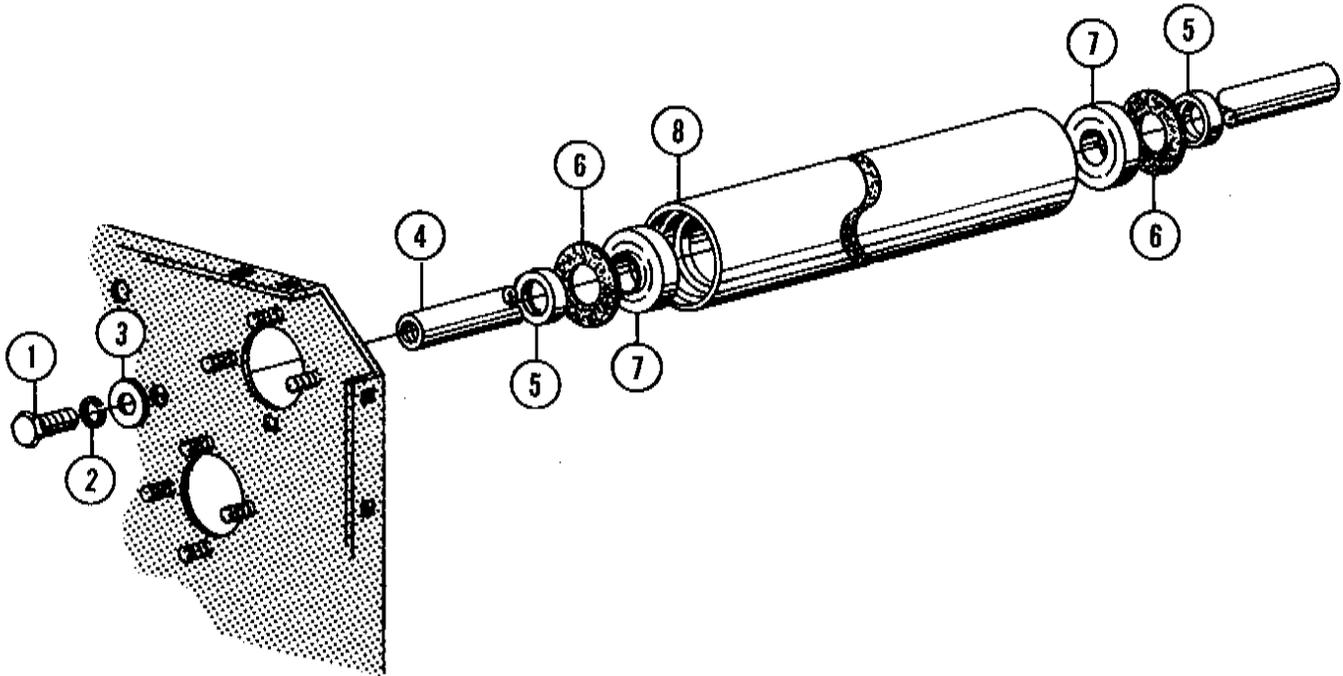
Figure 1-21



REF. NO.	PART NO.	DESCRIPTION	QUANTITY	
			SINGLE	DOUBLE
1-21	1	WIRE-16 GA. 3-IN-1 X 288"		1
		WIRE-16 GA. 2-IN-1 X 288"	1	
1-21	2	WIRE-16 GA. 2-IN-1 X 140"		1
1-21	3	75866-001 BRACKET-TAIL LIGHT MOUNT	1	2
1-21	4	1628-001 LIGHT-STOP & TAIL (INCLUDES TWO EACH OF REF. 5 & 6)		
1-21	5	401-001 NUT-1/4" NC HEX	2	4
1-21	6	480-003 WASHER-1/4" S/T LOCK	2	4
1-21	7	69153-001 CONNECTOR	2	7
	75866-001	TAIL LIGHT-SINGLE W/WIRING (INCLUDES REF. 1 & 3 - 6)		
	75867-001	TAIL LIGHT-DOUBLE W/WIRING (INCLUDES REF. 1 - 6)		
	1666-001	WIRE-16 GA. 3-IN-1 (SPECIFY LENGTH)		
	1664-001	WIRE-16 GA. 2-IN-1 (SPECIFY LENGTH)		

TRACTION ROLLER ASSEMBLY

Figure 1-22

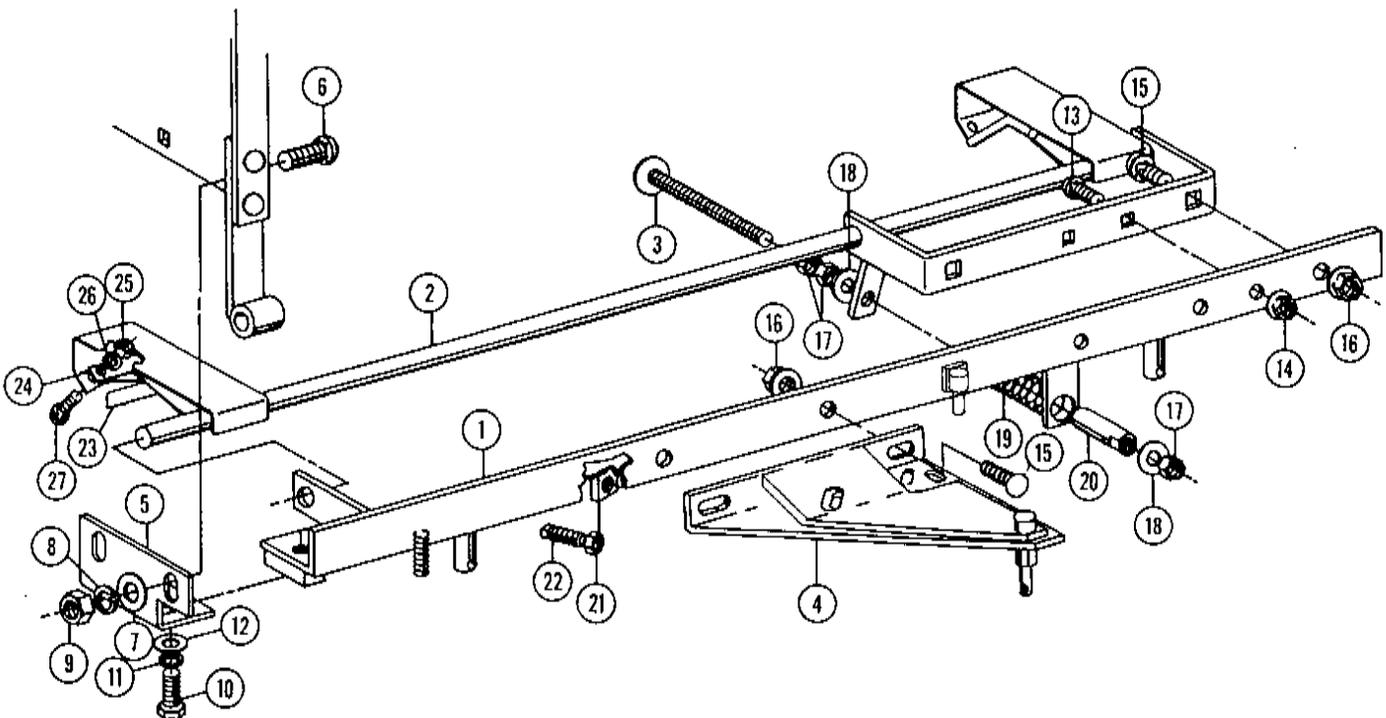


<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1-22	1	369-014 BOLT-3/4"-10 X 1 1/2" GR 5	2
1-22	2	480-017 WASHER-3/4" S/T LOCK	2
1-22	3	485-017 WASHER-3/4" FLAT	2
1-22	4	69112-001 SHAFT-IDLER ROLLER (LONG)	1
1-22	5	1731-001 COLLAR-1 1/2"	2
1-22	6	68820-001 WASHER-2.050ID X 4.015	2
1-22	7	215-003 BEARING 1 1/2" CYLINDRICAL W/COLLAR	2
1-22	8	87069-001 ROLLER-LONG IDLER (INCLUDES REF. 5 & 7)	1
1-22	8	69110-001 ROLLER ASSEMBLY-LONG IDLER (INCLUDES REF. 4 - 8)	1

DOUBLE TWINE WRAP MOUNT ASSEMBLY

Figure 1-23

Revised January 1992 due to change
in knife blade, screw, & twine wrap
plate starting with serial #5249.
Changed parts marked with *.

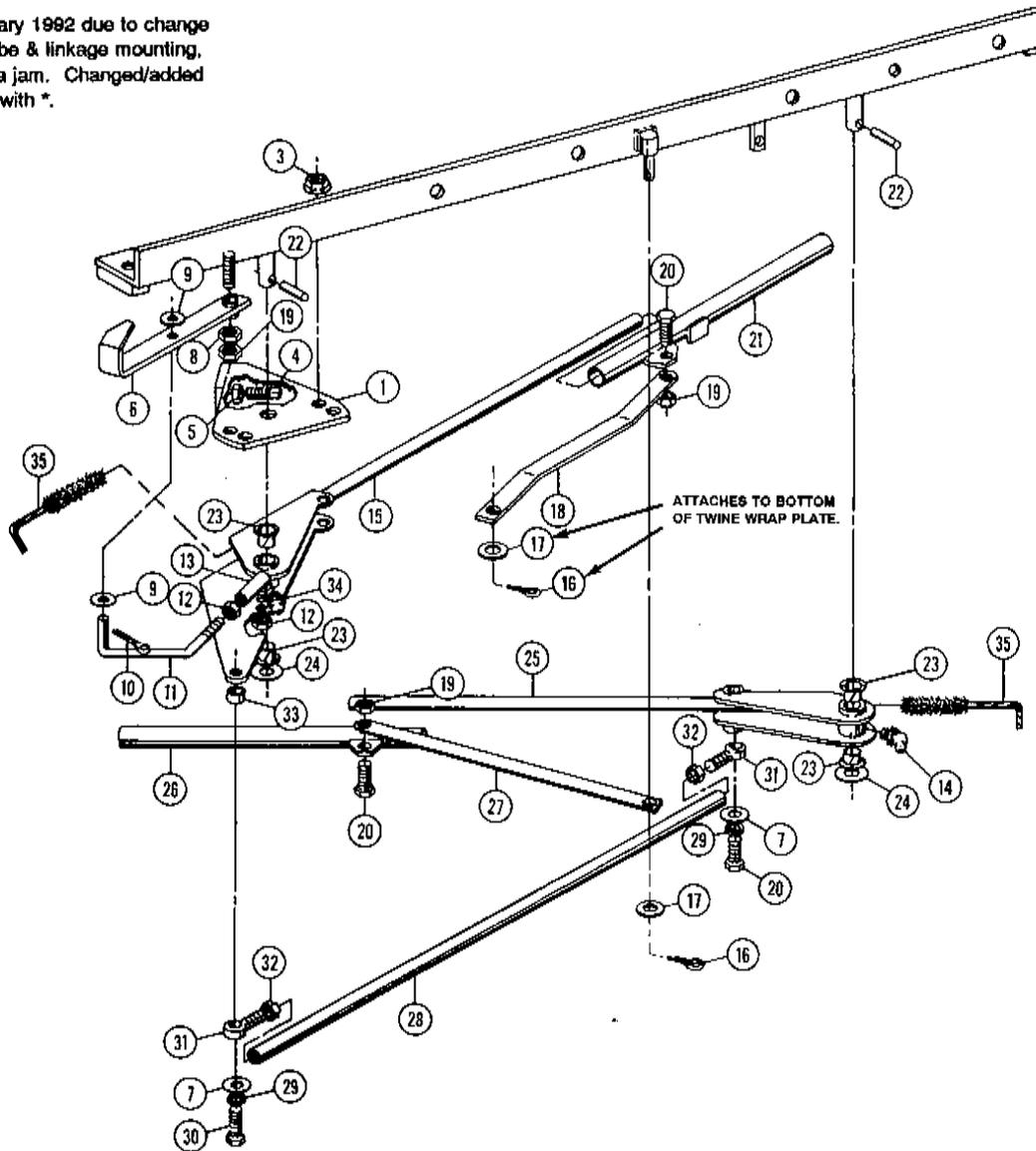


REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.
1-23	1	90629-003 MOUNT ASSEMBLY-TWINE WRAP (INCLUDES REF. 21 & 22)	1	1-23	13	16360-012 BOLT-5/16"-18 X 1 1/4" CARR	2
1-23	2	90634-001 PIVOT-CUTTER	1	1-23	14	1809-007 NUT-5/16"-18 SM.FLGE.T.L.	2
1-23	3	88394-001 ACTUATOR - CUTTER	1	1-23	15	377-012 BOLT-1/2"-13 X 1 1/4" GR 5 CARR	4
1-23	4	*103339-001 PLATE-TWINE WRAP	1	1-23	16	1809-001 NUT-1/2" SM FLGE CENTER LOCK	4
1-23	5	89704-002 MOUNT-TWINE WRAP ANGLE RIGHT SHOWN	1	1-23	17	412-001 NUT-3/8" NC HEX	3
		89704-001 MOUNT-TWINE WRAP ANGLE LEFT SHOWN	1	1-23	18	485-007 WASHER-3/8" FLAT	2
1-23	6	378-020 BOLT-5/8"-11 X 2" CARR.	4	1-23	19	1803-133 SPRING-COMP 15/16"OD X 4 1/2"	1
1-23	7	485-015 WASHER-5/8" FLAT	4	1-23	20	88414-001 BUSHING-GUIDE	1
1-23	8	480-015 WASHER-5/8" S/T LOCK	4	1-23	21	422-001 NUT-1/2" NC HEX JAM	1
1-23	9	428-001 NUT-5/8" NC HEX	4	1-23	22	550-014 SQ HSS-1/2"-13 X 1 1/2"	1
1-23	10	358-014 BOLT-1/2"-13 X 1 1/2" GR 5	2	1-23	23	*104196-001 BLADE-HEAVY DUTY UTILITY KNIFE	2
1-23	11	480-011 WASHER-1/2" S/T LOCK	2	1-23	24	75965-001 PLATE-TWINE WRAP KNIFE BACK	2
1-23	12	485-011 WASHER-1/2" FLAT	2	1-23	25	400-001 NUT-3/16" NC HEX	4
				1-23	26	480-001 WASHER-3/16" S/T LOCK	4
				1-23	27	*104209-001 SCREW-10-24 X 3/4" RD HD MAC SLT	4

DOUBLE TWINE WRAP ASSEMBLY

Figure 1-24

Revised January 1992 due to change in lock nut, tube & linkage mounting, & addition of a jam. Changed/added parts marked with *.



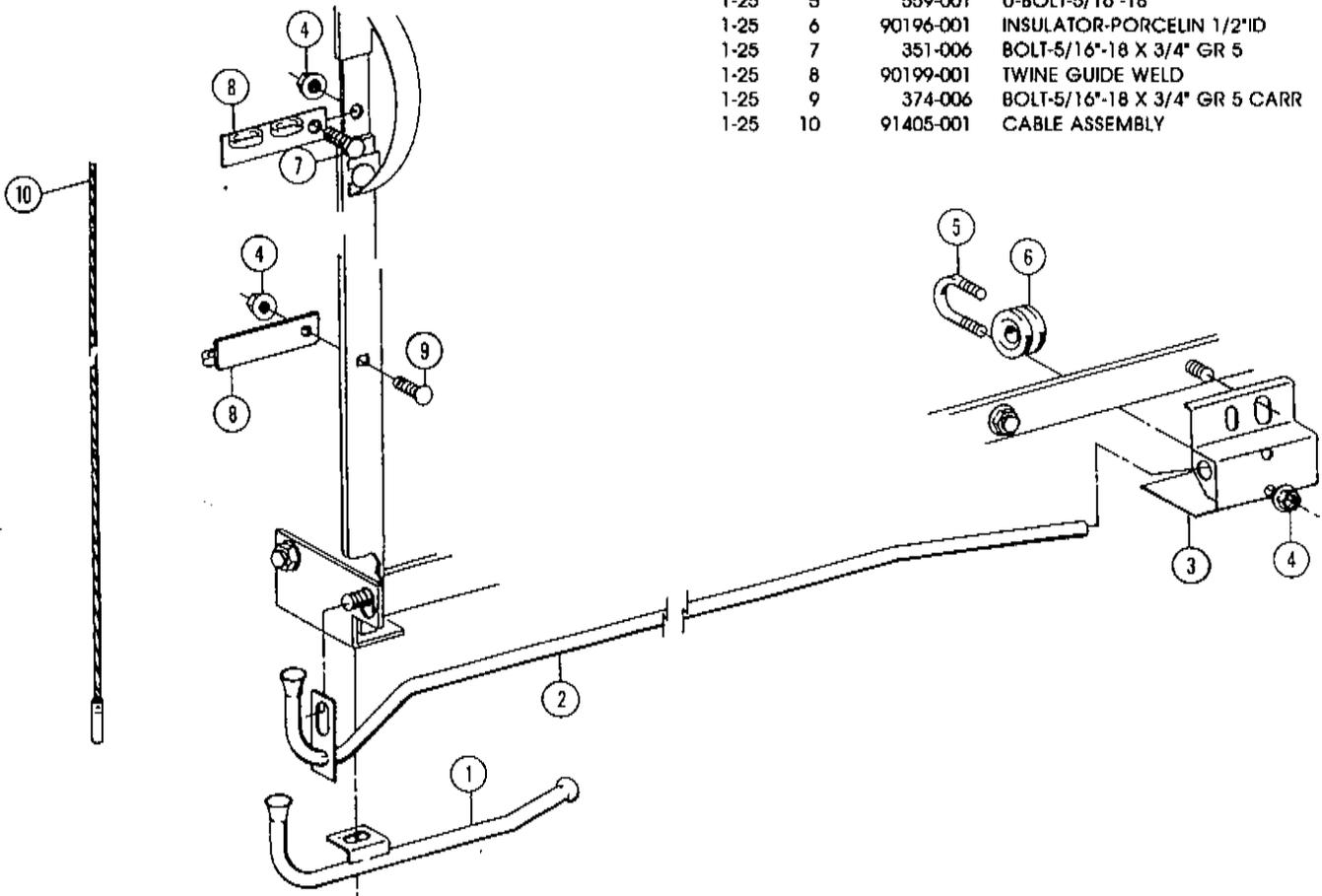
REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.
1-24	1	88386-003 STOP ASSEMBLY-TWINE ARM (INCLUDES REF. 4 & 5)	1	1-24	18	88416-001 BAR-LINKAGE	1
1-24	2	*358-012 BOLT-1/2"-13 X 1 1/4" GR5	2	1-24	19	*413-001 NUT-3/8" NC HEX JAM	3
1-24	3	1809-001 NUT-1/2" SM FLGE CENTER LOCK	2	1-24	20	354-012 BOLT-3/8"-16 X 1 1/4" GR5	1
1-24	4	550-014 SQ HSS-1/2"-13 X 1 1/2"	1	1-24	21	90831-001 SLIDE-TWINE WRAP	1
1-24	5	422-001 NUT-1/2" NC HEX JAM	3	1-24	22	1788-023 PIN-EXPANSION 1/4" X 1 1/4"	2
1-24	6	90640-001 WRAP-INDICATOR	1	1-24	23	209-001 BUSHING-NYLINER	4
1-24	7	485-007 WASHER-3/8" FLAT	2	1-24	24	483-001 WASHER-1 1/4"OD X 3/4"ID -10 GA M.B.	2
1-24	8	*4536-001 NUT-3/8"-16 FLG WHIZ LOCK	2	1-24	25	88396-003 TWINE ARM ASSEMBLY-SLAVE (INCLUDES REF. 14)	1
1-24	9	485-003 WASHER-1/4" FLAT	2	1-24	26	90633-001 SLIDE-TWINE WRAP	1
1-24	10	510-007 COTTER PIN-7/64" X 3/4"	2	1-24	27	88415-001 BAR-LINKAGE	1
1-24	11	90645-001 ROD-INDICATOR	1	1-24	28	90878-001 TIE ROD	1
1-24	12	4734-001 NUT-1/4"-28 NF HEX	2	1-24	29	480-007 WASHER-3/8" S/T LOCK	2
1-24	13	1489-001 BALL JOINT - 1/4"	1	1-24	30	354-014 BOLT-3/8"-16 X 1 1/2"GR 5	1
1-24	14	598-001 ZERK-1/4" NF 45 DEG GREASE	1	1-24	31	1492-001 BALL JOINT-3/8"	2
1-24	15	87300-003 TWINE ARM ASSEMBLY-MASTER (INCLUDES REF. 34)	1	1-24	32	446-001 NUT-3/8" NF HEX	2
1-24	16	*510-021 COTTER PIN-3/16" X 1"	2	1-24	33	*1074-013 TUBE-3/4"OD X 7/16"ID-9/16"	1
1-24	17	*4542-005 WASHER-7/8"OD X 1/2"ID X 18 GA MB	2	1-24	34	598-001 ZERK-1/4" NF ST GREASE	1
				1-24	35	93412-001 RETARDER-TWINE SNAP	2

DOUBLE TWINE WRAP CROSS TUBES ASSEMBLY

Figure 1-25

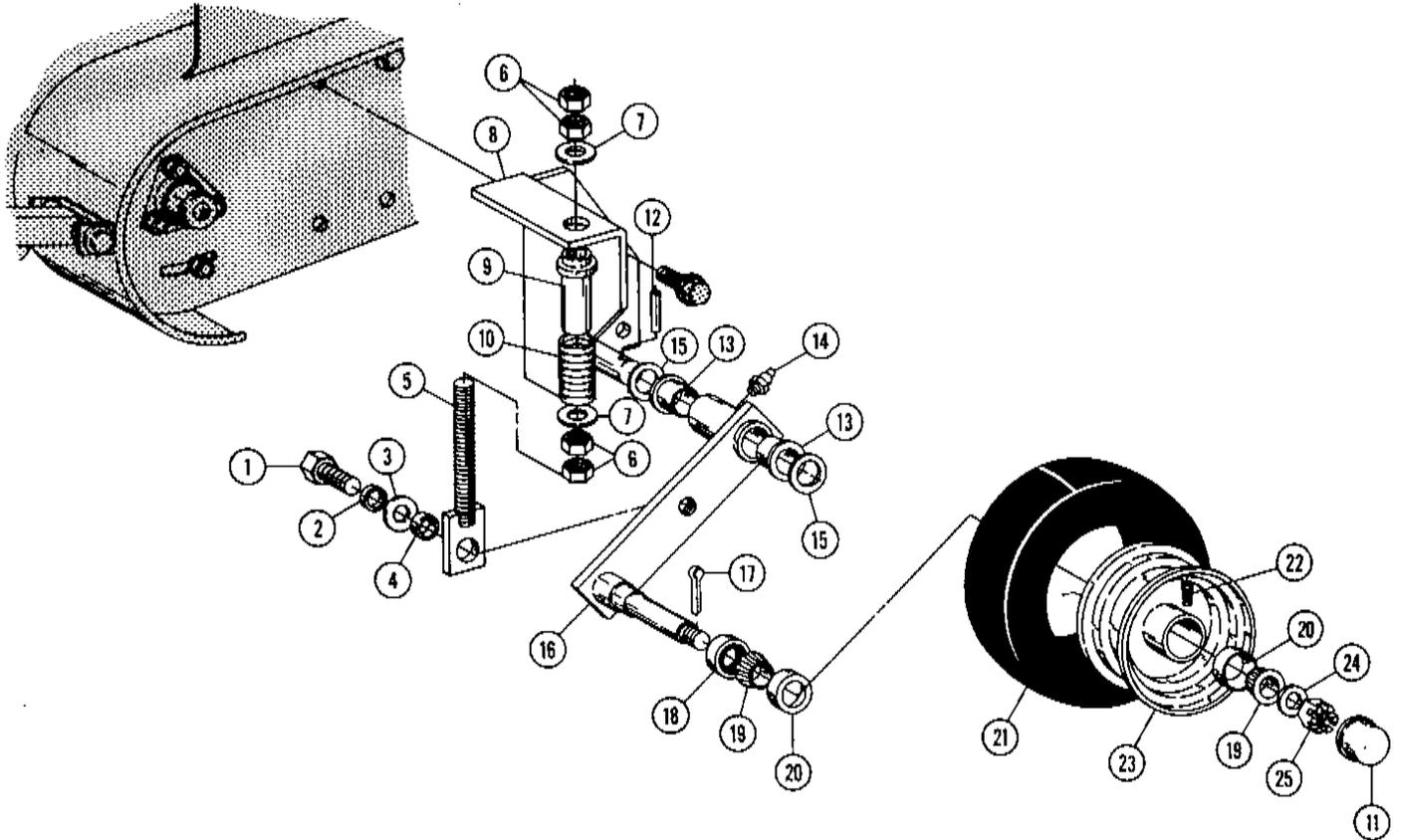
Revised September 1992 due to removal of certain parts from figure. Figure has changed.

REF. NO.	PART NO.	DESCRIPTION	QTY.
1-25	1	TUBE-TWINE FEED	1
1-25	2	CROSS TUBE WELD	1
1-25	3	TWINE WRAP SHIELD WELD	1
1-25	4	NUT-5/16"-18 SM.FLGE.T.L.	4
1-25	5	U-BOLT-5/16"-18	1
1-25	6	INSULATOR-PORCELIN 1/2"ID	1
1-25	7	BOLT-5/16"-18 X 3/4" GR 5	1
1-25	8	TWINE GUIDE WELD	2
1-25	9	BOLT-5/16"-18 X 3/4" GR 5 CARR	1
1-25	10	CABLE ASSEMBLY	1



PICKUP GAUGE WHEEL ASSEMBLY

Figure 1-26

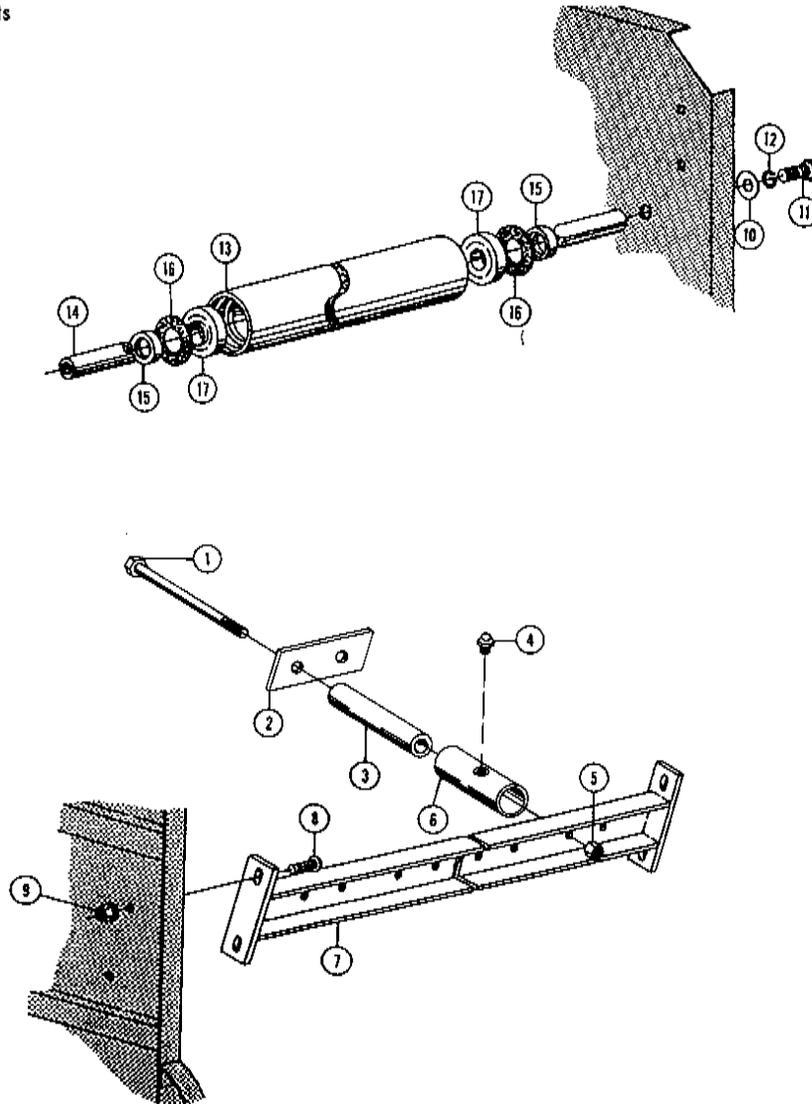


REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.		
1-26	1	368-014	BOLT-5/8"-11 X 1 1/2" GR 5	1	1-26	17	510-011	COTTER PIN-1/8" X 1 1/2"	1
1-26	2	480-015	WASHER-5/8" S/T LOCK	1	1-26	18	27995-007	SEAL	1
1-26	3	485-015	WASHER-5/8" FLAT	1	1-26	19	1716-075	BEARING-CONE	2
1-26	4	1080-005	TUBE-1"OD X 11/16"ID-1/2"	1	1-26	20	1715-035	BEARING CUP	2
1-26	5	90065-001	ROD-PICKUP WHEEL SPRING	1	1-26	21	27995-011	TIRE-480 X 8 X 4 SMTH TUBELESS	1
1-26	6	432-001	NUT-3/4" NC HEX	4	1-26	22	2249-001	STEM-VALVE	1
1-26	7	485-017	WASHER-3/4" FLAT	2	1-26	23	27995-003	WHEEL & HUB ASSEMBLY (INCLUDES REF. 20 & 22)	1
1-26	8	90083-001	MOUNT-PICKUP WHEEL ARM	1		27995-005	WHEEL & HUB ASSEMBLY (COMPLETE)(INCLUDES REF. 11, 18 - 20, 22 & 23)	1	
1-26	9	90064-001	GUIDE-PICKUP WHEEL SPRING	1		27995-001	WHEEL ASSEMBLY-TIRE (COMPLETE) (INCLUDES REF. 11, & 18 - 23)	1	
1-26	10	1803-093	SPRING-COMP 1 3/4" X 5/16" X 3 1/2"	1	1-26	24	27996-003	WASHER-1 1/2"OD X 13/16"ID X 1/8"	1
1-26	11	27995-009	CAP-DUST	1	1-26	25	458-001	NUT-3/4" N.F. SLOTTED HEX	1
1-26	12	1788-005	PIN-EXPANSION 5/16" X 2 1/4"	1					
1-26	13	209-007	BUSHING-NYLINER	2					
1-26	14	598-001	ZERK-1/4" NF ST GREASE	1					
1-26	15	483-007	WASHER-1 7/8 X 1 1/4" X 14 GA M.B.	2					
1-26	16	28666-003	ARM ASSEMBLY-PICKUP WHEEL (INCLUDES REF. 14)	1					

TWISTED BELT ASSEMBLY

Figure 1-27

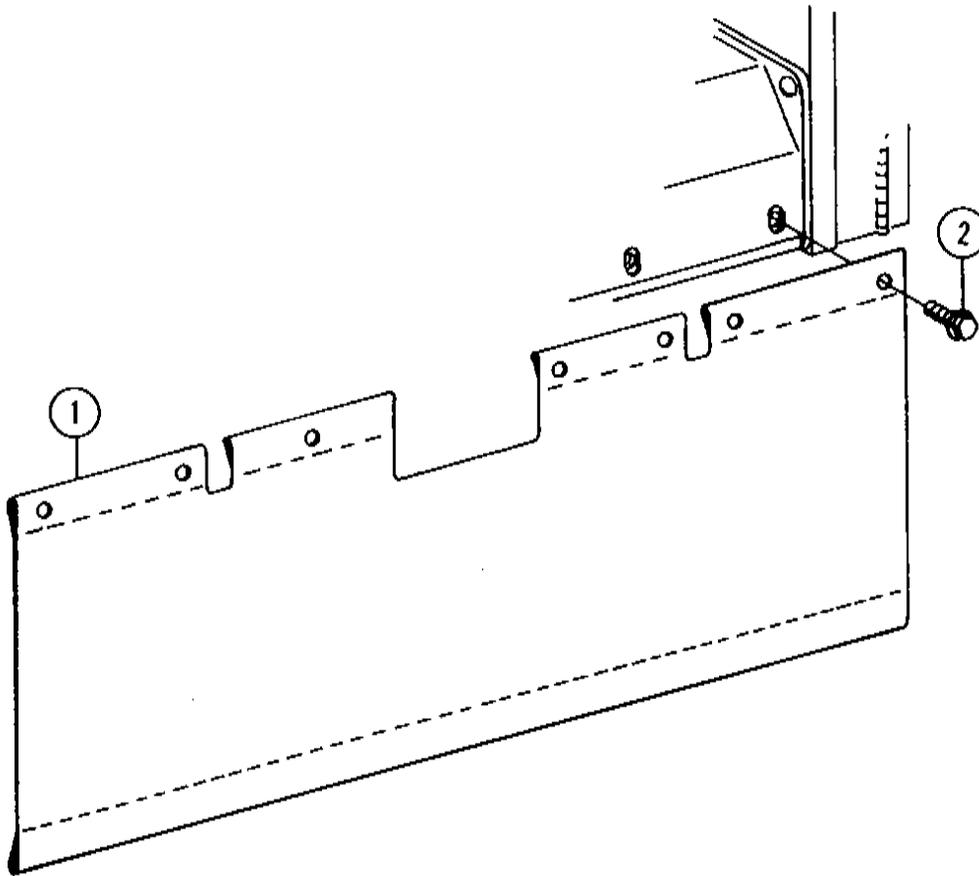
Revised February 1993 due to change in quantity of parts. Changed parts marked w/*.



REF. NO.	PART NO.	DESCRIPTION	QTY.
1-27	1	*358-094 BOLT-1/2"-13 X 9 1/2" GR 5	4
1-27	2	*90069-001 ROLLER KEEPER	2
1-27	3	*1071-101 TUBE-3/4"OD X 12GA. RND-8.5	4
1-27	4	*92380-001 ZERK-PRESS-IN	4
1-27	5	*423-001 NUT-1/2" NC SLTL UTB	4
1-27	6	*92098-001 BELT ROLLER-1.75OD X .781ID	4
1-27	7	90066-001 TWIST KEEPER (WELDMENT)	1
1-27	8	374-006 BOLT-5/16"-18 X 3/4" GR 5 CARR	4
1-27	9	1809-007 NUT-5/16"-18 SM.FLGE.T.L.	4
1-27	10	485-017 WASHER-3/4" FLAT	2
1-27	11	369-014 BOLT-3/4"-10 X 1 1/2" GR 5	2
1-27	12	480-017 WASHER-3/4" S/T LOCK	2
1-27	13	87069-001 ROLLER-LONG IDLER (INCLUDES REF. 15 & 17)	1
	69110-001	ROLLER ASSEMBLY-LONG IDLER (INCLUDES REF. 13 - 17)	1
1-27	14	69112-001 SHAFT-IDLER ROLLER (LONG)	1
1-27	15	1731-001 COLLAR-1 1/2"	2
1-27	16	68820-001 WASHER-2.050ID X 4.015	2
1-27	17	215-003 BEARING 1 1/2" CYLINDRICAL W/COLLAR	2

CURTAIN ASSEMBLY

Figure 1-28

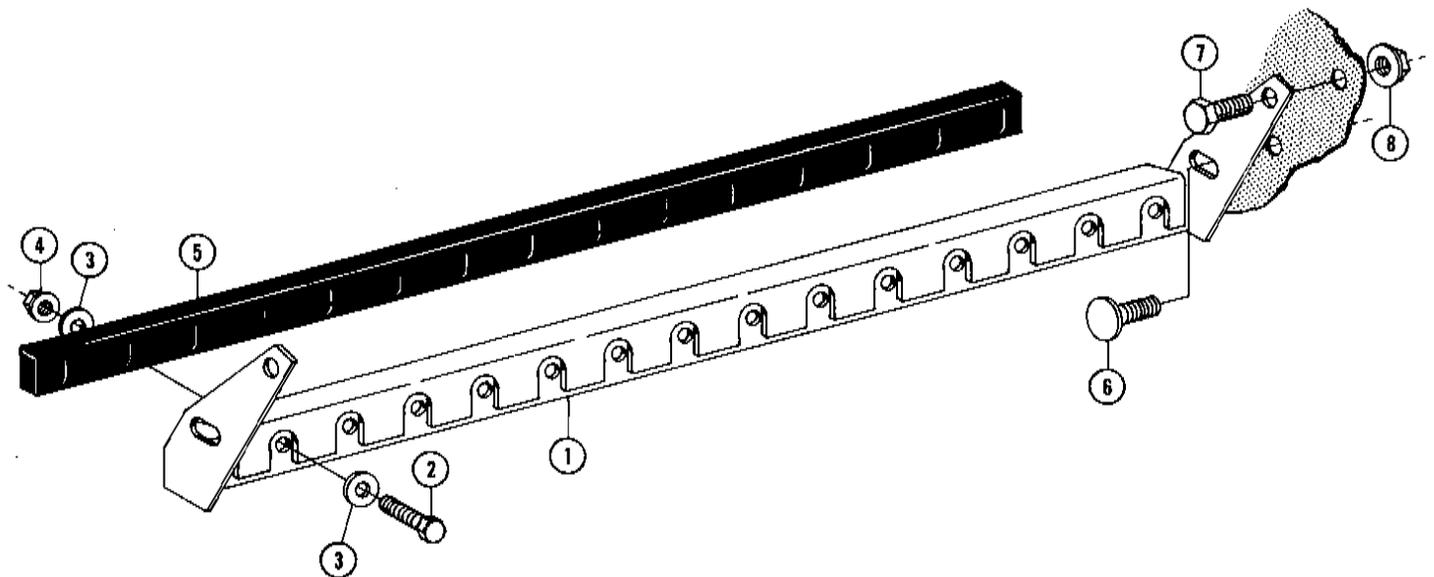


<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1-28	1	86707-001 CURTAIN-NYLON (YEL) 24 X 60	1
1-28	2	21294-006 BOLT-5/16"-18 X 3/4" ST-WHD GR8	8

STARTING ROLLER SCRAPER KNIFE ASSEMBLY

Figure 1-29

Revised March 1991 due to
addition of figure to manual.

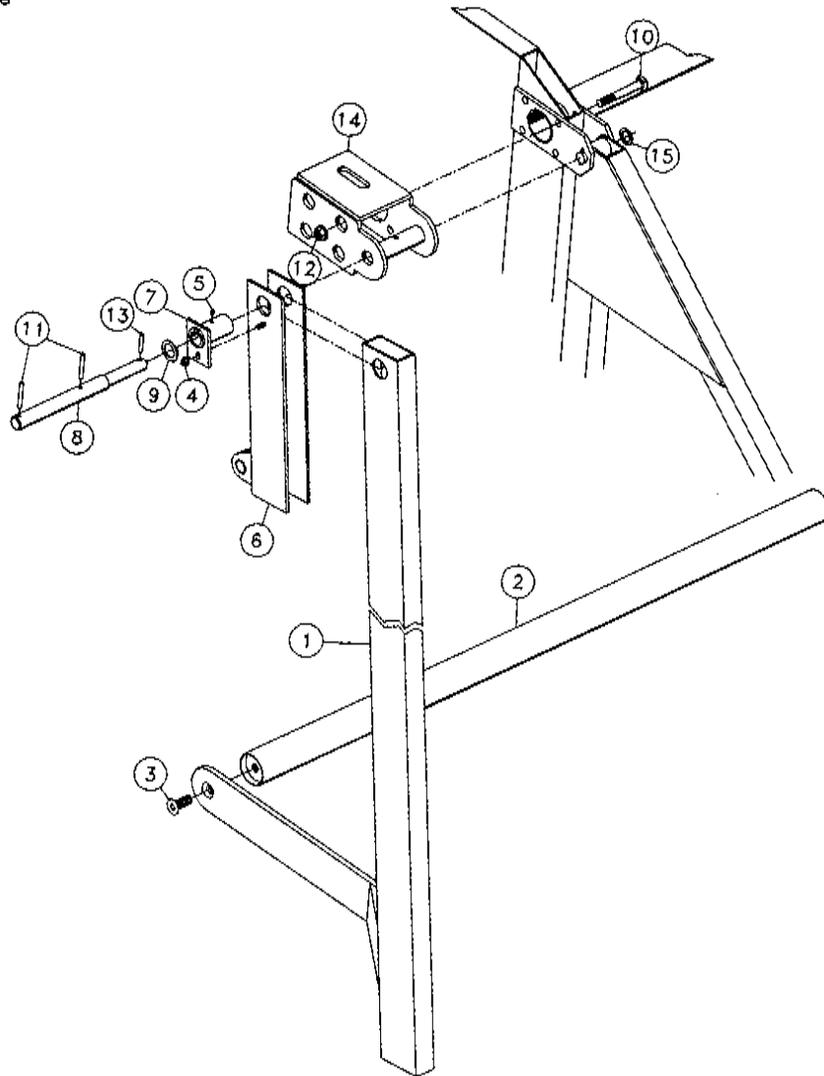


REF. NO.	PART NO.	DESCRIPTION	QTY.
1-29	1	99738-001 KNIFE-SPIRAL 5 FT	1
1-29	2	351-012 BOLT-5/16" - 18 X 1 1/4" GR 5 HEX	15
1-29	3	485-005 WASHER-5/16" FLAT	30
1-29	4	1809-007 NUT-5/16"-18 SM. FLG. T.L.	15
1-29	5	99536-001 RUBBER-1/2" X 1 1/2" - 60 W/15 SLOTS	1
1-29	6	377-012 BOLT-1/2" - 13 X 1 1/4" GR. 5 CARRIAGE	2
1-29	7	358-012 BOLT-1/2" - 13 X 1 1/4" GR. 5 HEX	2
1-29	8	1809-001 NUT-1/2" SM FLG CENTER LOCK	4

BALE KICKER FRAME ASSEMBLY

Figure 1-30

Revised April 1993 due to change in kicker & kicker mounting location starting with serial #6068. Figure has changed.

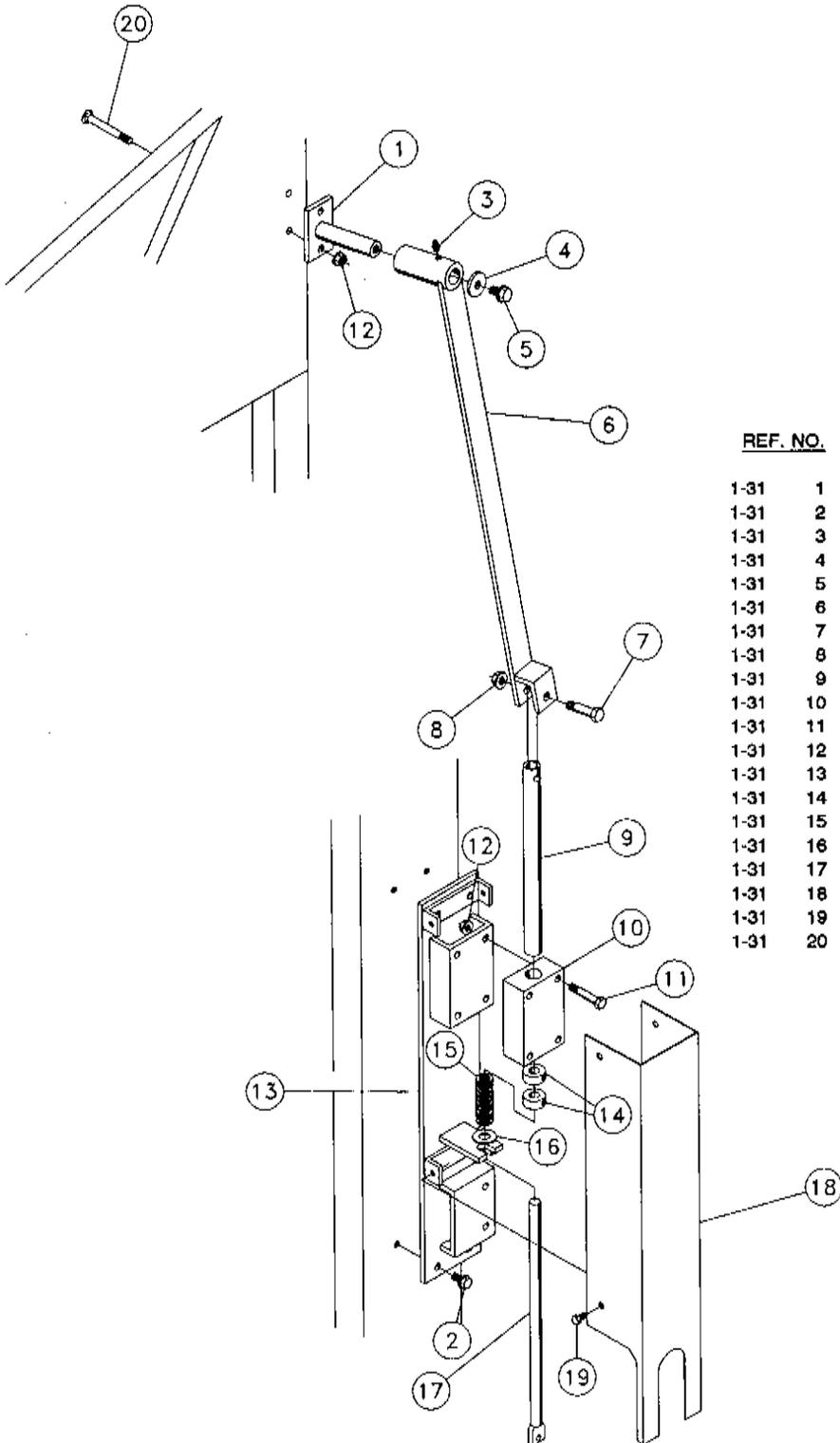


<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1-30	1	104959-001 KICKER ARM-LEFT (SHOWN)	1
		104959-002 KICKER ARM-RIGHT	1
1-30	2	104968-001 CROSS TUBE	1
1-30	3	521-014 SCREW-3/4" X 1 1/2" FL HD SCK CP	2
1-30	4	4536-001 NUT-3/8" FLG WHIZ	2
1-30	5	598-001 ZERK-1/4" ST GREASE	2
1-30	6	104963-001 CHANNEL-KICKER (LEFT)(SHOWN)	1
		104963-002 CHANNEL-KICKER (RIGHT)	1
1-30	7	104965-001 SPACER-HINGE	2
1-30	8	105637-001 PIN-TAILGATE & KICKER PIVOT	2
1-30	9	483-007 WASHER-1 7/8" X 1 1/4" 14 GA	6
1-30	10	378-044 BOLT-5/8"-11 X 4 1/2" GR 5 CARR	8
1-30	11	1788-005 PIN-5/16" X 2 1/4" EXP	8
1-30	12	1809-0013 NUT-5/8"-11 SM FLG TL	8
1-30	13	1978-005 PIN-5/16" X 1 3/4" EXP	2
1-30	14	105636-001 MOUNT-KICKER ARM LEFT	1
		105642-001 MOUNT-KICKER ARM RIGHT	1
1-30	15	483-005 WASHER-1 1/2" X 1" 14 GA	2

PIVOT LINKAGE ASSEMBLY - AUTOMATIC BALE KICKER

Figure 1-31

Revised January 1992 due to addition of figure to manual.

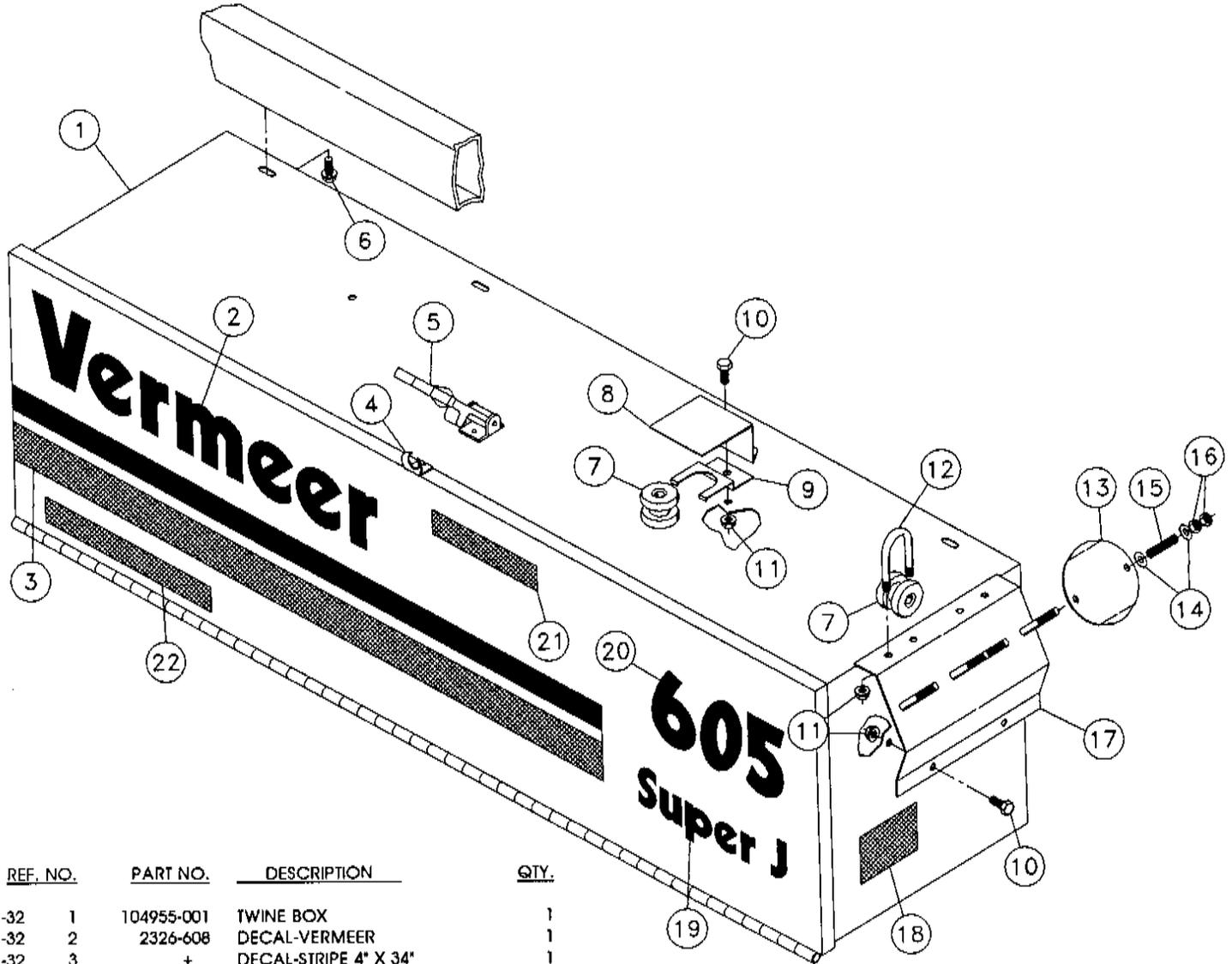


REF. NO.	PART NO.	DESCRIPTION	QTY.
1-31	1	102808-001 PIVOT-SLIDER LINK	1
1-31	2	353-006 BOLT-5/16"-18 X 3/4" SLF TAP	4
1-31	3	598-001 ZERK-1/4" NF ST GREASE	1
1-31	4	102817-001 WASHER-3/8" SLUG	1
1-31	5	4475-006 BOLT-3/8"-16 X 3/4" FLG WHIZ	1
1-31	6	102811-001 LINK-PIVOT	1
1-31	7	354-016 BOLT-3/8"-16 X 1 3/4" GR 5 HEX	1
1-31	8	1809-003 NUT-3/8" SM FLG TL	1
1-31	9	102819-001 TUBE-SLIDE LINK	1
1-31	10	102815-001 BEARING-PLASTIC SLIDE	1
1-31	11	351-020 BOLT-5/16"-18 X 2" GR 5 HEX	6
1-31	12	408-001 NUT-5/16" NC FLG WHIZ LOCK	4
1-31	13	102802-001 MOUNT-VALVE CONTROL	1
1-31	14	1500-003 SET COLLAR-1/2" PLATED	2
1-31	15	1803-019 SPRING-COMP #48 2 1/2"	1
1-31	16	485-011 WASHER-1/2" FLAT	1
1-31	17	102818-001 ROD-VALVE LINKAGE	1
1-31	18	102302-001 COVER-VALVE	1
1-31	19	350-004 BOLT-1/4"-20 X 1/2" GR 5 PLATED	4
1-31	20	16380-024 BOLT-5/16" X 2 1/2" CARR GR 5	2

TWINE BOX ASSEMBLY

Figure 1-32

Revised September 1992 due to addition of figure to manual.



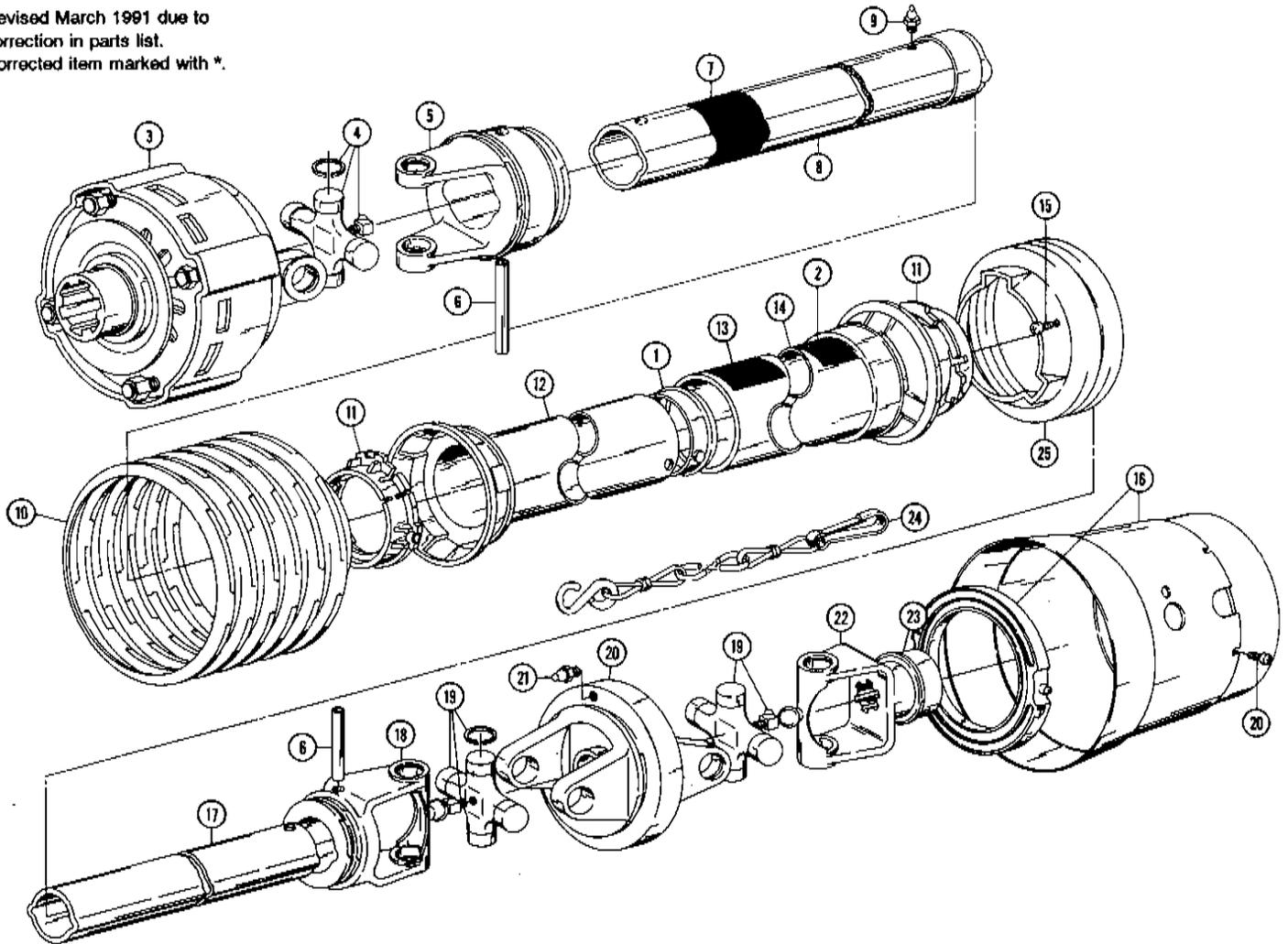
REF. NO.	PART NO.	DESCRIPTION	QTY.
1-32	1	104955-001 TWINE BOX	1
1-32	2	2326-608 DECAL-VERMEER	1
1-32	3	+ DECAL-STRIPE 4" X 34"	1
1-32	4	69407-001 LATCH CUP	1
1-32	5	28949-005 HANDLE-LATCH	1
1-32	6	21294-006 BOLT-5/16"-18 X 3/4" ST-WHD GR 8	8
1-32	7	90196-001 INSULATOR	4
1-32	8	104953-001 COVER-TWINE GUIDE	2
1-32	9	103459-001 CLIP-INSULATOR MOUNT	2
1-32	10	351-006 BOLT-5/16"-18 X 3/4" GR 5 HEX	4
1-32	11	1809-007 NUT-5/16" SM FLG LOCK	12
1-32	12	559-001 U-BOLT	2
1-32	13	86-001 PLATE-TWINE TENSION	2
1-32	14	485-003 WASHER-1/4" FLAT	8
1-32	15	1803-001 SPRING-COMPRESSION	4
1-32	16	406-001 NUT-5/16" NC HEX	8
1-32	17	104957-001 PLATE-TWINE TENSION	1
1-32	18	2326-887 DECAL-WARNING RELIEVE ALL PRESS	1
1-32	19	70000-255 DECAL-MODEL SUPER J	1
1-32	20	2326-910 DECAL-MODEL 605	1
1-32	21	2326-320 DECAL-IMPORTANT	1
1-32	22	2326-928 DECAL-AUTOWEAVE	1

+2326-626 DECAL-STRIPE 4" (SPECIFY LENGTH)

IMPLEMENT INPUT DRIVELINE - WALTERSCHIED

Figure 2-1

Revised March 1991 due to correction in parts list. Corrected item marked with *.

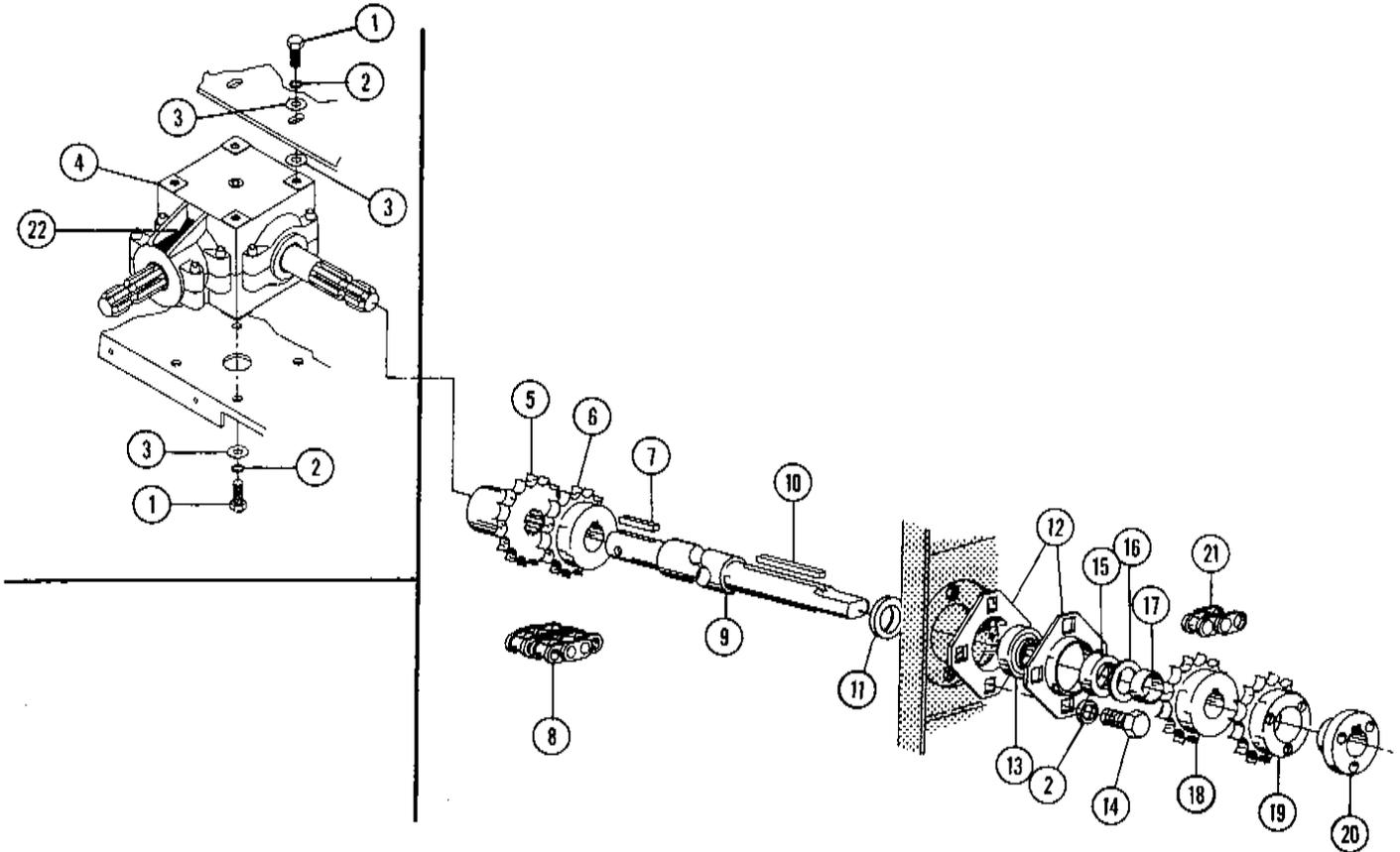


REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.		
2-1	1	67942-001	SUPPORT-BEARING	1	2-1	16	75815-019	CONE & BEARING ASSEMBLY	1
2-1	2	2326-906	DECAL-LUBRICATION	1	2-1	17	75815-011	PROFILE-INNER	1
2-1	3	68771-003	CLUTCH-FRICTION 540 RPM (BREAKDOWN FIG. 2-12)	1	2-1	18	61275-019	INBOARD YOKE	1
2-1	3	75815-003	CLUTCH-FRICTION 1000 RPM (BREAKDOWN FIG 2-12)	1	2-1	19	61275-021	CROSS & BEARING KIT	2
2-1	4	25553-001	CROSS & BEARING KIT	1	2-1	20	68771-017	YOKE-DOUBLE	1
2-1	5	25558-001	INBOARD YOKE	1	2-1	21	65450-001	FITTING-LUBRICATION	1
2-1	6	25555-001	TENSION PIN	2	2-1	22	68771-019	YOKE-1 3/8" 6-SPLINE 540 RPM	1
2-1	7	70000-108	DECAL-DANGER	1			75815-013	YOKE-1 3/8" 21-SPLINE 1000 RPM	1
2-1	8	*75815-005	PROFILE-OUTER	1			68771-023	INNER SLIP HALF ASSEMBLY 540 RPM (MALE)(INCLUDES ONE EACH OF REF. 6, 11, 13 - 18, & 20 - 25, AND TWO OF REF. 19)	1
2-1	9	67943-001	ZERK-GREASE	1			75815-017	INNER SLIP HALF ASSEMBLY 1000 RPM (MALE)(INCLUDES ONE EACH OF REF. 6, 11, 13 - 18, & 20 - 25, AND TWO OF REF. 19)	1
2-1	10	68771-007	CONE-6 RIB SHIELD	1	2-1	23	75814-041	Q.D. COLLAR KIT	1
2-1	11	17557-033	RING-BEARING 087276	2	2-1	24	17557-039	CHAIN-SAFETY	A/R
2-1	12	75815-007	SHIELD-INNER 1000 RPM	1	2-1	25	68771-025	SHIELD-3 RIB CONE	1
		68771-021	OUTER SLIP HALF ASSEMBLY 540 RPM (FEMALE)(INCLUDES ONE EACH OF REF. 1 & 3 - 12)	1			68771-001	U-JOINT ASSEMBLY 540 RPM (INCLUDES REF. 1 & 3 - 25)	
		75815-015	OUTER SLIP HALF ASSEMBLY 1000 RPM (FEMALE)(INCLUDES ONE EACH OF REF. 1 & 3 - 12)	1			75816-001	SHAFT-P.T.O. ASSEMBLY 1000RPM (INCLUDES REF. 1 & 3 - 25)	
2-1	13	2326-902	DECAL-PTO ROTATING DRIVE LINE	1					
2-1	14	75815-009	SHIELD-OUTER 1000RPM	1					
2-1	15	75814-027	SCREW	8					

CROSS DRIVE SHAFT ASSEMBLY - 540 RPM

Figure 2-2

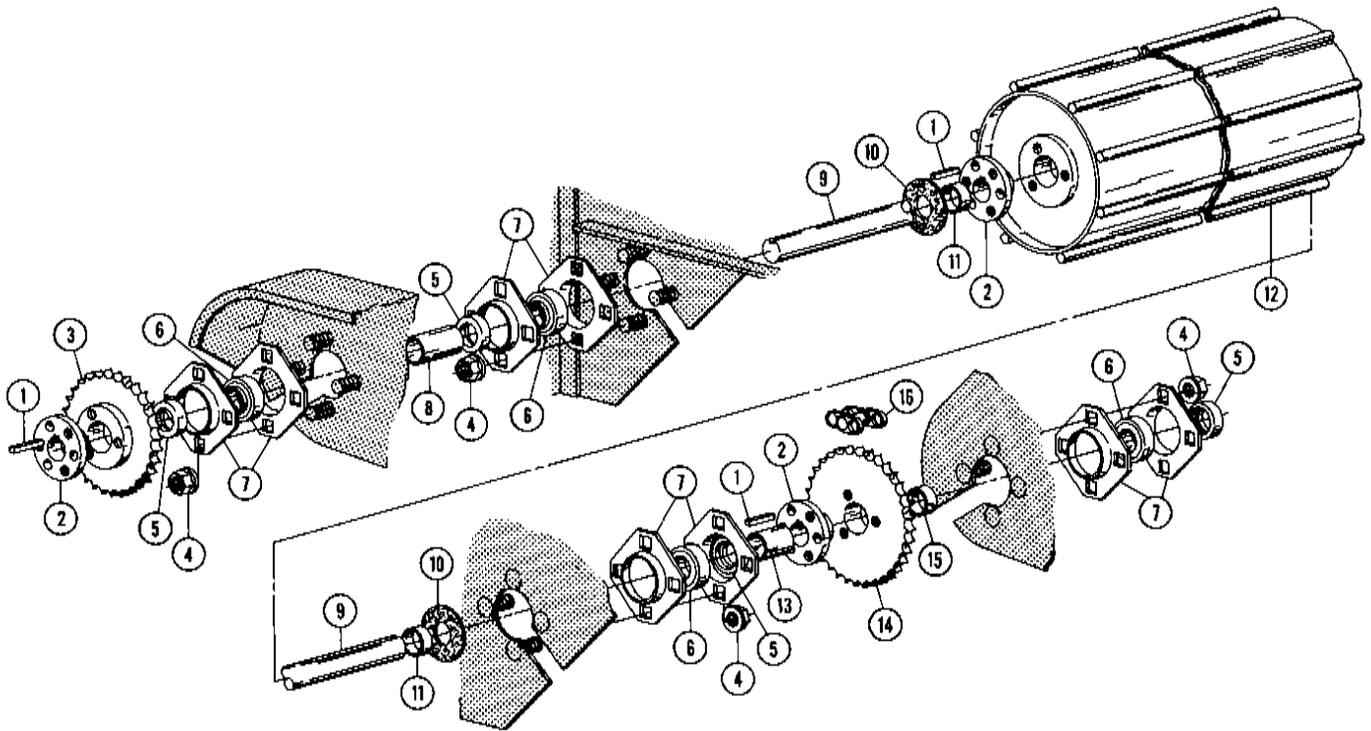
Revised April 1993 due to change in drive shaft & sprockets starting with serial #6068. Changed parts marked with *.



REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.
2-2	1	358-012 BOLT-1/2"-13 X 1 1/4" GR 5	6	2-2	13	212-001 BEARING 1 1/2" SPHERICAL W/COL (INCLUDES REF. 15)	1
2-2	2	480-011 WASHER-1/2" S/T LOCK	A/R	2-2	14	358-010 BOLT-1/2"-13 X 1" GR 5 HEX	4
2-2	3	485-011 WASHER-1/2" FLAT	8	2-2	15	1731-001 COLLAR-1 1/2"	1
2-2	4	*107071-001 GEARBOX ASSEMBLY (BREAKDOWN FIG. 2-13)	1	2-2	16	483-009 WASHER-2 1/4" X 1 1/2" X 14 GA M.B.	A/R
2-2	5	21153-001 COUPLER-OVERRUNNING (BREAKDOWN FIG. 2-11)	1	2-2	17	1100-027 TUBE-1 3/4"OD X 12 GA.-9/16"	1
2-2	6	1806-001 SPROCKET-60B 18H 1 1/2"	1	2-2	18	*104055-001 SPROCKET-80B 18H 1 1/2"	1
2-2	7	579-003 HKEYS-3/8" X 3/8" X 1 1/4"	1	2-2	19	*1807-003 SPROCKET-80 SK 18 H	1
2-2	8	1781-018 CHAIN-18L 13 1/2" W/CONNECTOR	1	2-2	20	*1695-005 HUB-SK 1 1/2"	1
		1774-001 CONNECTOR LINK-60-2 SF PKGD		2-2	21	*1782-064 ROLLER CHAIN 80-1 64 PITCHES	1
		1769-005 ROLLER LINK-60-1 PKGD				*1769-009 ROLLER LINK-80-1 PKGD	
2-2	9	*107003-001 SHAFT-CROSS DRIVE	1			*1773-009 CONNECTOR LINK-80-1 SF PKGD	
2-2	10	579-019 HKEYS-3/8" X 3/8" X 3"	1			*1770-009 OFFSET LINK-80-1 PKGD	
2-2	11	*90568-001 COLLAR-BEARING STOP	1	2-2	22	*2326-684 DECAL-540 RPM 684898M1	1
2-2	12	213-039 FLANGETTE 80MM NON-LUBE	2				

DRUM ROLLER ASSEMBLY

Figure 2-3

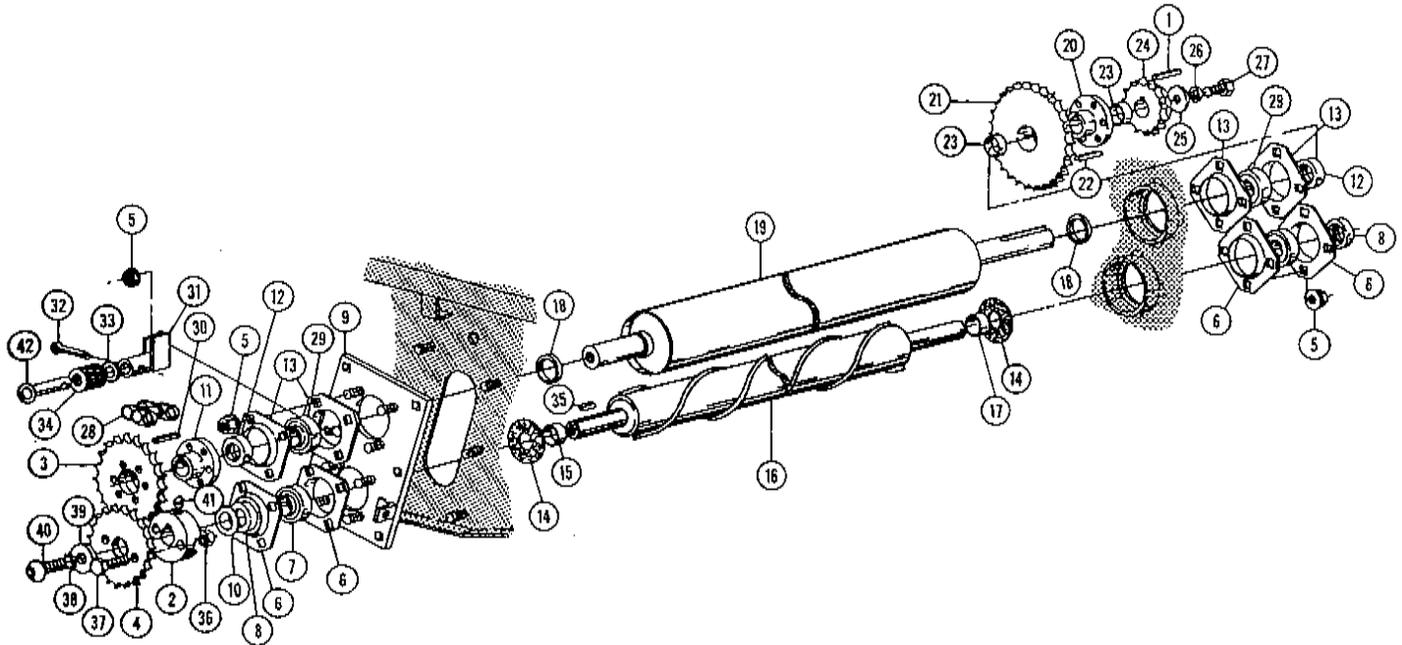


REF. NO.	PART NO.	DESCRIPTION	QTY.
2-3	1	579-009 HKEYS-3/8" X 3/8" X 1 3/4"	4
2-3	2	1695-005 HUB (BSHG)-SK 1 1/2"	4
	4592-020	BOLT-5/16"-18 NC X 2" HEX	12
2-3	3	1812-003 SPROCKET-60 SK 30H	1
2-3	4	1809-001 NUT-1/2" SM FLGE CENTER LOCK	6
2-3	5	1731-001 COLLAR-1 1/2" 4W2-224EL	4
2-3	6	212-001 BEARING 1 1/2" SPHERICAL W/COL (INCLUDES REF. 5)	4
2-3	7	213-039 FLANGETTE 60MM NON-LUBE	8
2-3	8	1100-069 TUBE-1 3/4"OD X 12GA.-3 1/8"	1
2-3	9	69362-001 SHAFT-12" ROLLER	1
2-3	10	27614-001 WASHER-RYERTEX 16 GA.GD.C	2
2-3	11	83104-003 TUBE-2"OD X 7/32"WALL-1/2"	2
2-3	12	90182-001 ROLLER-12" DRUM	1
	69358-001	ROLLER-ASSEMBLY 12" (INCLUDES ONE OF REF. 9 & TWO EACH OF REF. 1 & 2)	1
2-3	13	1100-067 TUBE-1 3/4"OD X 12GA.-1 3/8"	1
2-3	14	2341-025 SPROCKET-80SK 30H	1
2-3	15	1100-011 TUBE-1 3/4"OD X 12 GA.-3/4"	1
2-3	16	1782-068 CHAIN RC80-1 68 PITCHES (INCLUDES CONNECTOR)	1
	1769-009	ROLLER LINK-80-1 PKGD	
	1773-009	CONNECTOR LINK-80-1 SF PKGD	
	1770-009	OFFSET LINK-80-1 PKGD	

STARTING AND LOWER DRIVE ROLLER ASSEMBLY

Figure 2-4

Revised September 1992 due to the addition of hardened lower drive roller. Added part marked with *.

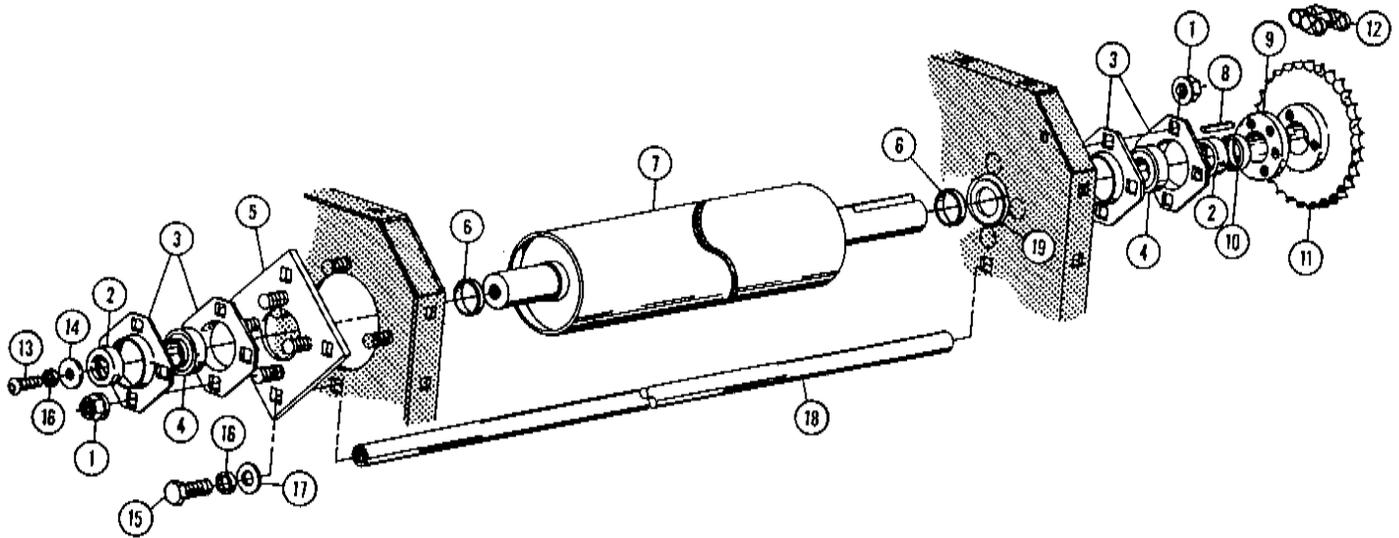


REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.	
2-4	1	579-005	HKEYS-3/8" X 3/8" X 1 1/2"	2	21	2341-025	SPROCKET-80SK 30H	1
2-4	2	90042-003	HUB ASSEMBLY-SHEAR PIN (INCLUDES TWO OF REF. 41)	1	22	579-009	HKEYS-3/8" X 3/8" X 1 3/4"	1
2-4	3	1814-001	SPRKT-60 SDS 24H R/O	1	23	83105-005	TUBE-2 1/4"OD X 1 13/16"ID -7/16"	2
2-4	4	90040-001	SPROCKET ASSEMBLY (INCLUDES BRONZE BUSHING)	1	24	82586-001	SPROCKET-80BS 14H 1 3/4"	1
		90039-001	BUSHING-BRONZE 1 3/4" X 1 1/2" -15/32"	1	25	13531-001	WASHER-2"OD X 17/32"ID-1/4"	1
2-4	5	1809-001	NUT-1/2" SM FLGE CENTER LOCK	22	26	480-011	WASHER-1/2" S/T LOCK	1
2-4	6	213-039	FLANGETTE 80MM NON-LUBE	4	27	358-010	BOLT-1/2"-13 X 1" GR 5 HEX	1
2-4	7	212-001	BEARING 1 1/2" SPHERICAL W/COL	2	28	1778-037	CHAIN-37L 27 3/4" W/C&O	1
2-4	8	1731-001	COLLAR-1 1/2"	2		1769-005	ROLLER LINK-60-1 PKGD	
2-4	9	82935-001	PLATE-ROLLER MOUNT	1	29	1773-005	CONNECTOR LINK-60-1 SF PKGD	
2-4	10	483-009	WASHER-2 1/4" X 1 1/2" X 14 GA M.B.	1		1770-005	OFFSET LINK-60-1 PKGD	
2-4	11	1692-009	HUB (BSHG)-SDS 1 3/4"	1	30	82585-001	BEARING-1 3/4"B.	2
		4593-013	BOLT-1/4"-20 X 1 3/8" HEX HEAD	3	31	68108-001	KEY-5/16" X 3/8" X 1 1/4"	1
2-4	12	82585-003	COLLAR-1 3/4" BEARING	2	32	101453-001	BASE-TIGHTENER MOUNT	1
2-4	13	82587-001	BEARING-85MM 4 BOLT FLANGETTE	4	33	510-011	COTTER PIN-1/8" X 1 1/2"	1
2-4	14	27614-001	WASHER-16 GA.GD.C	2		483-049	WASHER-1 1/8"OD X 5/8"ID X 14 GA.M.B.	1
2-4	15	83104-003	TUBE-2"OD X 7/32" WALL-1/2"	1	34	2104-001	BUSHING-1 3/8"OD 21/32"ID	1
2-4	16	103156-001	START ROLLER - SPIRAL	1	35	579-001	HKEYS-3/8" X 3/8" X 1"	1
2-4	17	83104-001	TUBE-2"OD X 7/32" WALL-3/8"	1	36	403-001	NUT-1/4" NC SLTL	2
2-4	18	93004-001	COLLAR-BEARING STOP	2	37	349-014	BOLT-1/4"-20 X 1 1/2" GR 2	1
2-4	19	93009-001	ROLLER-LOWER DRIVE	1	38	481-003	WASHER-1/2" EXT STAR	1
		*107087-001	ROLLER-HARDENED LOWER DRIVE	1	39	87-001	SLUG-1 3/4" X 17/32" X 1/4"	1
2-4	20	1695-013	HUB-1 3/4" (BUSHING)	1	40	360-010	BOLT-1/2"-13 X 1" BUTTON-HD	1
		4592-020	BOLT-5/16"-18 NC X 2" HEX HEAD	9	41	530-001	SSS-3/8"-16 X 1/2"	2
					42	91212-001	PIN IDLER MOUNT	1

UPPER DRIVE ROLLER ASSEMBLY

Figure 2-5

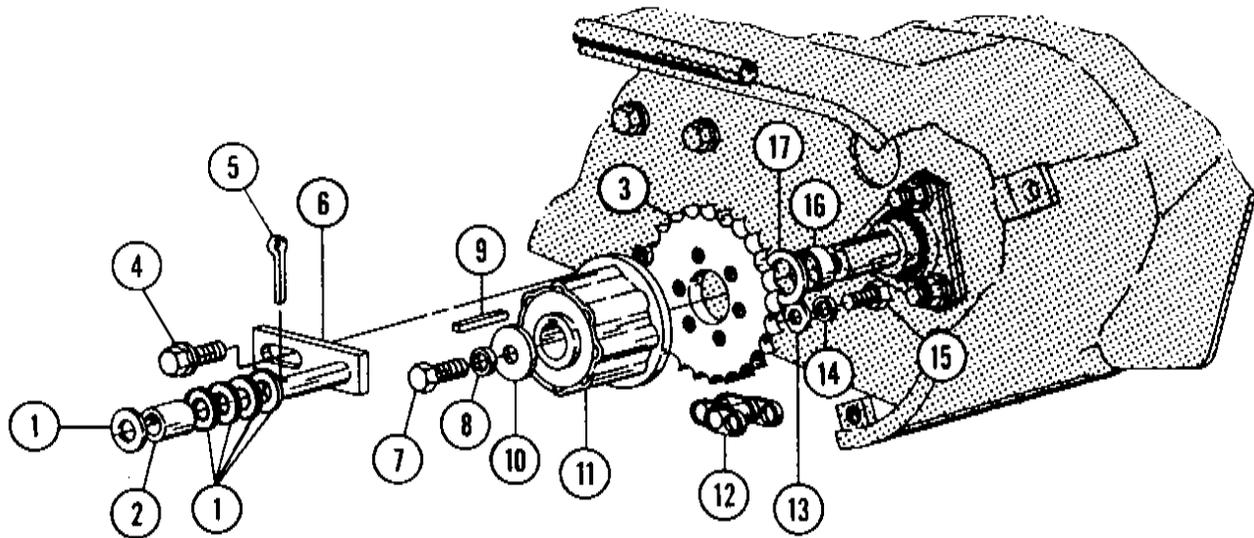
Revised April 1993 due to addition
of bolts & chain. Added parts marked
with *.



REF. NO.	PART NO.	DESCRIPTION	QTY.
2-5	1	1809-001 NUT-1/2" SM FLGE CENTER LOCK	22
2-5	2	82585-003 COLLAR-1 3/4" BEARING	4
2-5	3	82587-001 BEARING-85MM 4BOLT FLANGETTE	8
2-5	4	82585-001 BEARING-1 3/4" (INCLUDES REF. 2)	4
2-5	5	93019-001 PLATE-BEARING	2
2-5	6	93004-001 COLLAR-BEARING STOP	4
2-5	7	93006-001 ROLLER-UPPER DRIVE	2
2-5	8	579-009 HKEYS-3/8"X3/8"X1 3/4"	2
2-5	9	1695-013 HUB-SK 1 3/4" (BUSHING)	2
	*4592-020	BOLT-5/16"-18 NC X 2" HEX	6
2-5	10	1107-059 TUBE-RND 2"OD X 12 GA.-.41	2
2-5	11	2341-025 SPROCKET-80SK 30H	2
2-5	12	*1782-166 ROLLER CHAIN 80-1 166 PITCHES (INCLUDES CONNECTOR & OFFSET) (FOR 540 RPM GEARBOX)	1
	*1782-163	ROLLER CHAIN 80-1 163 PITCHES (INCLUDES CONNECTOR & OFFSET) (FOR 1000 RPM GEARBOX)	1
2-5	13	360-010 BOLT-1/2"-13 X 1" BUTON HD	2
2-5	14	13531-001 WASHER-2"OD X 17/32"ID-1/4"	2
2-5	15	358-010 BOLT-1/2"-13 X 1" GR 5 HEX	4
2-5	16	480-011 WASHER-1/2" S/T LOCK	4
2-5	17	485-011 WASHER-1/2" FLAT	2
2-5	18	28546-001 ROD-STABILIZER	2
2-5	19	483-015 WASHER-2 1/2OD X 1 3/4ID-14 GA. A/R	

PICKUP DRIVE ASSEMBLY

Figure 2-6

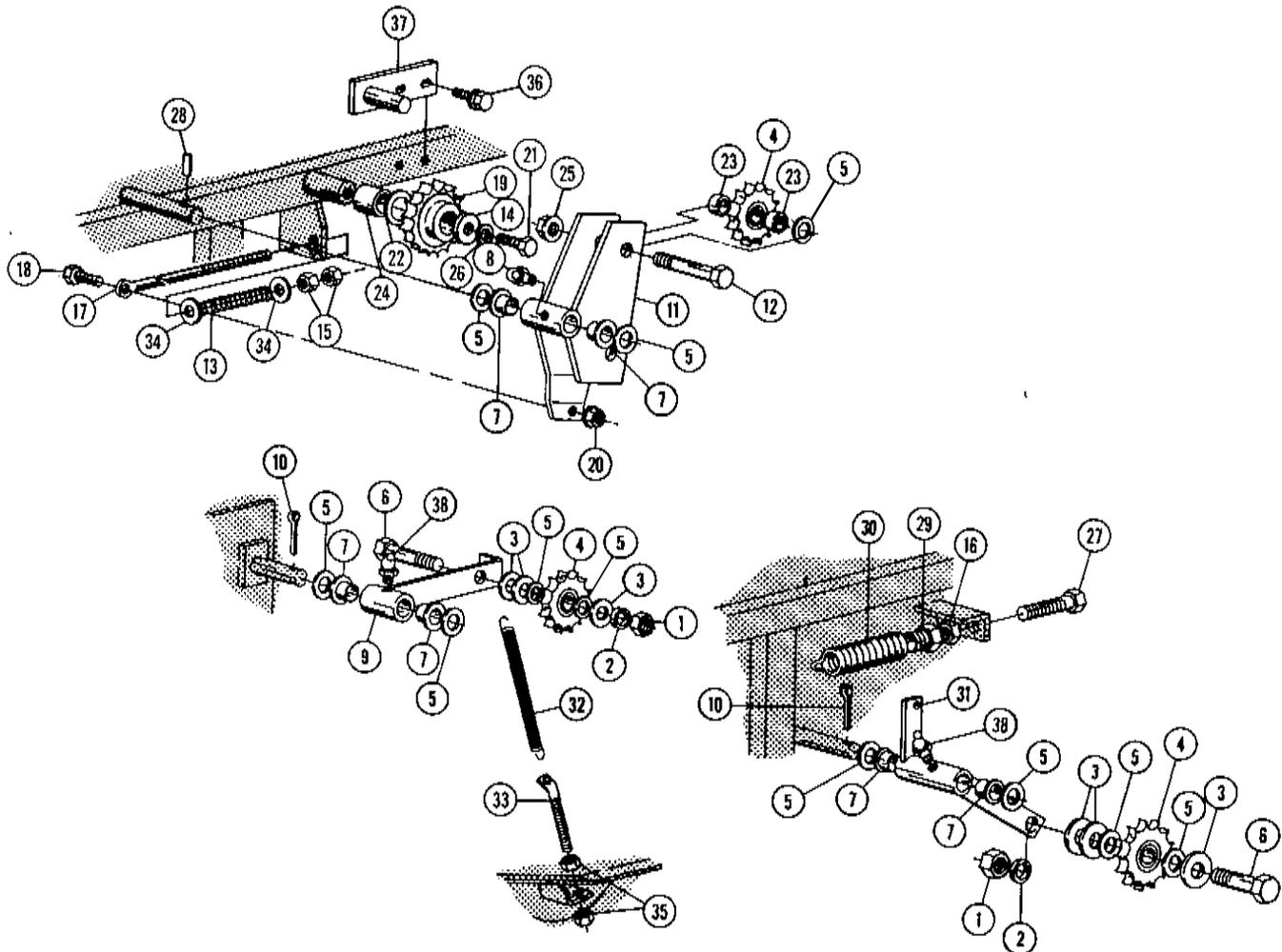


REF. NO.	PART NO.	DESCRIPTION	QTY.
2-6	1	485-015 WASHER-5/8" FLAT	5
2-6	2	2104-001 BUSHING-1 3/8"OD X 21/32"ID -1 1/2"	1
2-6	3	82953-001 SPROCKET-DRUM	1
2-6	4	4471-010 BOLT-1/2"-13 X 1 SLF TAP GR 5	1
2-6	5	510-015 COTTER PIN-5/32" X 1 1/4"	1
2-6	6	69606-001 TIGHTENER-PICKUP CHAIN	1
2-6	7	358-010 BOLT-1/2"-13 X 1" GR 5 HEX	1
2-6	8	480-011 WASHER-1/2" S/T LOCK	1
2-6	9	578-011 HKEYS-1/4" X 1/4" X 2"	1
2-6	10	87-001 SLUG-1 3/4" X 17/32" X 1/4"	1
2-6	11	68772-001 CLUTCH-RADIAL PIN TORQUE (BREAKDOWN FIG. 2-8)	1
2-6	12	1778-077 CHAIN-60-1 ROLLER 77 PITCHES (INCLUDES CONNECTOR & OFFSET) 1	1
	1769-005	ROLLER LINK-60-1 PKGD	
	1773-005	CONNECTOR LINK-60-1 SF PKGD	
	1770-005	OFFSET LINK-60-1 PKGD	
2-6	13	485-005 WASHER-5/16" FLAT	6
2-6	14	480-005 WASHER-5/16" S/T LOCK	6
2-6	15	351-010 BOLT-5/16"-18 X 1 GR5 HEX	6
2-6	16	1093-021 TUBE-1 1/2"OD X 12 GA.-1/2"	1
2-6	17	483-007 WASHER-1 7/8" X 1 1/4" X 14 GA M.B.	A/R

CHAIN TIGHTENER ASSEMBLY

Figure 2-7

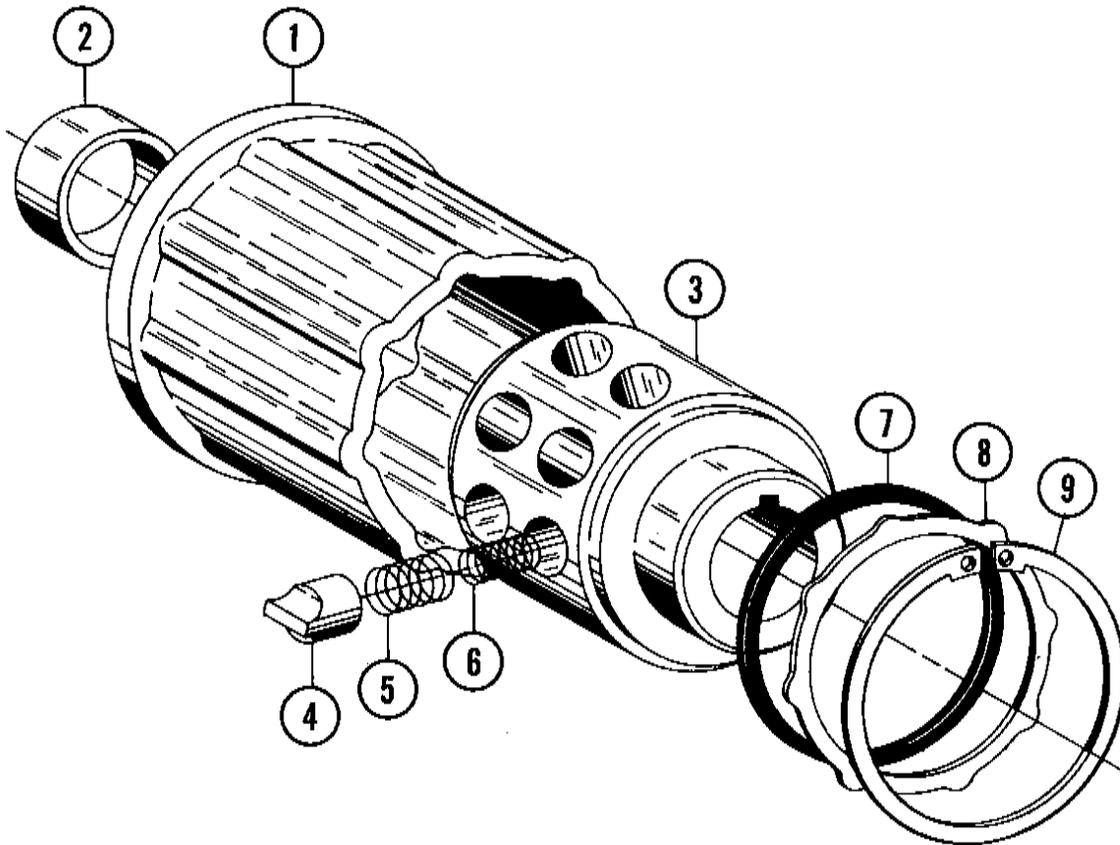
Revised January 1992 due to addition of machine washer. Added part marked with *.



REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.
2-7	1	432-001 NUT-3/4" NC HEX	2	2-7	19	1815-001 SPROCKET ASSEMBLY	1
2-7	2	480-017 WASHER-3/4" S/T LOCK	2	2-7	20	1809-003 NUT-3/8" SM FLGE T.L	1
2-7	3	485-017 WASHER-3/4" FLAT	A/R	2-7	21	358-010 BOLT-1/2"-13 X 1" GR 5 HEX	1
2-7	4	1804-001 SPROCKET-12 IDLER W/3/4" BRG	4	2-7	22	483-009 WASHER-2 1/4" X 1 1/2" X 14 GA M.B.	A/R
2-7	5	*483-025 WASHER-1 1/4" X 3/4" X 14 GA M.B.	A/R	2-7	23	1078-003 TUBE-1"OD X 12 GA.-1/2"	4
2-7	6	369-024 BOLT-3/4"-10 X 2 1/2" GR 5	2	2-7	24	1100-049 TUBE-1 3/4"OD X 12 GA.-1 9/16"	1
2-7	7	209-001 BUSHING-NYLINER 12 L 12 F	6	2-7	25	1809-011 NUT-3/4"-10 SM FLGE. TL	2
2-7	8	597-001 ZERK-1/4" NF 90 DEG GREASE	1	2-7	26	480-011 WASHER-1/2" S/T LOCK	1
2-7	9	82945-003 TIGHTENER ASSEMBLY-LOWER 6 DRIVE CHAIN (INCLUDES ONE OF REF. 8 & TWO OF REF. 7)	1	2-7	27	69278-050 BOLT-1/2"-13 X 5" (SPECIAL)	1
2-7	10	510-015 COTTER PIN-5/32" X 1 1/4"	2	2-7	28	1788-023 PIN-EXPANSION 1/4" X 1 1/4"	1
2-7	11	82947-003 TIGHTENER ASSEMBLY-MAIN CHAIN DR	1	2-7	29	218-001 SPRING NUT	1
2-7	12	369-030 BOLT-3/4"-10 X 3" GR 5 HEX	2	2-7	30	1799-001 SPRING-EXT-1 3/8"X.200 WIRE	2
2-7	13	1803-037 SPRING-COMP.156 X 9/16ID X 6"	1	2-7	31	69418-003 TIGHTENER-DRUM CHAIN (INCLUDES ONE OF REF. 8 & TWO OF REF. 7)	1
2-7	14	87-001 SLUG-1 3/4" X 17/32" X 1/4"	1	2-7	32	1789-061 SPRING-EXT.3/4"OD X 9 1/4"	1
2-7	15	421-001 NUT-1/2" NC HEX	2	2-7	33	83486-001 SPADE BOLT	1
2-7	16	422-001 NUT-1/2" NC HEX JAM	1	2-7	34	485-011 WASHER-1/2" FLAT	2
2-7	17	69518-001 BOLT-MAIN TIGHTENER	1	2-7	35	412-001 NUT-3/8" NC HEX	2
2-7	18	354-010 BOLT-3/8"-16 X 1" GR 5 HEX	1	2-7	36	21294-006 BOLT-5/16"-18 X 3/4" SLF-TAP	2
				2-7	37	94487-001 GUIDE-CHAIN	1
				2-7	38	596-001 ZERK-1/4"-28 X 45 DEG	2

TORQUE CLUTCH COMPONENTS

Figure 2-8

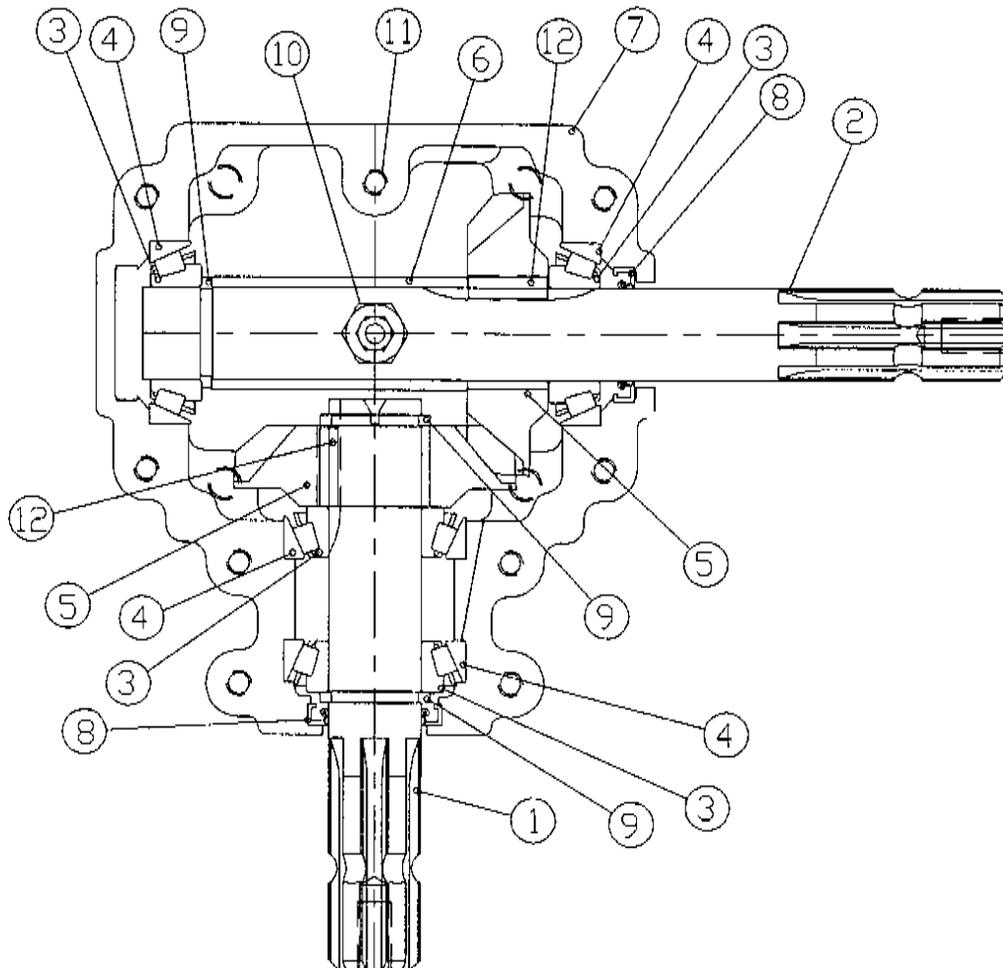


<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
2-8	1	68772-003 HOUSING-CLUTCH	1
2-8	2	68772-005 BEARING	1
2-8	3	68772-007 HUB	1
2-8	4	68772-009 CAM	16
2-8	5	68772-011 SPRING-OUTER	16
2-8	6	68772-013 SPRING-INNER	16
2-8	7	68772-015 SEAL	1
2-8	8	68772-017 RING-THRUST	1
2-8	9	68772-019 RING-RETAINER	1
	68772-001	CLUTCH-RADIAL PIN TORQUE (INCLUDES REF. 1 - 9)	

SUPERIOR GEARBOX COMPONENTS - 540 RPM

Figure 2-9

Revised April 1993 due to change
in gearbox starting with serial
#6068. Figure has changed.

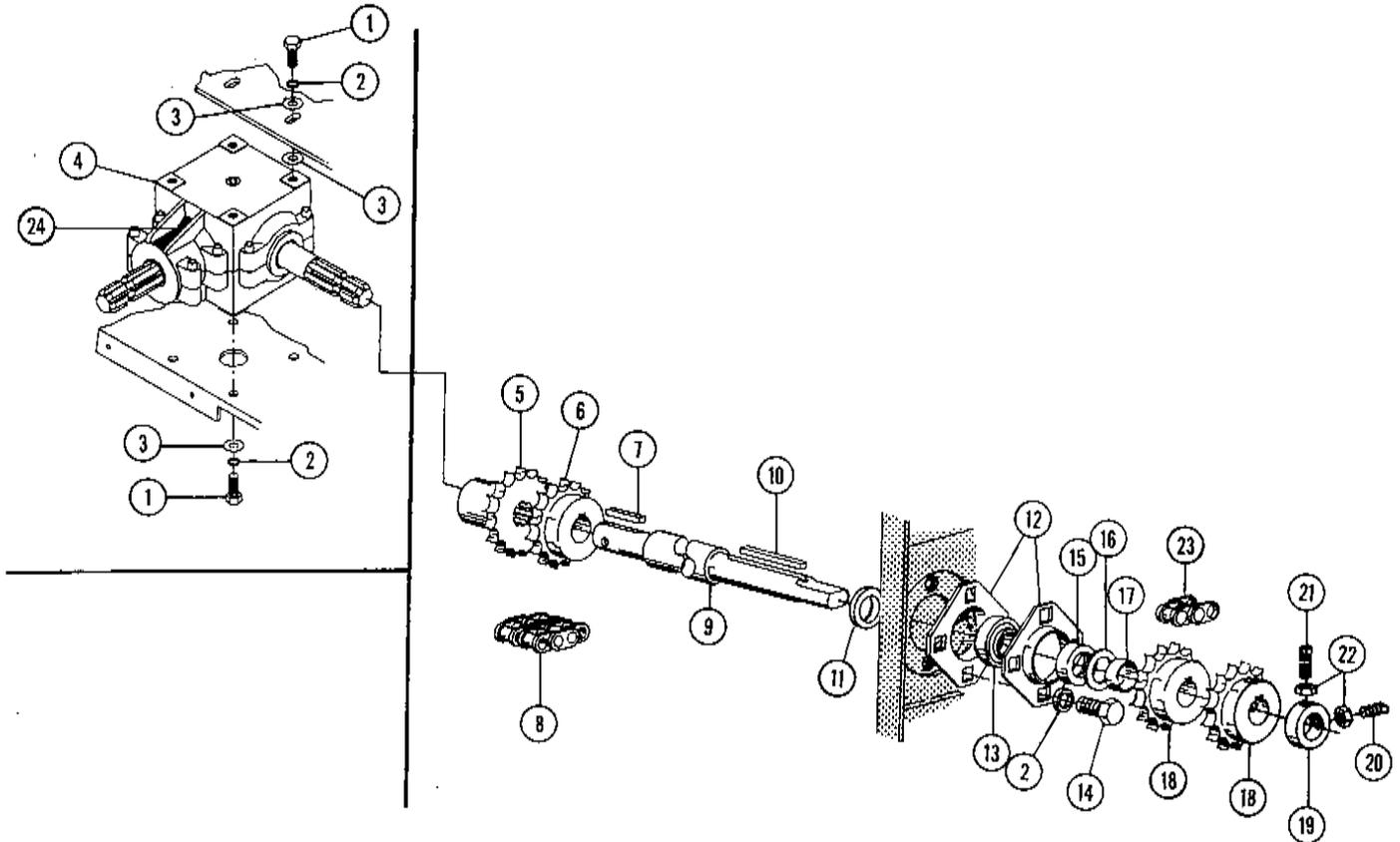


REF. NO.	PART NO.	DESCRIPTION	QTY.
2-9	1	107071-007 SHAFT-PINION	1
2-9	2	107071-003 SHAFT-CROSS	1
2-9	3	15-015 CONE-BEARING	4
2-9	4	15405-029 CUP-BEARING	4
2-9	5	107071-009 GEAR-1.1 RATIO 21 TOOTH	2
2-9	6	107071-005 SLEEVE	1
2-9	7	107071-011 CASTING (THRU HOLES)	1
		107071-013 CASTING (TAPPED HOLES)	1
2-9	8	15-019 SEAL-1 3/8" SHAFT OD	2
2-9	9	15-021 RING-RETAINING	3
2-9	10	15-027 PLUG	1
		15-031 FITTING-1/2" X 1/8" HEX BUSHING	1
		15-033 FITTING-VENT PLUG	1
2-9	11	15-025 BOLT-3/8"-16 X 2 1/4" SHCS	9
2-9	12	15-023 KEY-5/16" SQ	2
	107122-001	GEARBOX ASSEMBLY (INCLUDES REF. 1 - 12)	

CROSS DRIVE SHAFT ASSEMBLY - 1000 RPM

Figure 2-10

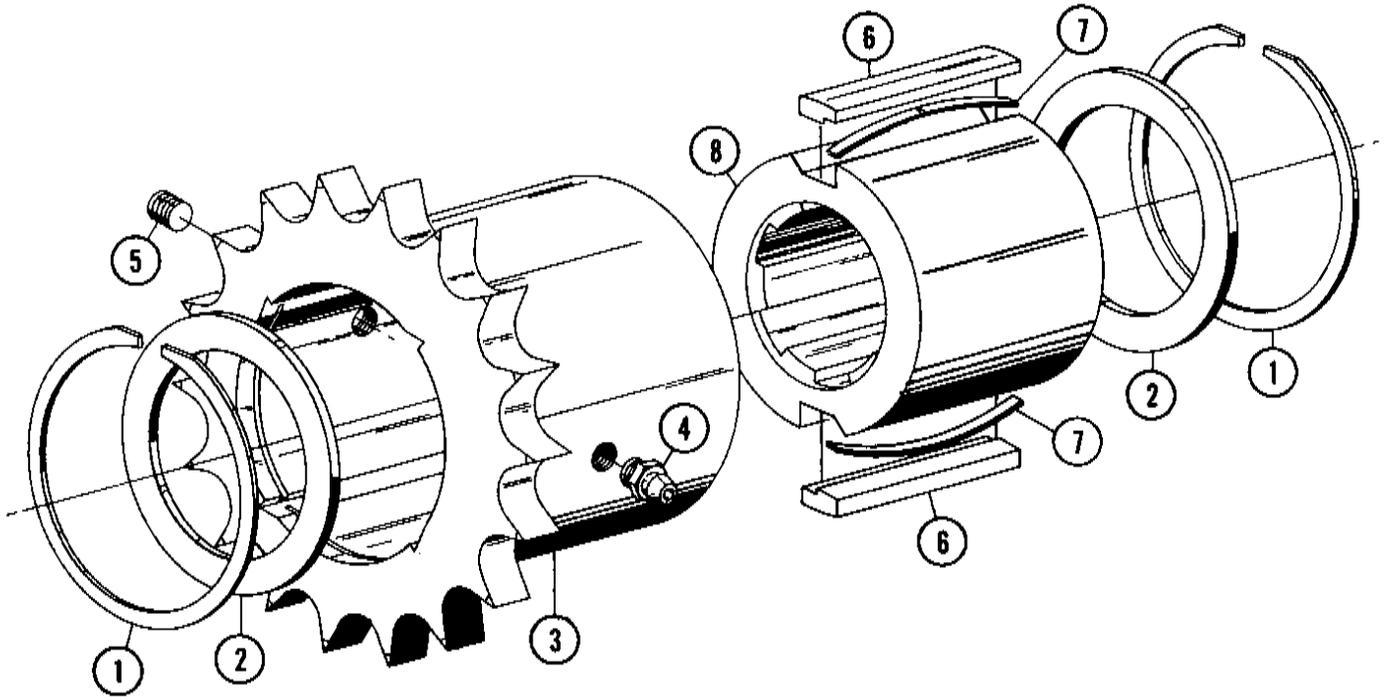
Revised April 1993 due to change in drive shaft starting with serial #6068. Figure is new.



REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.
2-10	1	358-012 BOLT-1/2"-13 X 1 1/4" GR 5	6	2-10	13	212-001 BEARING 1 1/2" SPHERICAL W/COL (INCLUDES REF. 15)	1
2-10	2	480-011 WASHER-1/2" S/T LOCK	A/R	2-10	14	358-010 BOLT-1/2"-13 X 1" GR 5 HEX	4
2-10	3	485-011 WASHER-1/2" FLAT	8	2-10	15	1731-001 COLLAR-1 1/2"	1
2-10	4	107072-001 GEARBOX ASSEMBLY (BREAKDOWN FIG. 2-9)	1	2-10	16	483-009 WASHER-2 1/4" X 1 1/2" X 14 GA M.B.	A/R
2-10	5	21153-001 COUPLER-OVERRUNNING (BREAKDOWN FIG. 2-11)	1	2-10	17	1100-027 TUBE-1 3/4"OD X 12 GA.-9/16"	1
2-10	6	1806-001 SPROCKET-60B 18H 1 1/2"	1	2-10	18	104055-001 SPROCKET-80B 18H 1 1/2"	1
2-10	7	579-003 HKEYS-3/8" X 3/8" X 1 1/4"	1	2-10	19	1807-003 SPROCKET-80 SK 18 H	1
2-10	8	1781-018 CHAIN-18L 13 1/2" W/CONNECTOR	1	2-10	20	1695-005 HUB-SK 1 1/2"	1
		1774-001 CONNECTOR LINK-60-2 SF PKGD		2-10	21	1782-064 ROLLER CHAIN 80-1 64 PITCHES	1
		1769-005 ROLLER LINK-60-1 PKGD				1769-009 ROLLER LINK-80-1 PKGD	
2-10	9	107003-001 SHAFT-CROSS DRIVE	1			1773-009 CONNECTOR LINK-80-1 SF PKGD	
2-10	10	579-019 HKEYS-3/8" X 3/8" X 3"	1			1770-009 OFFSET LINK-80-1 PKGD	
2-10	11	90568-001 COLLAR-BEARING STOP	1	2-10	22	2326-683 DECAL-1000 RPM 684898M1	1
2-10	12	213-039 FLANGETTE 80MM NON-LUBE	2				

OVERRUNNING COUPLER COMPONENTS

Figure 2-11

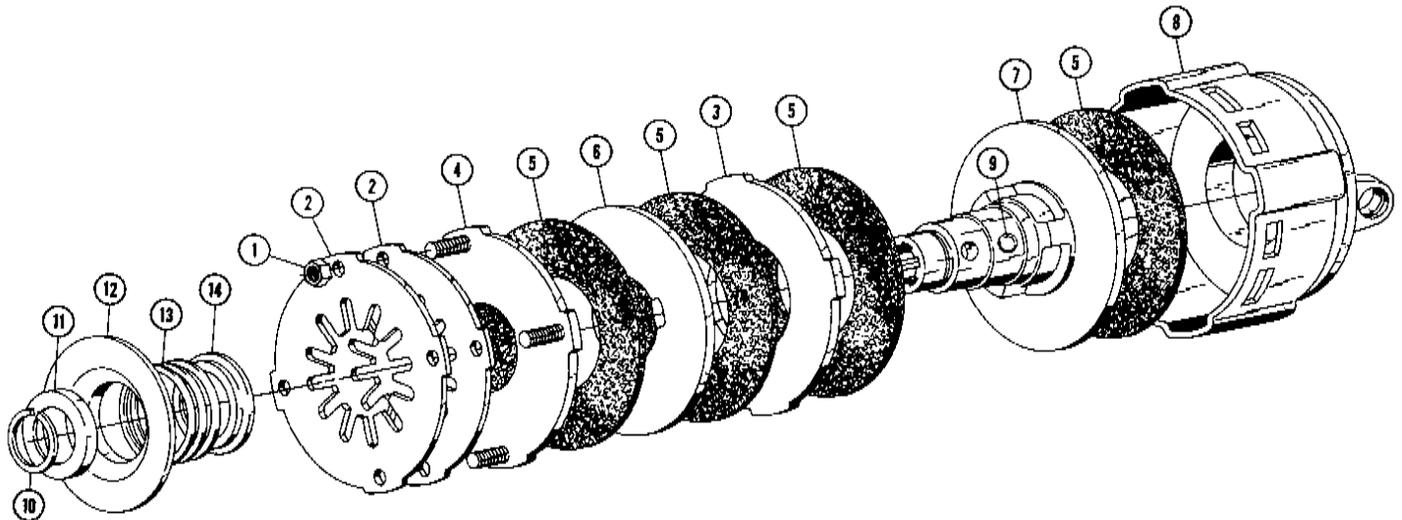


<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
2-11	1	21153-003 RING-RETAINING	2
2-11	2	21153-005 WASHER-1 9/16" X 2 1/4"	2
2-11	3	21153-007 HOUSING-COUPLER	1
2-11	4	21153-009 FITTING-GREASE	1
2-11	5	21153-011 PLUG-PIPE 1/8"	1
2-11	6	21153-013 KEY-DRIVE	2
2-11	7	21153-015 SPRING	2
2-11	8	21153-017 SLEEVE-DRIVE	1

TORQUE LIMITER COMPONENTS - WALTERSCHIED

Figure 2-12

Revised September 1992 due to change
in parts list. Changed parts marked
with *.



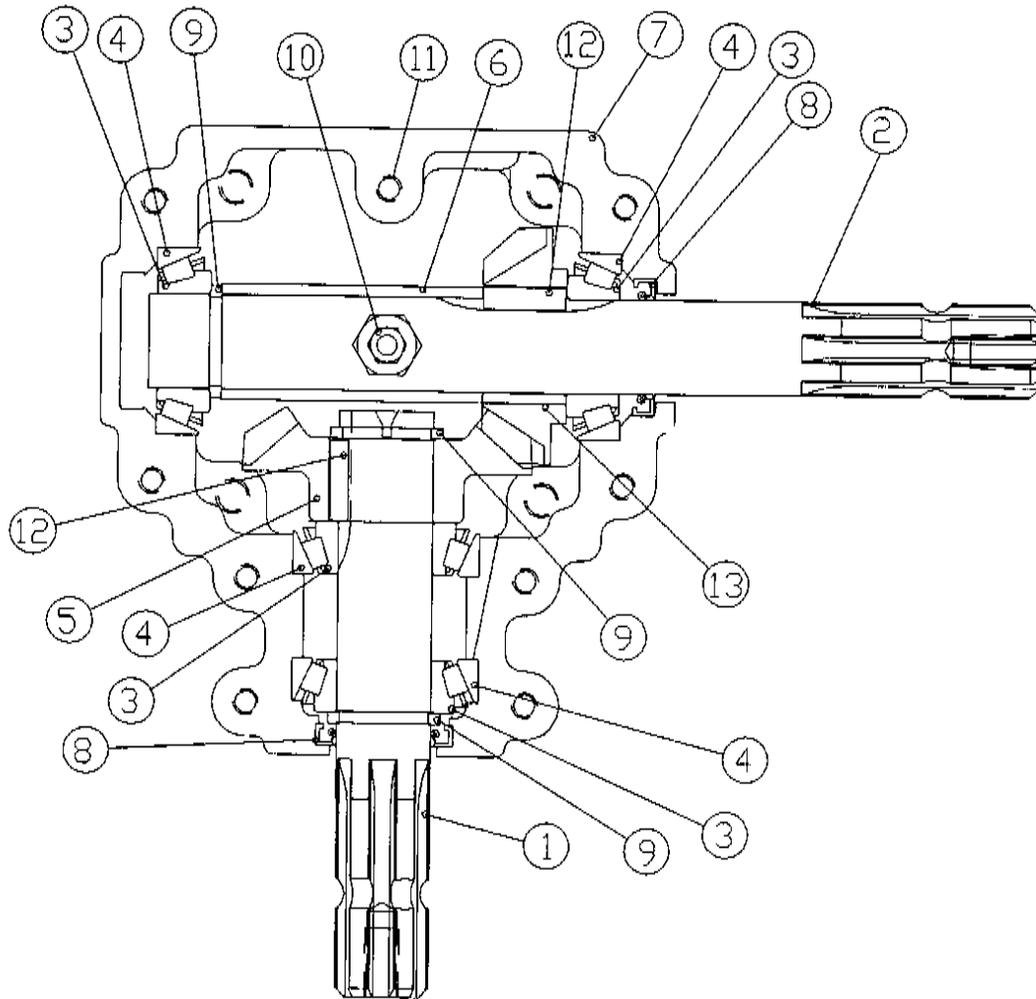
REF. NO.	PART NO.	DESCRIPTION	QTY.
2-12	1	24757-055 NUT-M8	4
2-12	2	*24757-069 BELLEVILLE SPRING (RED)	A/R
		*24757-067 BELLEVILLE SPRING (GREEN)	1
2-12	3	24757-047 DISK-OUTSIDE	1
2-12	4	24757-051 THRUST PLATE	1
2-12	5	24757-043 CLUTCH-LINING	4
2-12	6	24757-049 INSIDE DISK	1
2-12	7	86938-013 HUB-ASSEMBLY-2"	1
2-12	8	61275-007 CLUTCH HOUSING	1
2-12	9	25551-017 BALL	3
2-12	10	92942-001 KIT-SNAP RING	1
2-12	11	92944-001 KIT-BACK-UP RING	1
2-12	12	25551-007 COLLAR-LOCK	1
2-12	13	25551-009 SPRING-COMPRESSION	1
2-12	14	82565-005 RING-BACKUP	1
	68771-003	CLUTCH-FRICTION 540 RPM (INCLUDES REF. 1 - 14)	
	75815-003	CLUTCH-FRICTION 1000 RPM (INCLUDES REF. 1 - 14)	

NOTE: 540 RPM TORQUE LIMITER REQUIRES TWO 24757-069 SPRINGS.
1000 RPM TORQUE LIMITER REQUIRES ONE 24757-069 SPRING AND ONE
24757-067 SPRING.

SUPERIOR GEARBOX COMPONENTS - 1000 RPM

Figure 2-13

Revised April 1993 due to addition of figure to manual starting with serial #6068.

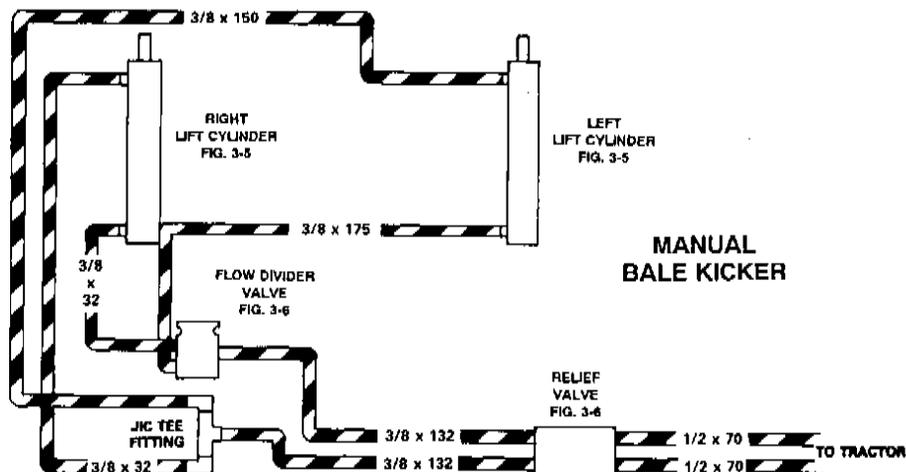
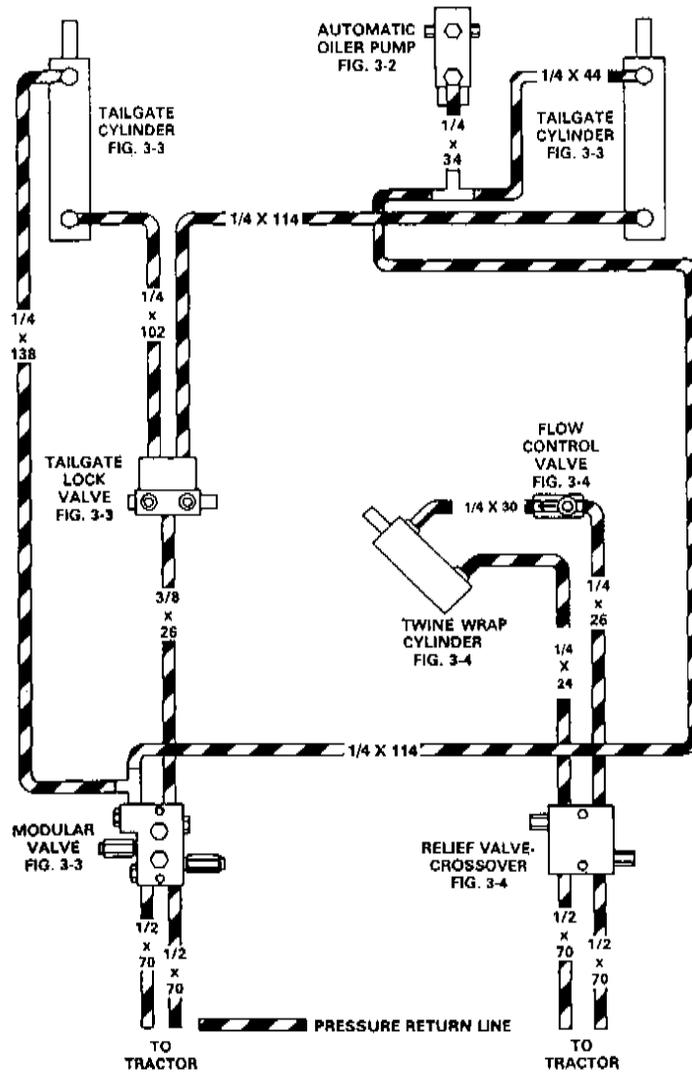


REF. NO.	PART NO.	DESCRIPTION	QTY.
2-13	1	107071-007 SHAFT-PINION	1
2-13	2	107071-003 SHAFT-CROSS	1
2-13	3	15-015 CONE-BEARING	4
2-13	4	15405-029 CUP-BEARING	4
2-13	5	15-013 GEAR-1.1.35 RATIO 23 TOOTH	1
2-13	6	107071-005 SLEEVE	1
2-13	7	107071-011 CASTING (THRU HOLES)	1
		107071-013 CASTING (TAPPED HOLES)	1
2-13	8	15-019 SEAL-1 3/8" SHAFT OD	2
2-13	9	15-021 RING-RETAINING	3
2-13	10	15-027 PLUG	1
		15-031 FITTING-1/2" X 1/8" HEX BUSHING	1
		15-033 FITTING-VENT PLUG	1
2-13	11	15-025 BOLT-3/8"-16 X 2 1/4" SHCS	9
2-13	12	15-023 KEY-5/16" SQ	2
2-13	13	15-011 GEAR-1.1.35 RATIO 17 TOOTH	1
	52336-001	GEARBOX ASSEMBLY (INCLUDES REF. 1 - 13)	

HYDRAULIC COMPONENTS LOCATION DIAGRAM

Figure 3-1

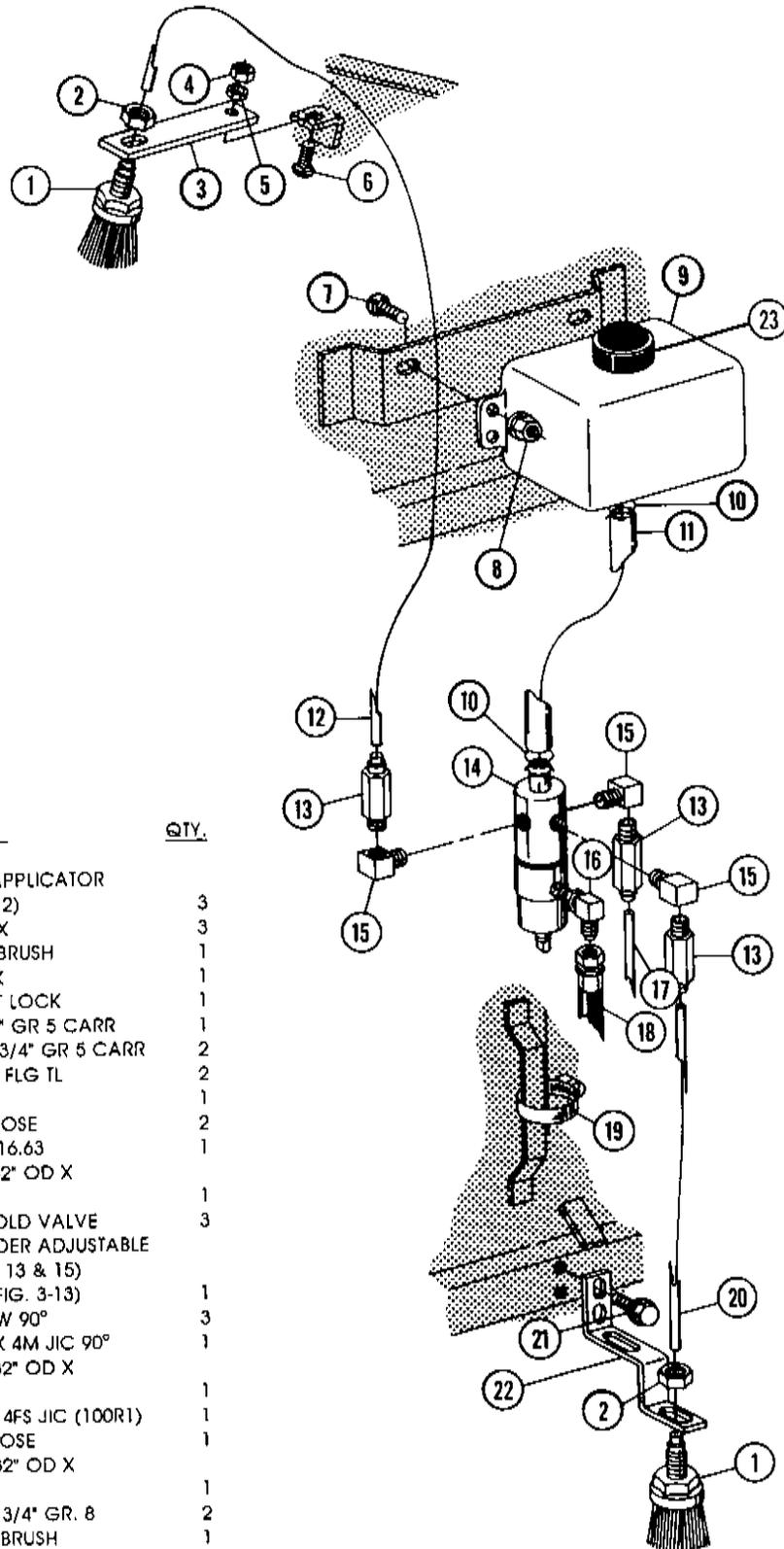
Revised January 1992 due to change in bale kicker description.



CHAIN OILER ASSEMBLY

Figure 3-2

Revised April 1993 due to change in tube lengths. Changed parts marked with *.

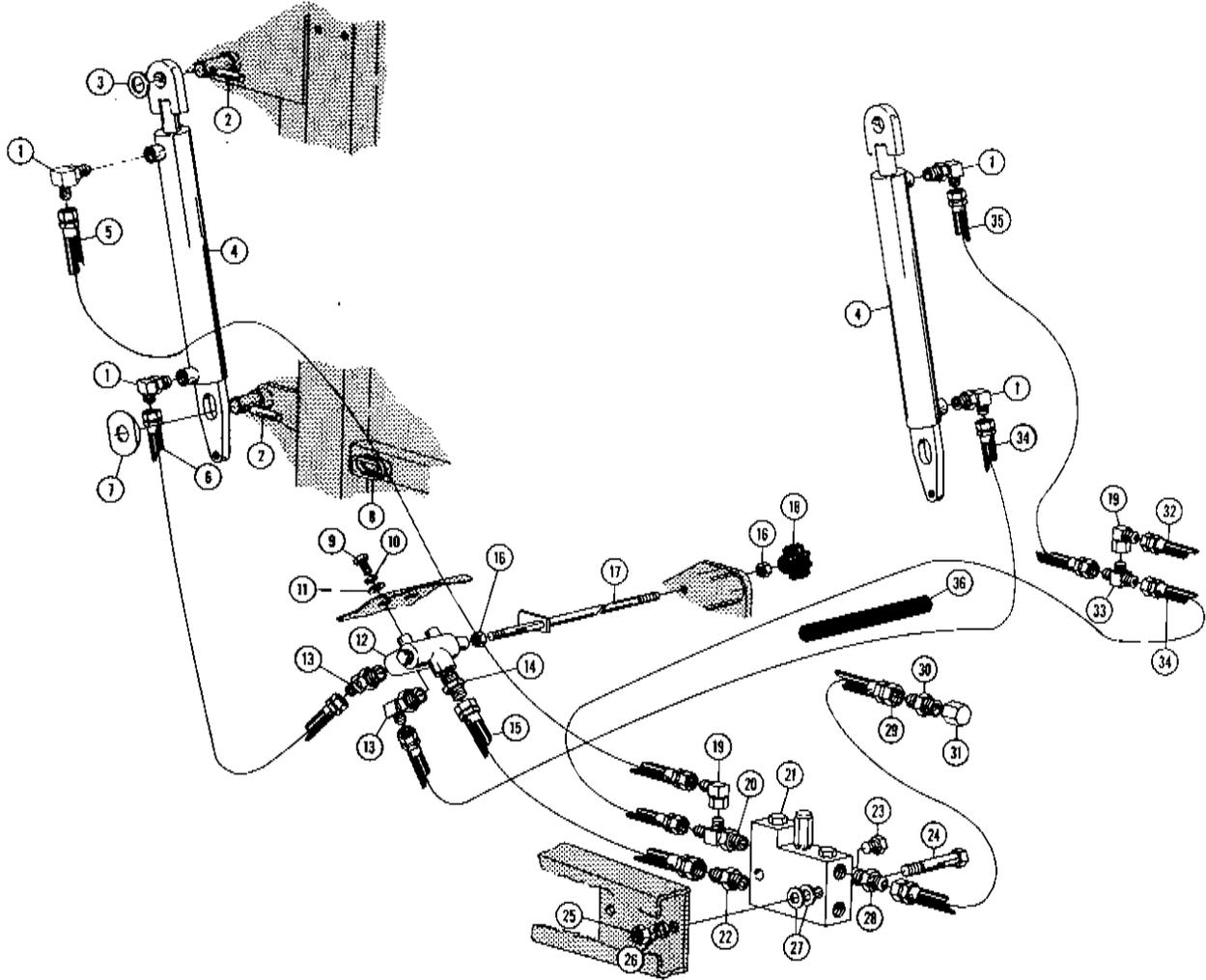


REF. NO.	PART NO.	DESCRIPTION	QTY.
3-2	1	98446-001 BRUSH-ROUND APPLICATOR (INCLUDES REF. 2)	3
3-2	2	451-001 NUT-1/2" N.F. HEX	3
3-2	3	95101-001 BRACKET-OILER BRUSH	1
3-2	4	412-001 NUT-3/8" NC HEX	1
3-2	5	480-007 WASHER-3/8" S/T LOCK	1
3-2	6	375-010 BOLT-3/8"-16 X 1" GR 5 CARR	1
3-2	7	374-006 BOLT-5/16"-18 X 3/4" GR 5 CARR	2
3-2	8	1809-007 NUT-5/16"-18 SM FLG TL	2
3-2	9	68763-001 TANK-2 QT.	1
3-2	10	78551-001 CLAMP-13/16" HOSE	2
3-2	11	*68817-031 TUBE-5/8" OD X 16.63	1
3-2	12	98444-007 TUBE-NYLON 5/32" OD X .106 ID-59"	1
3-2	13	98445-003 HOLDER-MANIFOLD VALVE	3
3-2	14	98445-001 OILER-LUBE MINDER ADJUSTABLE (INCLUDES REF. 13 & 15) (BREAKDOWN FIG. 3-13)	1
3-2	15	4017-001 FITTING-ST ELBOW 90°	3
3-2	16	59423-001 FITTING-4M JIC X 4M JIC 90°	1
3-2	17	*98444-011 TUBE-NYLON 5/32" OD X .106 ID-11.60"	1
3-2	18	53843-045 HOSE-1/4" X 34" 4FS JIC (100R1)	1
3-2	19	1580-007 CLAMP-1 1/2" HOSE	1
3-2	20	*98444-009 TUBE-NYLON 5/32" OD X .106 ID-8.5"	1
3-2	21	21294-006 BOLT-5/16"-18 X 3/4" GR. 8	2
3-2	22	95102-001 BRACKET-OILER BRUSH	1
3-2	23	68763-003 CAP	1

HYDRAULIC ASSEMBLY

Figure 3-3

Revised April 1993 due to correction in parts list. Corrected part marked with *.

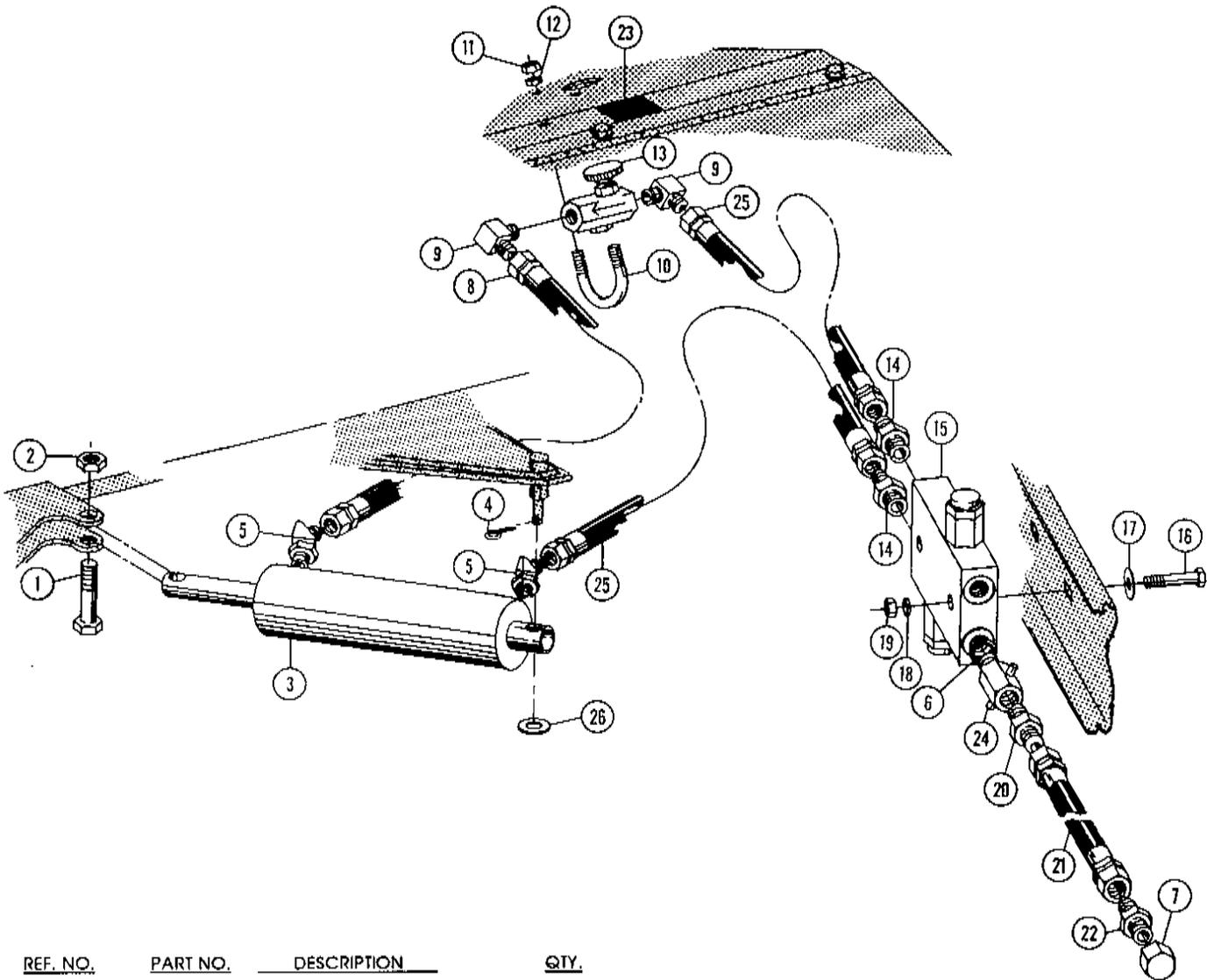


REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.		
3-3	1	57950-001	FITTING-6M X 4 JIC 90 DEG.	4	3-3	18	59394-001	KNOB-FLUTED PLASTIC	1
3-3	2	1788-005	PIN-EXPANSION 5/16" X 2 1/4"	4	3-3	19	71861-001	FITTING-4M JIC X 4FS JIC 90 DEG	2
3-3	3	483-007	WASHER-1 7/8" X 1 1/4" X 14 GA M.B.	2	3-3	20	82930-001	FIT-6M X 4M X 4M JIC(BCH) TEE	1
3-3	4	*106987-001	CYLINDER-2 1/2" X 22 VERMEER (BREAKDOWN FIG. 3-7)	2	3-3	21	69937-001	VALVE ASSEMBLY (BREAKDOWN FIG. 3-14)	1
3-3	5	53843-159	HOSE-1/4" X 138" 4FS JIC(100R1)	1	3-3	22	65565-001	FITTING-6M X 6M JIC ST.	1
3-3	6	53843-039	HOSE-1/4" X 102" 4FS JIC(100R1)	1	3-3	23	56218-001	PLUG-#8M	2
3-3	7	69473-001	COVER-CYLINDER	2	3-3	24	354-026	BOLT-3/8"-16 X 2 3/4" GR 5	2
3-3	8	1865-001	GROMMET-1/4" X 2 1/2"(YEL)	4	3-3	25	412-001	NUT-3/8" NC HEX	2
3-3	9	351-006	BOLT-5/16"-18 X 3/4" GR 5	2	3-3	26	480-007	WASHER-3/8" S/T LOCK	2
3-3	10	480-005	WASHER-5/16" S/T LOCK	2	3-3	27	485-007	WASHER-3/8" FLAT	4
3-3	11	485-005	WASHER-5/16" FLAT	2	3-3	28	53824-001	FITTING-8M O-RING-8M JIC ST.	2
3-3	12	68826-001	VALVE-LOCK (BREAKDOWN FIG. 3-11)	1	3-3	29	53844-099	HOSE-1/2" X 70" 8FS JIC (100R2)	2
3-3	13	82932-001	FITTING-8M X 4M JIC 45DEG	2	3-3	30	60922-001	1/2" M X 8M JIC ST.ADAPTER	2
3-3	14	83307-001	FIT-8M X 6M JIC STR W/ .125 ORFICE	1	3-3	31	731-003	CAP-1/2" NPT HEX PLATED	2
3-3	15	57940-029	HOSE-3/8" X 26 6FS JIC(100R1)	1	3-3	32	53843-045	HOSE-1/4" X 34" 4FS JIC (100R1)	1
3-3	16	413-001	NUT-3/8" NC HEX JAM	2	3-3	33	54387-001	FITTING-#4M JIC UNION TEE	1
3-3	17	82969-001	ROD-LOCK VALVE	1	3-3	34	53843-173	HOSE-1/4" X 114" 4FS JIC 100R1	2
					3-3	35	53843-029	HOSE-1/4" X 44" 4FS JIC (100R1)	1
					3-3	36	66094-027	SLEEVE-CORDURA-1.22 DIA. .22"	1

HYDRAULIC TWINE WRAP ASSEMBLY

Figure 3-4

Revised September 1992 due to correction in parts list. Corrected parts marked with *.



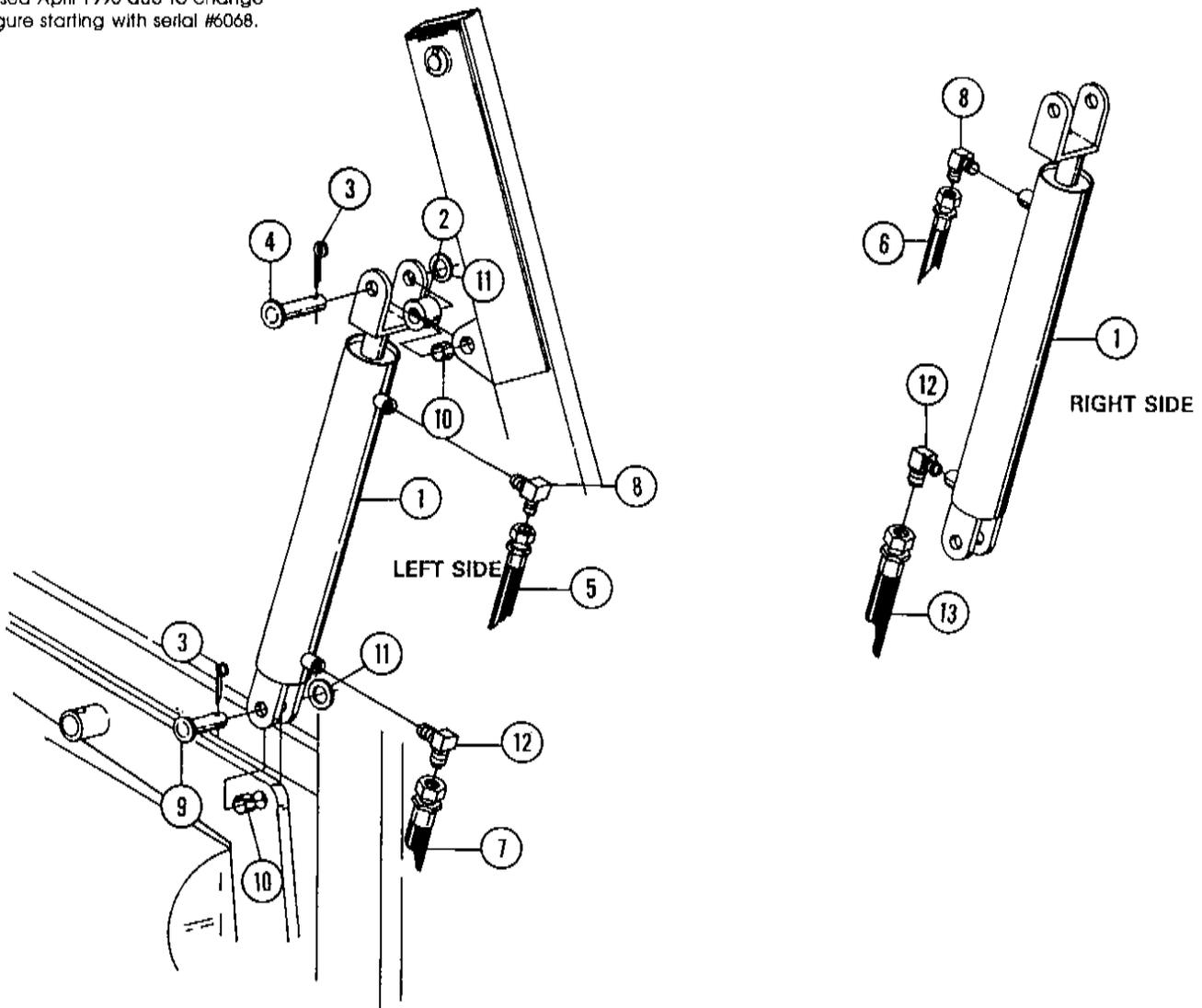
REF. NO.	PART NO.	DESCRIPTION	QTY.
3-4	1	358-022 BOLT-1/2"-13 X 2 1/4"GR 5	1
3-4	2	422-001 NUT-1/2" NC HEX JAM	1
3-4	3	103335-001 CYLINDER-2 X 8 VERMEER (BREAKDOWN FIG. 3-8)	1
3-4	4	510-021 COTTER PIN-3/16" X 1"	1
3-4	5	58295-001 FITTING-4M OR X 4M JIC 45 DEG	2
3-4	6	*791-009 O-RING	1
3-4	7	731-003 CAP-1/2" NPT HEX PLATED	2
3-4	8	53843-001 HOSE-1/4" X 30' 4FS JIC (100R1)	1
3-4	9	56647-001 FITTING-1/4"M X 4M JIC 90 DEG.	2
3-4	10	558-001 U-BOLT-1/4"-20	1
3-4	11	480-003 WASHER-1/4" S/T LOCK	2
3-4	12	401-001 NUT-1/4" NC HEX	2
3-4	13	1825-001 VALVE-FLOW CONTROL (BREAKDOWN FIG. 3-10)	1
3-4	14	53657-001 FITTING-8M OR X 4M JIC ST.	2
3-4	15	90050-001 VALVE-CROSSOVER RELIEF (10 GPM/500 PSI)(BREAKDOWN FIG. 3-12)	1

REF. NO.	PART NO.	DESCRIPTION	QTY.
3-4	16	351-026 BOLT-5/16"-18 X 2 3/4" GR 5	2
3-4	17	485-005 WASHER-5/16" FLAT	2
3-4	18	480-005 WASHER-5/16" S/T LOCK	2
3-4	19	406-001 NUT-5/16" NC HEX	2
3-4	20	60247-001 FITTING-8M X 6M JIC ST.	2
3-4	21	57940-169 HOSE-3/8" X 70' 6FS JIC (100R2)	2
3-4	22	69933-001 FITTING-1/2"M X 6M JIC STR.	2
3-4	23	2326-306 DECAL-INSTRUCT/TWINE WRAP 2X5	1
3-4	24	79994-001 RESTRICTOR	1
3-4	25	*53843-077 HOSE-1/4" X 26' 4FS JIC (100R1)	2
3-4	26	4542-005 WASHER-7/8"OD X 1/2"ID X 18 GA MB	1

BALE KICKER ARM CYLINDER ASSEMBLY

Figure 3-5

Revised April 1993 due to change
in figure starting with serial #6068.

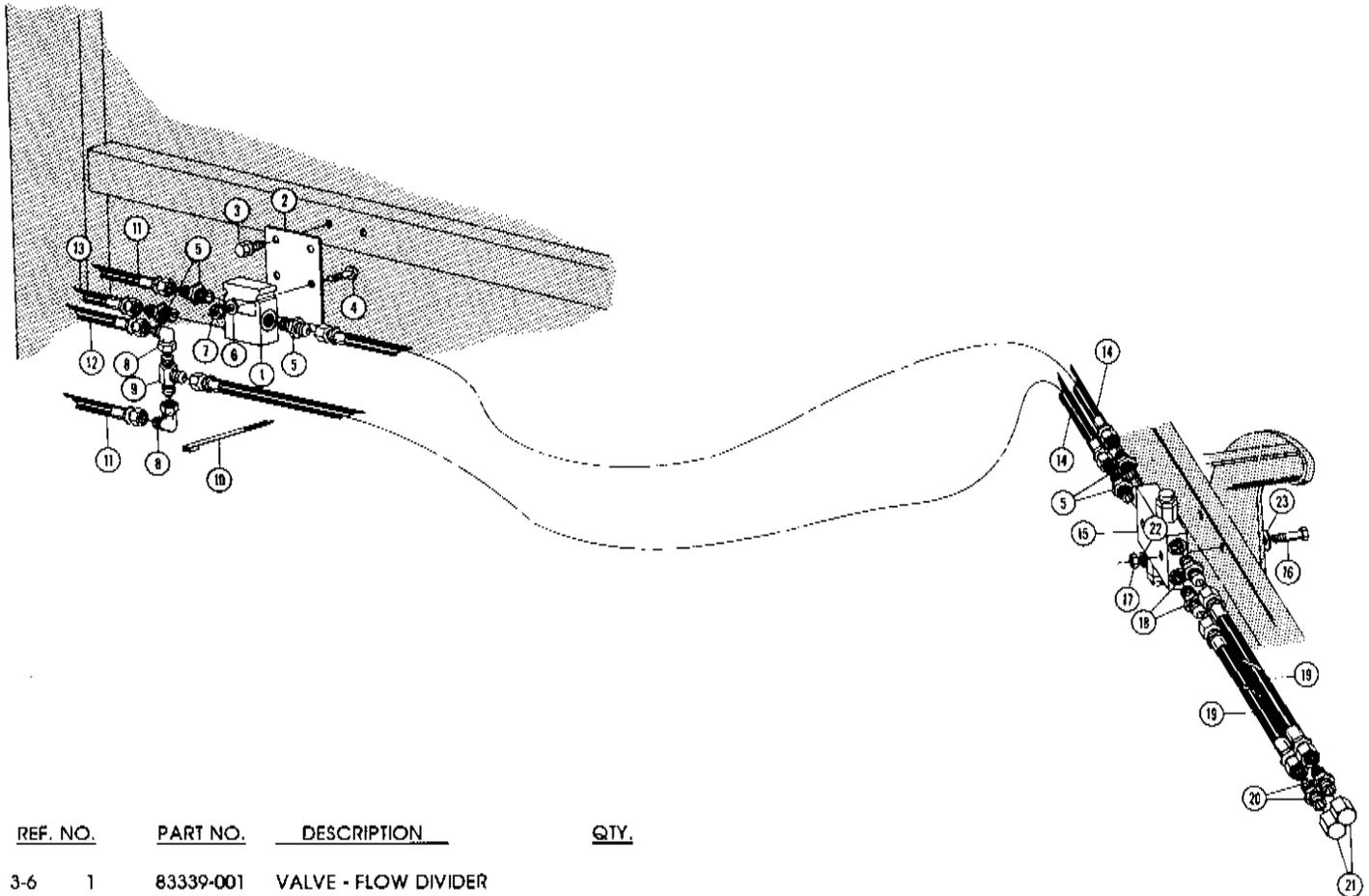


REF. NO.	PART NO.	DESCRIPTION	QTY.
3-5	1	105628-001 CYLINDER-KICKER-2"	2
3-5	2	1095-077 SPACER-CYLINDER	2
3-5	3	510-023 COTTER PIN-3/16" X 1 3/4"	4
3-5	4	1795-009 PIN-CYLINDER	2
3-5	5	53843-041 HOSE-1/4" X 24" 4FS JIC	1
3-5	6	53843-169 HOSE-1/4" X 60" 4FS JIC	1
3-5	7	57940-133 HOSE-3/8" X 132" 6FS JIC	1
3-5	8	57950-001 FITTING-#6 O-RING X 4M JIC 90 DEG	2
3-5	9	1795-015 PIN-CYLINDER 1" X 2 3/8"	2
3-5	10	1835-001 BUSHING-ST 1 1/4" X 1" X 3/4"	4
3-5	11	483-005 WASHER-1 1/2" X 1" X 14 GA MB	4
3-5	12	59426-001 FITTING-#6 O-RING X 6M JIC 90 DEG	2
3-5	13	57940-299 HOSE-3/8" X 102" 6FS JIC	1

FLOW DIVIDER & RELIEF VALVE ASSEMBLY

Figure 3-6

Revised September 1992 due to correction
In parts list. Corrected part marked with *.

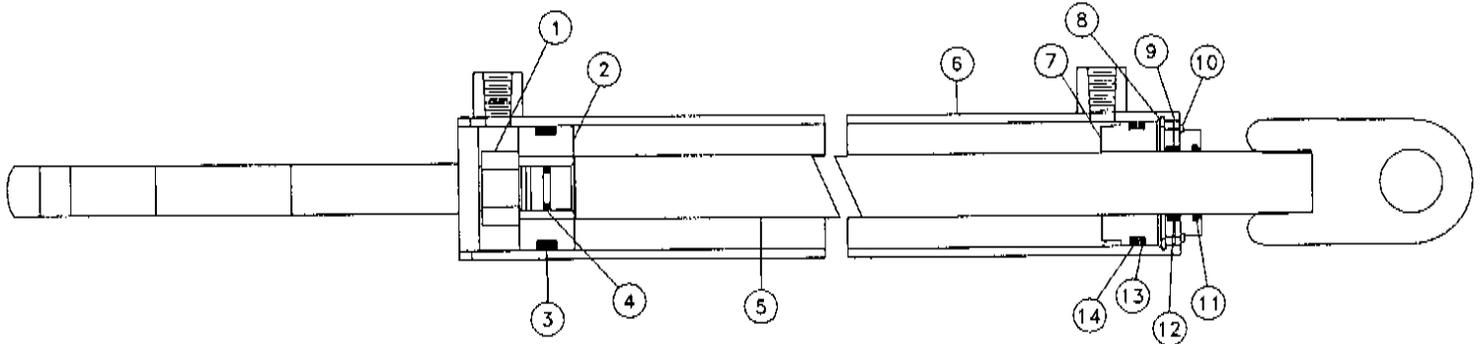


REF. NO.	PART NO.	DESCRIPTION	QTY.
3-6	1	VALVE - FLOW DIVIDER (BREAKDOWN FIG. 3-15)	1
3-6	2	MOUNT - FLOW DIVIDER VALVE	1
3-6	3	BOLT - 5/16" - 18 X 3/4" ST. GR. 8	2
3-6	4	BOLT - 1/4" - 20 X 1 3/4"	2
3-6	5	FITTING - 8M X 6M JIC ST.	5
3-6	6	WASHER - 1/4" FLAT	2
3-6	7	NUT - 1/4" NC FLANGE WHIZ LOCK	2
3-6	8	FITTING - 6M JIC X 6FS JIC 90° ELBOW	2
3-6	9	FITTING - #6 JIC TEE	1
3-6	10	NYLON TIE	A/R
3-6	11	HOSE-3/8" X 32' 6FS JIC	2
3-6	12	HOSE-3/8" X 150' 6FS JIC	1
3-6	13	HOSE-3/8" X 175' 6FS JIC	1
3-6	14	HOSE-3/8" X 132' 6FS JIC	2
3-6	15	VALVE-RELIEF (BREAKDOWN FIG. 3-12)	1
3-6	16	BOLT-5/16" X 2" GR 5 HEX	2
3-6	17	NUT-5/16" NC HEX	2
3-6	18	FITTING-8M ORING JIC \$T	2
3-6	19	HOSE-1/2" X 70' 8FS JIC	2
3-6	20	*60922-001 FITTING-1/2"NPT X 8M JIC	2
3-6	21	731-003 CAP-1/2" NPT HEX PLATED	2
3-6	22	480-005 WASHER-5/16" S/T LOCK	2
3-6	23	485-005 WASHER-5/16" FLAT	2

HYDRAULIC CYLINDER COMPONENTS - 2 1/2" X 22"

Figure 3-7

Revised April 1993 due to change in cylinder. Figure has changed.

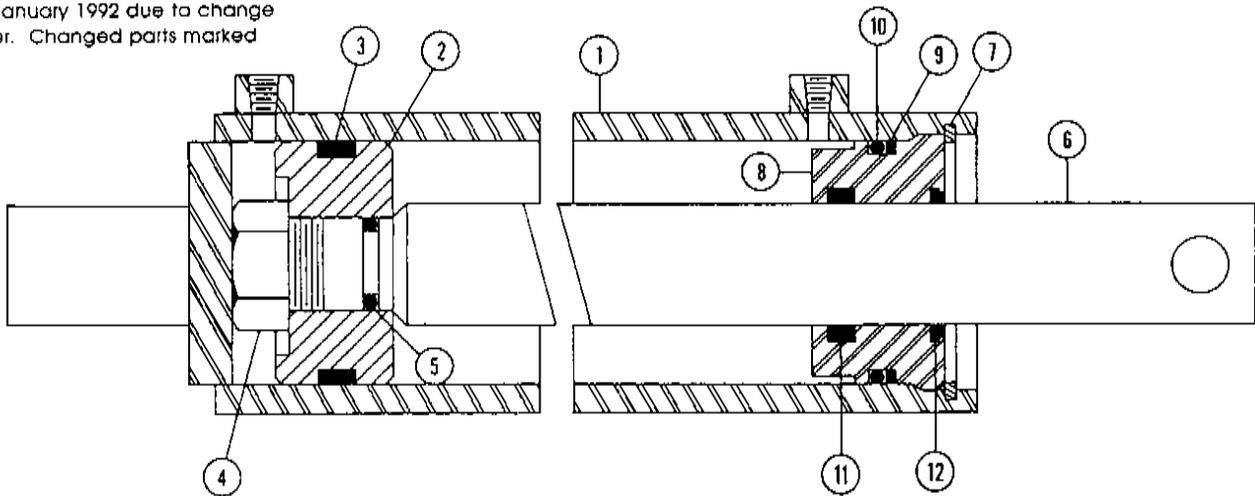


REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.
3-7	1	330-011 NUT-7/8"-14 SLTL	1	3-7	11	24753-001 ROD-WIPER	1
3-7	2	24732-001 PISTON-CYLINDER	1	3-7	12	24754-001 U-PACK	1
3-7	3	19510-001 UNI-RING	1	3-7	13	19513-001 WASHER	1
3-7	4	208-007 O-RING	1	3-7	14	19514-001 O-RING	1
3-7	5	89828-001 ROD-PISTON	1				
3-7	6	106988-001 BODY ASSEMBLY-CYLINDER	1		106987-001	CYLINDER-2 1/2" X 22" (INCLUDES REF. 1 - 14)	
3-7	7	106978-001 GLAND-CYLINDER	1		108911-001	SEAL KIT (INCLUDES REF. 3, 4, & 8 - 14)	
3-7	8	107001-001 SNAP RING-INT	1				
3-7	9	106972-001 BACKUP RING	1				
3-7	10	107002-001 SNAP RING-EXT	1				

HYDRAULIC CYLINDER COMPONENTS - 2" X 8"

Figure 3-8

Revised January 1992 due to change in cylinder. Changed parts marked with *.

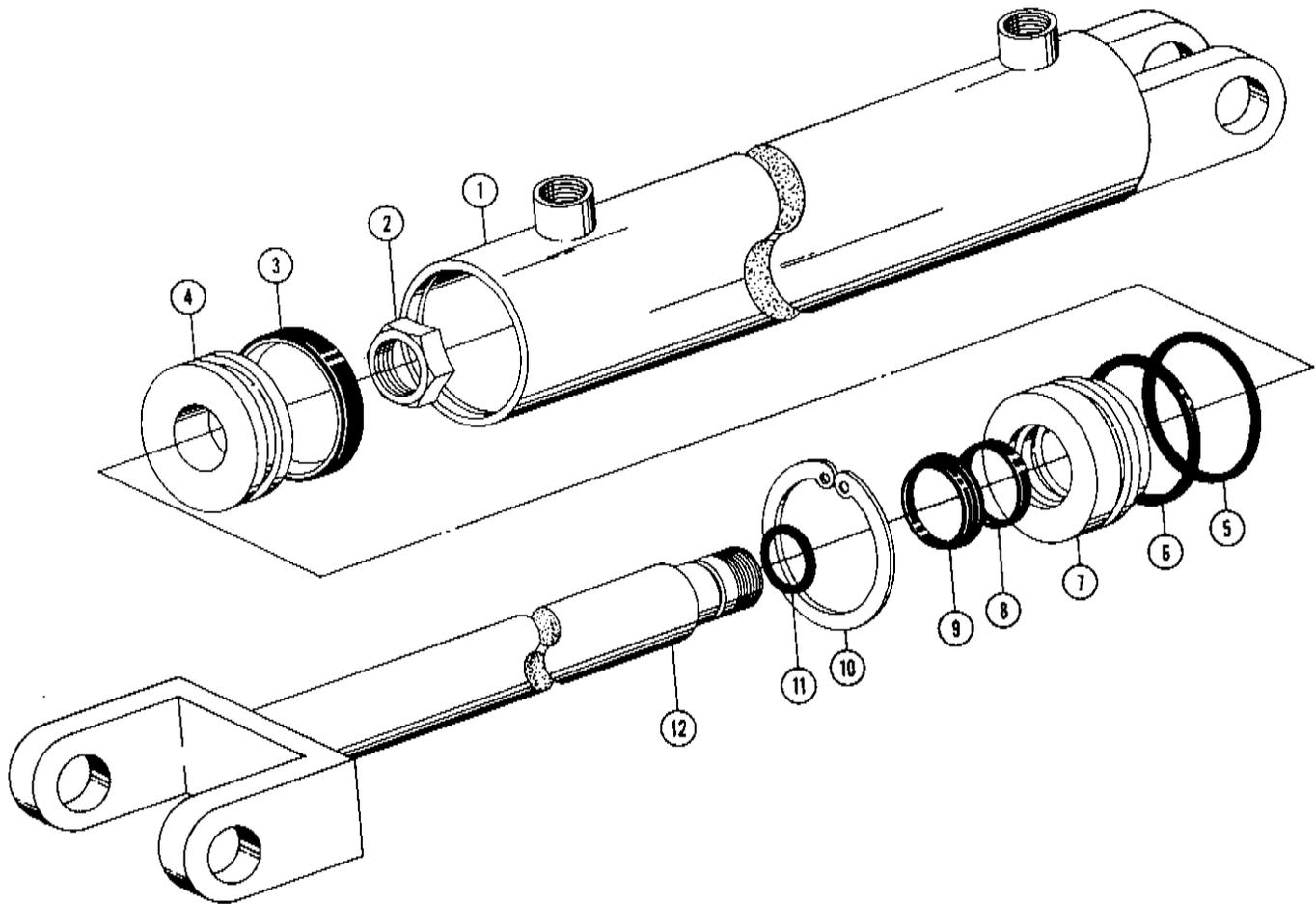


REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.
3-8	1	*103338-001 BODY ASSEMBLY-CYLINDER	1	3-8	9	52920-001 BACK-UP WASHER	1
3-8	2	53167-001 PISTON-CYLINDER	1	3-8	10	51181-001 O-RING	1
3-8	3	52919-001 UNI-RING	1	3-8	11	19511-001 ROD SEAL	1
3-8	4	330-011 NUT-7/8"-14 NF SLTL UTC	1	3-8	12	19512-001 WIPER	1
3-8	5	20383-001 O-RING	1		*103336-001	CYLINDER (INCLUDES REF. 1 - 12)	
3-8	6	*103336-001 ROD-PISTON	1		56651-001	REPAIR KIT (INCLUDES REF. 3, 5, & 9 - 12)	
3-8	7	602-200 SNAP RING-INT.	1				
3-8	8	53168-001 GLAND-CYLINDER	1				

HYDRAULIC CYLINDER COMPONENTS - 2 1/2" X 15 1/2"

Figure 3-9

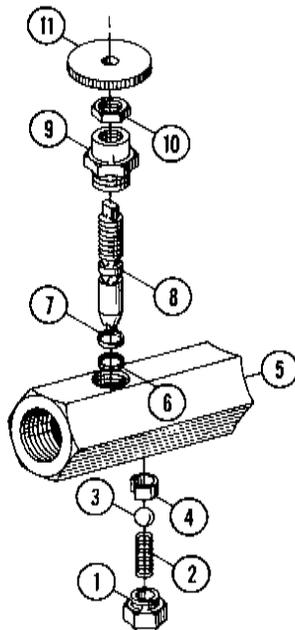
Revised April 1993 due to change in cylinder. Figure has changed.



<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
3-9	1	105629-001 BODY ASSEMBLY-CYLINDER	1
3-9	2	330-011 NUT-7/8"-14 NF SLTL UTC	1
3-9	3	52919-001 UNI-RING	1
3-9	4	53167-001 PISTON-CYLINDER	1
3-9	5	52920-001 BACKUP WASHER	1
3-9	6	51181-001 O-RING	1
3-9	7	53168-001 GLAND-CYLINDER	1
3-9	8	19511-001 U-PACK	1
3-9	9	19512-001 WIPER	1
3-9	10	602-200 SNAP RING-INT.	1
3-9	11	20383-001 O-RING	1
3-9	12	105632-001 CYLINDER CLEVIS	1
	105628-001	CYLINDER-2 1/2" X 15 1/2" (INCLUDES REF. 1 - 12)	
	56651-001	REPAIR KIT-CYLINDER (INCLUDES REF. 3, 5, 6, 8, 9, & 11)	

FLOW CONTROL VALVE COMPONENTS

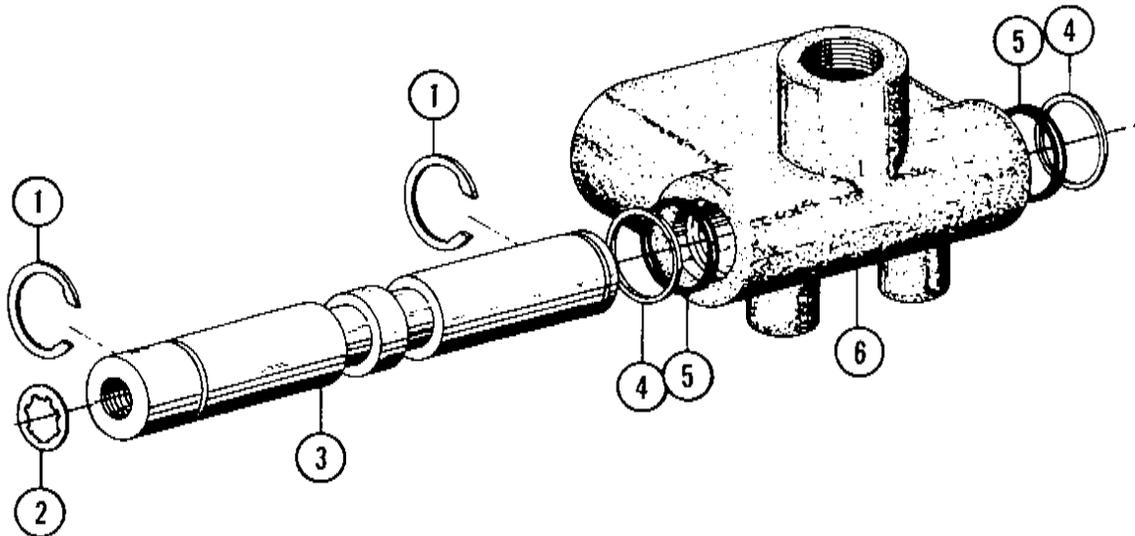
Figure 3-10



REF. NO.	PART NO.	DESCRIPTION	QTY.
3-10	1	1825-003 PLUG-BRASS	1
3-10	2	1825-005 SPRING	1
3-10	3	1825-007 BALL	1
3-10	4	1825-009 RETAINER	1
3-10	6	1825-013 O-RING	1
3-10	7	1825-015 WASHER-BACKUP	1
3-10	8	1825-017 NEEDLE	1
3-10	9	1825-019 HOUSING-BRASS	1
3-10	10	1825-021 NUT-BRASS	1
3-10	11	1825-023 KNOB-KNURLED	1
	1825-001	VALVE-FLOW CONTROL (INCLUDES REF. 1 - 11)	

LOCK VALVE COMPONENTS

Figure 3-11

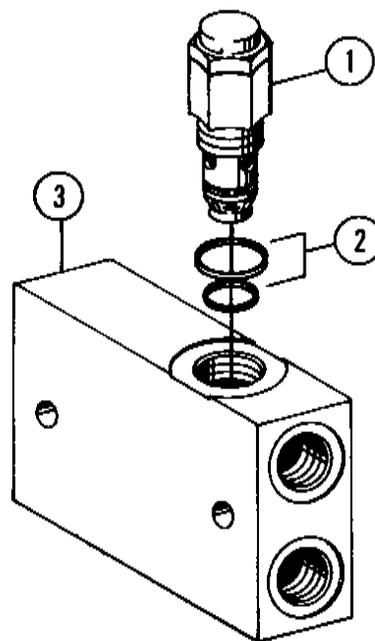


REF. NO.	PART NO.	DESCRIPTION	QTY.
3-11	1	207-005 RING-SNAP	2
3-11	2	2533-015 LOCK WASHER	1
3-11	3	NA SPOOL	1
3-11	4	207-009 LEATHER-BACK UP	2
3-11	5	207-011 O-RING	2
3-11	6	NA HOUSING	1
	68826-001	VALVE-LOCK (INCLUDES REF. 1 - 6)	
	207-013	REPAIR KIT (INCLUDES REF. 1, 4, & 5)	

RELIEF VALVE COMPONENTS

Figure 3-12

Revised January 1992 due to addition of parts. Added parts marked with *.

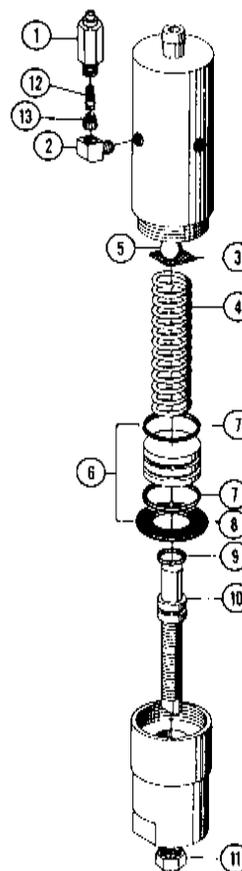


REF. NO.	PART NO.	DESCRIPTION	QTY.
3-12	1	90050-003 VALVE-RELIEF 500PSI/10 GPM	2
		208-019 SHIM-.010	
		208-017 SHIM-.020	
		208-015 SHIM-.040	
3-12	2	90050-005 REPAIR KIT-RELIEF VALVE	2
3-12	3	90050-007 BODY-RELIEF VALVE	1
		*90051-001 VALVE-RELIEF (INCLUDES REF. 1 - 3)	

LUBE MINDER OILER COMPONENTS

Figure 3-13

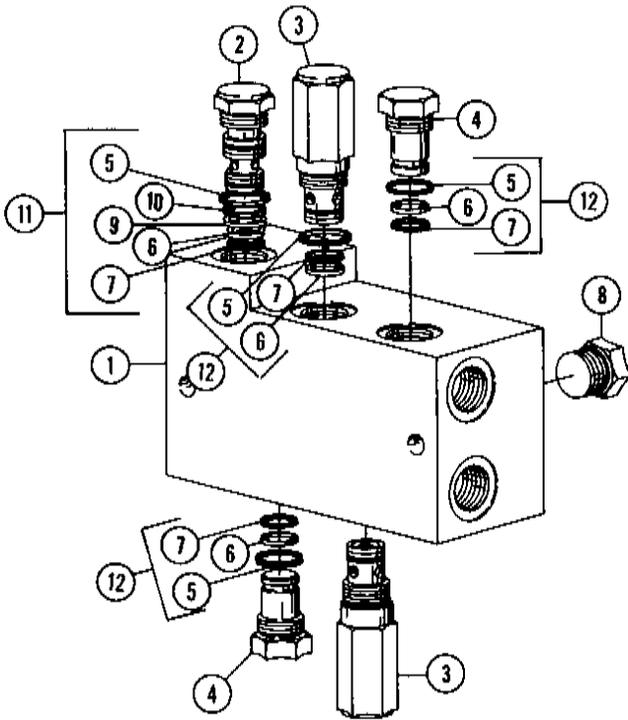
Revised April 1993 due to addition of a valve & tube. Added parts marked with *.



REF. NO.	PART NO.	DESCRIPTION	QTY.
3-13	1	98445-003 HOLDER-MANIFOLD VALVE	3
3-13	2	4017-001 FITTING-ST ELBOW 90°	3
3-13	3	68788-011 SCREEN	1
3-13	4	68788-013 SPRING	1
3-13	5	68788-015 BALL-STEEL	1
3-13	6	*68788-017 REPAIR KIT (INCLUDES REF. 7, 8, 12, & 13)	1
3-13	7	90053-009 O-RING	2
3-13	8	90053-007 WASHER	1
3-13	9	90053-005 O-RING	1
3-13	10	90053-003 PLUNGER-ADJ. END CAP	1
3-13	11	451-001 NUT-1/2" N.F. HEX	1
3-13	12	*68788-001 VALVE-ONE WAY	3
3-13	13	*68788-003 TOOL-ONE WAY VALVE	1
		*98445-001 OILER-LUBE MINDER (INCLUDES HOUSING AND REF. 1 - 13)	

CROSSOVER RELIEF VALVE COMPONENTS

Figure 3-14

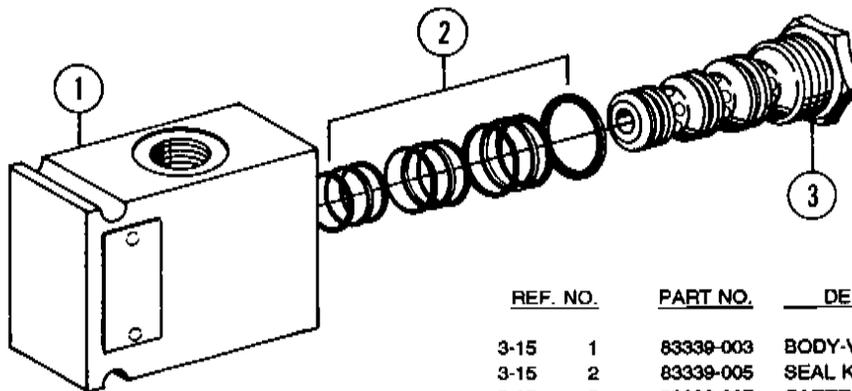


REF. NO.	PART NO.	DESCRIPTION	QTY.
3-14	1	69937-003 BODY-VALVE MANIFOLD	1
3-14	2	69937-005 VALVE-SINGLE PILOT CHECK (INCLUDES REF. 11)	1
3-14	3	69937-007 VALVE-1600 PSI RELIEF (INCLUDES REF. 12)	2
3-14	4	76185-001 CAVITY PLUG ASSEMBLY (INCLUDES REF. 12)(NOT USED W/ VCS-3)	1
3-14	5	792-029 O-RING	5
3-14	6	69937-011 WASHER-BACK-UP	5
3-14	7	16138-031 O-RING	5
3-14	8	56218-001 PLUG	2
3-14	9	69937-013 WASHER-BACK-UP	1
3-14	10	4608-001 O-RING	1
3-14	11	69937-027 REPAIR KIT	-
3-14	12	68829-008 REPAIR KIT	-
	69937-001	VALVE-CROSSOVER RELIEF (INCLUDES REF. 1 - 4)	-

FLOW DIVIDER VALVE COMPONENTS

Figure 3-15

Revised March 1981 due to addition of new figure to manual.

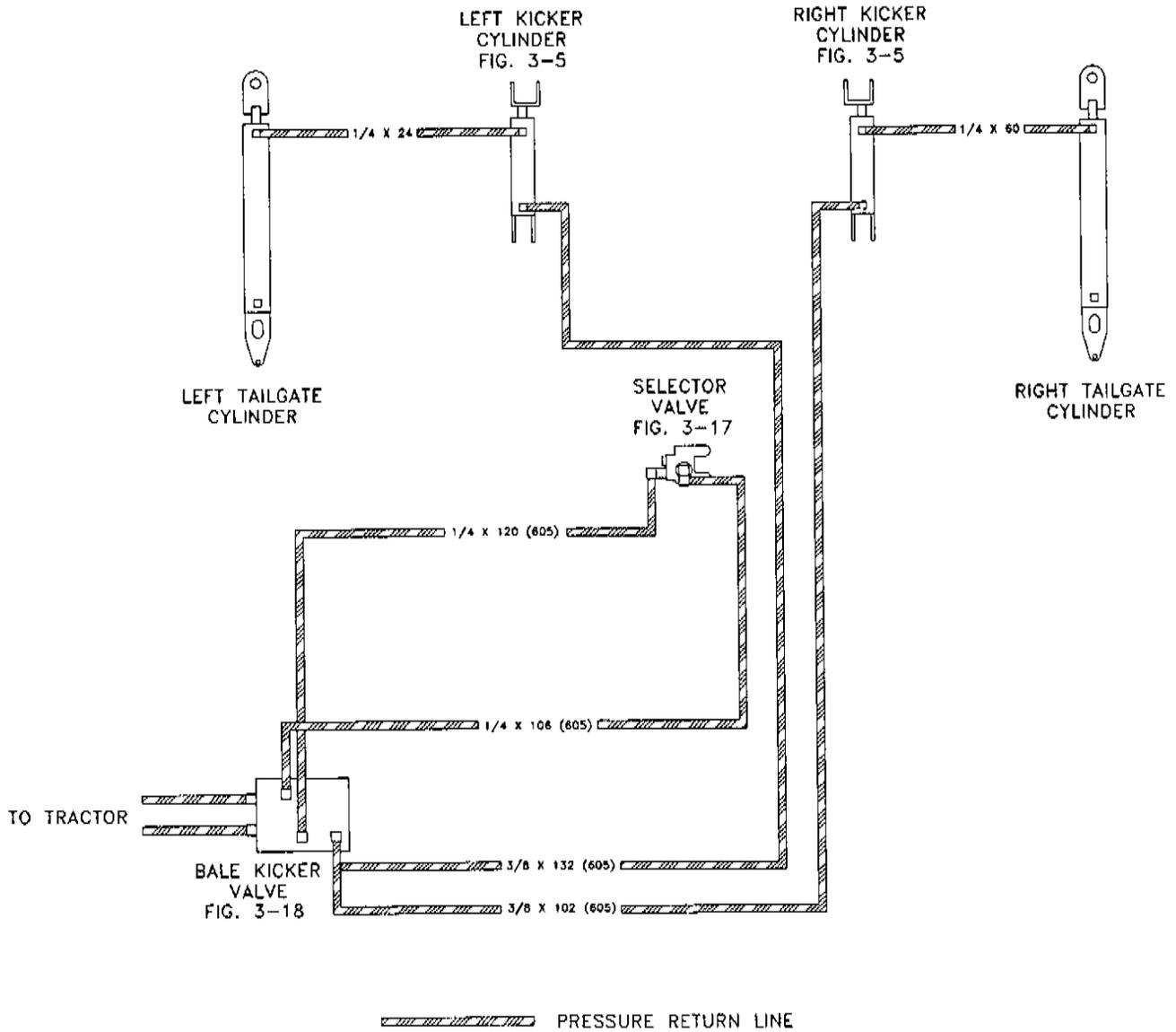


REF. NO.	PART NO.	DESCRIPTION	QTY.
3-15	1	83339-003 BODY-VALVE	1
3-15	2	83339-005 SEAL KIT	1
3-15	3	83339-007 CARTRIDGE (INCLUDES REF. 2)	1
	83339-001	VALVE-FLOW DIVIDER (INCLUDES REF. 1 - 3)	-

HYDRAULIC COMPONENTS LOCATION DIAGRAM

Figure 3-16

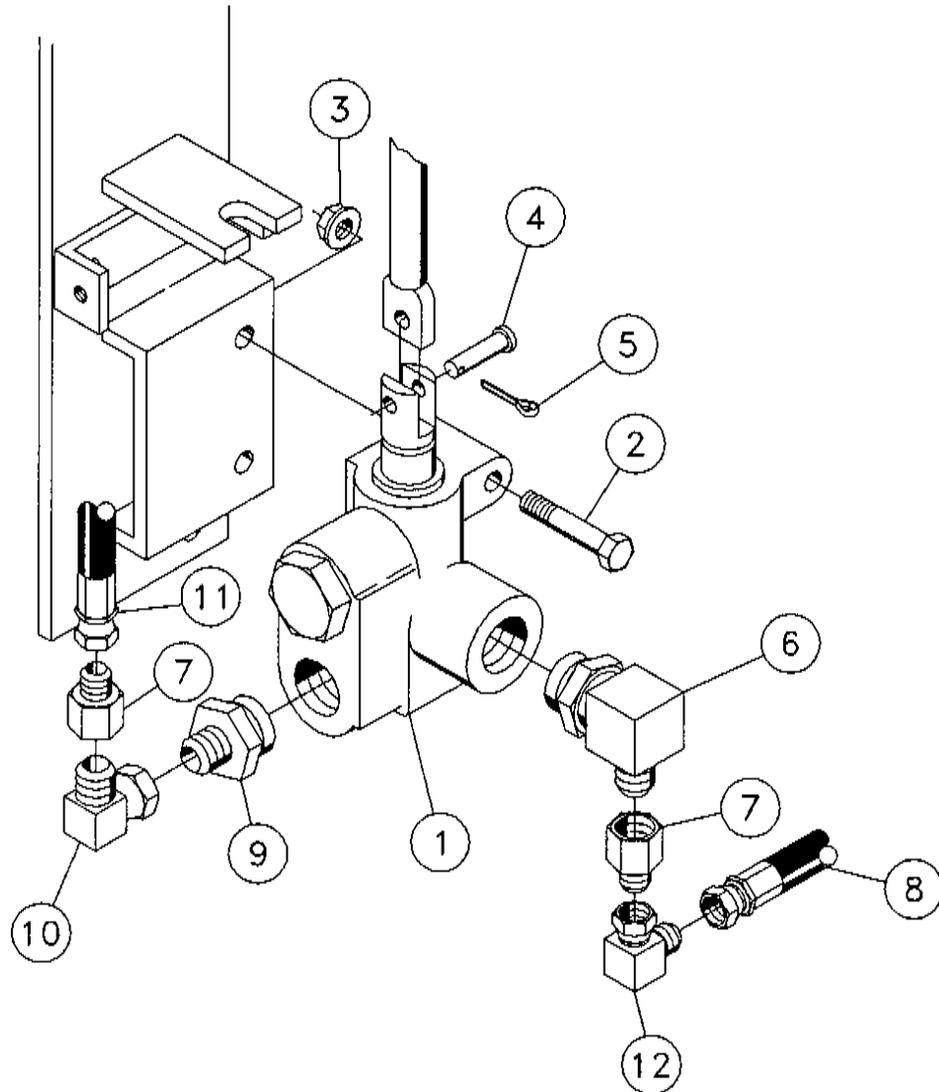
Revised April 1993 due to change
in drawing starting with serial #6068.



SELECTOR VALVE ASSEMBLY - AUTOMATIC BALE KICKER

Figure 3-17

Revised September 1992 due to addition of new fitting to figure and change in hose size. Added/changed parts marked with *.

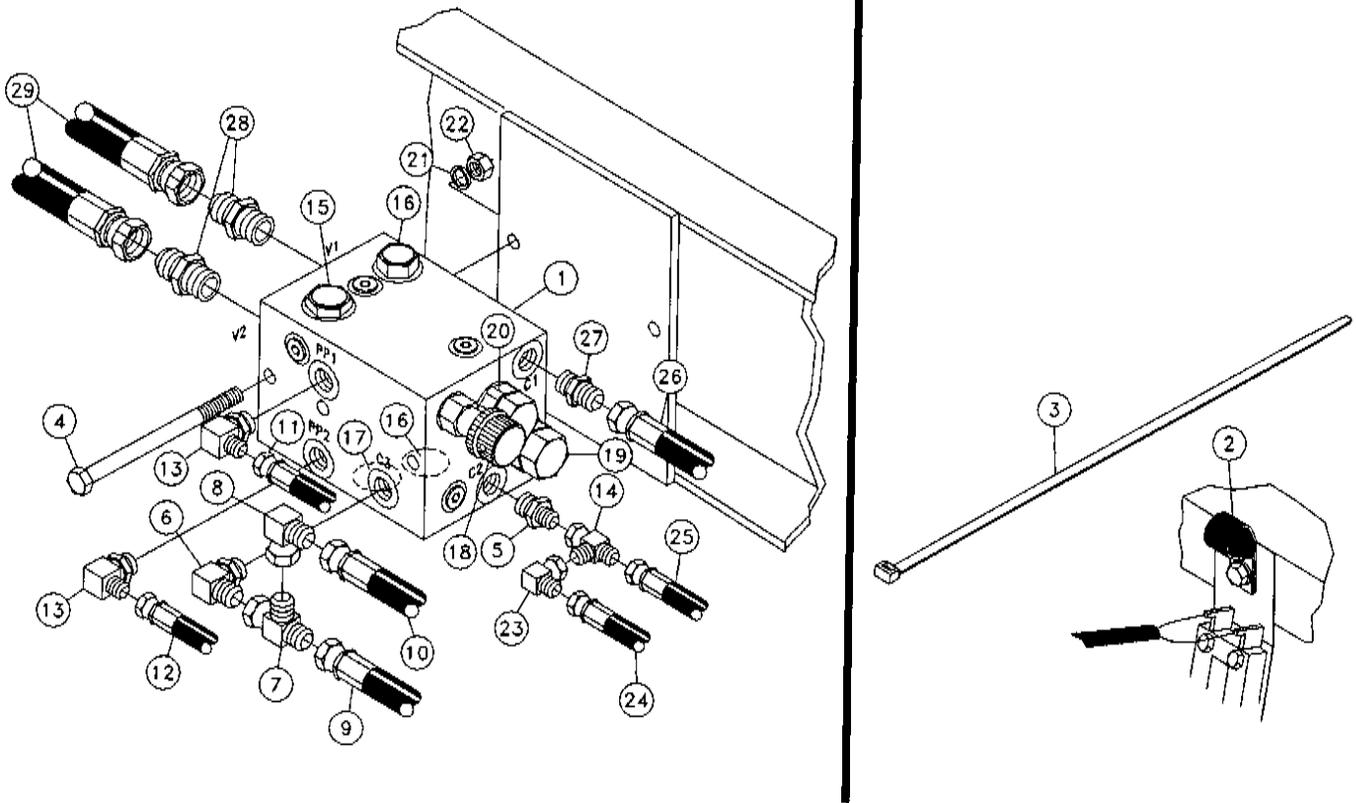


REF. NO.	PART NO.	DESCRIPTION	QTY.
3-17	1	3219-001 VALVE-SELECTOR (BREAKDOWN FIG. 3-19)	1
3-17	2	351-016 BOLT-5/16"-18 X 1 3/4" GR 5 HEX	2
3-17	3	408-001 NUT-5/16" NC FLG WHIZ LOCK	2
3-17	4	2533-011 PIN-CLEVIS 1/4" X 1" X 7/8" UL GR 085	1
3-17	5	510-035 PIN-3/32" X 1/2" COTTER	1
3-17	6	59401-001 FITTING-10 ORING X 6M JIC 90 DEG	1
3-17	7	59928-001 FITTING-6FS X 4M JIC REDUCER	2
3-17	8	53843-043 HOSE-1/4" X 108" 4FS JIC	1
3-17	9	57946-001 FITTING-10 ORING X 6M JIC	1
3-17	10	60851-001 FITTING-6FS X 6M JIC 90 DEG	1
3-17	11	*53843-049 HOSE-1/4" X 120" 4FS JIC	1
3-17	12	*53658-001 FITTING-4FS X 4M JIC 90 DEG	1

MANIFOLD VALVE ASSEMBLY

Figure 3-18

Revised April 1993 due to change in valve starting with serial #3068. Figure has changed.

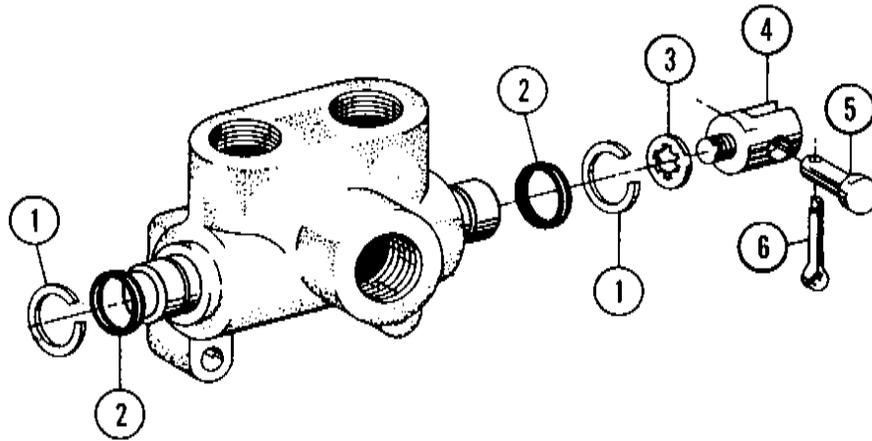


REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.		
3-18	1	108496-001	VALVE-BALER CONTROL	1	3-18	17	108496-011	VALVE-120PSI CHECK	1
3-18	2	2595-001	HOSE CLAMP-1/2"	3	108496-005	SEAL KIT	1		
3-18	3	58151-001	STRAP-CABLE TIE	6	3-18	18	108496-013	VALVE-2000PSI KICK DOWN SEQ	1
		59634-001	NYLON TIE	6	108496-015	SEAL KIT	1		
3-18	4	354-050	BOLT-3/8" X 5 GR 5	2	3-18	19	108496-017	VALVE-2000PSI RELIEF	1
3-18	5	57968-001	FITTING-#6M O-RING X 4M JIC	1	108496-019	SEAL KIT	1		
3-18	6	59426-001	FITTING-#6M O-RING X 6M JIC 90 D	1	3-18	20	108496-021	VALVE-2500PSI RELIEF	1
3-18	7	59427-001	FITTING-#6FS X 6M X 6M TEE	1	108496-019	SEAL KIT	1		
3-18	8	60851-001	FITTING-#6FS X 6M JIC 90 DEG	1	3-18	21	480-007	WASHER-3/8" S/T LOCK	2
3-18	9	57940-133	HOSE-3/8" X 132" 6FS JIC	1	3-18	22	412-001	NUT-3/8" NC HEX	2
3-18	10	57940-299	HOSE-1/4" X 102" 6FS JIC	1	3-18	23	71881-001	FITTING-4M JIC X 4FS JIC 90 DEG	1
3-18	11	53843-167	HOSE-1/4" X 106" 4FS JIC	1	3-18	24	53843-159	HOSE-1/4" X 138" 4FS JIC (100R1)	1
3-18	12	53843-049	HOSE-1/4" X 120" 4FS JIC	1	3-18	25	53843-173	HOSE-1/4" X 114" 4FS JIC (100R1)	1
3-18	13	57950-001	FITTING-#6 O-RING X 4M JIC 90 DEG	2	3-18	26	57940-029	HOSE-3/8" X 26" 6FS JIC (100R1)	1
3-18	14	60248-001	FITTING-#4FS X 4M X 4M JIC TEE	1	3-18	27	65565-001	FITTING-6M X 6M JIC ST	1
3-18	15	108496-003	VALVE-40PSI CHECK	1	3-18	28	53824-001	FITTING-8M O-RING X 8M JIC ST	2
		108496-005	SEAL KIT	1	3-18	29	53844-099	HOSE-1/2" X 70" 8FS JIC (100R2)	2
3-18	16	108496-007	VALVE-30PSI CHECK	2					
		108496-009	SEAL KIT	1					

SELECTOR VALVE COMPONENTS

Figure 3-19

Revised January 1992 due to addition
of figure to manual.

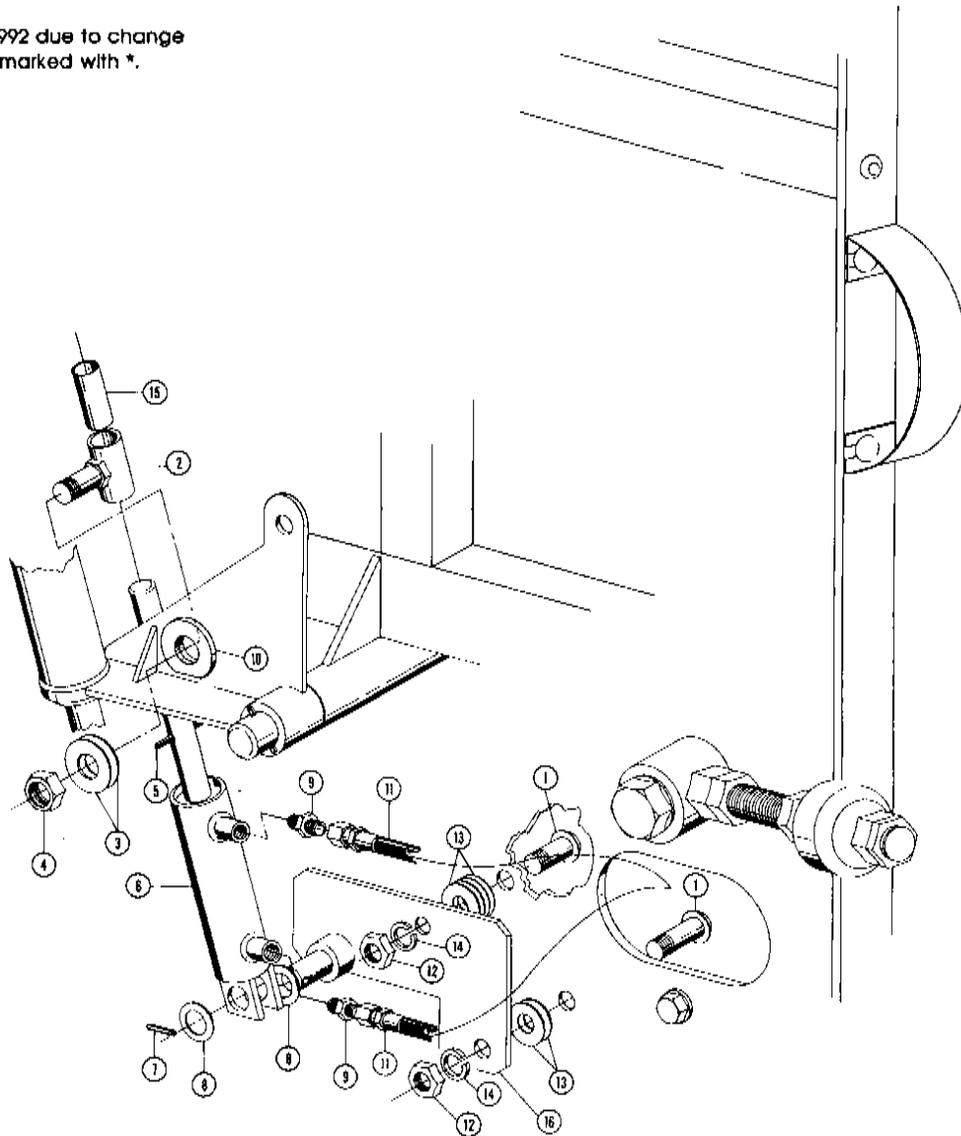


<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
3-19	1	NSS SNAP RING	2
3-19	2	NSS SEAL-SPOOL	2
3-19	2533-015	LOCK WASHER	1
3-19	3219-003	ADAPTER-HANDLE	1
3-19	2533-011	PIN-CLEVIS-1/4" X 1" X 7/8"UL	1
3-19	510-035	PIN-3/32" X 1/2" COTTER	1
	3219-001	VALVE-SELECTOR (INCLUDES BODY, SPOOL AND REF. 1 - 6)	
	3217-003	REPAIR KIT (INCLUDES REF. 1 & 2)	

HYDRAULIC PICKUP - LIFT ASSEMBLY

Figure 3-20

Revised September 1992 due to change
in fitting. New fitting marked with *.

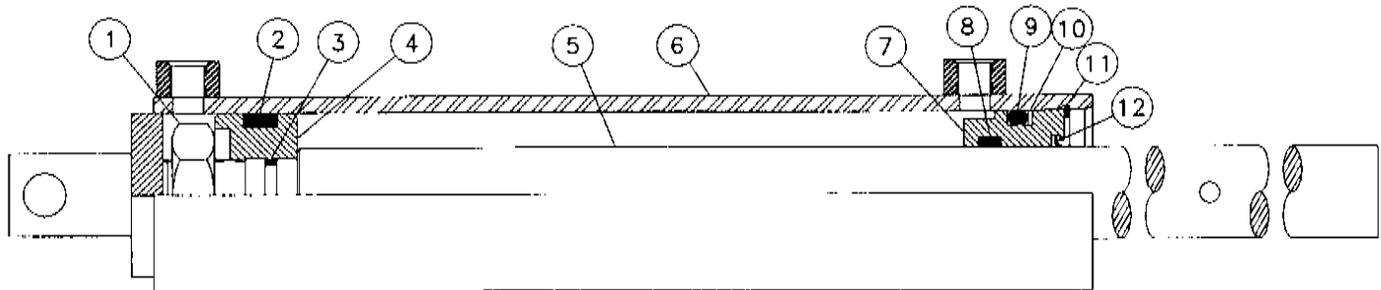


REF. NO.	PART NO.	DESCRIPTION	QTY.
3-20	1	378-024 BOLT-5/8"-11 X 2 1/2" GR 5 CARR	2
3-20	2	105346-001 UPPER PIVOT	1
3-20	3	485-017 WASHER-3/4" FLAT	2
3-20	4	434-001 NUT-3/4" NC SLTL	1
3-20	5	1788-039 PIN-EXPANSION 1/4" X 2"	1
3-20	6	105337-001 CYLINDER-HYDRAULIC 2" X 3 1/2" (BREAKDOWN FIG. 3-21)	1
3-20	7	1788-023 PIN EXPANSION-1/4" X 1 1/4"	1
3-20	8	483-025 WASHER-1 1/4" X 3/4" X 14 GA MB	2
3-20	9	*60908-001 FITTING-4M O-RING X 4 JIC ST	2
3-20	10	*105350-001 SPACER	1
3-20	11	53843-061 HOSE-1/4" X 124" 4FS JIC (100R1)	2
3-20	12	428-001 NUT-5/8"NC HEX	2
3-20	13	485-015 WASHER-5/8" FLAT	6
3-20	14	480-015 WASHER-5/8" LOCK	2
3-20	15	105347-001 SLEEVE	1
3-20	16	105343-001 BAR SUPPORT	1

HYDRAULIC CYLINDER COMPONENTS - 2" X 3 1/2"

Figure 3-21

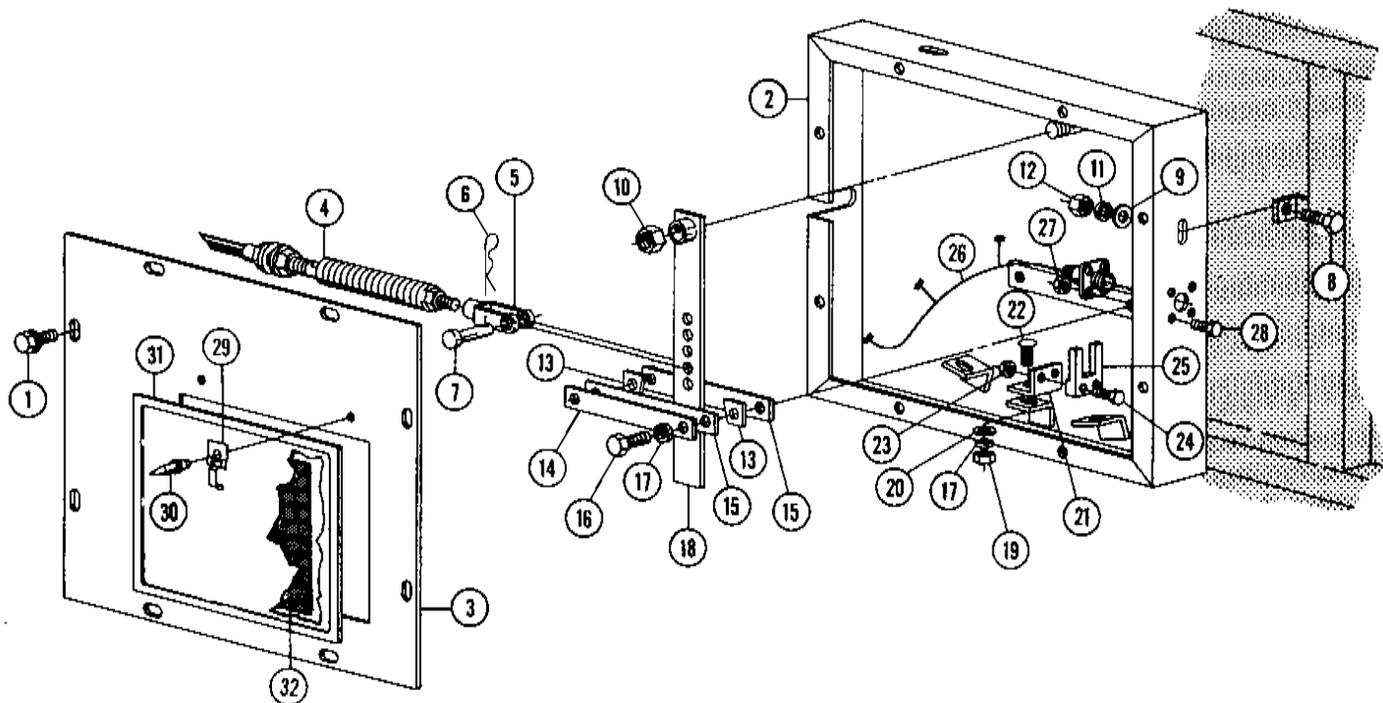
Revised March 1992 due to addition
of figure to manual.



<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
3-21	1	330-011 NUT-7/8"-14 SST	1
3-21	2	52919-001 UNI-RING	1
3-21	3	20383-001 O-RING	1
3-21	4	53167-001 PISTON CYLINDER	1
3-21	5	105338-001 ROD-PISTON	1
3-21	6	53168-001 GLAND-CYLINDER	1
3-21	7	19511-001 U-PACK	1
3-21	8	105339-001 BODY ASSEMBLY-CYLINDER	1
3-21	9	51181-001 O-RING	1
3-21	10	52920-001 WASHER	1
3-21	11	602-200 SNAP-RING	1
3-21	12	19512-001 ROD-WIPER	1
	105337-001	CYLINDER-2" X 3 1/2" HYDRAULIC (INCLUDES REF. 1 - 12)	
	56651-001	REPAIR KIT (INCLUDES (REF. 2, 3, 7 & 9 - 12)	

LIMIT BOX ASSEMBLY

Figure 4-1

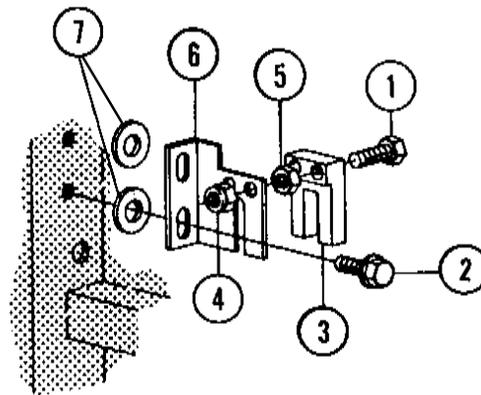


REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.		
4-1	1	21294-006	BOLT-5/16"-18 X 3/4" GR8	9	4-1	19	401-001	NUT-1/4" NC HEX	3
4-1	2	69775-001	BOX-AXLE LIMIT	1	4-1	20	485-003	WASHER-1/4" FLAT	3
4-1	3	83009-001	COVER-AXLE LIMIT	1	4-1	21	69647-001	MOUNT-AXLE LIMIT SWITCH	3
4-1	4	2779-001	CONTROL-96"	1	4-1	22	373-006	BOLT-1/4"-20 X 3/4" GR 5 CARR	3
4-1	5	2791-001	YOKE-4N200A 1/4"	1	4-1	23	69759-001	LOCK NUT-#8-32 NYLON INSERT	6
4-1	6	1794-005	HAIR PIN COTTER - .094 WIRE	1	4-1	24	94563-001	SCREW-8-32 X 1 HEX MACH	6
4-1	7	2110-003	PIN-CLEVIS 1/4" X 7/8-47/64UL	1	4-1	25	68766-001	SWITCH-MAGNETIC REED	1
4-1	8	351-010	BOLT-5/16"-18 X 1" GR5 HEX	2	4-1	26	69385-001	VCS-3 LIMIT BOX HARNESS	1
4-1	9	485-005	WASHER-5/16" FLAT	2			69385-003	RING-LOCKING	1
4-1	10	423-001	NUT-1/2" NC SLTL UTB	1	4-1	27	69758-001	LOCKNUT-#4-40 NYLON INSERT	4
4-1	11	480-005	WASHER-5/16" S/T LOCK	2	4-1	28	14988-004	SCREW-4-40 X 1/2"RND.HD MACH	4
4-1	12	406-001	NUT-5/16" NC HEX	2	4-1	29	83090-001	FASTENER-SNAP	2
4-1	13	71271-001	GUIDE-SPACER	2	4-1	30	547-005	POP RIVET	2
4-1	14	69653-001	GUIDE-BACK PLATE	1	4-1	31	83087-001	COVER-SWITCH	1
4-1	15	69652-001	GUIDE-SWING ARM	2	4-1	32	70000-167	DECAL-WARNING	1
4-1	16	350-010	BOLT-1/4"-20 X 1" GR5	2					
4-1	17	480-003	WASHER-1/4" S/T LOCK	5					
4-1	18	69610-001	ACTUATOR-SWITCH	1					

CLOSED TAILGATE INDICATOR ASSEMBLY

Figure 4-2

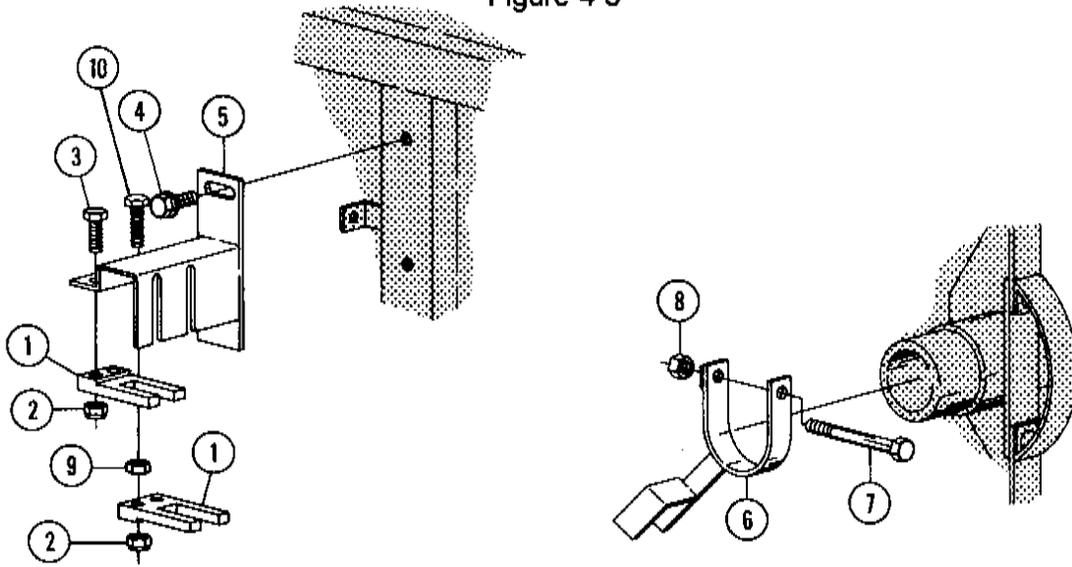
Revised January 1992 due to addition of flat washers. Added part marked with *.



<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
4-2	1	94563-001 SCREW-#8 - 32 X 1 HEX HD MACH	4
4-2	2	21294-006 BOLT-5/16"-18 X 3/4" GR 8	4
4-2	3	68766-001 SWITCH-MAGNETIC REED	2
4-2	4	69759-001 LOCKNUT-#8 - 32 NYLON INSERT	4
4-2	5	399-001 NUT-#8 - 32 HEX	4
4-2	6	83006-001 MOUNT-TAILGATE LOCK SWITCH (LEFT)	1
		83006-002 MOUNT-TAILGATE LOCK SWITCH (RIGHT) (SHOWN)	1
4-2	7	*485-003 WASHER-1/4" FLAT	A/R

BALE FILL INDICATOR ASSEMBLY

Figure 4-3

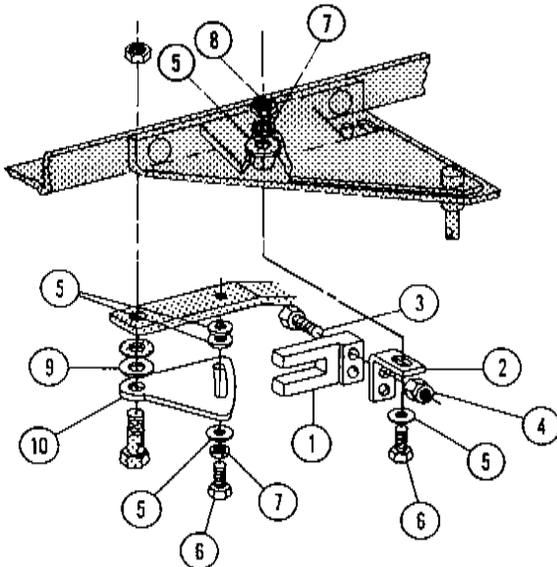


REF. NO.	PART NO.	DESCRIPTION	QTY.
4-3	1	68766-001 SWITCH-MAGNETIC REED	2
4-3	2	69759-001 LOCK NUT-#8-32 NYLON INSERT	4
4-3	3	94563-001 SCREW-8-32X1 HEX HD.MACHINE	2
4-3	4	21294-006 BOLT-5/16"-18 X 3/4"GR8	2
4-3	5	83096-001 MOUNT-BALE SIZE SWITCH	1
4-3	6	83091-001 TRIGGER-FULL BALE SWITCH	1
4-3	7	354-044 BOLT-3/8"-16 X 4 1/2" GR 5	1
4-3	8	412-001 NUT-3/8" NC HEX	1
4-3	9	399-001 NUT-8-32 HEX	2
4-3	10	69760-001 SCREW#8-32 X 1 1/4" HEX HD MACH 2	

TWINE WRAP INDICATOR ASSEMBLY

Figure 4-4

Revised January 1992 due to change in illustration.

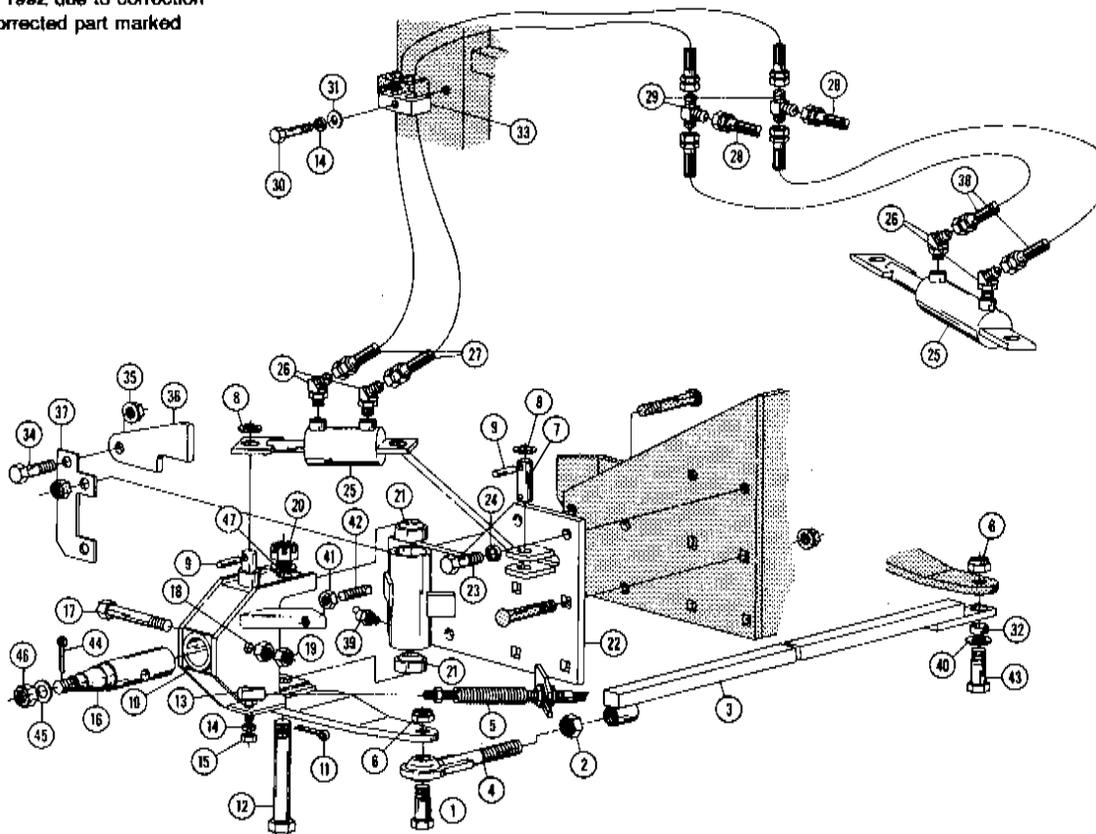


REF. NO.	PART NO.	DESCRIPTION	QTY.
4-4	1	68766-001 SWITCH-MAGNETIC REED	1
4-4	2	69667-001 MOUNT-SWITCH (HORIZONTAL)	1
4-4	3	94563-001 SCREW-8-32X1 HEX HD.MACHINE	2
4-4	4	69759-001 LOCK NUT-#8-32 NYLON INSERT	2
4-4	5	485-003 WASHER-1/4" FLAT	5
4-4	6	350-006 BOLT-1/4"-20 X 3/4"GR5 HEX	2
4-4	7	480-003 WASHER-1/4" S/T LOCK	2
4-4	8	401-001 NUT-1/4" NC HEX	1
4-4	9	485-011 WASHER-1/2" FLAT	1
4-4	10	69657-001 SWITCH-HESITATION	1

AUTO WEAVE ASSEMBLY

Figure 4-5

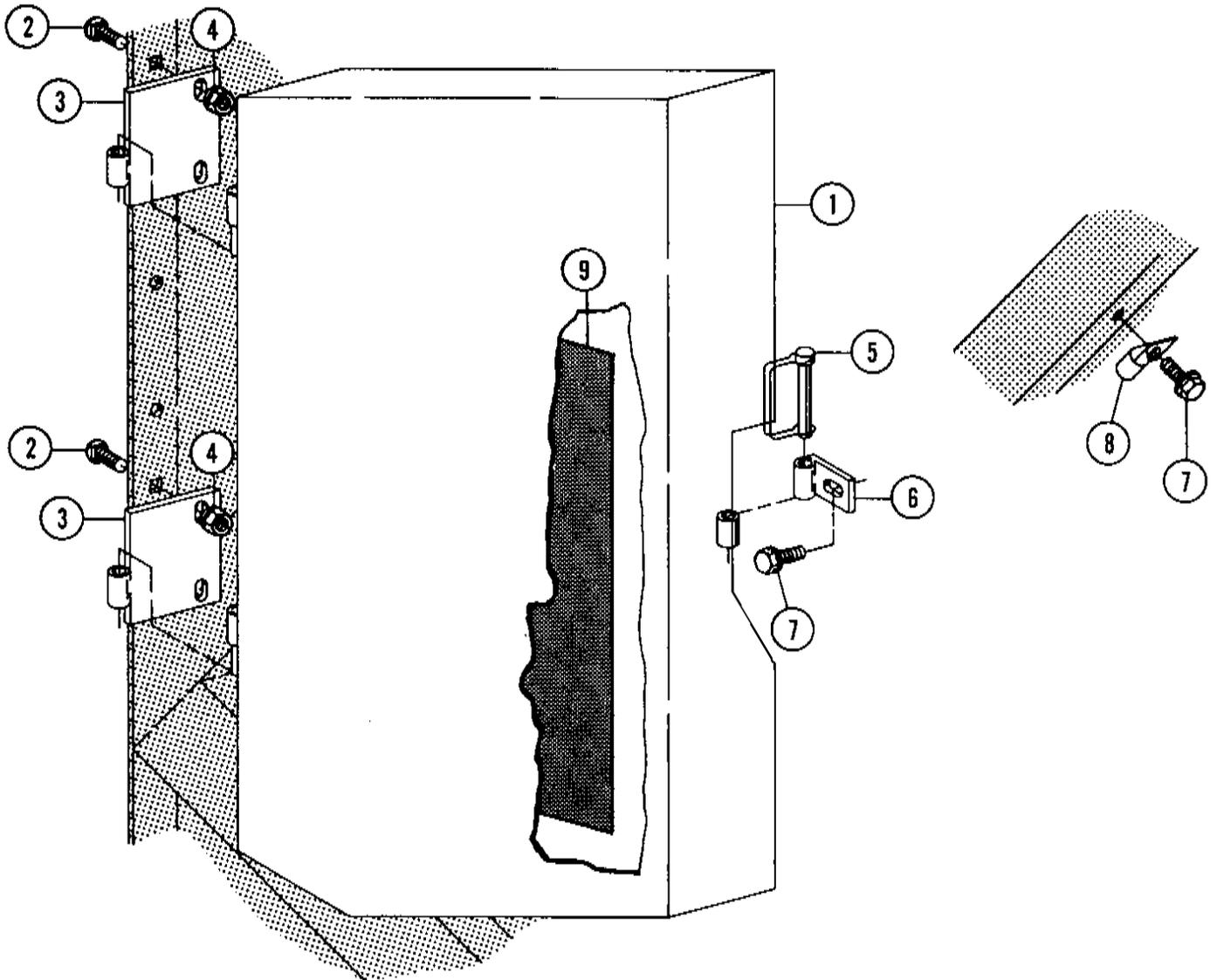
Revised March 1992 due to correction
in parts list. Corrected part marked
with *.



REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.
4-5	1	369-024 BOLT-3/4"-10 X 2 1/2" GR 5	1		69627-003	MOUNT ASSEMBLY-SWIVEL AXLE PIVOT (LEFT)(INCLUDES TWO OF REF. 21 & 39)	1
4-5	2	433-001 NUT-3/4" NC HEX JAM	1				
4-5	3	76496-001 TIE ROD	1				
4-5	4	69624-001 ADJUSTMENT-TIE ROD	1	4-5	23	366-016 BOLT-5/8"-11 X 1 3/4" GR 5	4
4-5	5	2779-001 CONTROL - 43B 96"	1	4-5	24	480-015 WASHER-5/8" S/T LOCK	4
4-5	6	70073-001 NUT-3/4"-10 LOCK	2	4-5	25	69597-001 CYLINDER-2 X 1 1/2" VERMEER (BREAKDOWN FIG. 4-10)	2
4-5	7	69774-001 PIN-AUTO WEAVE CYLINDER	2	4-5	26	58295-001 FITTING-4M OR X 4M JIC 45 DEG	4
4-5	8	483-025 WASHER-1 1/4" X 3/4" X 14 GA M.B.	6	4-5	27	53843-135 HOSE-1/4" X 168" 4FS JIC (100R1)	2
4-5	9	1788-001 PIN-EXPANSION 1/4" X 1 1/2"	6	4-5	28	*53843-103 HOSE-1/4" X 28" 4FS JIC (100R1)	2
4-5	10	90156-003 YOKE ASSEMBLY-AUTO WEAVE (RIGHT)(INCLUDES ONE EACH OF REF. 41 & 42)	1	4-5	29	54367-001 FITTING-#4M JIC UNION TEE	2
		90157-003 YOKE ASSEMBLY-AUTO WEAVE (LEFT)(INCLUDES ONE EACH OF REF. 41 & 42)	1	4-5	30	350-016 BOLT-1/4"-20 X 1 3/4" GR 5	4
4-5	11	510-025 COTTER PIN-3/16" X 2"	2	4-5	31	485-003 WASHER-1/4" FLAT	4
4-5	12	69787-001 PIN-YOKE PIVOT	2	4-5	32	1835-003 BUSHING-10D X 3/4"ID-3/4"	1
4-5	13	1489-001 BALL JOINT-1/4"	1	4-5	33	69763-001 CLAMP-HOSE-1/2"	4
4-5	14	480-003 WASHER-1/4" S/T LOCK	5	4-5	34	358-014 BOLT-1/2"-13 X 1 1/2" GR 5	2
4-5	15	4734-001 NUT-1/4"-28 NF HEX	1	4-5	35	1809-001 NUT-1/2" SM FLGE CENTER LOCK	2
4-5	16	90135-001 SPINDLE ASSEMBLY (INCLUDES REF. 44 - 46)	2	4-5	36	69935-001 LOCK-AXLE	2
4-5	17	358-044 BOLT-1/2"-13 X 4 1/2" GR 5	2	4-5	37	69934-001 MOUNT-AXLE LOCK	2
4-5	18	421-001 NUT-1/2" NC HEX	2	4-5	38	53843-007 HOSE-1/4" X 66" 4FS JIC (100R1)	2
4-5	19	422-001 NUT-1/2" NC HEX JAM	2	4-5	39	596-001 ZERK-1/4" NF 45 DEG GREASE	4
4-5	20	462-001 NUT-1"-14 SLOTTED HEX	2	4-5	40	485-017 WASHER-3/4" FLAT	1
4-5	21	1747-001 BALL BUSHING 1"	4	4-5	41	429-001 NUT-5/8" NC HEX JAM	2
4-5	22	70088-003 MOUNT ASSEMBLY-SWIVEL AXLE PIVOT (RIGHT)(INCLUDES TWO OF REF. 21 & 39)	1	4-5	42	551-020 SQ HSS-5/8"-11 X 2	2
				4-5	43	369-020 BOLT-3/4"-10 X 2" GR 5 HEX	1
				4-5	44	510-015 COTTER PIN-5/32" X 1 1/4"	2
				4-5	45	1657-003 WASHER-SPINDLE	2
				4-5	46	459-001 NUT-7/8" N.F. SLOTTED HEX	2
				4-5	47	*483-005 WASHER-1 1/2" X 1-14 GA MB	A/R

BELT SENSOR ARM SHIELD ASSEMBLY

Figure 4-6

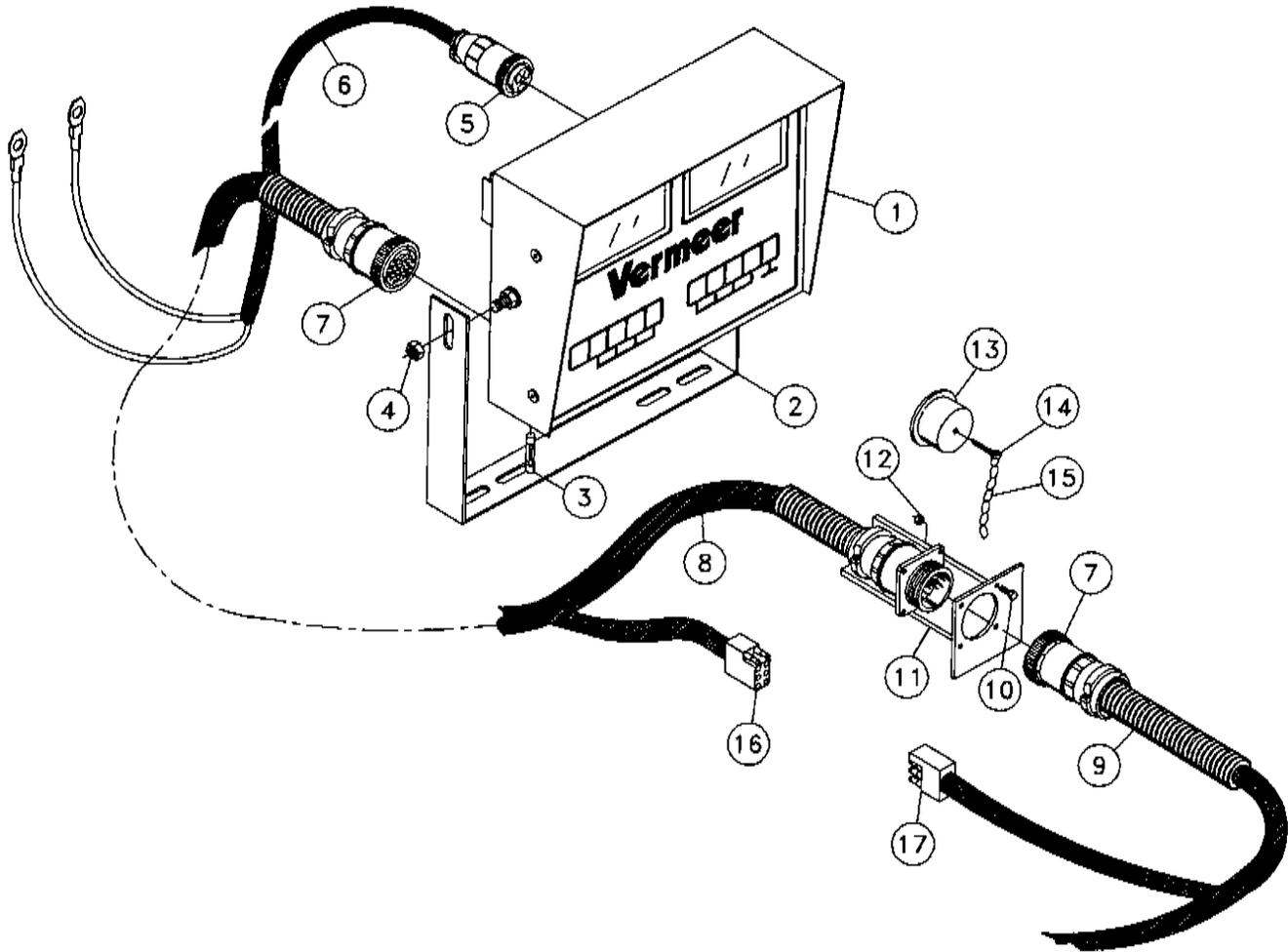


REF. NO.	PART NO.	DESCRIPTION	QTY.
4-6	1	69797-001 SHIELD-BELT SENSOR (LEFT)	1
		69797-002 SHIELD-BELT SENSOR(RIGHT)	1
4-6	2	374-006 BOLT-5/16"-18 X 3/4"GR 5 CARR	8
4-6	3	69785-001 MOUNT-SHIELD	4
4-6	5	2109-003 PIN LOCKING - 3/8" X 2 1/4"	2
4-6	6	69783-001 MOUNT-LATCH	2
4-6	7	21294-006 BOLT-5/16"-18 X 3/4" GR8	4
4-6	8	2595-001 HOSE CLAMP-1/2"	2
4-6	9	70000-165 DECAL-LEFT SIDE BELT TENSION	1
		70000-166 DECAL-RIGHT SIDE BELT TENSION	1

CONTROL MONITOR AND HARNESS ASSEMBLY

Figure 4-7

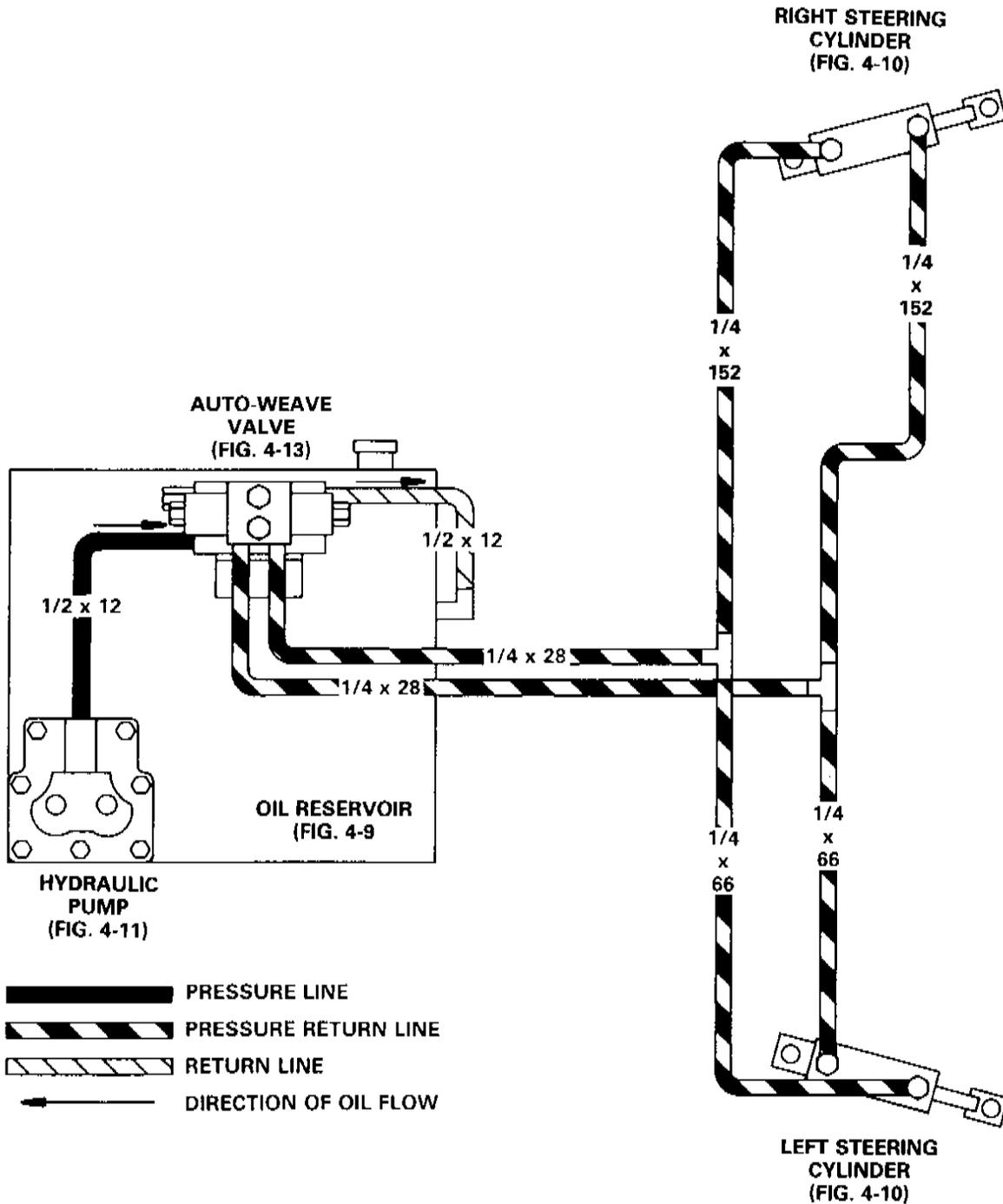
Revised April 1993 due to correction in parts list. Corrected part marked with *.



REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.
4-7	1	105000-001 CONTROL MONITOR-PROGRAMABLE	1	4-7	10	69761-001 SCREW-#6-32 X 1/2" HEX HD MACH	4
4-7	2	105369-001 MOUNT-CONTROL MONITOR	1	4-7	11	69794-001 MOUNT-PLUG	1
4-7	3	*91288-001 FUSE-25 AMP	1	4-7	12	69757-001 LOCKNUT-#6-32 NYLON INSERT	4
4-7	4	406-001 NUT-5/16" NC HEX	2	4-7	13	79464-001 CAP-1 7/16"	1
4-7	5	67443-003 RING-LOCKING	1	4-7	14	510-007 COTTER PIN-7/64" X 3/4"	1
4-7	6	67443-001 WIRE ASSEMBLY-POWER LEAD (INCLUDES REF. 5)	1	4-7	15	69277-005 CHAIN-16 GA-9 1/2"	1
4-7	7	69384-003 RING-LOCKING	1	4-7	16	103297-001 KIT-HARNESS REPAIR	1
4-7	8	99551-001 HARNESS-AUTO WEAVE, TRACTOR (INCLUDES REF. 7)	1	4-7	17	103298-001 KIT-HARNESS REPAIR	1
		99548-001 HARNESS-TRACTOR WIRE (NOT SHOWN)	1			103300-001 KIT-HARNESS REPAIR (NOT SHOWN)	1
		103299-001 KIT-HARNESS REPAIR (NOT SHOWN)	1			79469-001 PLUG ASSEMBLY-TRACTOR HARNESS (INCLUDES REF. 13 - 15)	
4-7	9	99550-001 HARNESS-AUTO WEAVE BALER	1				
		99549-001 HARNESS-STANDARD BALER WIRE (NOT SHOWN)	1				

HYDRAULIC COMPONENTS LOCATION DIAGRAM - VCS-3

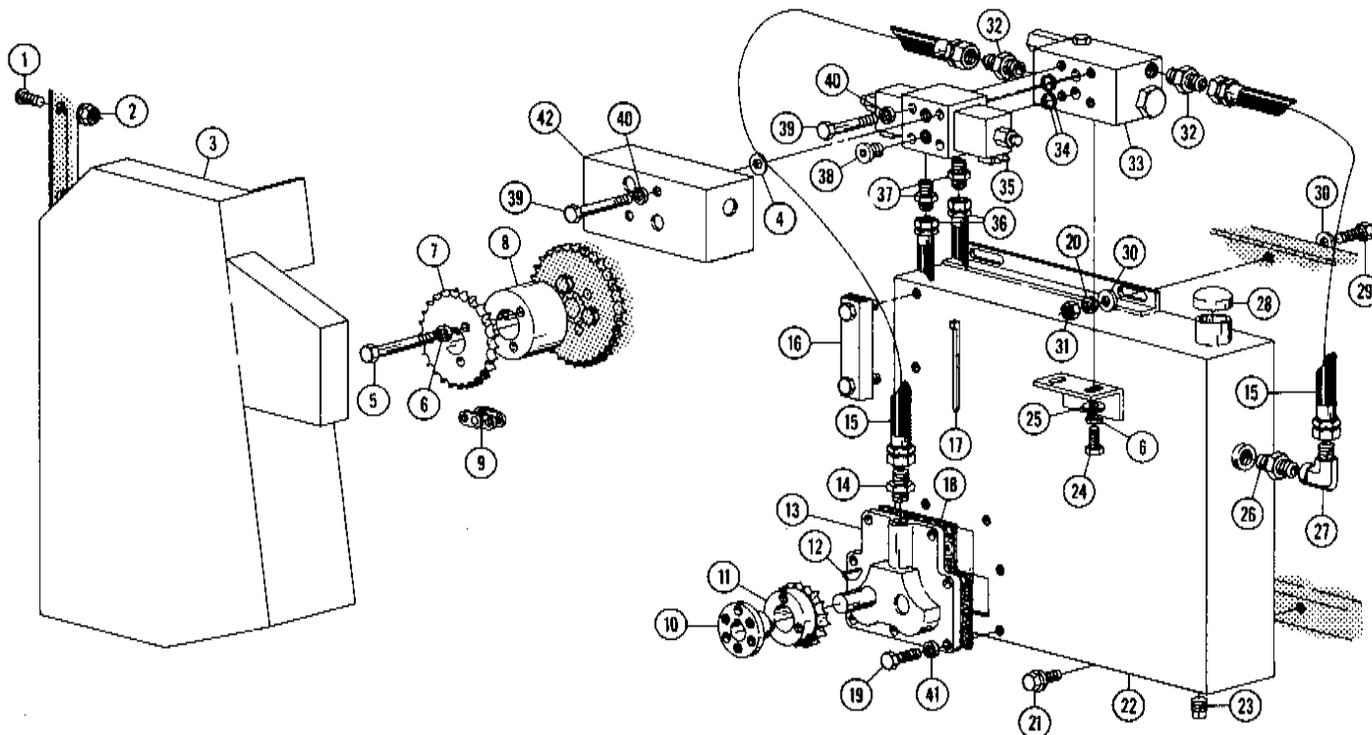
Figure 4-8



AUTO WEAVE HYDRAULIC ASSEMBLY

Figure 4-9

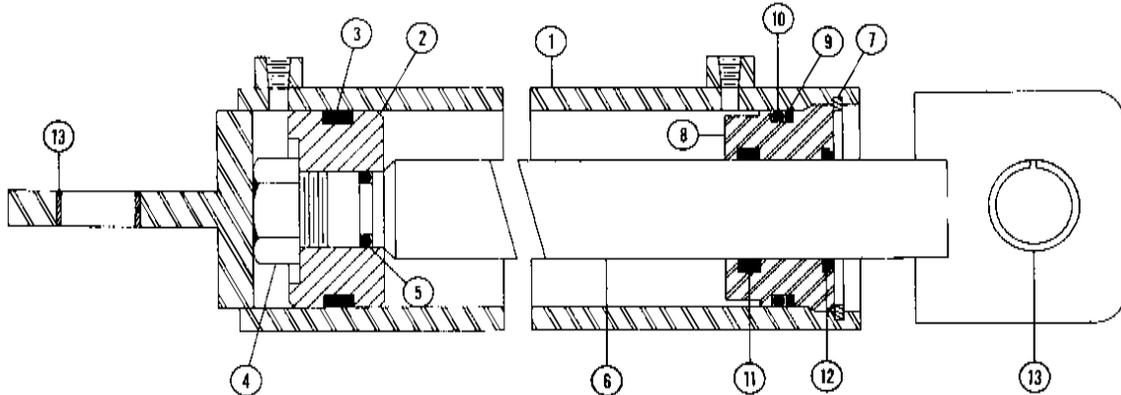
Revised March 1991 due to correction in parts list.
Corrected item marked with *.



REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.
4-9	1	374-008 BOLT-5/16"-18 X 3/4" GR 5 CARR	4	4-9	22	81743-003 RESERVOIR ASSEMBLY-OIL (INCLUDES REF. 23)	1
4-9	2	1809-007 NUT-5/16"-18 SM.FLGE.T.L	4	4-9	23	734-001 PLUG-1/2" MAGNETIC	1
4-9	3	81739-001 SHIELD-TOP CHAIN	1	4-9	24	351-010 BOLT-5/16"-18 X 1" GR5 HEX	2
4-9	4	485-003 WASHER-1/4" FLAT	2	4-9	25	485-005 WASHER-5/16" FLAT	2
4-9	5	351-044 BOLT-5/16"-18 X 4 1/2" GR 5	3	4-9	26	707-003 1/2" NPT HEX NIPPLE	1
4-9	6	480-005 WASHER-5/16" S/T LOCK	5	4-9	27	61503-001 1/2" F X 8 JIC M 90	1
4-9	7	81750-001 SPROCKET	1	4-9	28	2573-001 GAS CAP-VENTED	1
4-9	8	81749-001 SPACER-SPROCKET	1	4-9	29	354-010 BOLT-3/8"-16 X 1" GR 5 HEX	2
4-9	9	1776-090 CHAIN- 50-1(90PITCHES) ROLLER	1	4-9	30	485-007 WASHER-3/8" FLAT	4
		1769-003 ROLLER LINK - 50-1 PKGD		4-9	31	412-001 NUT-3/8" NC HEX	2
		1773-003 CONNECTOR LINK - 50-1 SF PKGD		4-9	32	53824-001 FITTING-#8M O-RING-#8M JIC	2
		1770-003 OFFSET LINK - 50-1 PKGD		4-9	33	81771-001 AUTO-WEAVE VALVE ASSEMBLY (BREAKDOWN FIG. 4-12)	1
4-9	10	1692-001 HUB (BSHG) - SDS 1"	1	4-9	34	20383-001 O-RING	2
		4593-013 BOLT-1/4"-20 X 1 3/8" HEX HEAD	3	4-9	35	81592-001 VALVE-DOUBLE SOLENOID (BREAKDOWN FIG. 4-13)	1
4-9	11	71844-005 SPROCKET-20H	1	4-9	36	53843-103 HOSE-1/4" X 26" 4FS JIC (100R1)	2
4-9	12	81595-015 KEY-1/4" X 7/8" WOODRUFF	1	4-9	37	57968-001 6M O-RING 4M JIC STRAIGHT	2
4-9	13	81595-001 PUMP-(BREAKDOWN FIG. 4-11)	1	4-9	38	*81566-005 PLUG-#6M	2
4-9	14	60922-001 1/2" M X 8M JIC ST.ADAPTER	1	4-9	39	350-024 BOLT-1/4"-20 X 2 1/2" GR5	4
4-9	15	53844-005 HOSE-1/2" X 12" 8FS JIC (100R2)	2	4-9	40	480-003 WASHER-1/4" S/T LOCK	4
4-9	16	81590-001 GAUGE-SIGHT	1	4-9	41	81730-001 BONDED WASHER-3/8"	7
4-9	17	58151-001 STRAP-CABLE TIE-T120R-0	3	4-9	42	83415-001 SHIELD-VALVE	1
4-9	18	81477-001 GASKET	1				
4-9	19	354-012 BOLT-3/8"-16 X 1 1/4" GR5	7				
4-9	20	480-007 WASHER-3/8" S/T LOCK	2				
4-9	21	62493-006 SCREW-3/8"-16 X 3/4"	2				

HYDRAULIC CYLINDER COMPONENTS - 2" X 1 1/2"

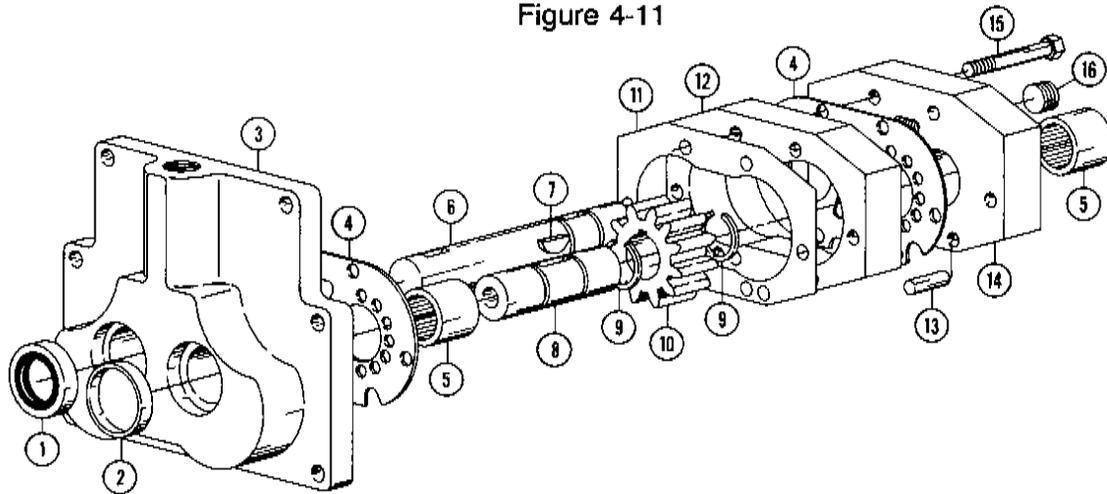
Figure 4-10



REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.
4-10	1	69601-001 BODY ASSEMBLY-CYLINDER (INCLUDES REF. 13)	1	4-10	8	59282-001 GLAND-CYLINDER	1
4-10	2	53167-001 PISTON-CYLINDER	1	4-10	9	52920-001 BACK-UP WASHER	1
4-10	3	52919-001 UNI-RING	1	4-10	10	51181-001 O-RING	1
4-10	4	330-011 NUT-7/8"-14 NF SLTL UTC	1	4-10	11	53623-001 ROD SEAL	1
4-10	5	20383-001 O-RING	1	4-10	12	53624-001 WIPER	1
4-10	6	69598-001 ROD-PISTON (INCLUDES REF. 13)	1	4-10	13	1835-073 BUSHING-ST.1 X 3/4"-1/2"	2
4-10	7	602-200 SNAP RING-INT	1				
					69597-001	CYLINDER (INCLUDES REF. 1 - 13)	
					59283-001	SEAL KIT (INCLUDES REF. 3, 5 & 9 - 12)	

HYDRAULIC PUMP COMPONENTS

Figure 4-11

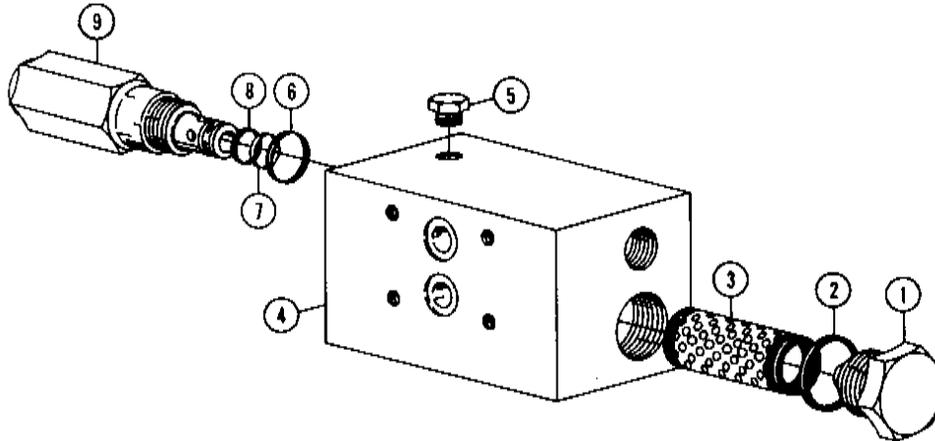


REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.
4-11	1	5108-005 SEAL-1 INCH	1	4-11	11	5106-035 GASKET-SHIM AMBER (.001)	A/R
4-11	2	5108-007 PLUG-1 1/2" CUP EXP	1		5106-037	GASKET-SHIM RED (.002)	A/R
4-11	3	81595-003 HOUSING-FRONT PUMP	1		5106-039	GASKET-SHIM GREEN (.003)	A/R
4-11	4	5106-011 PLATE-WEAR	2		5106-041	GASKET-SHIM BLUE (.005)	A/R
4-11	5	5106-009 BEARING-NEEDLE	4		5106-043	GASKET-SHIM PURPLE (.015)	A/R
4-11	6	81595-005 SHAFT-DRIVE	1	4-11	12	5106-019 HOUSING-CENTER	1
4-11	7	542-013 WOODRUFF KEY-#9 3/16 X 3/4"	2	4-11	13	5106-017 PIN-DOWEL	2
4-11	8	81595-007 SHAFT-IDLER	1	4-11	14	81595-013 HOUSING-BACK PUMP	1
4-11	9	81595-009 SNAP-RING	4	4-11	15	354-024 BOLT-3/8"-16 X 2 1/2" GR 5	6
4-11	10	81595-011 GEAR	2	4-11	16	735-003 1/2" COUNTERSUNK PIPE PLUG	1
					81595-001	PUMP-HYDRAULIC (INCLUDES REF. 1 - 16)	

AUTO WEAVE VALVE COMPONENTS

Figure 4-12

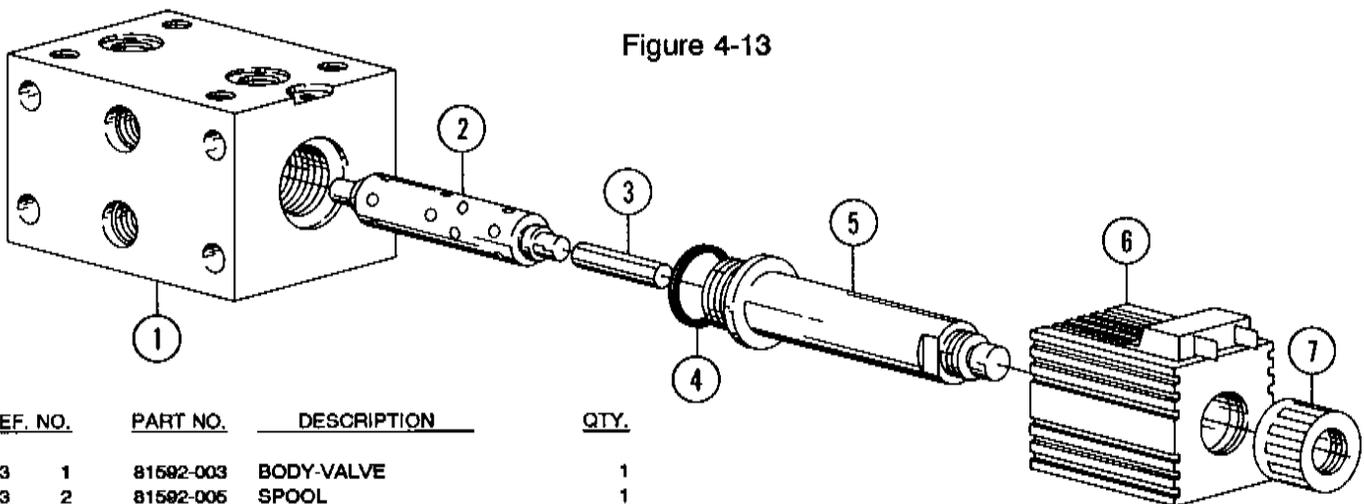
Revised January 1991 due to changes in parts list and illustration.



REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.
4-12	1	81594-001 VALVE ASSEMBLY-BY PASS (INCLUDES REF. 2)	1	4-12	5	67263-001 PLUG-4M	1
4-12	2	81770-001 O-RING	1	4-12	6	792-029 O-RING	1
4-12	3	81593-001 FILTER-CARTRIDGE	1	4-12	7	69937-011 WASHER-BACK-UP	1
4-12	4	81751-001 MANIFOLD-AUTOWEAVE VALVE/FILT.1	1	4-12	8	16138-031 O-RING	1
				4-12	9	69937-031 RETAINER	1
					69937-007	VALVE-1600 PSI RELIEF (INCLUDES REF. 6 - 9)	
					68829-009	REPAIR KIT (INCLUDES REF. 6, 7, & 8)	
					81771-001	AUTO-WEAVE VALVE ASSEMBLY (INCLUDES REF. 1 - 9)	

DOUBLE SOLENOID VALVE COMPONENTS

Figure 4-13

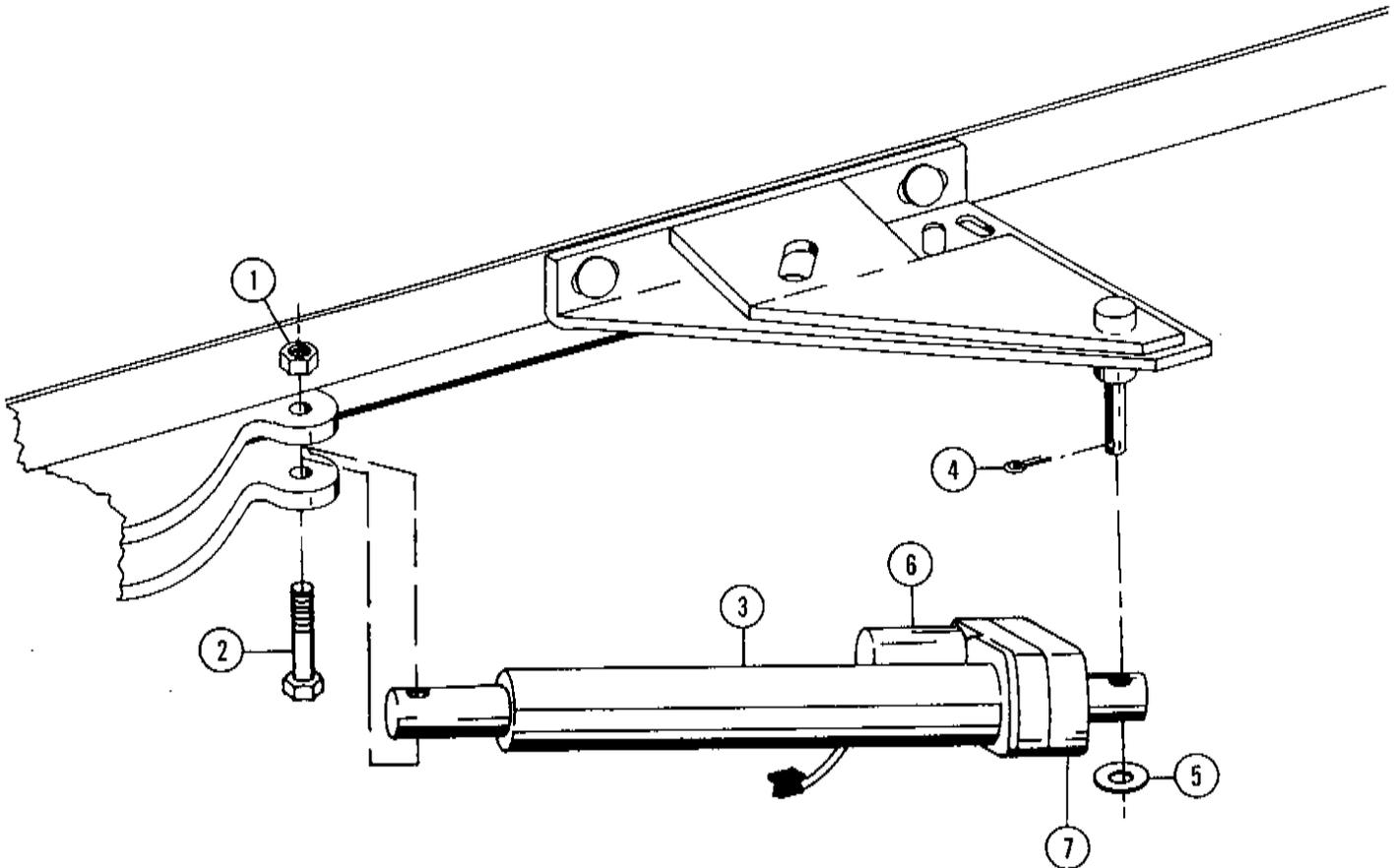


REF. NO.	PART NO.	DESCRIPTION	QTY.
4-13	1	81592-003 BODY-VALVE	1
4-13	2	81592-005 SPOOL	1
4-13	3	81592-007 PIN	2
4-13	4	81769-001 O-RING	2
4-13	5	81592-009 TUBE ASSEMBLY (INCLUDES REF. 3, 4, & 7)	2
4-13	6	81592-011 COIL	2
4-13	7	81592-013 NUT-BLACK	2
	81592-001	VALVE-DOUBLE SOLENOID (INCLUDES REF. 1 - 7)	

ELECTRIC TWINE WRAP ACUATOR ASSEMBLY

Figure 4-14

Revised April 1993 due to correction
 in parts list. Corrected parts marked
 with *.

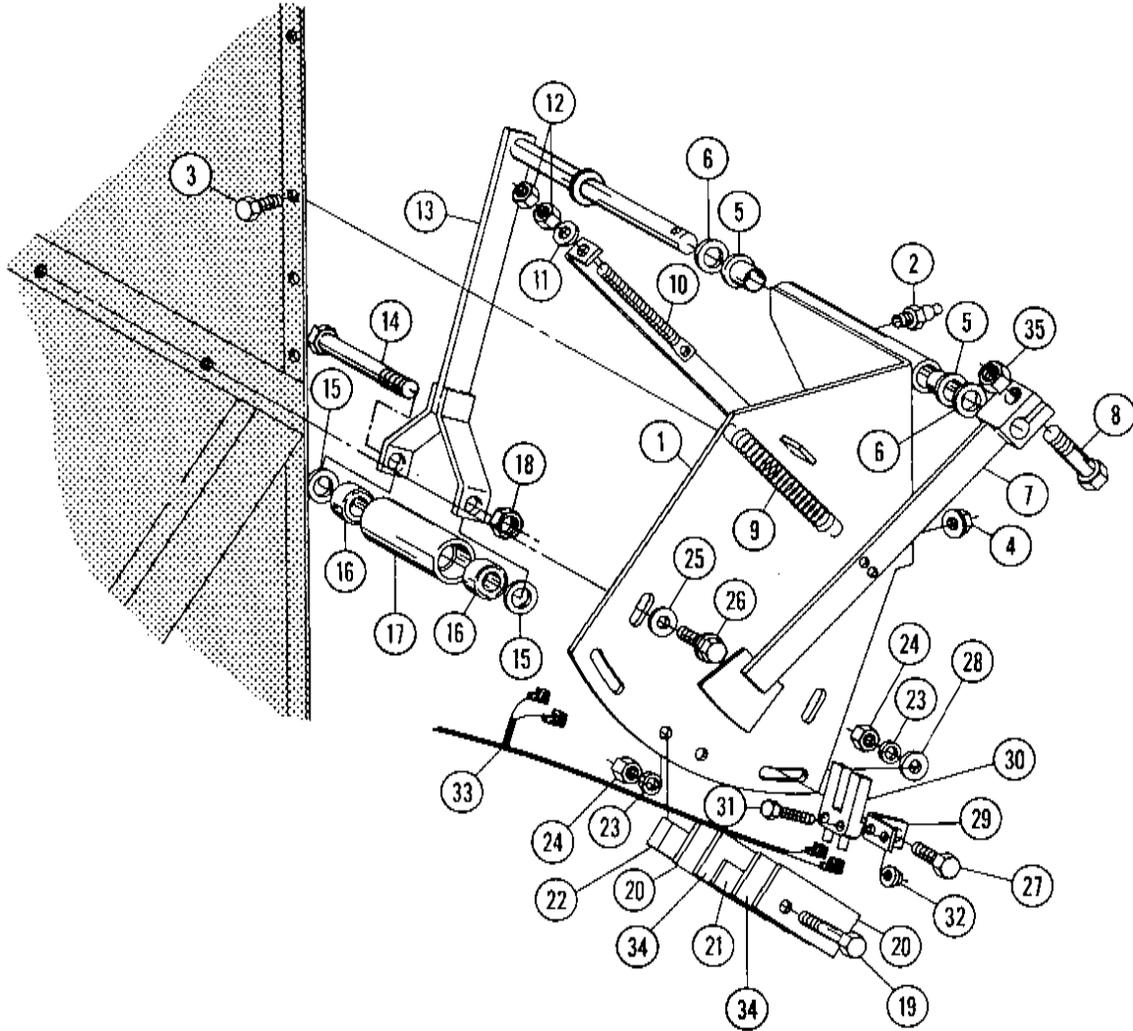


REF. NO.	PART NO.	DESCRIPTION	QTY.
4-14	1	358-022 BOLT-1/2"-13X2 1/4"GR 5	1
4-14	2	422-001 NUT-1/2" NC HEX JAM	1
4-14	3	95892-001 ACTUATOR (INC. REF. 9 & 10)	1
4-14	4	510-021 COTTER PIN-3/16" X 1"	1
4-14	5	4542-005 WASHER-7/8"OD X 1/2"ID X 18 GA MB	1
4-14	6	68234-003 MOTOR	1
		*68234-011 COVER TUBE	1
4-14	7	*68234-007 REAR HOUSING	1
		*68234-019 GASKET-REAR HOUSING	1
		*68234-009 SEAL KIT (CONTAINS ALL GASKETS & NEW SCREWS)	

BELT SENSOR ARM ASSEMBLY

Figure 4-15

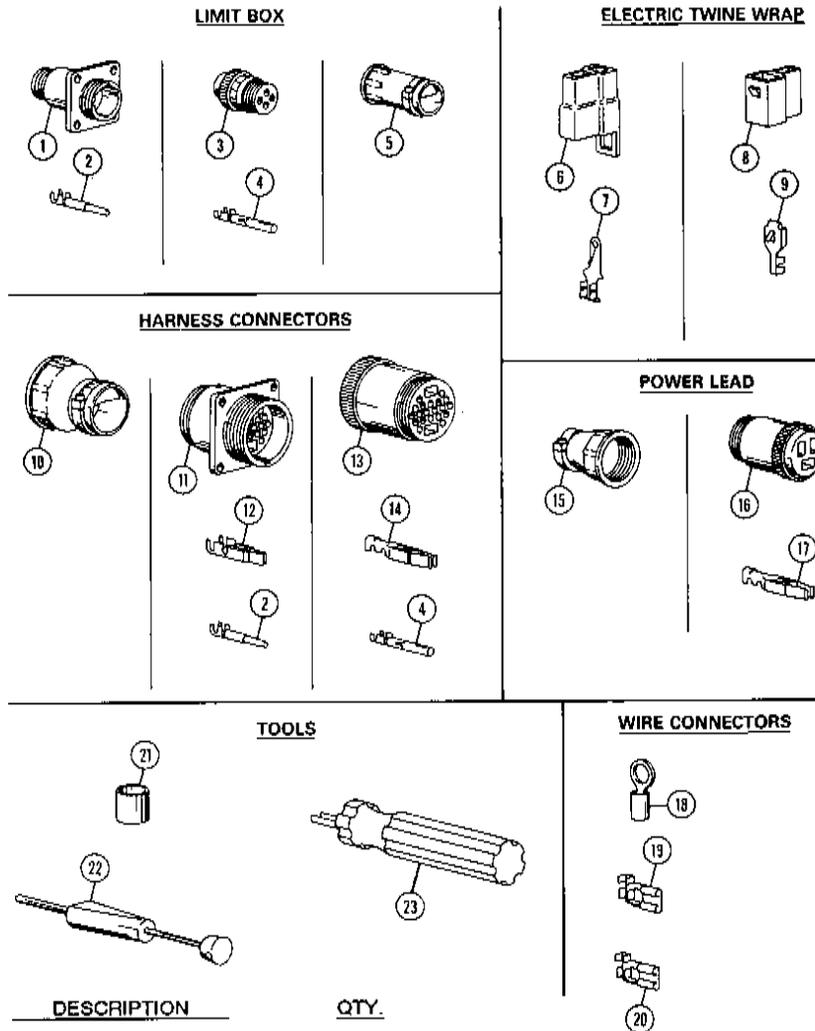
Revised April 1993 due to change in roller arm starting with serial #6068. Changed part marked with *.



REF. NO.	PART NO.	DESCRIPTION	QTY.	REF. NO.	PART NO.	DESCRIPTION	QTY.
4-15	1	69779-003 MOUNT ASSEMBLY-LEFT SENSOR ARM (INCLUDES ONE OF REF. 2)	1	4-15	16	1732-003 BEARING	4
	69779-004	MOUNT ASSEMBLY-RIGHT SENSOR ARM (INCLUDES ONE OF REF. 2)	1	4-15	17	69792-001 ROLLER-SENSOR (INCLUDES TWO OF REF. 16)	2
4-15	2	598-001 ZERK-1/4" NF ST GREASE	2	4-15	18	423-001 NUT-1/2" NC SLTL UTB	2
4-15	3	351-006 BOLT-5/16"-18 X 3/4" GR 5	4	4-15	19	350-016 BOLT-1/4"-20 X 1 3/4"GR 5	4
4-15	4	1809-007 NUT-5/16"-18 SM.FLGE.T.L.	4	4-15	20	69655-001 PLATE-GUIDE	4
4-15	5	209-001 BUSHING-NYLINER 12 L 12 F	4	4-15	21	69651-001 SPACER-GUIDE WIDTH	2
4-15	6	483-025 WASHER-1 1/4" X 3/4" X 14 GA M.B.	4	4-15	22	69654-001 BAR-GUIDE SPACER	2
4-15	7	69658-003 ARM ASSEMBLY-SWITCH (INCLUDES REF. 8 - 35)	2	4-15	23	480-003 WASHER-1/4" S/T LOCK	8
4-15	8	16114-020 BOLT-3/8"-16 X 2 HEX HD GRB	2	4-15	24	401-001 NUT-1/4" NC HEX	8
4-15	9	1789-061 SPRING-EXT.3/4"OD X 9 1/4"	2	4-15	25	485-005 WASHER-5/16" FLAT	4
4-15	10	83486-001 SPADE BOLT	2	4-15	26	21294-006 BOLT-5/16"-18 X 3/4"GR8	4
4-15	11	485-007 WASHER-3/8" FLAT	2	4-15	27	350-006 BOLT-1/4"-20 X 3/4"GR 5	4
4-15	12	412-001 NUT-3/8" NC HEX	4	4-15	28	485-003 WASHER-1/4" FLAT	4
4-15	13	*109429-001 ARM-ROLLER	2	4-15	29	69667-001 MOUNT-SWITCH (HORIZONTAL)	4
4-15	14	358-060 BOLT-1/2"-13 X 6" GR 5	2	4-15	30	68766-001 SWITCH-MAGNETIC REED	4
4-15	15	4542-005 WASHER-7/8"OD X 1 1/2"ID X 18 GA MB	4	4-15	31	94563-001 SCREW-8-32 X 1 HEX HD MACH	8
				4-15	32	69759-001 LOCK NUT-#8-32 NYLON INSERT	8
				4-15	33	82589-001 HARNESS-VCS-3 BALER	1
				4-15	34	69656-001 PLATE-GUIDE (PLASTIC)	4
				4-15	35	416-001 NUT-3/8" NC SLTL	2

ELECTRICAL CONNECTORS

Figure 4-16

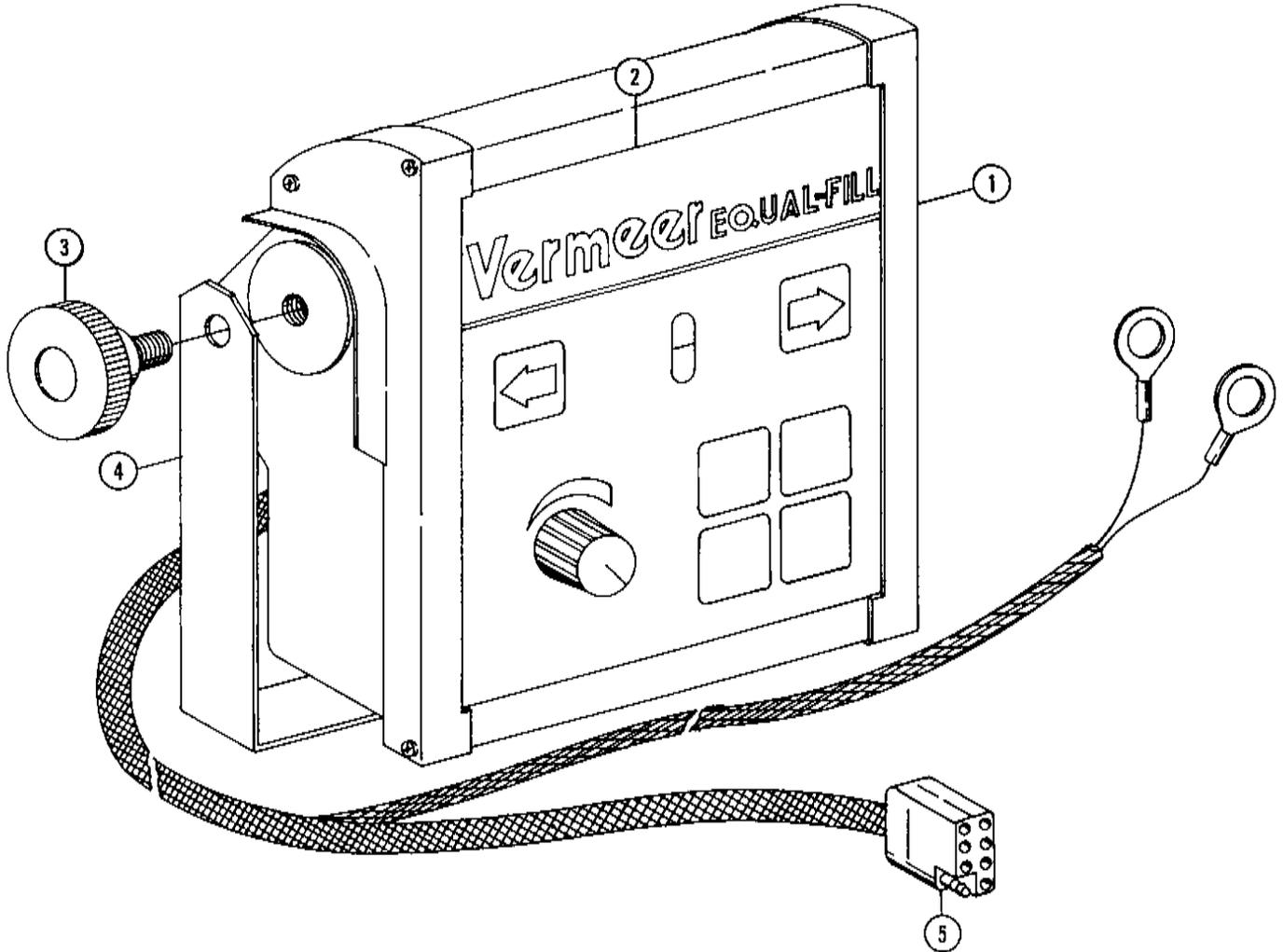


REF. NO.	PART NO.	DESCRIPTION	QTY.
4-16	1	87355-001 RECEPTACLE	1
4-16	2	87405-001 CONTACT-MALE	2
4-16	3	87354-001 PLUG-4 SOCKET CONTACTS	1
		69385-003 RING-LOCKING	1
4-16	4	87406-001 CONTACT-FEMALE	2
4-16	5	87357-001 CABLE CLAMP 5/8"-24UNF	1
4-16	6	59705-001 CONNECTOR	1
4-16	7	87358-001 TERMINAL-MALE	1
4-16	8	59704-001 CONNECTOR	1
4-16	9	87359-001 TERMINAL-FEMALE	1
4-16	10	87404-001 CLAMP-CABLE 1 3/8"-18UNF	1
4-16	11	79988-001 RECEPTACLE-SQ.FLANGE	1
4-16	12	79989-001 CONTACT-MALE	1
4-16	13	86672-001 PLUG	1
		69384-003 RING-LOCKING	1
4-16	14	87361-001 CONTACT-FEMALE W/ANTI-OVERSTRESS SPRING	1
4-16	15	87403-001 CLAMP-CABLE 15/16"-20UNF	1
4-16	16	87353-001 PLUG W/SOCKET CONTACTS	1
		87443-003 RING-LOCKING	1
4-16	17	87352-001 CONTACT-FEMALE	1
4-16	18	4716-001 TERMINAL-3/8" RING 12-10 GA	1
4-16	19	87410-001 RECEPTACLE-FLAG .185 16-14 GA	1
4-16	20	87408-001 RECEPTACLE-FLAG .165 22-18 GA	1
4-16	21	87360-001 CAP-7/16 ID (PLASTIC)	1
4-16	22	83135-001 TOOL-AMP EXTRACTION	1
4-16	23	87351-001 TOOL-PIN REMOVAL	1

EQUAL FILL MONITOR ASSEMBLY

Figure 4-17

Revised September 1992 due to addition of harness repair kit. Added part marked with *.

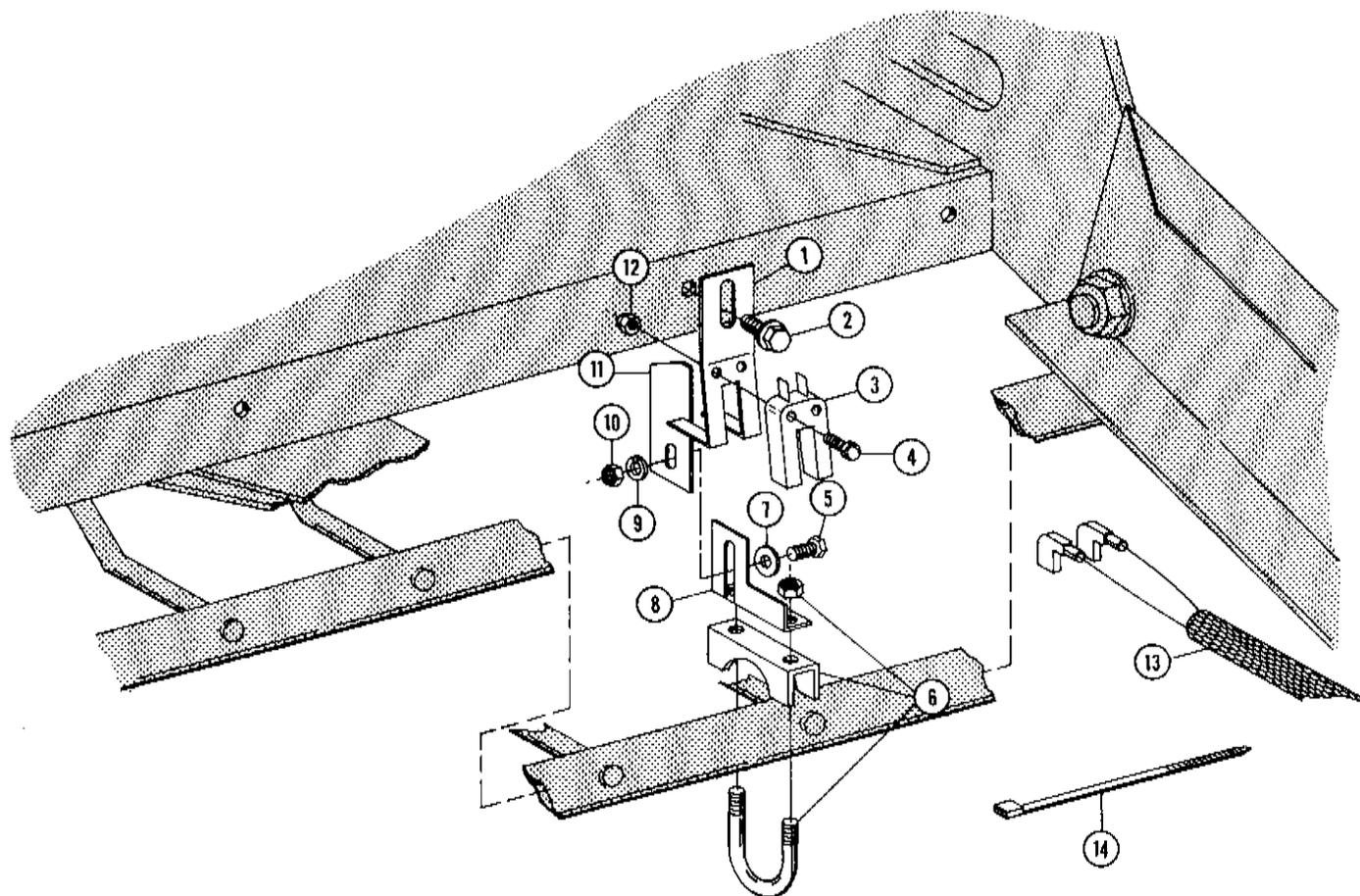


<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
4-17	1	99708-001 MONITOR ASSY - EQUAL FILL	1
4-17	2	70000-454 DECAL - CONTROL PANEL	1
4-17	3	99553-001 KNOB	2
4-17	4	98754-001 MOUNT - MONITOR	1
4-17	5	*103299-001 KIT-HARNESS REPAIR	1

WINDGUARD SWITCH ASSEMBLY

Figure 4-18

Revised March 1991 due to
addition of figure to manual.

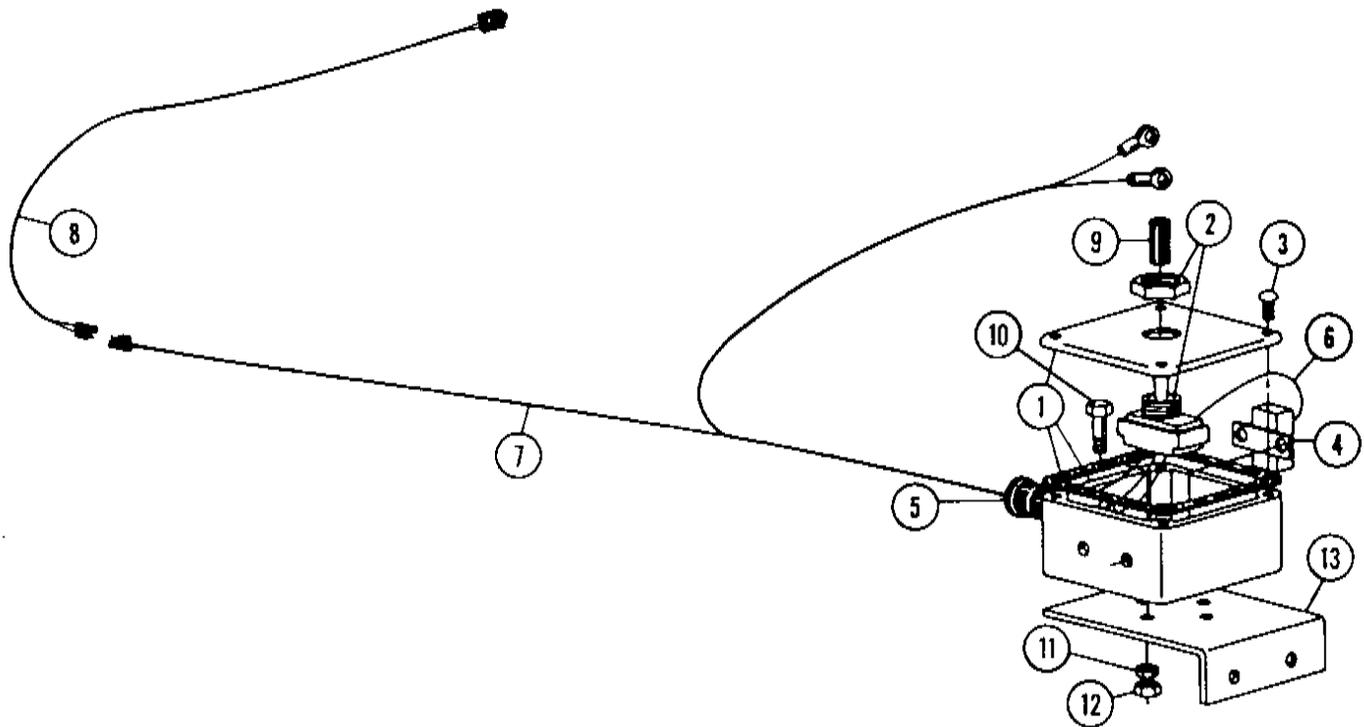


<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
4-18	1	98751-001 MOUNT-WINDGUARD	1
4-18	2	352-005 BOLT-5/16"-18 X 5/8" GR 5 SELF-TAP	1
4-18	3	68788-001 SWITCH-MAGNETIC REED	1
4-18	4	94583-001 SCREW-8-32 X 1" HEX HD MACH PL	2
4-18	5	350-006 BOLT-1/4" - 20 X 3/4" GR. 5 HEX	1
4-18	6	2609-019 CLAMP-1 1/2" MUFFLER	1
4-18	7	485-003 WASHER-1/4" FLAT	1
4-18	8	98753-001 MOUNT-FLAG	1
4-18	9	480-003 WASHER-1/4" S/T LOCK	1
4-18	10	401-001 NUT-1/4" NC HEX	1
4-18	11	98752-001 FLAG-WINDGUARD	1
4-18	12	69759-001 NUT-LOCK #8 - 32 NYLON INSERT PL	2
4-18	13	99549-001 HARNESS-WIRE	1
4-18	14	59634-001 NYLON TIE	A/R

HARNESS ASSEMBLY - ELECTRIC TWINE WRAP

Figure 4-19

Revised March 1991 due to addition of figure to manual.

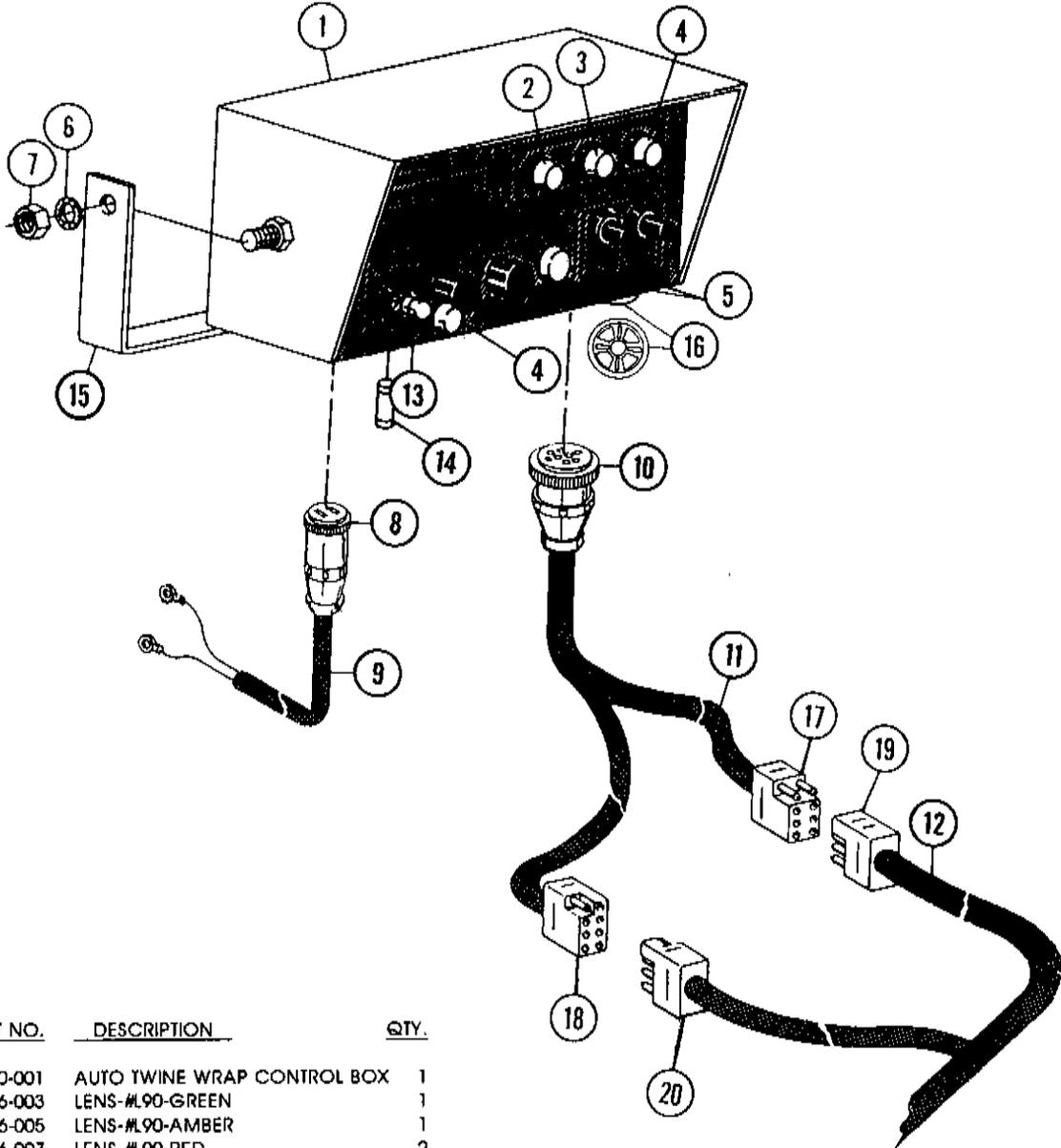


<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
4-19	1	75978-009 BOX-SWITCH	1
4-19	2	11186-001 SWITCH	1
4-19	3	28937-001 SCREW-#6 X 1/4"	4
4-19	4	64075-001 BREAKER	1
4-19	5	20822-001 CONNECTOR	1
4-19	6	75978-007 POWER LEAD	1
4-19	7	75978-005 HARNESS-TRACTOR	1
4-19	8	75978-003 HARNESS-BALER	1
4-19	9	4247-001 HOSE-3/16" LP	1
4-19	10	350-006 BOLT-1/4"-20 X 3/4" GR 5	4
4-19	11	480-003 WASHER-1/4" S/T LOCK	4
4-19	12	401-001 NUT-1/4" NC HEX	4
4-19	13	78174-001 BRACKET-SWITCH BOX MOUNT	1
	75978-001	HARNESS-TWINE WRAP WIRING (INCLUDES REF. 1 - 8)	

MONITOR BOX AND HARNESS ASSEMBLY - VCS 2

Figure 4-20

Revised September 1992 due to addition of harness repair kits. Added parts marked with *.



REF. NO.	PART NO.	DESCRIPTION	QTY.	
4-20	1	94470-001	AUTO TWINE WRAP CONTROL BOX	1
4-20	2	75846-003	LENS-#L90-GREEN	1
4-20	3	75846-005	LENS-#L90-AMBER	1
4-20	4	75846-007	LENS-#L90-RED	2
4-20	5	75846-011	BOOT-RUBBER #5550 BLACK	2
4-20	6	481-001	WASHER-5/16" EXT STAR	2
4-20	7	574-001	NUT-8MM METRIC	2
4-20	8	67443-003	RING-LOCKING	1
4-20	9	67443-001	WIRE ASSEMBLY - POWER LEAD (INC. REF. 8)	1
4-20	10	69384-003	RING-LOCKING	1
4-20	11	99548-001	HARNESS-TRACTOR	1
4-20	12	99549-001	HARNESS-BALER	1
4-20	13	76252-001	BULB-#1446	4
4-20	14	91288-001	FUSE-25 AMP - 25 1/4" X 1 1/4"	1
4-20	15	68275-001	MOUNT-AUTO BOX TRUNION	1
4-20	16	99552-003	AUDIO ALARM	1
4-20	17	*103297-001	KIT-HARNESS REPAIR	1
4-20	18	*103299-001	KIT-HARNESS REPAIR	1
4-20	19	*103298-001	KIT-HARNESS REPAIR	1
4-20	20	*103300-001	KIT-HARNESS REPAIR	1

<u>FIG. NO.</u>	<u>PART NO.</u>										
2-9	1	15-003	1-17	4	351-010	4-9	1	374-006	1-23	21	422-001
2-9	2	15-005	1-2	49	351-014	1-16	2	374-006	1-24	5	422-001
2-9	3	15-011	1-5	1	351-016	1-17	1	374-006	4-14	2	422-001
2-9	4	15-013	1-15	19	351-016	1-25	14	374-006	4-1	10	423-001
2-9	6	15-015	3-4	16	351-026	1-27	8	374-006	1-27	5	423-001
2-9	10	15-017	4-9	5	351-044	3-2	6	375-010	4-15	18	423-001
2-9	8	15-019	1-6	4	354-006	1-3	3	377-010	1-2	3	428-001
2-9	11	15-021	1-9	9	354-006	1-7	9	377-010	1-14	11	428-001
2-9	7	15-023	2-7	18	354-010	1-12	1	377-010	1-23	9	428-001
2-9	9	15-025	4-9	29	354-010	1-17	16	377-010	1-9	8	429-001
2-9	14	15-027	1-14	25	354-010	1-14	13	377-012	3-6	10	429-001
2-10	2	15-027	1-15	20	354-010	1-23	15	377-012	4-5	41	429-001
2-9	5	15-031	1-19	21	354-010	1-13	1	377-014	1-19	1	429-001
2-10	3	15-031	4-9	19	354-012	1-19	5	377-016	1-6	15	430-001
2-9	15	15-033	1-24	20	354-012	1-3	29	377-026	1-2	29	432-001
2-10	4	15-033	1-20	12	354-014	1-2	19	377-044	1-5	18	432-001
1-17	27	86-001	1-24	30	354-014	1-2	21	377-064	2-7	1	432-001
1-25	12	86-001	4-11	15	354-024	1-6	16	377-064	1-26	6	432-001
1-4	22	87-001	3-3	24	354-026	1-2	1	378-020	1-2	30	433-001
2-4	39	87-001	1-14	28	354-034	1-14	7	378-020	1-5	17	433-001
2-6	10	87-001	4-3	7	354-044	1-23	6	378-020	4-5	2	433-001
2-7	14	87-001	1-15	1	357-020	1-2	32	378-024	1-9	13	434-001
1-11	13	87-001	1-4	15	358-006	1-6	18	378-040	3-6	29	434-001
3-11	1	207-005	2-2	14	358-010	1-1	1	385-030	1-1	8	435-001
3-11	4	207-009	2-4	27	358-010	4-2	15	399-001	1-20	4	446-001
3-11	5	207-011	2-5	15	358-010	4-3	9	399-001	1-24	32	446-001
3-11		207-013	2-6	7	358-010	1-14	33	400-001	3-13	12	451-001
2-7	7	209-001	2-7	21	358-010	3-4	12	401-001	1-9	23	456-001
1-14	5	209-001	2-2	1	358-012	4-1	19	401-001	1-26	25	458-001
1-24	23	209-001	3-6	16	358-012	4-2	9	401-001	1-6	2	459-001
4-15	5	209-001	1-10	1	358-012	4-4	8	401-001	4-5	46	459-001
1-10	10	209-003	1-24	2	358-012	1-19	13	401-001	1-23	25	460-001
1-15	10	209-003	1-2	26	358-014	1-21	5	401-001	4-5	20	462-001
1-10	9	209-007	1-4	23	358-014	4-15	24	401-001	1-14	32	480-001
1-26	13	209-007	4-5	34	358-014	2-4	36	403-001	1-23	26	480-001
2-2	13	212-001	1-14	37	358-014	1-3	27	405-001	1-8	23	480-003
2-3	6	212-001	1-23	10	358-014	1-8	10	405-001	3-4	11	480-003
2-4	7	212-001	1-4	6	358-016	3-4	19	406-001	4-1	17	480-003
2-2	12	213-039	1-11	8	358-016	3-6	6	406-001	4-2	8	480-003
2-3	7	213-039	1-24	17	358-016	4-1	12	406-001	4-4	7	480-003
2-4	6	213-039	3-4	1	358-022	1-17	26	406-001	4-5	14	480-003
1-2	38	215-003	4-14	1	358-022	1-25	9	406-001	4-9	40	480-003
1-3	18	215-003	1-6	12	358-034	1-7	15	407-001	1-19	12	480-003
1-7	5	215-003	3-4	4	358-034	1-20	18	407-001	1-21	6	480-003
1-11	4	215-003	4-5	17	358-044	2-7	35	412-001	4-15	23	480-003
1-22	7	215-003	4-15	14	358-060	3-2	8	412-001	2-6	14	480-005
1-27	17	215-003	1-27	1	358-094	3-3	25	412-001	3-3	10	480-005
2-7	29	218-001	1-4	21	360-010	4-3	8	412-001	3-4	18	480-005
3-7	4	330-011	2-4	40	360-010	4-9	31	412-001	3-6	5	480-005
3-8	4	330-011	2-5	13	360-010	1-20	9	412-001	4-1	11	480-005
4-10	4	330-011	1-2	27	366-014	1-23	17	412-001	4-2	13	480-005
2-4	37	349-014	1-19	17	366-014	4-15	12	412-001	4-9	6	480-005
4-2	6	350-006	1-26	1	366-014	2-2	22	413-001	1-11	18	480-005
4-4	6	350-006	4-5	23	366-016	3-3	16	413-001	1-17	5	480-005
4-15	27	350-006	1-19	9	366-026	1-14	27	413-001	1-8	5	480-007
4-1	16	350-010	1-2	33	369-014	1-24	19	413-001	1-9	10	480-007
1-19	11	350-010	1-3	10	369-014	1-14	39	416-001	3-2	7	480-007
1-8	22	350-016	1-11	20	369-014	4-15	35	416-001	3-3	26	480-007
4-5	30	350-016	1-22	1	369-014	1-15	5	418-001	4-9	20	480-007
4-15	19	350-016	1-27	11	369-014	1-4	25	421-001	1-15	21	480-007
4-9	39	350-024	4-5	43	369-020	1-6	13	421-001	1-19	22	480-007
1-4	32	351-006	3-6	32	369-022	1-9	26	421-001	1-20	5	480-007
1-5	5	351-006	2-7	6	369-024	2-7	15	421-001	1-24	29	480-007
3-3	9	351-006	4-5	1	369-024	4-5	18	421-001	1-4	7	480-011
4-2	14	351-006	1-2	22	369-030	1-11	14	421-001	1-9	25	480-011
1-11	17	351-006	2-7	12	369-030	1-6	14	422-001	2-2	2	480-011
1-17	36	351-006	1-8	9	373-006	2-7	16	422-001	2-4	26	480-011
1-25	7	351-006	4-1	22	373-006	3-4	2	422-001	2-5	16	480-011
4-15	3	351-006	1-2	4	374-006	3-6	23	422-001	2-6	8	480-011
2-6	15	351-010	1-3	2	374-006	4-5	19	422-001	2-7	26	480-011
4-1	8	351-010	1-7	18	374-006	1-11	15	422-001	3-6	15	480-011
4-9	24	351-010	3-2	9	374-006	1-13	3	422-001	1-10	2	480-011
1-14	22	351-010	4-6	2	374-006	1-14	1	422-001	1-23	11	480-011

(PAGE 2) 605 SUPER J BALER INDEX

<u>FIG. NO.</u>	<u>PART NO.</u>										
1-2	2	480-015	1-14	3	485-011	4-5	39	596-001	2-5	9	1695-013
4-5	24	480-015	1-23	12	485-011	1-24	14	596-001	1-26	20	1715-035
1-14	10	480-015	2-6	1	485-015	1-5	16	597-001	1-6	7	1715-037
1-23	8	480-015	1-14	9	485-015	1-7	13	597-001	1-6	5	1715-045
1-26	2	480-015	1-19	3	485-015	2-7	8	597-001	1-6	7	1715-049
1-2	23	480-017	1-23	7	485-015	3-6	12	598-001	1-6	8	1716-039
1-3	11	480-017	1-26	3	485-015	1-10	13	598-001	1-6	8	1716-051
2-7	2	480-017	1-2	34	485-017	1-14	17	598-001	1-26	19	1716-075
3-6	31	480-017	1-3	12	485-017	1-15	9	598-001	1-6	4	1716-147
1-11	21	480-017	1-5	19	485-017	1-19	18	598-001	1-5	8	1719-001
1-22	2	480-017	2-7	3	485-017	1-24	34	598-001	1-4	2	1719-003
1-27	12	480-017	4-5	40	485-017	1-26	14	598-001	1-15	17	1719-003
4-7	11	481-001	1-11	22	485-017	4-15	2	598-001	1-2	36	1731-001
2-4	38	481-003	1-22	3	485-017	3-6	7	602-200	1-3	16	1731-001
1-9	22	481-007	1-26	7	485-017	4-10	7	602-200	1-7	3	1731-001
1-14	38	483-001	1-27	10	485-017	3-7	7	602-250	2-2	15	1731-001
1-24	24	483-001	4-7	17	510-007	4-9	26	707-003	2-3	5	1731-001
4-9	4	483-003	1-24	10	510-007	3-3	31	731-003	2-4	8	1731-001
1-3	8	483-005	1-20	13	510-009	3-4	7	731-003	1-11	2	1731-001
1-4	28	483-005	2-4	32	510-011	4-9	23	734-001	1-22	5	1731-001
1-5	14	483-005	1-14	40	510-011	4-11	16	735-003	1-27	15	1731-001
1-15	8	483-005	1-26	17	510-011	3-9	2	751-003	1-4	24	1732-003
1-4	18	483-007	1-5	11	510-015	3-9	4	751-007	4-15	16	1732-003
1-8	3	483-007	1-6	10	510-015	3-9	6	751-009	4-5	21	1747-001
2-6	17	483-007	2-6	5	510-015	3-9	7	751-011	3-9	1	1749-003
3-3	3	483-007	2-7	10	510-015	3-9	8	751-013	3-9	16	1749-025
1-10	6	483-007	4-5	44	510-015	3-9	3	768-003	3-9	17	1757-015
1-26	15	483-007	1-1	14	510-019	2-10	15	772-003	4-9	9	1769-003
1-8	2	483-009	1-5	24	510-019	3-4	27	791-009	2-2	8	1769-005
2-2	16	483-009	1-8	8	510-019	4-12	14	791-009	2-4	28	1769-005
2-4	10	483-009	1-15	6	510-019	3-5	7	792-029	2-6	12	1769-005
2-7	22	483-009	1-14	36	510-021	3-14	5	792-029	2-2	23	1769-009
2-7	5	483-025	4-14	7	510-021	3-15	7	792-029	2-3	16	1769-009
4-5	8	483-025	4-5	11	510-025	4-12	9	792-029	4-9	9	1770-003
4-15	6	483-025	1-20	15	510-027	1-17	33	872-001	2-4	28	1770-005
2-4	33	483-049	1-7	1	521-014	1-14	6	1071-031	2-6	12	1770-005
1-8	24	485-003	1-11	16	521-014	1-11	10	1071-061	2-2	23	1770-009
4-1	20	485-003	3-6	7	524-001	1-27	3	1071-101	2-3	16	1770-009
4-2	7	485-003	2-4	41	530-001	1-24	33	1074-041	4-9	9	1773-003
4-4	5	485-003	1-14	30	533-006	2-7	23	1078-003	2-4	28	1773-005
4-5	31	485-003	1-23	27	533-006	1-1	2	1078-011	2-6	12	1773-005
1-17	29	485-003	3-6	14	542-009	1-26	4	1080-005	2-2	23	1773-009
1-24	9	485-003	3-9	19	542-009	4-14	5	1081-009	2-3	16	1773-009
1-25	10	485-003	4-11	7	542-013	1-24	16	1081-137	2-2	8	1774-001
4-15	28	485-003	4-1	30	547-005	1-4	19	1093-001	4-9	9	1776-090
2-6	13	485-005	1-17	13	547-005	1-4	37	1093-017	2-4	28	1778-037
3-3	11	485-005	1-7	14	548-004	2-6	16	1093-021	2-6	12	1778-077
3-4	17	485-005	1-20	1	548-006	2-3	15	1100-011	2-2	8	1781-018
4-1	9	485-005	2-2	20	549-006	2-2	17	1100-027	2-2	23	1782-064
4-9	25	485-005	1-19	19	549-008	2-7	24	1100-049	2-3	16	1782-068
1-14	4	485-005	2-2	21	549-010	2-3	13	1100-067	2-5	12	1782-163
1-17	6	485-005	1-14	41	550-014	2-3	8	1100-069	1-3	7	1788-001
4-15	25	485-005	1-23	22	550-014	2-5	10	1107-059	1-5	25	1788-001
1-4	17	485-007	1-24	4	550-014	1-5	21	1285-037	4-5	9	1788-001
1-8	6	485-007	3-6	22	550-034	1-4	9	1313-049	1-10	12	1788-001
3-2	3	485-007	1-13	2	550-034	1-15	12	1439-003	1-8	1	1788-005
3-3	27	485-007	4-5	42	551-020	1-1	16	1443-017	3-3	2	1788-005
4-9	30	485-007	1-9	7	551-024	4-5	13	1489-001	1-10	5	1788-005
1-14	26	485-007	3-6	9	551-024	1-24	13	1489-001	1-26	12	1788-005
1-19	7	485-007	3-4	10	558-001	1-20	7	1490-001	1-16	5	1788-009
1-20	10	485-007	1-25	5	559-001	1-24	31	1492-001	2-7	28	1788-023
1-23	18	485-007	4-7	12	574-001	2-2	11	1500-013	1-14	16	1788-023
1-24	7	485-007	3-6	33	578-003	3-2	19	1580-007	1-24	22	1788-023
4-15	11	485-007	2-6	9	578-011	1-21	4	1628-001	1-14	35	1789-015
1-15	2	485-009	3-6	4	578-011	1-6	1	1656-005	1-20	14	1789-015
1-4	38	485-011	2-4	35	579-001	1-6	3	1657-003	1-7	21	1789-059
1-9	24	485-011	2-2	7	579-003	4-5	45	1657-003	2-7	32	1789-061
2-2	3	485-011	2-4	1	579-005	1-21		1664-001	1-19	10	1789-061
2-5	17	485-011	2-3	1	579-009	1-21		1666-001	4-15	9	1789-061
2-7	34	485-011	2-4	22	579-009	4-9	10	1692-001	1-1	9	1792-001
4-4	9	485-011	2-5	8	579-009	2-4	11	1692-009	1-1	10	1793-005
1-10	3	485-011	2-2	10	579-019	2-3	2	1695-005	1-1	7	1794-003
1-11	9	485-011	1-6	24	586-001	2-4	20	1695-013	4-1	6	1794-005

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2-7	30	1799-001	1-7	8	1835-055	4-1	4	2779-001	3-8	11	19511-001
1-17	28	1803-001	3-6	25	1835-055	4-5	5	2779-001	3-7	12	19512-001
1-25	11	1803-001	4-10	13	1835-073	4-1	5	2791-001	3-8	12	19512-001
2-7	13	1803-037	1-3	28	1836-001	3-2	2	3075-001	3-7	9	19513-001
1-26	10	1803-093	1-17	37	1836-001	3-2	1	3076-001	3-7	10	19514-001
1-9	2	1803-103	1-1	11	1844-001	3-2	22	3077-001	3-7	5	20383-001
1-15	3	1803-105	3-3	8	1865-001	1-5	7	4048-001	3-8	5	20383-001
1-5	20	1803-115	4-2	5	1865-005	3-6	3	4048-001	4-9	34	20383-001
1-23	19	1803-133	2-4	34	2104-001	1-5	6	4048-001	4-10	5	20383-001
2-7	4	1804-001	2-6	2	2104-001	3-6	2	4048-001	1-4	34	20948-001
2-2	6	1806-001	4-6	5	2109-003	1-15	18	4051-001	2-2	5	21153-001
1-2	20	1809-001	1-13	5	2109-003	1-4	3	4052-001	2-11	1	21153-003
1-3	31	1809-001	4-1	7	2110-003	2-2	18	4061-001	2-11	2	21153-005
1-6	17	1809-001	1-26	22	2249-001	2-10	10	4219-021	2-11	3	21153-007
1-7	7	1809-001	1-8	23	2250-001	2-10	9	4219-023	2-11	4	21153-009
2-3	4	1809-001	1-4	26	2326-134	2-10	13	4219-027	2-11	5	21153-011
2-4	5	1809-001	1-17	21	2326-134	1-4	41	4471-010	2-11	6	21153-013
2-5	1	1809-001	1-18	15	2326-134	2-6	4	4471-010	2-11	7	21153-015
3-4	26	1809-001	1-3	23	2326-209	1-3	26	4473-006	2-11	8	21153-017
4-5	35	1809-001	3-6	36	2326-209	1-5	12	4542-005	1-2	7	21294-006
1-12	2	1809-001	1-18	19	2326-209	1-20	6	4542-005	1-3	36	21294-006
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1-17	15	1809-001	1-2	45	2326-310	2-3	2	4592-020	3-2	21	21294-006
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1-24	3	1809-001	1-18	13	2326-320	4-9	10	4593-013	4-3	4	21294-006
4-14	4	1809-001	1-2	47	2326-423	3-14	10	4608-001	4-6	7	21294-006
1-4	1	1809-003	1-2	12	2326-595	3-2	1	4647-001	1-17	3	21294-006
2-7	20	1809-003	1-18	2	2326-595	3-2	22	4647-001	1-28	2	21294-006
1-24	8	1809-003	1-3	22	2326-608	4-16	18	4716-001	4-15	26	21294-006
1-2	5	1809-007	1-17	8	2326-608	4-5	15	4734-001	3-7		24731-005
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1-4	16	1809-007	1-17		2326-626	4-11	1	5106-005	3-7	8	24733-001
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1-7	17	1809-007	2-2	24	2326-683	4-11	5	5106-009	2-12	3	24757-047
3-2	10	1809-007	1-18	27	2326-683	4-11	4	5106-011	2-12	6	24757-049
4-7	4	1809-007	2-2	24	2326-684	4-11	13	5106-017	2-12	4	24757-051
4-9	2	1809-007	1-18	28	2326-684	4-11	12	5106-019	2-12	1	24757-055
1-12	4	1809-007	1-1	3	2326-721	4-11	11	5106-035	2-12	2	24757-067
1-14	23	1809-007	1-18	12	2326-721	4-11	11	5106-037	2-12	2	24757-069
1-15	13	1809-007	1-3	1	2326-886	4-11	11	5106-039	2-12	12	25551-007
1-16	3	1809-007	1-18	8	2326-886	4-11	11	5106-041	2-12	13	25551-009
1-17	2	1809-007	1-17	14	2326-887	4-11	11	5106-043	2-12	9	25551-017
1-23	14	1809-007	1-18	20	2326-887	4-9	38	5553-001	2-1	4	25553-001
1-25	4	1809-007	1-17	18	2326-888	3-9		6277-003	2-1	6	25555-001
1-27	9	1809-007	1-18	1	2326-888	3-9	10	6281-003	2-1	5	25558-001
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2-3	3	1812-003	1-18	5	2326-890	3-9	14	6284-013	1-15	4	26894-001
2-4	3	1814-001	1-3	13	2326-892	1-2	28	6486-027	2-3	10	27614-001
2-7	19	1815-001	1-18	4	2326-892	1-15	22	11104-001	2-4	14	27614-001
1-7	20	1816-001	1-8	27	2326-897	2-4	25	13531-001	3-9	9	27618-003
1-6	9	1820-001	1-18	22	2326-897	2-5	14	13531-001	1-26	23	27995-001
1-6	20	1821-001	2-1	13	2326-902	1-4	4	14174-001	1-26	23	27995-003
1-6	21	1823-001	1-18	3	2326-902	4-1	28	14988-004	1-26	23	27995-005
3-4	13	1825-001	1-7	11	2326-903	1-4	40	15289-001	1-26	18	27995-007
3-10		1825-001	1-18	10	2326-903	1-9	12	15411-014	1-26	11	27995-009
3-10	1	1825-003	2-1	2	2326-906	1-4	33	16114-020	1-26	21	27995-011
3-10	2	1825-005	1-18	23	2326-906	4-15	8	16114-020	1-26	24	27996-003
3-10	3	1825-007	1-17	34	2326-928	3-5	8	16138-031	1-4	35	27997-001
3-10	4	1825-009	1-16	16	2326-928	3-14	7	16138-031	2-5	18	28546-001
3-10	6	1825-013	1-2	43	2326-940	3-15	8	16138-031	1-26	16	28666-003
3-10	7	1825-015	1-18	26	2326-940	4-12	7	16138-031	1-17	23	28949-005
3-10	8	1825-017	2-3	14	2341-025	3-6	1	16380-010	3-9	13	51015-001
3-10	9	1825-019	2-4	21	2341-025	1-12	3	16380-010	3-8	10	51181-001
3-10	10	1825-021	2-5	11	2341-025	1-23	13	16380-012	4-10	10	51181-001
3-10	11	1825-023	3-11	2	2533-015	3-6	21	16769-001	2-2	4	52336-001
1-3	34	1830-019	4-9	28	2573-001	2-1	11	17557-033	2-9		52336-001
1-5	15	1835-001	4-2	16	2595-001	2-1	24	17557-039	3-8	3	52919-001

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3-8	9	52920-001	4-9	21	82493-006	1-7	4	68820-001	4-7	2	69384-003
4-10	9	52920-001	2-1	21	85450-001	1-11	3	68820-001	4-16	13	69384-003
3-8	2	53167-001	3-3	22	85565-001	1-22	6	68820-001	4-1	26	69385-001
4-10	2	53167-001	3-3	36	86094-027	1-27	16	68820-001	4-1	26	69385-003
3-8	6	53168-001	1-15	15	86274-001	1-8	19	68822-001	4-16	3	69385-003
4-10	11	53623-001	4-7	24	87211-001	3-3	12	68826-001	1-11	7	69387-001
4-10	12	53624-001	4-12	5	87263-001	3-11		68826-001	1-3	6	69391-001
3-4	14	53657-001	3-6		87264-001	3-5	2	68828-001	1-17	11	69393-001
1-8	26	53658-001	4-7	7	87443-001	3-15		68828-001	1-7	16	69396-003
1-8	18	53821-001	4-7	8	87443-003	3-15	1	68828-003	1-17	31	69407-001
3-3	28	53824-001	4-16	16	87443-003	3-15	2	68828-005	2-7	31	69416-003
4-9	32	53824-001	2-1	1	87942-001	3-15	3	68828-007	1-11	6	69422-001
3-5	4	53837-001	2-1	9	87943-001	3-15	4	68828-009	1-2	11	69424-001
4-5	38	53843-007	2-4	30	88108-001	3-15	5	68828-011	1-3	20	69424-001
4-5	28	53843-013	4-14	3	88234-001	3-15	6	68828-013	1-4	36	69436-001
3-3	35	53843-029	4-7	10	88275-001	3-5	1	68829-001	1-8	16	69442-003
3-3	6	53843-039	3-2	11	88763-001	3-5	10	68829-009	1-8	16	69443-003
3-2	18	53843-045	3-2	4	88764-001	3-14	12	68829-009	1-14	21	69444-003
3-3	32	53843-045	1-8	11	88765-001	3-15		68829-009	1-14	12	69449-001
3-4	6	53843-057	4-1	25	88766-001	4-12		68829-009	1-14	29	69452-001
3-4	25	53843-077	4-2	2	88766-001	1-3	9	69046-003	1-5	3	69454-001
1-8	20	53843-093	4-3	1	88766-001	1-3	24	69046-004	1-5	4	69459-001
3-4	8	53843-103	4-4	1	88766-001	1-9	11	69057-001	1-5	13	69460-003
4-9	36	53843-103	4-15	30	88766-001	1-9	6	69060-001	1-15	14	69470-001
4-5	27	53843-135	1-3	32	88766-001	1-9	21	69064-001	2-2	9	69471-001
3-3	5	53843-159	1-8	15	88769-001	1-4	27	69071-001	3-2	15	69472-001
3-3	34	53843-173	1-9	16	88770-001	1-10	11	69074-001	3-3	7	69473-001
1-8	25	53843-225	1-9	14	88770-003	1-10	8	69076-001	1-7	19	69474-001
3-5	5	53844-001	1-9	15	88770-005	1-11	19	69077-001	1-14	14	69476-001
4-9	15	53844-005	1-9	16	88770-007	1-15	16	69083-003	1-14	18	69477-001
3-5	6	53844-089	1-9	17	88770-009	1-15	11	69085-003	3-2	5	69481-001
3-6	18	53844-089	1-9	18	88770-011	1-15	11	69085-004	1-4	20	69482-001
3-5	5	53844-091	1-9	19	88770-013	1-2	15	69090-001	1-2	9	69483-001
3-6	34	53844-091	1-9	20	88770-015	1-2	16	69091-001	1-17	12	69488-001
3-3	29	53844-099	2-1		88771-001	1-4	11	69100-001	1-3	21	69489-001
3-3	33	54387-001	2-1	3	88771-003	1-7	6	69106-001	1-2	13	69490-001
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1-8	22	55944-001	2-1	10	88771-007	1-7	2	69109-001	1-15	7	69491-001
3-3	23	56218-001	2-1	20	88771-017	1-11	1	69109-001	1-4	12	69494-001
3-14	8	56218-001	2-1	22	88771-019	1-2	39	69110-001	1-4	30	69496-001
3-4	9	56647-001	2-1	12	88771-021	1-3	19	69110-001	1-8	13	69497-001
3-8		56651-001	2-1	22	88771-023	1-22	8	69110-001	1-17	30	69498-001
3-3	15	57940-029	2-1	25	88771-025	1-27	13	69110-001	2-10	1	69500-003
3-4	21	57940-169	2-8	11	88772-001	1-2	35	69112-001	2-10	5	69500-005
3-3	1	57950-001	2-8		88772-001	1-3	15	69112-001	2-10	6	69500-007
4-9	37	57968-001	2-8	1	88772-003	1-22	4	69112-001	2-10	7	69500-009
4-9	17	58151-001	2-8	2	88772-005	1-27	14	69112-001	2-10	8	69500-011
3-4	5	58295-001	2-8	3	88772-007	1-13	6	69117-001	2-10	12	69500-013
4-5	26	58295-001	2-8	4	88772-009	1-2	24	69119-001	2-10	14	69500-015
4-10	8	59282-001	2-8	5	88772-011	1-9	1	69122-001	2-10	16	69500-017
4-10		59283-001	2-8	6	88772-013	1-5	22	69126-001	2-10	17	69500-019
3-3	18	59394-001	2-8	7	88772-015	1-3	14	69132-001	2-10	17	69500-021
3-6	19	59407-001	2-8	8	88772-017	1-21	7	69153-001	2-10	17	69500-023
3-2	16	59423-001	2-8	9	88772-019	2-7	27	69276-050	2-10	18	69500-025
4-16	8	59704-001	1-3	5	88776-001	1-7	22	69277-003	2-10	19	69500-027
4-16	6	59705-001	1-4	29	88776-001	4-7	18	69277-005	1-4	13	69501-001
3-4	20	60247-001	3-13	1	88788-003	1-11	12	69279-001	1-4	10	69510-001
3-6	20	60266-003	3-13	2	88788-005	1-2	14	69302-001	1-4	8	69513-001
3-6	24	60304-001	3-13	2	88788-007	1-10	4	69310-001	2-7	17	69518-001
3-6	24	60304-002	3-13	3	88788-009	1-14	19	69316-001	1-3	30	69519-001
3-6	13	60313-003	3-13	4	88788-011	1-14	42	69319-003	1-17	32	69581-001
3-8	8	60314-003	3-13	5	88788-013	1-1	5	69330-001	1-9	5	69585-001
3-6	26	60318-003	3-13	6	88788-015	1-8	12	69344-001	1-9	3	69586-001
3-6	27	60352-001	3-13	7	88788-017	1-17	10	69346-001	1-6	19	69587-001
3-6	28	60353-003	1-14	34	88815-001	1-17	19	69351-001	1-6	19	69587-002
3-6	11	60354-001	1-23	23	88815-001	1-11	11	69353-001	1-8	7	69593-001
3-6	30	60355-001	3-2	13	88816-007	1-10	7	69356-003	4-5	25	69597-001
3-3	30	60922-001	3-2	17	88816-011	1-10	7	69356-004	4-10		69597-001
4-9	14	60922-001	3-2	20	88816-013	2-3	12	69358-001	4-10	6	69598-001
2-12	8	61275-007	3-2	12	88817-005	2-3	9	69362-001	4-10	1	69601-001
2-1	18	61275-019	1-8	14	88819-001	1-13	7	69381-001	2-6	6	69606-001
2-1	19	61275-021	1-2	37	88820-001	4-7	6	69384-001	4-1	18	69610-001

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		3-14	9	69937-013	4-7	18	79489-001	1-7	10	82952-001	
4-2	12	69818-001	3-14	11	69937-027	1-19	2	79483-001	2-6	3	82953-001
4-5	4	69624-001	4-12	8	69937-029	1-19	14	79485-001	3-3	17	82989-001
4-5	22	69627-003	4-12	10	69937-031	1-19	15	79486-001	1-2	31	82972-001
4-5	10	69632-003	4-12	11	69937-033	1-19	20	79563-003	1-4	31	82979-003
4-5	10	69639-003	4-12	12	69937-035	4-16	11	79988-001	1-3	25	82981-001
1-5	9	69641-001	4-12	13	69937-037	4-16	12	79989-001	1-14	24	82982-001
1-5	9	69641-002	4-12	15	69937-039	3-4	24	79994-001	1-2	10	82983-001
4-2	3	69645-001	1-6	6	69974-001	1-12	5	81402-001	4-2	17	83006-001
4-2	11	69646-001	1-8	17	69976-001	1-12	7	81406-001	4-2	17	83006-002
4-1	21	69647-001	1-9		69978-001	1-12	6	81407-001	4-1	3	83009-001
4-15	21	69651-001	1-17	38	70000-074	1-14	43	81475-003	4-1	31	83087-001
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4-15	22	69654-001	1-18	14	70000-075	4-9	16	81590-001	4-3	6	83091-001
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4-15	7	69658-003	1-18	25	70000-108	4-13	2	81592-005	2-4	15	83104-003
4-5	16	69662-001	1-2	8	70000-133	4-13	3	81592-007	2-4	23	83105-005
2-2	4	69666-001	1-18	17	70000-133	4-13	5	81592-009	1-20	3	83106-001
2-10		69666-001	1-17	35	70000-136	4-13	6	81592-011	1-20	8	83107-001
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3-8	6	69674-001	1-18	30	70000-166	4-11		81595-001	4-9	42	83415-001
3-8	1	69675-001	4-1	32	70000-167	4-11	3	81595-003	2-7	33	83486-001
1-5	10	69683-001	1-18	7	70000-167	4-11	6	81595-005	4-15	10	83486-001
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4-7	5	69757-001	1-18	33	70000-253	4-11	9	81595-009	4-16	13	86672-001
4-1	27	69758-001	1-17	40	70000-255	4-11	10	81595-011	1-20	16	86703-003
4-1	23	69759-001	1-18	32	70000-255	4-11	14	81595-013	1-20	16	86704-003
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4-15	32	69759-001	4-1	13	71271-001	4-9	22	81743-003	1-2	42	86993-001
4-3	10	69760-001	4-9	11	71844-005	4-9	8	81749-001	1-2	42	86993-002
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3-9	15	69764-003	2-1	3	75815-003	4-12		81771-001	1-22	8	87069-001
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4-7	4	69794-001	4-7	22	75846-005	2-5	3	82587-001	4-16	9	87359-001
4-6	1	69797-001	4-7	14	75846-007	3-5	3	82589-001	4-16	21	87360-001
4-6	1	69797-002	4-7	19	75846-009	4-7	1	82589-001	4-16	14	87361-001
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4-5	36	69835-001	1-21	3	75868-001	3-3	4	82937-001	4-16	19	87410-001
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3-14		69937-001	1-14	31	75965-001	3-7	6	82938-001	1-23	3	88394-001
3-14	1	69937-003	1-23	24	75965-001	3-7	1	82940-001	1-24	25	88396-003
3-14	2	69937-005	1-9	4	76159-187	1-7	12	82943-001	1-25	1	88402-001
3-14	3	69937-007	3-14	4	76185-001	2-7	9	82945-003	1-23	20	88414-001
4-12		69937-007	4-7	13	76252-001	2-7	11	82947-003	1-24	27	88415-001
3-5	9	69937-011	1-6	22	76258-001	1-2	25	82949-001	1-24	18	88416-001
3-14	6	69937-011	4-5	3	76496-001	3-6	38	82949-001	1-2	44	88420-001
3-15	9	69937-011	3-2	23	78551-001	1-19	16	82950-001	1-14	8	89704-001
4-12	6	69937-011	4-7	16	79464-001	1-19	4	82951-001	1-23	5	89704-001

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2-4	4	90040-001	4-1 24 94563-001
2-4	2	90042-003	4-2 1 94563-001
2-4	18	90044-001	4-3 3 94563-001
3-4	15	90050-001	4-4 3 94563-001
3-12		90050-001	4-15 31 94563-001
3-12	1	90050-003	
3-12	2	90050-005	
3-12	3	90050-007	
3-12		90051-001	
3-12	1	90051-003	
3-2	14	90053-001	
3-13		90053-001	
3-13	11	90053-003	
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1-7	23	90054-001	
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